SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 26 July 2021

Version 1

Section 1. Chemical product and company identification			
Product code	: 53850-BHARD/10L		
Product name	: AMERCOAT 385 HARDENER		
Product name	: AMERCOAT 385 HARDENER		
Product type	: Liquid.		
Relevant identified uses o	f the substance or mixture and uses advised against		
Product use	: Industrial applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview Liquid. Characteristic. Flammable liquid and vapor. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

See Section 12 for environmental precautions.

Product name AMERCOAT 385 HARDENER

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
	toxicity: 61.8% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 76.9%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 44%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Section 2. Hazards identification

Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Flammable liquid and vapor.
Health hazards	: Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
	ysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Date of issue 26 July 2021

Product name AMERCOAT 385 HARDENER

Section 2. Hazards identification

Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Environmental hazards	: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.	

Other hazards which do not : Causes digestive tract burns. Prolonged or repeated contact may dry skin and

result in classification cause irritation. Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number : Not applicable.		
Ingredient name	%	CAS number
Talc, not containing asbestiform fibers	25 - <40	14807-96-6
Solvent naphtha (petroleum), light aromatic	10 - <25	64742-95-6
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	10 - <25	68082-29-1
fatty acids and triethylenetetramine		
Solvent naphtha (petroleum), heavy arom.	1 - <10	64742-94-5
4-nonylphenol, branched	1 - <10	84852-15-3
1,2,4-trimethylbenzene	1 - <10	95-63-6
3,6-diazaoctanethylenediamin	1 - <10	112-24-3
1,3,5-trimethylbenzene	1 - <10	108-67-8
12-hydroxyoctadecanoic acid, reaction products with	1 - <10	220926-97-6
1,3-benzenedimethanamine and hexamethylenediamine		
n-propylbenzene	1 - <10	103-65-1
naphthalene	0.1 - <1	91-20-3
ethylbenzene	0.1 - <1	100-41-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Product name AMERCOAT 385 HARDENER

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.	
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.	
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.	
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.	
Most important symptoms/e	fects, acute and delayed	
Potential acute health effec	t <u>s</u>	
Eye contact	: Causes serious eye damage.	
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.	
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.	
Ingestion	: Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.	
Over-exposure signs/symp	<u>ioms</u>	
Eye contact	: Adverse symptoms may include the following: pain watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	

Date of issue 26 July 2021

Version 1

Product name AMERCOAT 385 HARDENER

Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protection	ve equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Version 1

Product name AMERCOAT 385 HARDENER

Section 6. Accidental release measures

Environmental precautions	1	Avoid dispersal of spilled material and runoff and contact with soil, waterways,
		drains and sewers. Inform the relevant authorities if the product has caused
		environmental pollution (sewers, waterways, soil or air). Water polluting material.
		May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials fo	r containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Product name AMERCOAT 385 HARDENER

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits	
Talc, not containing asbestifo	rm fibers	GBZ 2.1 (China, 8/2019). PC-TWA: 1 mg/m ³ 8 hours. Form: respirable dust	
1,2,4-trimethylbenzene		PC-TWA: 3 mg/m ³ 8 hours. Form: total dust ACGIH TLV (United States, 3/2020). TWA: 123 mg/m ³ 8 hours. TWA: 25 ppm 8 hours.	
1,3,5-trimethylbenzene		ACGIH TLV (United States, 3/2020). TWA: 123 mg/m ³ 8 hours. TWA: 25 ppm 8 hours.	
12-hydroxyoctadecanoic acid 1,3-benzenedimethanamine a		ACGIH TLV (United States). TWA: 10 mg/m ³ Form: Inhalable particle TWA: 3 mg/m ³ , (inhalable dust) Form: Respirable particle	
naphthalene ethylbenzene		GBZ 2.1 (China, 8/2019). Absorbed through skin. PC-STEL: 75 mg/m ³ 15 minutes. PC-TWA: 50 mg/m ³ 8 hours. GBZ 2.1 (China, 8/2019).	
enybenzene		PC-STEL: 150 mg/m ³ 15 minutes. PC-TWA: 100 mg/m ³ 8 hours.	
Recommended monitoring procedures	atmosphere or biological monito of the ventilation or other contro protective equipment. Reference	nts with exposure limits, personal, workplace bring may be required to determine the effectiveness I measures and/or the necessity to use respiratory a should be made to appropriate monitoring al guidance documents for methods for the stances will also be required.	
Appropriate engineering controls	ventilation or other engineering contaminants below any recom	on. Use process enclosures, local exhaust controls to keep worker exposure to airborne nended or statutory limits. The engineering controls dust concentrations below any lower explosive tilation equipment.	
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
ndividual protection measure	<u>es</u>		
Hygiene measures	eating, smoking and using the la Appropriate techniques should b Contaminated work clothing sho	e thoroughly after handling chemical products, before avatory and at the end of the working period. be used to remove potentially contaminated clothing. buld not be allowed out of the workplace. Wash using. Ensure that eyewash stations and safety ation location.	
Eye protection Skin protection	: Chemical splash goggles and fa	ice shield.	

