SAFETY DATA SHEET



Date of issue/Date of revision 9 November 2021

Version 12.01

Section 1. Identification

Product name : AMERCOAT 253 CURE

Product code : AT253-B/01
Other means of : Not available.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone

number

(412) 434-4515 (U.S.) (514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 2

SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 11%

(oral), 59.5% (dermal), 57.1% (inhalation)

GHS label elements

United States Page: 1/16

Date of issue 9 November 2021 Version 12.01

Product name AMERCOAT 253 CURE

Section 2. Hazards identification

Hazard pictograms











Signal word

Hazard statements

: Danger

: Flammable liquid and vapor.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Fatal if inhaled.

May cause respiratory irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. In case of inadequate ventilation wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

United States Page: 2/16

Product name AMERCOAT 253 CURE

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product name : AMERCOAT 253 CURE

Ingredient name	%	CAS number
4-methylenebis(2-ethylaniline)	≥20 - ≤50	19900-65-3
butan-1-ol	≥20 - ≤27	71-36-3
cyclohex-1,2-ylenediamine	≥5.0 - ≤10	694-83-7
2,4,6-tris(dimethylaminomethyl)phenol	≥1.0 - ≤6.0	90-72-2
2,2'-iminodiethylamine	≥1.0 - ≤5.0	111-40-0
benzyl alcohol	≥1.0 - ≤5.0	100-51-6

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Fatal if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

: Harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause

central nervous system (CNS) depression.

Over-exposure signs/symptoms

Ingestion

Eye contact : Adverse symptoms may include the following:

pain watering redness

United States Page: 3/16

Date of issue 9 November 2021 Version 12.01

Product code AT253-B/01

Product name AMERCOAT 253 CURE

Section 4. First aid measures

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. Fire water contaminated with this material must be contained and prevented from being discharged

to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides

United States Page: 4/16

Date of issue 9 November 2021 Version 12.01

Product code AT253-B/01

Product name AMERCOAT 253 CURE

Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made

United States Page: 5/16

Section 7. Handling and storage

from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
¼ ,4'-methylenebis(2-ethylaniline)	None.
butan-1-ol	ACGIH TLV (United States, 1/2021).
	TWA: 20 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 300 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
cyclohex-1,2-ylenediamine	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.
2,2'-iminodiethylamine	ACGIH TLV (United States, 1/2021).
•	Absorbed through skin.
	TWA: 4.2 mg/m ³ 8 hours.
	TWA: 1 ppm 8 hours.
benzyl alcohol	IPEL (-).
•	TWA: 5 ppm
	STEL: 10 ppm

Key to abbreviations

Α	= Acceptable Maximum Peak	S	=	Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	=	Respiratory sensitization
С	= Ceiling Limit	SS	=	Skin sensitization
F	= Fume	STEL	=	Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	=	Total dust

United States Page: 6/16

Date of issue 9 November 2021 Version 12.01

Product name AMERCOAT 253 CURE

Section 8. Exposure controls/personal protection

= Occupational Safety and Health Administration.

= Threshold Limit Value TWA = Time Weighted Average

R = Respirable

Ζ

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection **Hand protection**

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves Body protection

: butyl rubber

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

> **United States** Page: 7/16

Product name AMERCOAT 253 CURE

Section 8. Exposure controls/personal protection

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available. Odor : Characteristic. : Not available. **Odor threshold** рH : Not applicable. **Melting point** : Not available.

Boiling point : >37.78°C (>100°F)

: Closed cup: 47.78°C (118°F) Flash point

: Not available. **Auto-ignition temperature** : Not available. **Decomposition temperature** Flammability (solid, gas) : Not available. : Not available. Lower and upper explosive

(flammable) limits

: 0.46 (butyl acetate = 1) **Evaporation rate** : 0.59 kPa (4.4 mm Hg) Vapor pressure

Vapor density : Not available.

0.98 Relative density Density (lbs/gal) : 8.18

: Insoluble in the following materials: cold water. Solubility

Partition coefficient: n-

octanol/water

: Not applicable.

Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Volatility : 29% (v/v), 24.284% (w/w)

: 75.716 % Solid. (w/w)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

: The product is stable. **Chemical stability**

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

United States Page: 8/16

Section 10. Stability and reactivity

Refer to protective measures listed in sections 7 and 8.

Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
<mark>b</mark> utan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LC50 Inhalation Vapor	Rat	8000 ppm	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
cyclohex-1,2-ylenediamine	LD50 Oral	Rat	4556 mg/kg	_
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
2,2'-iminodiethylamine	LC50 Inhalation Dusts and mists	Rat	0.07 to 0.3 mg/l	4 hours
•	LD50 Dermal	Rabbit	1090 mg/kg	-
	LD50 Oral	Rat	1080 mg/kg	_
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
•	LD50 Dermal	Rabbit	2000 mg/kg	_
	LD50 Oral	Rat	1.23 g/kg	_

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2 ,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

3	Route of exposure	Species	Result
2 ,4,6-tris (dimethylaminomethyl)phenol	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

United States Page: 9/16

Product name AMERCOAT 253 CURE

Section 11. Toxicological information

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
butan-1-ol	Category 3		Respiratory tract irritation
2,2'-iminodiethylamine	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

<u>Target organs</u>: Contains material which causes damage to the following organs: blood, liver, heart,

brain, upper respiratory tract, skin, central nervous system (CNS).

Contains material which may cause damage to the following organs: kidneys, lungs,

ears, eye, lens or cornea.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Fatal if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause

central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo

United States Page: 10/16

Product name AMERCOAT 253 CURE

Section 11. Toxicological information

unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

effects

Potential delayed effects

Long term exposure

Potential immediate

effects

Potential delayed effects

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Potential chronic health effects

General : Pro

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

United States Page: 11/16

Product name AMERCOAT 253 CURE

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
MERCOAT 253 CURE	704.8	2246.2	N/A	60	0.42
4,4'-methylenebis(2-ethylaniline)	500	N/A	N/A	N/A	N/A
butan-1-ol	790	3400	N/A	24	N/A
cyclohex-1,2-ylenediamine	4556	N/A	N/A	11	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
2,2'-iminodiethylamine	1080	1090	N/A	N/A	0.05
benzyl alcohol	1230	2000	N/A	N/A	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
<mark>b</mark> utan-1-ol	Acute LC50 1376 mg/l	Fish	96 hours
2,4,6-tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)phenol			
2,2'-iminodiethylamine	Acute LC50 430 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum	
2,2'-iminodiethylamine	-	87 % - Readily - 21 days		87 % - Readily - 21 days -			-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability	
2,2'-iminodiethylamine benzyl alcohol	-		-		Readily Readily		

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
b utan-1-ol	1	-	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			
2,2'-iminodiethylamine	-5.58	4.47	low
benzyl alcohol	0.87	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

United States Page: 12/16

Product name AMERCOAT 253 CURE

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA	
UN number	UN3470	UN3470	UN3470	
UN proper shipping name	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	
Transport hazard class (es)	8 (3)	8 (3)	8 (3)	
Packing group	П	II	II	
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.	
Marine pollutant substances	Not applicable.	(4,4'-methylenebis (2-ethylaniline))	Not applicable.	
Product RQ (lbs)	20723.7	Not applicable.	Not applicable.	
RQ substances	(N-Butanol)	Not applicable.	Not applicable.	

Additional information

DOT

: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

United States Page: 13/16

Product name AMERCOAT 253 CURE

14. Transport information

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): All components are active or exempted.

U.S. Federal regulations

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 2

SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

HNOC - Corrosive to digestive tract

HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
¼ ,4'-methylenebis(2-ethylaniline)	≥20 - ≤50	ACUTE TOXICITY (oral) - Category 4
		CARCINOGENICITY - Category 2
butan-1-ol	≥20 - ≤27	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (oral) - Category 4
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
cyclohex-1,2-ylenediamine	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
		HNOC - Corrosive to digestive tract
2,4,6-tris(dimethylaminomethyl)	≥1.0 - ≤6.0	ACUTE TOXICITY (oral) - Category 4
phenol		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C

United States Page: 14/16

Product name AMERCOAT 253 CURE

Section 15. Regulatory information

		SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B
2,2'-iminodiethylamine	≥1.0 - ≤5.0	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 2
		SKIN CORROSION - Category 1B
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
benzyl alcohol	≥1.0 - ≤5.0	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A

SARA 313

<u>Chemical name</u> <u>CAS number</u> <u>Concentration</u>

Supplier notification: butan-1-ol 71-36-3 10 - 30

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health: 3 * Flammability: 2 Physical hazards: 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health: 3 Flammability: 2 Instability: 1

Date of previous issue : 6/7/2021
Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

United States Page: 15/16

Date of issue 9 November 2021 Version 12.01

Product name AMERCOAT 253 CURE

Section 16. Other information

as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

United States Page: 16/16