

# SAFETY DATA SHEET



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: 1

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : AMERLOCK / SIGMACOVER 400 HARDENER

**Product code** : 000001194892

**Product type** : Liquid.

**Other means of identification**

00467063

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.

**Use of the substance/  
mixture** : Coating.

**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.  
PO Box 7509, Dammam 31472  
Saudi Arabia  
Tel: 00966 138 47 31 00  
Fax: 00966 138 47 17 34

**e-mail address of person  
responsible for this SDS** : PS.ACEMEA@ppg.com

**1.4 Emergency telephone  
number** : 00966 138473100 extn 1001

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Flam. Liq. 3, H226

Skin Corr. 1B, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

Carc. 2, H351

Repr. 2, H361fd

Aquatic Acute 1, H400

Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**SECTION 2: Hazards identification****Hazard pictograms****Signal word**

: Danger

**Hazard statements**

: Flammable liquid and vapour.  
 Causes severe skin burns and eye damage.  
 May cause an allergic skin reaction.  
 Suspected of causing cancer.  
 Suspected of damaging fertility. Suspected of damaging the unborn child.  
 Very toxic to aquatic life with long lasting effects.

**Precautionary statements****Prevention**

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

**Response**

: Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.

**Storage**

: Not applicable.

**Disposal**

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients**

: 4-methylpentan-2-one  
 Polyaminoamide  
 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine  
 3-aminomethyl-3,5,5-trimethylcyclohexylamine  
 4-nonylphenol, branched  
 Amines, polyethylenepoly-, triethylenetetramine fraction

**Supplemental label elements**

: Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

: Not applicable.

**Special packaging requirements****Containers to be fitted with child-resistant fastenings**

: Not applicable.

**Tactile warning of danger**

: Not applicable.

**2.3 Other hazards****Product meets the criteria for PBT or vPvB**

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification**

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

: Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
4-methylpentan-2-one	REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4	≥10 - ≤16	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066	ATE [Inhalation (vapours)] = 11 mg/l EUH066: C ≥ 20%	[1] [2]
Polyaminoamide	EC: Polymer CAS: 68082-29-1	≥5.0 - ≤10	Eye Dam. 1, H318	-	[1]
cyclohexanone	REACH #: 01-2119453616-35 EC: 203-631-1 CAS: 108-94-1 Index: 606-010-00-7	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318	ATE [Oral] = 1620 mg/kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 8000 ppm	[1] [2]
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	REACH #: 01-2119514687-32 EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9	≥1.0 - ≤5.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317	ATE [Oral] = 1030 mg/kg Skin Sens. 1, H317: C ≥ 0.001%	[1]
4-nonylphenol, branched	REACH #: 01-2119510715-45 EC: 284-325-5 CAS: 84852-15-3 Index: 601-053-00-8	≥1.0 - ≤5.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 1300 mg/kg M [Acute] = 10 M [Chronic] = 10	[1] [3]
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer	CAS: 68609-08-5	≥1.0 - ≤5.0	Skin Corr. 1B, H314 Eye Dam. 1, H318	-	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥1.0 - ≤3.7	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
2,4,6-tris(dimethylaminomethyl)	REACH #: 01-2119560597-27	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312	ATE [Oral] = 1200 mg/kg	[1]

### SECTION 3: Composition/information on ingredients

phenol	EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0		Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Dermal] = 1280 mg/kg	
salicylic acid	REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7 Index: 607-732-00-5	≥1.0 - <3.0	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]
Amines, polyethylenepoly-, triethylenetetramine fraction	REACH #: 01-2119487919-13 EC: 292-588-2 CAS: 90640-67-8	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1716 mg/kg ATE [Dermal] = 1465 mg/kg	[1]
Fatty acids, tall-oil, reaction products with diethylenetriamine	EC: 263-160-2 CAS: 61790-69-0	<1.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT RE 2, H373 (oral) Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/kg M [Acute] = 1 M [Chronic] = 1	[1]
Nonylphenols	EC: 294-048-1 CAS: 91672-41-2	≤0.30	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 EUH071 <b>See Section 16 for the full text of the H statements declared above.</b>	ATE [Oral] = 500 mg/kg M [Acute] = 10 M [Chronic] = 10	[1] [3]

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance of equivalent concern

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**SECTION 4: First aid measures****4.2 Most important symptoms and effects, both acute and delayed****Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns.

**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

**SECTION 5: Firefighting measures****5.1 Extinguishing media**

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**5.2 Special hazards arising from the substance or mixture**

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**SECTION 5: Firefighting measures**

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
halogenated compounds  
metal oxide/oxides

**5.3 Advice for firefighters**

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**6.2 Environmental precautions**

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

**6.3 Methods and material for containment and cleaning up**

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

**6.4 Reference to other sections**

: See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

See Section 1.2 for Identified uses.

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
4-methylpentan-2-one	<b>EU OEL (Europe, 10/2019).</b> STEL: 208 mg/m <sup>3</sup> 15 minutes. STEL: 50 ppm 15 minutes. TWA: 83 mg/m <sup>3</sup> 8 hours. TWA: 20 ppm 8 hours.
cyclohexanone	<b>EU OEL (Europe, 10/2019). Absorbed through skin.</b> STEL: 81.6 mg/m <sup>3</sup> 15 minutes. STEL: 20 ppm 15 minutes. TWA: 40.8 mg/m <sup>3</sup> 8 hours.