Product code 53850-BHARD/10L Product name AMERCOAT 385 HARDENER

FIGUEL Hame AMERCOAT 365 HARDENER

Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Odor	: Characteristic.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 47°C (116.6°F)
Lower and upper explosive (flammable) limits	: Greatest known range: Lower: 0.6% Upper: 7% (Solvent naphtha (petroleum), heavy arom.)
Relative density	: 1.25
Solubility	: Insoluble in the following materials: cold water.
Viscosity	: Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.

Product code 53850-BHARD/10L		Date of issue 26 July 2021	Version 1
Product name AMERCOAT 385 HARDENER			
Section 10. Stabil	ity and reactivity		
Incompatible materials : Keep away from the following materials to prevent strong exothermic read oxidizing agents, strong alkalis, strong acids.			nermic reactions:
Hazardous decomposition	: Depending on conditions, de	ecomposition products may include	e the following

products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
5	LD50 Oral	Rat	8400 mg/kg	-
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty acids				
and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
Solvent naphtha (petroleum),	LC50 Inhalation Dusts	Rat	>5.2 mg/l	4 hours
heavy arom.	and mists			
	LD50 Oral	Rat	>5 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
1,3,5-trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
12-hydroxyoctadecanoic acid,	LC50 Inhalation Dusts	Rat	3.56 mg/l	4 hours
reaction products with	and mists			
1,3-benzenedimethanamine				
and hexamethylenediamine				
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
n-propylbenzene	LD50 Oral	Rat	6040 mg/kg	-
naphthalene	LD50 Dermal	Rabbit	>20 g/kg	-
	LD50 Oral	Rat	490 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
4-nonylphenol, branched	Eyes - Severe irritant Skin - Erythema/Eschar	Rabbit Rabbit	- 4	-	-

Sensitization

Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc, not containing asbestiform fibers	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Solvent naphtha (petroleum), heavy arom.	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
1,3,5-trimethylbenzene	Category 3	-	Respiratory tract irritation
n-propylbenzene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2	inhalation	lungs
ethylbenzene	Category 2	-	-

Aspiration hazard

Name	Result
n-propylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Section 11. Toxicological information

Potential acute health effects		
Eye contact	:	Causes serious eye damage.
Inhalation	1	Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	1	Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Delayed and immediate effect	cts	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
Long term exposure		
Potential immediate effects	:	Not available.

Potential delayed effects : Not available.

Potential chronic health effects

China Page: 12/17

Product name AMERCOAT 385 HARDENER

Section 11. Toxicological information

General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Carcinogenicity	. No known significant enects of childa hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 385 HARDENER	7658.1	3006.6	N/A	59.8	4.7
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, oligomeric	2500	2500	N/A	N/A	N/A
reaction products with tall-oil fatty acids and					
triethylenetetramine					
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A
1,3,5-trimethylbenzene	5000	N/A	N/A	24	N/A
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	2500	2500	N/A	N/A	3.56
n-propylbenzene	6040	N/A	N/A	N/A	N/A
naphthalene	490	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
Solvent naphtha (petroleum), heavy arom.	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
4-nonylphenol, branched	Acute EC50 0.04 mg/l	Algae - Pseudokirchneriella	72 hours
		China	Page: 13/

Version 1

Section 12. Ecological information

		subcapitata	
	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata (microalgae)	72 hours
,	Acute EC50 >100 mg/l	Daphnia - Daphnia magna (Water flea)	48 hours
	Acute LC50 >100 mg/l	Fish - Oncorhynchus mykiss (rainbow trout)	96 hours
	Chronic NOEC 100 mg/l	Álgae - Pseudokirchneriella subcapitata	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - Daphnia magna (Water flea)	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	OECD 301D Ready Biodegradability - Closed Bottle Test	9 % - Not readily - 29 days		-		-
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene	-		-		Not rea	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Solvent naphtha (petroleum), heavy arom.	2.8 to 6.5	-	high
4-nonylphenol, branched	5.4	251.19	low
	3.63	120.23	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low
	3.42	186.21	low
12-hydroxyoctadecanoic	>6	-	high
acid, reaction products with			-
1,3-benzenedimethanamine			
and hexamethylenediamine			
n-propylbenzene	3.69	-	low
naphthalene	3.4	85.11	low
ethylbenzene	3.6	79.43	low

Mobility in soil

Section 12. Ecological information

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	•			
	China	UN	IMDG	ΙΑΤΑ
UN number	UN3470	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
Packing group	II	Ш	II	П
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Solvent naphtha (petroleum), light aromatic, Polyamide)	Not applicable.

Additional information

CN	: None identified.
UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Date of issue 26 July 2021

Product name AMERCOAT 385 HARDENER

Section 14. Transport information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	 Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 26 July 2021
Date of previous issue	: No previous validation
Version	: 1
	EHS
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
	ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	RID = The Regulations concerning the International Carriage of Dangerous Goods
	by Rail
	UN = United Nations
Indicates information that	t has changed from previously issued version

Indicates information that has changed from previously issued version.

Section 16. Other information

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.