SAFETY DATA SHEET

Date of issue/Date of revision

: 25 August 2021

Version : 4



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: AMERCOAT 68G HARDENER
Product code	: 00424155
Product type	: Liquid.
Other means of identificatio	n
Not available.	
1.2 Relevant identified uses o	f the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
1.3 Details of the supplier of t	he safety data sheet
Sigma Paint Saudi Arabia Ltd.	
PO Box 7509 Dammam 31472	
Saudi Arabia	
Tel: 00966 138 47 31 00	
Fax: 00966 138 47 17 34	
e-mail address of person	: ndpic@sfda.gov.sa
responsible for this SDS	

1.4 Emergency telephone : 00966 138473100 extn 1001 number

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Fam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Conforms to Regulation (EC)	o. 1907/2006 (REACH), Annex II	
Code : 00424155 AMERCOAT 68G HARDENER	Date of issue/Date of revision : 25 August 2021	
SECTION 2: Hazards	dentification	
Hazard pictograms		
Signal word	Danger	
Hazard statements	Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.	
Precautionary statements		
Prevention	Wear protective gloves, protective clothing and eye or face protection. Keep away fr heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Aver release to the environment.	
Response	Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.	
Storage	Store in a well-ventilated place. Keep container tightly closed.	
Disposal	Not applicable.	
Hazardous ingredients	 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine Amides, from C18-unsatd. fatty acid dimers, tall-oil fatty acids and triethylenetetramin reaction products with bisphenol A-epichlorohydrin polymer xylene 2-methylpropan-1-ol 2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin 	
Supplemental label elements	Not applicable.	
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	Not applicable.	
Special packaging requiren	<u>nts</u>	
Containers to be fitted with child-resistant fastenings	Not applicable.	
Tactile warning of danger	Not applicable.	
2.3 Other hazards		
Product meets the criteria for PBT or vPvB	This mixture does not contain any substances that are assessed to be a PBT or a vF	νB.
Other hazards which do not result in classification	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.	е

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SECTION 3: Composition/information on ingredients

Code

3.2 Mixtures : I	Mixture			
Product/ingredient name	Identifiers	% by weight	<u>Classification</u> Regulation (EC) No. 1272/2008 [CLP]	Туре
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine Amides, from C18-unsatd. fatty	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1 CAS: 68953-09-3	≥25 - ≤50 ≥10 - ≤25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411 Skin Irrit. 2, H315	[1]
acid dimers, tall-oil fatty acids and triethylenetetramine, reaction products with bisphenol A- epichlorohydrin polymer			Eye Irrit. 2, H319 Skin Sens. 1, H317	
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥10 - <20	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1] [2]
2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1] [2]

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

English (GB) **United Arab Emirates** 3/15

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SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact	Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.
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Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
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Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

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5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively,

or if water-insoluble, absorb with an inert dry material and place in an appropriate waste

disposal container. Dispose of via a licensed waste disposal contractor.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II			
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SECTION 6: Acc	idental release measures		
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.		
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.		

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Vit on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
	Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
7.3 Specific end use(s)	
See Section 1.2 for Identified	d uses.

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

!	name	Exposure limit values
xylene		EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
2-methylpropan-1-ol		ACGIH TLV (United States, 3/2020). TWA: 152 mg/m ³ 8 hours.
benzyl alcohol		TWA: 50 ppm 8 hours. IPEL (-). TWA: 5 ppm
ethylbenzene		STEL: 10 ppm EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
3,6-diazaoctanethylenediamin		IPEL (-). Absorbed through skin. TWA: 1 ppm
Recommended monitoring : procedures	atmosphere or bit the ventilation or protective equipm following: Europ assessment of ex values and mease atmospheres - G	ntains ingredients with exposure limits, personal, workplace iological monitoring may be required to determine the effectiveness of other control measures and/or the necessity to use respiratory nent. Reference should be made to monitoring standards, such as the ean Standard EN 689 (Workplace atmospheres - Guidance for the xposure by inhalation to chemical agents for comparison with limit surement strategy) European Standard EN 14042 (Workplace uide for the application and use of procedures for the assessment of
	atmospheres - G measurement of	nical and biological agents) European Standard EN 482 (Workplace eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required.
.2 Exposure controls	atmospheres - G measurement of	eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for
	atmospheres - G measurement of methods for the o Use only with ado other engineering recommended on	eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required. equate ventilation. Use process enclosures, local exhaust ventilation or g controls to keep worker exposure to airborne contaminants below any r statutory limits. The engineering controls also need to keep gas, oncentrations below any lower explosive limits. Use explosion-proof
Appropriate engineering :	atmospheres - G measurement of methods for the o Use only with ad other engineering recommended of vapour or dust co ventilation equipr	eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required. equate ventilation. Use process enclosures, local exhaust ventilation or g controls to keep worker exposure to airborne contaminants below any r statutory limits. The engineering controls also need to keep gas, oncentrations below any lower explosive limits. Use explosion-proof
Appropriate engineering : controls	atmospheres - G measurement of methods for the of Use only with add other engineering recommended of vapour or dust co ventilation equipr Wash hands, for eating, smoking Appropriate tech Contaminated of contaminated co	eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required. equate ventilation. Use process enclosures, local exhaust ventilation or g controls to keep worker exposure to airborne contaminants below any r statutory limits. The engineering controls also need to keep gas, oncentrations below any lower explosive limits. Use explosion-proof
Appropriate engineering : controls Individual protection measures Hygiene measures :	atmospheres - G measurement of methods for the of Use only with add other engineering recommended of vapour or dust co ventilation equipres Wash hands, for eating, smoking a Appropriate tech Contaminated we contaminated co showers are close	eneral requirements for the performance of procedures for the chemical agents) Reference to national guidance documents for determination of hazardous substances will also be required. equate ventilation. Use process enclosures, local exhaust ventilation or g controls to keep worker exposure to airborne contaminants below any r statutory limits. The engineering controls also need to keep gas, oncentrations below any lower explosive limits. Use explosion-proof ment. earms and face thoroughly after handling chemical products, before and using the lavatory and at the end of the working period. niques should be used to remove potentially contaminated clothing. ork clothing should not be allowed out of the workplace. Wash othing before reusing. Ensure that eyewash stations and safety

