SAFETY DATA SHEET

Date of issue/Date of revision

: 11 July 2021

Version : 2



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMAFAST 155 Y HARDENER
Product code	: 00443771
Product type	: Liquid.
Other means of identification	
Not available.	
1.2 Relevant identified uses of	the substance or mixture and uses advised against

Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd. PO Box 7509, Dammam 3147 Saudi Arabia Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34	
e-mail address of person responsible for this SDS	: PS.ACEMEA@ppg.com
1.4 Emergency telephone number	: 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Fam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361fd STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Conforms to Regulation (EC) Code : 00443771	Date of issue/Date of revision : 11 July 2021
SIGMAFAST 155 Y HARDENE	
SECTION 2: Hazards	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility. Suspected of damaging the unborn child. Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Not applicable.
Hazardous ingredients	 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene 4-nonylphenol, branched 2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	<u>ients</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

Code : 00443771 SIGMAFAST 155 Y HARDENER Date of issue/Date of revision

: 11 July 2021

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	% by weight	<u>Classification</u> Regulation (EC) No. 1272/2008 [CLP]	Туре
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
4-nonylphenol, branched	REACH #: 01-2119510715-45 EC: 284-325-5 CAS: 84852-15-3 Index: 601-053-00-8	≥10 - ≤25	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	[1] [5]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥10 - <20	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - ≤3.3	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1] [2]
Nonylphenols	EC: 294-048-1 CAS: 91672-41-2	<1.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	[1] [5]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	EUH071 Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	[1] [2]

English (GB)

Saudi Arabia

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

Code : 00443771 SIGMAFAST 155 Y HARDENER Date of issue/Date of revision

SECTION 3: Composition/information on ingredients

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects	
Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.
Over-exposure signs/sympto	<u>ms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations

Conforms to Regulation (EC)	No. 1907/2006 (REACH), Annex II
Code : 00443771	Date of issue/Date of revision : 11 July 2021
SIGMAFAST 155 Y HARDENE	R
SECTION 4: First aid	measures
Skin contact	 Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations
4.3 Indication of any immedia	ate medical attention and special treatment needed
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
SECTION 5: Firefight	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Date of issue/Date of revision

SECTION 6: Accidental release measures

6.1 Personal precautions, prot	ective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for c	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	 See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	:	history of skin sensitization problem this product is used. Avoid exposu exposure during pregnancy. Do no and understood. Do not get in eye mist. Do not ingest. Avoid release ventilation. Wear appropriate resp storage areas and confined spaces container or an approved alternativ closed when not in use. Store and ignition source. Use explosion-pro handling) equipment. Use only not	tive equipment (see Section 8). Pers ns should not be employed in any pro- ire - obtain special instructions before of handle until all safety precautions h s or on skin or clothing. Do not breat to the environment. Use only with a irator when ventilation is inadequate. s unless adequately ventilated. Keep re made from a compatible material, h use away from heat, sparks, open fla of electrical (ventilating, lighting and r n-sparking tools. Take precautionary impty containers retain product residu r.	becess in which ave been read the vapour or dequate Do not enter in the original kept tightly ame or any other material measures
Advice on general occupational hygiene	:	handled, stored and processed. W drinking and smoking. Remove co	ld be prohibited in areas where this m /orkers should wash hands and face intaminated clothing and protective ec ection 8 for additional information on h	before eating, quipment before
		English (GB)	Saudi Arabia	6/17

English (GB)

Conforms to Regulation (E	C) No. 1907/2006 (REACH), Annex II	
Code : 00443771	Date of issue/Date of revision	: 11 July 2021
SIGMAFAST 155 Y HARDE	NER	
SECTION 7: Handli	ng and storage	
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95 with local regulations. Store in a segregated and approved are container protected from direct sunlight in a dry, cool and well-from incompatible materials (see Section 10) and food and dri Eliminate all ignition sources. Separate from oxidising materia closed and sealed until ready for use. Containers that have be carefully resealed and kept upright to prevent leakage. Do not	ea. Store in original ventilated area, away nk. Store locked up. als. Keep container tightly een opened must be

Section 10 for incompatible materials before handling or use.

containers. Use appropriate containment to avoid environmental contamination. See

