

# SAFETY DATA SHEET



Date of issue/Date of revision 19 November 2021

Version 1.02

## Section 1. Identification

**Product code** : 000001099082  
**Product name** : SIGMAWELD 199 PASTE REDBROWN  
**Other means of identification**  
00156917; 00158331; 00160925; 00174027; 00422011  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Coating.  
Professional applications, Used by spraying.

**Supplier's details** : PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803.  
Tel +65 68653737

**Emergency telephone number (with hours of operation)** : CHEMTREC +(65)-31581349 (CCN 17704)

## Section 2. Hazards identification

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 2  
SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
AQUATIC HAZARD (ACUTE) - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 1

### GHS label elements, including precautionary statements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : Highly flammable liquid and vapor.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Very toxic to aquatic life with long lasting effects.

### Precautionary statements

## Section 2. Hazards identification

- Prevention** : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
- Response** : Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
- Storage** : Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

### CAS number/other identifiers

**CAS number** : Not applicable.

**EC number** : Mixture.

Ingredient name	%	CAS number
Zinc powder - zinc dust (stabilized)	25 - <50	7440-66-6
xylene	10 - <20	1330-20-7
zinc oxide	5 - <10	1314-13-2
1-methoxy-2-propanol	5 - <10	107-98-2
ethylbenzene	1 - <3	100-41-4
Isopropyl alcohol	1 - <3	67-63-0
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	0.1 - <0.3	147900-93-4
Fatty acids, tall-oil, compds. with oleylamine	<0.1	85711-55-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

## Section 4. First aid measures

- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



## Section 8. Exposure controls/personal protection

<p>1-methoxy-2-propanol</p> <p>ethylbenzene</p> <p>Isopropyl alcohol</p>	<p>Form: Fume            PEL (long term): 5 mg/m<sup>3</sup> 8 hours. Form: Fume</p> <p><b>Workplace Safety and Health Act (Singapore, 2/2006).</b>            PEL (short term): 553 mg/m<sup>3</sup> 15 minutes.            PEL (short term): 150 ppm 15 minutes.            PEL (long term): 369 mg/m<sup>3</sup> 8 hours.            PEL (long term): 100 ppm 8 hours.</p> <p><b>Workplace Safety and Health Act (Singapore, 2/2006).</b>            PEL (short term): 543 mg/m<sup>3</sup> 15 minutes.            PEL (short term): 125 ppm 15 minutes.            PEL (long term): 434 mg/m<sup>3</sup> 8 hours.            PEL (long term): 100 ppm 8 hours.</p> <p><b>Workplace Safety and Health Act (Singapore, 2/2006).</b>            PEL (short term): 1230 mg/m<sup>3</sup> 15 minutes.            PEL (short term): 500 ppm 15 minutes.            PEL (long term): 983 mg/m<sup>3</sup> 8 hours.            PEL (long term): 400 ppm 8 hours.</p>
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**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles.

**Skin protection**

## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Brownish-red.
- Odor** : Aromatic.
- pH** : insoluble in water.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 20.4°C (68.7°F)
- Evaporation rate** : Highest known value: 1.7 (Isopropyl alcohol) Weighted average: 0.86 compared with butyl acetate
- Flammability (solid, gas)** : liquid
- Vapor pressure** : Highest known value: 4.4 kPa (33 mm Hg) (at 20°C) (Isopropyl alcohol). Weighted average: 1.24 kPa (9.3 mm Hg) (at 20°C)
- Vapor density** : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.41 (Air = 1)
- Relative density** : 2.13
- Solubility** : Insoluble in the following materials: cold water.
- Auto-ignition temperature** : 287°C
- Viscosity** : Kinematic (40°C (104°F)): >21 mm<sup>2</sup>/s (>21 cSt)
- Viscosity** : 60 - 100 s (ISO 6mm)



## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.

**Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

**Hazardous decomposition products** : Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zinc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5.4 mg/l	4 hours
xylene	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
zinc oxide	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
1-methoxy-2-propanol	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
ethylbenzene	LD50 Oral	Rat	5.2 g/kg	-
	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
Isopropyl alcohol	LD50 Oral	Rat	3.5 g/kg	-
	LC50 Inhalation Vapor	Rat	72600 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	LD50 Oral	Rat	5045 mg/kg	-
	LD50 Oral	Rat	>1570 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-



## Section 11. Toxicological information

### Conclusion/Summary

- Skin** : There are no data available on the mixture itself.  
**Eyes** : There are no data available on the mixture itself.  
**Respiratory** : There are no data available on the mixture itself.

### Sensitization

#### Conclusion/Summary

- Skin** : There are no data available on the mixture itself.  
**Respiratory** : There are no data available on the mixture itself.

### Mutagenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

### Carcinogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

### Reproductive toxicity

- Conclusion/Summary** : There are no data available on the mixture itself.

### Teratogenicity

- Conclusion/Summary** : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
Isopropyl alcohol	Category 3	-	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Category 2	oral	gastrointestinal tract, immune system, liver
Fatty acids, tall-oil, compds. with oleylamine	Category 2	oral	gastrointestinal tract

### Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.

## Section 11. Toxicological information

- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Dermal	4459.99 mg/kg
Inhalation (vapors)	52.4 mg/l
Inhalation (dusts and mists)	6.73 mg/l

**Other information** :

## Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc powder - zinc dust (stabilized)	Acute EC50 0.106 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
zinc oxide	Chronic NOEC 0.0727 mg/l Fresh water	Daphnia - Daphnia Magna	21 days
	Acute EC50 0.17 mg/l	Algae	72 hours
1-methoxy-2-propanol	Acute EC50 0.481 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
	Acute LC50 23300 mg/l	Daphnia	48 hours
ethylbenzene	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
Isopropyl alcohol	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
	Acute EC50 10100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours

**Conclusion/Summary** : There are no data available on the mixture itself.

### Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-

**Conclusion/Summary** : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
xylene	3.12	7.4 to 18.5	low
1-methoxy-2-propanol	<1	-	low
ethylbenzene	3.6	79.43	low
Isopropyl alcohol	0.05	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Zinc powder - zinc dust (stabilized), zinc oxide)	Not applicable.

### Additional information

**UN** : None identified.

**IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

**IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## Section 15. Regulatory information

### [Singapore - hazardous chemicals under government control](#)

None.

### [International regulations](#)

#### [Montreal Protocol](#)

Not listed.

#### [Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

## Section 16. Other information

### [History](#)

**Date of issue/Date of revision** : 19 November 2021

**Date of previous issue** : 6/28/2021

**Version** : 1.02

**Prepared by** : EHS

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations

✔ Indicates information that has changed from previously issued version.

### [Notice to reader](#)

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.