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SECTION 8: Exposu	re controls/personal protection
	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basi	c phy	sical and	chemical	properties
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<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Colourless.
Odour	: Amine-like.
Odour threshold	: Not available.
рН	insoluble in water.
Melting point/freezing point	 May start to solidify at the following temperature: 12°C (53.6°F) This is based on data for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted average: -64.11°C (-83.4°F)
Initial boiling point and boiling range	: >37.78°C
Flash point	: Closed cup: 31°C
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.5compared with butyl acetate
Flammability (solid, gas)	: liquid

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SECTION 9: Physical an	d	chemical pro	perties					
Upper/lower flammability or explosive limits	:	Greatest known rang	ge: Lower:	1.3%	Upper: 13% (b	enzyl alc	ohol)	
Vapour pressure	:		Vapou	Ir Pres	sure at 20°C	Vapour pressure at 50°C		
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		2-methylpropan-1-ol	<12	<1.6	DIN EN 13016-2			
Vapour density	:	Highest known value average: 3.43 (Air =		ir = 1)((3,6-diazaoctar	nethylene	diamin).	Weighted
Relative density	:	0.95						
Solubility(ies)	:	Insoluble in the follo	wing mate	rials: co	old water.			
Partition coefficient: n-octanol/ water	:	Not applicable.						
Auto-ignition temperature	:	3 35°C (635°F)						
Decomposition temperature	:	Stable under recom	mended st	orage a	and handling co	onditions	(see Sec	tion 7).
Viscosity	:	Kinematic (40°C): >2	21 mm²/s					
Explosive properties	:	Product does not pro	esent an e	xplosio	n hazard.			
Oxidising properties		Product does not pro	esent an o	vidizino	hazard			

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients. **10.2 Chemical stability** : The product is stable. **10.3 Possibility of** : Under normal conditions of storage and use, hazardous reactions will not occur. hazardous reactions 10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8. **10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. **10.6 Hazardous** Depending on conditions, decomposition products may include the following materials: 2 carbon oxides nitrogen oxides halogenated compounds decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects Acute toxicity

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
F atty acids, C18-unsatd., dimers,	LD50 Dermal	Rat	>2000 mg/kg	-
oligomeric reaction products with tall-oil				
fatty acids and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
-	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
·	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value
Oral	6069.19 mg/kg
Dermal	7198.1 mg/kg
Inhalation (vapours)	69.76 mg/l
Inhalation (dusts and mists)	11.17 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
xylene 2,4,6-tris(dimethylaminomethyl)phenol	Eyes - Severe irritant Skin - Moderate irritant Skin - Visible necrosis	Rabbit Rabbit Rabbit	- - -	- 24 hours 500 mg 4 hours	- - 7 days

Conclusion/Summary

Skin
Eyes

: There are no data available on the mixture itself.

- : There are no data available on the mixture itself.
- : There are no data available on the mixture itself.

Respiratory Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin	skin skin	Guinea pig Guinea pig	Sensitising Sensitising

Conclusion/Summary

Skin

- : There are no data available on the mixture itself.
- Respiratory
- : There are no data available on the mixture itself.