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Recommendations: Not available.Industrial sector specific: Not available.solutions: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values	
₩ylene	EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.	
2-methylpropan-1-ol	ACGIH TLV (United States, 3/2020). TWA: 152 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.	
ethylbenzene	EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.	
3,6-diazaoctanethylenediamin	IPEL (-). Absorbed through skin. TWA: 1 ppm	
toluene	EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 384 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 192 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.	
procedures atmosphe the ventila protective following: assessme values and atmosphe exposure atmosphe	duct contains ingredients with exposure limits, personal, workplace are or biological monitoring may be required to determine the effectiveness of ation or other control measures and/or the necessity to use respiratory equipment. Reference should be made to monitoring standards, such as the European Standard EN 689 (Workplace atmospheres - Guidance for the ent of exposure by inhalation to chemical agents for comparison with limit d measurement strategy) European Standard EN 14042 (Workplace eres - Guide for the application and use of procedures for the assessment of to chemical and biological agents) European Standard EN 482 (Workplace eres - General requirements for the performance of procedures for the nent of chemical agents) Reference to national guidance documents for	

|--|

) No. 1907/2006 (REACH), Annex II
Code : 00443771	Date of issue/Date of revision : 11 July 2021
SIGMAFAST 155 Y HARDEN	ER
SECTION 8: Exposu	re controls/personal protection
	methods for the determination of hazardous substances will also be required.
8.2 Exposure controls	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of other engineering controls to keep worker exposure to airborne contaminants below ar recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measu	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	: Chemical splash goggles and face shield.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be
	worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Date of issue/Date of revision

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>									
Physical state	:	Liquid.							
Colour	:	Not available.							
Odour	:	Amine-like. [Strong]							
Odour threshold	:	Not available.							
рН	:	insoluble in water.							
Melting point/freezing point	:	May start to solidify a data for the following -63.17°C (-81.7°F)							
Initial boiling point and boiling range	:	>37.78°C							
Flash point	:	Closed cup: 27°C							
Evaporation rate	:	Highest known value butyl acetate	: 0.84 (et	nylbenzer	ne) Wei	ighted a	averag	e: 0.74coi	mpared with
Flammability (solid, gas)	:	liquid							
Upper/lower flammability or explosive limits	1	Greatest known rang	je: Lower:	1.7% U	pper: 10).9% (2·	-methy	lpropan-1	-ol)
Vapour pressure	:		Vapour Pressure at 20°C Vapour press			sure at 50°C			
		Ingredient name	mm Hg	kPa	Metho		mm Hg	kPa	Method
		2-methylpropan-1-ol	<12	<1.6	DIN EN				
					13016-2				
Vapour density	:	Highest known value 4.75 (Air = 1)	: 7.59 (A	ir = 1) (4	1	nenol, b	oranche	ed). Weig	ghted avera
		5	 :: 7.59 (A	ir = 1) (4	1	nenol, b	oranche	ed). Weig	hted avera
Relative density	:	4.75 (Air = 1)	, ,	, ,	-nonylpł	nenol, b	pranche	ed). Weig	J ghted avera
Relative density Solubility(ies) Partition coefficient: n-octanol/	:	4.75 (Air = 1) 0.91 Insoluble in the follow	, ,	, ,	-nonylpł	nenol, t	pranche	ed). Weig	_I ghted avera
Relative density Solubility(ies) Partition coefficient: n-octanol/ water	:	4.75 (Air = 1) 0.91 Insoluble in the follow	, ,	, ,	d water.	nenol, b		ed). Weig	J ghted avera
Relative density Solubility(ies) Partition coefficient: n-octanol/ water	: : :	4.75 (Air = 1) 0.91 Insoluble in the follow Not applicable.	ving mate	rials: colo	d water.				J ghted avera
Relative density Solubility(ies) Partition coefficient: n-octanol/ water Auto-ignition temperature		4.75 (Air = 1) 0.91 Insoluble in the follow Not applicable.	ving mate	rials: colo	d water.	° F 40		Method	
Relative density Solubility(ies) Partition coefficient: n-octanol/ water Auto-ignition temperature Decomposition temperature		4.75 (Air = 1) 0.91 Insoluble in the follow Not applicable. Ingredient name	ving mate	rials: colo	d water.	° F 40		Method	
Relative density Solubility(ies) Partition coefficient: n-octanol/ water Auto-ignition temperature Decomposition temperature Viscosity		4.75 (Air = 1) 0.91 Insoluble in the follow Not applicable. Ingredient name 3.6-diazaoctanethylenedi	ving mate	rials: colo	d water.	° F 40		Method	
Vapour density Relative density Solubility(ies) Partition coefficient: n-octanol/ water Auto-ignition temperature Decomposition temperature Viscosity Viscosity Explosive properties		4.75 (Air = 1) 0.91 Insoluble in the follow Not applicable. Ingredient name Stable under recomm Kinematic (40°C): >2	ving mate amin nended si 21 mm²/s	rials: colo °C 337.78 corage an	d water.	° F 40		Method	

9.2 Other information

No additional information.

