SAFETY DATA SHEET



Date of issue/Date of revision 1 March 2022 Version 13.01

Section 1. Identification		
Product code	: 00322208	
Product name	: SIGMADUR ONE ORANGE 3149	
Product type	: Liquid.	
Relevant identified uses of the substance or mixture and uses advised against		
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A SKIN SENSITISATION - Category 1 CARCINOGENICITY - Category 1B SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract
	irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

GHS label elements, including precautionary statements

2

Hazard pictograms

Signal word	: Danger	
Hazard statements	 Flammable liquid and vapour. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. May cause cancer. May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS)) 	
Precautionary statements		

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Section 2. Hazards identification

Prevention	: Obtain special instructions before use. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe vapour.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	: Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Naphtha (petroleum), hydrotreated heavy	20 - <25	64742-48-9
Solvent naphtha (petroleum), medium aliph.	5 - <10	64742-88-7
2-ethylhexanoic acid	1 - <3	149-57-5
Solvent naphtha (petroleum), heavy arom.	1 - <3	64742-94-5
1-methoxy-2-propanol	1 - <3	107-98-2
2-ethylhexanoic acid, zirconium salt	0.3 - <1	22464-99-9
calcium bis(2-ethylhexanoate)	0.1 - <0.3	136-51-6
2-butanone oxime	0.1 - <0.3	96-29-7
cobalt bis(2-ethylhexanoate)	0.1 - <0.3	136-52-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. 	
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.	
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. 	
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. 	

Most important symptoms/effects, acute and delayed		
Potential acute health effects		
Eye contact	: Causes serious eye irritation.	
Inhalation	: May cause respiratory irritation.	
Skin contact	: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.	
Ingestion	: No known significant effects or critical hazards.	
<u>Over-exposure signs/sym</u>	<u>otoms</u>	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing	
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking	
Ingestion	: No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

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Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for containment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
	Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits	
Solvent naphtha (petroleum), r	nedium aliph.	ACGIH TLV (United States).	
2-ethylhexanoic acid		TWA: 400 ppm ACGIH TLV (United States, 1/2021). TWA: 5 mg/m ³ 8 hours. Form: Inhalable	
1-methoxy-2-propanol		fraction and vapor Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 553 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 369 mg/m ³ 8 hours.	
2-ethylhexanoic acid, zirconiun	n salt	PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 10 mg/m ³ , (Zr) 15 minutes. PEL (long term): 5 mg/m ³ , (Zr) 8 hours.	
cobalt bis(2-ethylhexanoate)		Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 0.02 mg/m ³ , (Co) 8 hours.	
Recommended monitoring procedures	atmosphere or biological monitoring r of the ventilation or other control mea protective equipment. Reference sho	th exposure limits, personal, workplace may be required to determine the effectiveness asures and/or the necessity to use respiratory build be made to appropriate monitoring dance documents for methods for the ses will also be required.	
ppropriate engineering ontrols	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.		
nvironmental exposure ontrols	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
ndividual protection measure	<u>s</u>		
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Eye/face protection	: Chemical splash goggles.		

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Section 8. Exposure controls/personal protection

Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	:	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	- 1	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Orange.
Odour	: Aromatic.
рН	insoluble in water.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 41°C (105.8°F)
Evaporation rate	: 0.814 (1-methoxy-2-propanol) compared with butyl acetate
Flammability (solid, gas)	: liquid
Vapour pressure	: Highest known value: 1.1 kPa (8.5 mm Hg) (at 20°C) (1-methoxy-2-propanol). Weighted average: 0.27 kPa (2.03 mm Hg) (at 20°C)
Vapour density	: Highest known value: 5 (Air = 1) (2-ethylhexanoic acid). Weighted average: 4.09 (Air = 1)
Relative density	: 1.06
Solubility	: Insoluble in the following materials: cold water.
Auto-ignition temperature	: Lowest known value: >220°C (>428°F) (Solvent naphtha (petroleum), medium aliph.).
Viscosity	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

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Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Naphtha (petroleum), hydrotreated heavy	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>6 g/kg	-
Solvent naphtha (petroleum), medium aliph.	LD50 Dermal	Rabbit	>3000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
2-ethylhexanoic acid	LD50 Dermal	Rabbit	1.26 g/kg	-
-	LD50 Oral	Rat	1600 mg/kg	-
Solvent naphtha (petroleum), heavy arom.	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours
-	LD50 Oral	Rat	>5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
2-ethylhexanoic acid, zirconium salt	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
2-butanone oxime	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-
cobalt bis(2-ethylhexanoate)	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	3129 mg/kg	-

Irritation/Corrosion

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.

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Section 11. Toxicological information

Respiratory	: There are no data available on the mixture itself.
Sensitisation	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrotreated heavy	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), medium aliph.	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), heavy arom.	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-butanone oxime	Category 1	-	upper respiratory tract
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Solvent naphtha (petroleum), medium aliph.	Category 1		central nervous system (CNS)
2-butanone oxime	Category 2		blood system

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), medium aliph.	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes
of exposure: Not available.Potential acute health effects
Eye contact
Inhalation: Causes serious eye irritation.

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Section 11. Toxicological information

Skin contact	: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the ph	ysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Delayed and immediate effe	cts as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	26003.54 mg/kg
Dermal	39521.32 mg/kg

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Section 11. Toxicological information

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Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), heavy arom.	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
1-methoxy-2-propanol	Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water	Daphnia Fish	48 hours 96 hours
2-ethylhexanoic acid, zirconium salt	Acute LC50 >100 mg/l	Fish	96 hours

Persistence/degradability

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom.	2.7 2.8 to 6.5	-	low high
1-methoxy-2-propanol 2-butanone oxime	<1 0.63	- 5.01	low low

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations Montreal Protocol Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 1 March 2022
Date of previous issue	: 3/1/2022
Version	: 13.01
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.