Mutagenicity

English (GB)	United Arab Emirates

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SECTION 11: Toxico	logical information			
Conclusion/Summary	: There are no data availab	le on the mixtu	re itself.	
Carcinogenicity				
Conclusion/Summary	: There are no data availab	le on the mixtu	re itself.	
Reproductive toxicity	- -			
Conclusion/Summary Teratogenicity	: There are no data availabl	ie on the mixtu	re itself.	
Conclusion/Summary	: There are no data available	le on the mixtu	re itself	
Specific target organ toxici				
Product/ingredient name		Category	Route of	Target organs
		outogory	exposure	rurget organo
xylene		Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol		Category 3	-	Respiratory tract irritation
		Category 3		Narcotic effects
Specific target organ toxici		1	1	
Product/ing	redient name	Category	Route of exposure	Target organs
ethylbenzene		Category 2	-	hearing organs
Aspiration hazard			·	·
Product/	ingredient name			Result
xylene				
ethylbenzene		ASP	IRATION HAZARE	- Category 1
Information on likely	: Not available.			
routes of exposure	40			
Potential acute health effec Inhalation	 May cause respiratory irrit 	ation		
Ingestion	: Corrosive to the digestive		hurns	
Skin contact	: Causes severe burns. De			allergic skin reaction
Eye contact	: Causes serious eye dama	-	inin may cauce an	
•	nysical, chemical and toxicol	•		
Inhalation		logical charac	teristics	
	: Adverse symptoms may ir respiratory tract irritation	-		
	respiratory tract irritation coughing	nclude the follo	wing:	
Ingestion	respiratory tract irritation	nclude the follo	wing:	
Ingestion Skin contact	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation 	nclude the follo	wing: wing:	
	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness 	nclude the follo	wing: wing:	
	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking 	nclude the follo	wing: wing:	
Skin contact	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur 	nclude the follo	wing: wing: wing:	
	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir pain 	nclude the follo	wing: wing: wing:	
Skin contact	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir 	nclude the follo	wing: wing: wing:	
Skin contact Eye contact	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir pain watering 	nclude the follo	wing: wing: wing:	DOSUITE
Skin contact Eye contact	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir pain watering redness 	nclude the follo	wing: wing: wing:	DOSUITE
Skin contact Eye contact Delayed and immediate effe	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir pain watering redness 	nclude the follo	wing: wing: wing:	DOSUITE
Skin contact Eye contact <u>Delayed and immediate effe</u> <u>Short term exposure</u> Potential immediate	 respiratory tract irritation coughing Adverse symptoms may ir stomach pains Adverse symptoms may ir pain or irritation redness dryness cracking blistering may occur Adverse symptoms may ir pain watering redness 	nclude the follo	wing: wing: wing:	DOSUI

SECTION 11: Toxicological information

<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
Conclusion/Summary	:	Not available.
General	:	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.
Other information	:	Not available.
Courses digestive treat huma	D r.	elenged or repeated context may dry skip and cause irritation. Depeated synapsyra to high

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 da	ys	-	-
Conclusion/Summary	: There are no	data available on the mixtu	re itself.		
Product/ingredient name		Aquatic half-life	Photo	olysis	Biodegradability
Atty acids, C18-unsatd., dim reaction products with tall-oil triethylenetetramine		-	-		Not readily
xylene		-	-		Readily
benzyl alcohol	-	-		Readily	
ethylbenzene	-	-		Readily	

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential	
x ylene	3.12	7.4 to 18.5	low	
2-methylpropan-1-ol	1	-	low	
benzyl alcohol	0.87	-	low	
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low	
ethylbenzene	3.6	79.43	low	
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low	

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

European waste catalogue (EWC)

	Waste code	Waste designation
08	8 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
		·

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	ng European waste catalogue (EWC)	
Container	15 01 06	mixed packaging
Special precautions	taken when Empty conta residues ma Do not cut, v	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapour from product ay create a highly flammable or explosive atmosphere inside the container. weld or grind used containers unless they have been cleaned thoroughly woid dispersal of spilt material and runoff and contact with soil, waterways, sewers.

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SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4 Packing group		111	III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

ADR/RID	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code	: (D/E)
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.
14.6 Special pre user	cautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
14.7 Transport in according to IM	

instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

Ozone depleting substances (1005/2009/EU)

Not listed.

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

Code : 00424155 AMERCOAT 68G HARDENE	Date of issue/Date of revision : 25 August 2021
SECTION 16: Other	nformation
Indicates information that	as changed from previously issued version.
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number
Full text of abbreviated H statements	 H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H329 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.
Full text of classifications [CLP/GHS]	 Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 1 SKIN CORROSION/IRRITATION - Category 1 SKIN CORROSION/IRRITATION - Category 1 SKIN Sens. 1 SKIN Sens. 1A SKIN Sens. 1B SKIN Sens. 1B SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 2 STOT RE 2 STOT SE 3
<u>History</u>	
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Version	: 4
Disclaimer	

<u>Disclaimer</u>

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