Conforms to Regulation (EC)Code: 00443771SIGMAFAST 155 Y HARDENE	No. 1907/2006 (REACH), Annex II Date of issue/Date of revision : 11 July 2021 ER
SECTION 10: Stabilit	y and reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
•	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value		
Dermal	4971.97 mg/kg 5266.26 mg/kg 42.43 mg/l		

Irritation/Corrosion

English	(GB)
---------	------

Date of issue/Date of revision

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
	Eyes - Severe irritant	Rabbit	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

: There are no data available on the mixture itself.

Eyes

Skin

: There are no data available on the mixture itself. : There are no data available on the mixture itself.

Respiratory **Sensitisation**

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin	skin skin		Sensitising Sensitising

Conclusion/Summary Skin : There are no data available on the mixture itself. Respiratory : There are no data available on the mixture itself. **Mutagenicity** : There are no data available on the mixture itself. **Conclusion/Summary Carcinogenicity Conclusion/Summary** : There are no data available on the mixture itself. **Reproductive toxicity Conclusion/Summary** : There are no data available on the mixture itself. **Teratogenicity Conclusion/Summary** : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
	Category 2 Category 2	-	hearing organs -

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

English (GB)	Saudi Arabia	11/17

	No	. 1907/2006 (REACH), Annex II
Code : 00443771		Date of issue/Date of revision : 11 July 2021
IGMAFAST 155 Y HARDENE	ER	
SECTION 11: Toxico	lo	gical information
Information on likely routes of exposure	-	Not available.
Potential acute health effec	<u>ts</u>	
Inhalation	:	May cause respiratory irritation.
Ingestion	:	Corrosive to the digestive tract. Causes burns.
Skin contact	:	Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	:	Causes serious eye damage.
Symptoms related to the ph	iysi	ical, chemical and toxicological characteristics
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Delayed and immediate effe	ects	as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff		
Not available.		
Conclusion/Summary		Not available.
Conclusion/Summary General	-	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	Suspected of damaging fertility. Suspected of damaging the unborn child.
Other information		Not available.

English (GB)

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

Code : 00443771 SIGMAFAST 155 Y HARDENER Date of issue/Date of revision

SECTION 11: Toxicological information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.04 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
Phenol, 2-nonyl-, branched	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum		
e thylbenzene	-	79 % - Readily - 10 days	-	-		
Conclusion/Summary There are no data available on the mixture itself						

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene	-	-	Readily
ethylbenzene toluene	-	-	Readily Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
X lene	3.12	7.4 to 18.5	low	
4-nonylphenol, branched	5.4	251.19	low	
2-methylpropan-1-ol	1	-	low	
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low	
ethylbenzene	3.6	79.43	low	
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low	
toluene	2.73	8.32	low	

12.4 Mobility in soil

English (GB)	Saudi Arabia	13/17

SECTION 12: Ecological information

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

ProductMethods of disposal: The generation of waste should be avoided or minimised wherever possible. Disposal
of this product, solutions and any by-products should at all times comply with the
requirements of environmental protection and waste disposal legislation and any
regional local authority requirements. Dispose of surplus and non-recyclable products
via a licensed waste disposal contractor. Waste should not be disposed of untreated to
the sewer unless fully compliant with the requirements of all authorities with jurisdiction.Hazardous waste: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging		European waste catalogue (EWC)	
Container	15 01 06	mixed packaging	
Special precautions	taken when Empty conta residues ma Do not cut, v	I and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. iners or liners may retain some product residues. Vapour from product y create a highly flammable or explosive atmosphere inside the container. veld or grind used containers unless they have been cleaned thoroughly void dispersal of spilt material and runoff and contact with soil, waterways, ewers.	

