# SAFETY DATA SHEET

**Date of issue/Date of revision** 9 November 2021
**Version** 12

## Section 1. Identification

**Product name** : AMERCOAT 68HS POWDER
**Product code** : LR20110503/05
**Other means of identification** : Not available.
**Product type** : Powder.

**Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Industrial applications.
**Use of the substance/ mixture** : Coating.
**Uses advised against** : Not applicable.

**Manufacturer** : PPG Industries, Inc.
One PPG Place
Pittsburgh, PA 15272
**Emergency telephone number** : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
SETIQ Interior de la República: 800-00-214-00 (México)
SETIQ Ciudad de México: (55) 5559-1588 (México)
**Technical Phone Number** : 888-977-4762

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
**Classification of the substance or mixture** : COMBUSTIBLE DUSTS

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 97% (oral), 97% (dermal)

**GHS label elements**
**Signal word** : Warning
**Hazard statements** : May form combustible dust concentrations in air.
**Precautionary statements**
**Prevention** : Not applicable.
**Response** : Not applicable.
**Storage** : Not applicable.
**Disposal** : Not applicable.

# Section 2. Hazards identification

**Supplemental label elements** : Keep container tightly closed. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Sanding and grinding dusts may be harmful if inhaled. Prevent dust accumulation. Emits toxic fumes when heated.

**Hazards not otherwise classified** : Fine dust clouds may form explosive mixtures with air. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

# Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Product name** : AMERCOAT 68HS POWDER

| Ingredient name | % | CAS number |
|---|---|---|
| zinc oxide | ≥1.0 - ≤3.7 | 1314-13-2 |

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

# Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

## Description of necessary first aid measures

**Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

**Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

**Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

**Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

## Most important symptoms/effects, acute and delayed

### Potential acute health effects

**Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

**Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

## Over-exposure signs/symptoms

# Section 4. First aid measures

**Eye contact** : Adverse symptoms may include the following:
irritation
redness

**Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

**Skin contact** : No specific data.

**Ingestion** : No specific data.

## Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

**See toxicological information (Section 11)**

# Section 5. Fire-fighting measures

## Extinguishing media

**Suitable extinguishing media** : Use dry chemical powder.

**Unsuitable extinguishing media** : Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

**Specific hazards arising from the chemical** : Fine dust clouds may form explosive mixtures with air. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

## Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

# Section 6. Accidental release measures

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

## Methods and materials for containment and cleaning up

**Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

## Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Avoid release to the environment. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

## Control parameters

### Occupational exposure limits

| Ingredient name | Exposure limits |
|---|---|
| Zinc oxide | **OSHA PEL (United States, 5/2018).**<br>TWA: 5 mg/m³ 8 hours. Form: Fume<br>TWA: 5 mg/m³ 8 hours. Form: Respirable fraction<br>TWA: 15 mg/m³ 8 hours. Form: Total dust<br>**ACGIH TLV (United States, 1/2021).**<br>STEL: 10 mg/m³ 15 minutes. Form: Respirable fraction<br>TWA: 2 mg/m³ 8 hours. Form: Respirable fraction |

**Key to abbreviations**

| | | | | | |
|---|---|---|---|---|---|
| A | = | Acceptable Maximum Peak | S | = | Potential skin absorption |
| ACGIH | = | American Conference of Governmental Industrial Hygienists. | SR | = | Respiratory sensitization |
| C | = | Ceiling Limit | SS | = | Skin sensitization |
| F | = | Fume | STEL | = | Short term Exposure limit values |
| IPEL | = | Internal Permissible Exposure Limit | TD | = | Total dust |
| OSHA | = | Occupational Safety and Health Administration. | TLV | = | Threshold Limit Value |
| R | = | Respirable | TWA | = | Time Weighted Average |
| Z | = | OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances | | | |

**Consult local authorities for acceptable exposure limits.**

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety glasses with side shields.

**Skin protection**

## Section 8. Exposure controls/personal protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
The respiratory protection shall be in accordance to 29 CFR 1910.134.