SECTION 14: Transport information

	ADR/RID	IMDG	IATA	
14.1 UN number	UN3470	UN3470	UN3470	
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIV FLAMMABLE	/E, PAINT, CORROSIV FLAMMABLE	E,
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	
14.4 Packing group			II	
		English (GB)	Saudi Arabia	14/17

Conforms to Regi	ulatior	n (EC) No. 1907/2006 (REA	CH), Annex II	
Code : 00443771		Date of issue/Date of revi	sion : 11 July 2021	
SIGMAFAST 155 Y HARDENER				
SECTION 14	: Tra	insport information	n	
14.5 Environmen hazards	tal	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances		Not applicable.	(Polyamide, 4-nonylphenol, branched)	Not applicable.
ADR/RID Tunnel code IMDG IATA	≤5 : (D/I : The : The	kg. E) e marine pollutant mark is n	s substance mark is not required wh ot required when transported in sizes s substance mark may appear if requ	s of ≤5 L or ≤5 kg.
14.6 Special prec user	autior		user's premises: always transport e. Ensure that persons transporting ent or spillage.	
14.7 Transport in according to IMO instruments		: Not applicable.		

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof 4-Nonylphenol, branched and linear [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof]	Candidate Candidate	ED/169/2012 ED/169/2012	12/19/2012

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

Conforms to Regulation (EC)	No. 1907/2006 (REACH), /	Annex II		
Code : 00443771	-0	Date of issue/Date of	revision : 11 .	July 2021
SIGMAFAST 155 Y HARDENE				
SECTION 15: Regula				
Ozone depleting substance Not listed.	<u>}s (1005/2009/EU)</u>			
15.2 Chemical safety assessment	: No Chemical Safety Ass	essment has been carrie	d out.	
SECTION 16: Other i	nformation			
Indicates information that h	as changed from previously	/ issued version.		
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number 			
Full text of abbreviated H statements	H226Flammable lidH302Harmful if swaH304May be fatal ifH312Harmful in coH314Causes sevenH315Causes sevenH316Causes sevenH317May cause sevenH318Causes sevenH319Causes sevenH32Harmful if inhH335May cause reH361Suspected ofH361dSuspected ofH361dSuspected ofH373May cause datH400Very toxic to aH411Toxic to aquaH412Harmful to aqua	f swallowed and enters air ntact with skin. re skin burns and eye dan rritation. n allergic skin reaction. us eye damage. us eye irritation. aled. spiratory irritation. owsiness or dizziness. damaging fertility or the u damaging fertility or the u damaging fertility. Suspect amage to organs through p aquatic life. aquatic life with long lasting tic life with long lasting eff uatic life with long lasting	nage. Inborn child. Id. cted of damaging the un prolonged or repeated e ig effects. fects.	
Full text of classifications [CLP/GHS]	EUH071 Corrosive to t Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 2 Skin Corr. 1B Skin Corr. 1C Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1 Skin Sens. 1B STOT RE 2 STOT SE 3	he respiratory tract. ACUTE TOXICITY - (SHORT-TERM (ACU LONG-TERM (CHRC) LONG-TERM (CHRC) LONG-TERM (CHRC) ASPIRATION HAZAF SERIOUS EYE DAM, SERIOUS EYE DAM, FLAMMABLE LIQUIE FLAMMABLE LIQUIE REPRODUCTIVE TO SKIN CORROSION/I SKIN CORROSION/I SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO SKIN SENSITISATIO	Category 4 TE) AQUATIC HAZARE NIC) AQUATIC HAZAR NIC) AQUATIC HAZAR NIC) AQUATIC HAZAR NIC) AQUATIC HAZAR CONTROM AGE/EYE IRRITATION AGE/EYE IRRITATION AGE/EYE IRRITATION S - Category 2 OS - Category 2 OS - Category 3 OXICITY - Category 2 RRITATION - Category RRITATION - Category RRITATION - Category N - Category 1 N -	2D - Category 1 2D - Category 2 2D - Category 3 - Category 1 - Category 2 1B 1C 2 PEATED
	En	glish (GB)	Saudi Arabia	16/17
				10/11

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II							
Code : 00443771		Date of issue/Date of revision	: 11 July 2021				
SIGMAFAST 155 Y HARDE	NER						
SECTION 16: Othe	r information						
History							
Date of issue/ Date of revision	: 11 July 2021						
Date of previous issue	: 19 March 2021						
Prepared by	: EHS						
Version	: 2						
<u>Disclaimer</u>							

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.