## Section 9. Physical and chemical properties

**Appearance**

**Physical state** : Solid.
Powder.

**Color** : Not available.

**Odor** : Characteristic.

**Odor threshold** : Not available.

**pH** : Not applicable.

**Melting point** : Not available.

**Boiling point** : Not available.

**Flash point** : Closed cup: Not applicable.

**Auto-ignition temperature** : Not applicable.

**Decomposition temperature** : Not available.

**Flammability (solid, gas)** : Not available.

**Lower and upper explosive (flammable) limits** : Not applicable.

**Evaporation rate** : Not available.

**Vapor pressure** : Not available.

**Vapor density** : Not applicable.

**Relative density** : 7.14

**Density ( lbs / gal )** : 59.59

**Solubility** : Insoluble in the following materials: cold water.

**Partition coefficient: n-octanol/water** : Not applicable.

**Viscosity** : Kinematic (40°C (104°F)): Not applicable.

## Section 9. Physical and chemical properties

**Volatility** : 0% (v/v), 0% (w/w)

**% Solid. (w/w)** : 100

## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

**Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

**Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: metal oxide/oxides

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---|---|---|---|
| zinc oxide | LC50 Inhalation Dusts and mists<br>LD50 Dermal<br>LD50 Oral | Rat<br>Rat<br>Rat | >5700 mg/m³<br>>2000 mg/kg<br>>5000 mg/kg | 4 hours<br>-<br>- |

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Irritation/Corrosion

**Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Sensitization

**Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Reproductive toxicity

# Section 11. Toxicological information

**Conclusion/Summary** : There are no data available on the mixture itself.

**Teratogenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Target organs** : Contains material which may cause damage to the following organs: upper respiratory tract.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure**

**Potential acute health effects**

**Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

**Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

**Eye contact** : Adverse symptoms may include the following:
irritation
redness

**Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing

**Skin contact** : No specific data.

**Ingestion** : No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Conclusion/Summary** : There are no data available on the mixture itself. Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

**Short term exposure**

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

**Long term exposure**

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

**Potential chronic health effects**

# Section 11. Toxicological information

**General** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

## Numerical measures of toxicity

### Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|---|---|---|---|---|---|
| AMERCOAT 68HS POWDER | N/A | 2501.7 | N/A | N/A | N/A |
| zinc oxide | N/A | 2500 | N/A | N/A | N/A |

# Section 12. Ecological information

## Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|---|---|---|
| zinc oxide | Acute EC50 0.17 mg/l | Algae | 72 hours |
| | Acute EC50 0.481 mg/l Fresh water | Daphnia - Daphnia magna - Neonate | 48 hours |
| | Chronic NOEC 0.017 mg/l Fresh water | Algae | 72 hours |

## Persistence and degradability

Not available.

## Bioaccumulative potential

Not available.

## Mobility in soil

**Soil/water partition coefficient ($K_{OC}$)** : Not available.

# Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been

## Section 13. Disposal considerations

cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Disposal should be in accordance with applicable regional, national and local laws and regulations.**

**Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures**

## 14. Transport information

| | DOT | IMDG | IATA |
|---|---|---|---|
| **UN number** | Not regulated. | UN3077 | UN3077 |
| **UN proper shipping name** | - | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.<br>(Zinc powder - zinc dust (stabilized), zinc oxide) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.<br>(Zinc powder - zinc dust (stabilized), zinc oxide) |
| **Transport hazard class (es)** | - | 9 | 9 |
| **Packing group** | - | III | III |
| **Environmental hazards** | No. | Yes. | Yes. |
| **Marine pollutant substances** | Not applicable. | (Zinc powder - zinc dust (stabilized), zinc oxide) | Not applicable. |
| **Product RQ (lbs)** | 1030.9 | Not applicable. | Not applicable. |
| **RQ substances** | (Zinc powder - zinc dust (stabilized)) | Not applicable. | Not applicable. |

**Additional information**

**DOT** : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

**IMDG** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. The segregation group has been manually assigned based upon product analysis.

**IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

# Section 15. Regulatory information

## United States

**United States inventory (TSCA 8b) :** All components are active or exempted.

### SARA 302/304

**SARA 304 RQ :** Not applicable.

**Composition/information on ingredients**

No products were found.

### SARA 311/312

**Classification :** COMBUSTIBLE DUSTS

**Composition/information on ingredients**

No products were found.

### SARA 313

| | | Chemical name | CAS number | Concentration |
|---|---|---|---|---|
| **Supplier notification** | : | Zinc powder - zinc dust (stabilized) | 7440-66-6 | 60 - 100 |
| | | zinc oxide | 1314-13-2 | 1 - 5 |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

**Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.**

# Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

**Health :** 1 **Flammability :** 0 **Physical hazards :** 1

( * ) - Chronic effects

**Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.**

**The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.**

**National Fire Protection Association (U.S.A.)**

**Health :** 1 **Flammability :** 0 **Instability :** 1

**Date of previous issue :** 6/16/2021

**Organization that prepared the SDS :** EHS

# Section 16. Other information

**Key to abbreviations** : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

**Indicates information that has changed from previously issued version.**

## Disclaimer

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*