**SECTION 8: Exposure controls/personal protection**

benzyl alcohol  2-methylpropan-1-ol	TWA: 10 ppm 8 hours. <b>IPEL (-).</b> TWA: 5 ppm STEL: 10 ppm <b>ACGIH TLV (United States, 1/2021).</b> TWA: 152 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
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**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**8.2 Exposure controls**

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Individual protection measures**

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles and face shield.

**Skin protection**

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Gloves** : butyl rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.



**SECTION 8: Exposure controls/personal protection**

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Aromatic. [Strong]
- Odour threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: 8°C (46.4°F) This is based on data for the following ingredient: 3-aminomethyl-3,5,5-trimethylcyclohexylamine.  
Weighted average: -46.83°C (-52.3°F)
- Initial boiling point and boiling range** : >37.78°C
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)
- Auto-ignition temperature** :
- | Ingredient name         | °C  | °F    | Method     |
|-------------------------|-----|-------|------------|
| 4-nonylphenol, branched | 372 | 701.6 | ASTM E 659 |
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- pH** : Not applicable.
- Viscosity** : Kinematic (40°C): >21 mm<sup>2</sup>/s
- Solubility(ies)** :  
Not available.

- Partition coefficient: n-octanol/ water** : Not applicable.

**Vapour pressure**

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
4-methylpentan-2-one	15.75	2.1				

- Evaporation rate** : Highest known value: 1.7 (4-methylpentan-2-one) Weighted average: 0.97 compared with butyl acetate
- Relative density** : 1.36
- Vapour density** : Highest known value: 15.4 (Air = 1) (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich). Weighted average: 6.14 (Air = 1)
- Explosive properties** : Product does not present an explosion hazard.

**SECTION 9: Physical and chemical properties**

**Oxidising properties** : Product does not present an oxidizing hazard.

**Particle characteristics**

**Median particle size** : Not applicable.

**9.2 Other information**

No additional information.

**SECTION 10: Stability and reactivity**

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

**10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

**10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
4-methylpentan-2-one	LC50 Inhalation Vapour	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
cyclohexanone	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
	LC50 Inhalation Vapour	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	1.62 g/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
3-aminomethyl-3,5,5-trimethylcyclohexylamine	LC50 Inhalation Dusts and mists	Rat	>5.01 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	1030 mg/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-

**SECTION 11: Toxicological information**

salicylic acid Amines, polyethylenepoly-, triethylenetetramine fraction	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Oral	Rat	0.891 g/kg	-
	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-
4-nonylphenol, branched 2,4,6-tris(dimethylaminomethyl)phenol	Skin - Erythema/Eschar	Rabbit	4	-	-
	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

**Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

**Sensitisation**

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3-aminomethyl-3,5,5-trimethylcyclohexylamine	skin	Mouse	Sensitising
	skin	Guinea pig	Sensitising

**Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

**Mutagenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Carcinogenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Reproductive toxicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Teratogenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
4-methylpentan-2-one 2-methylpropan-1-ol	Category 3	-	Narcotic effects
	Category 3	-	Respiratory tract irritation
	Category 3	-	Narcotic effects

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Fatty acids, tall-oil, reaction products with diethylenetriamine	Category 2	oral	-

**Aspiration hazard**

Not available.

**SECTION 11: Toxicological information**

**Information on likely routes of exposure** : Not available.

**Potential acute health effects**

**Inhalation** : No known significant effects or critical hazards.

**Ingestion** : Corrosive to the digestive tract. Causes burns.

**Skin contact** : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

**Eye contact** : Causes serious eye damage.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Inhalation** : Adverse symptoms may include the following:  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

**Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Not available.

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : Suspected of damaging fertility. Suspected of damaging the unborn child.

**Other information** : Not available.

**SECTION 11: Toxicological information**

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

**11.2 Information on other hazards****11.2.1 Endocrine disrupting properties**

Not available.

**11.2.2 Other information**

Not available.

**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
2-methylpropan-1-ol	Acute LC50 0.221 mg/l	Fish	96 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute EC50 1100 mg/l	Daphnia	48 hours
salicylic acid	Acute LC50 175 mg/l	Fish	96 hours
	Acute EC50 1147.57 mg/l	Daphnia - Daphnia longispina - Neonate	48 hours
	Fresh water	Daphnia - Daphnia magna - Neonate	21 days
Amines, polyethylenepoly-, triethylenetetramine fraction	Chronic NOEC 5.6 mg/l	Aquatic plants - Daphnia magna	72 hours
	Acute EC50 20 mg/l	Daphnia - Daphnia magna	48 hours
	Acute EC50 31.1 mg/l	Fish - Pimephales promelas	96 hours
	Acute LC50 330 mg/l	Crustaceans	72 hours
Phenol, 2-nonyl-, branched	Acute NOEC 2.5 mg/l	Fish - Pleuronectes americanus	96 hours
	Acute LC50 0.017 mg/l		

**Conclusion/Summary** : There are no data available on the mixture itself.

**12.2 Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
4-methylpentan-2-one	OECD 301F	83 % - Readily - 28 days	-	-

**Conclusion/Summary** : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
4-methylpentan-2-one	-	-	Readily
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
benzyl alcohol	-	-	Readily

**12.3 Bioaccumulative potential**

**SECTION 12: Ecological information**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
4-methylpentan-2-one	1.9	-	low
cyclohexanone	0.86	-	low
benzyl alcohol	0.87	-	low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	low
4-nonylphenol, branched	5.4	251.19	low
2-methylpropan-1-ol	1	-	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
salicylic acid	2.21 to 2.26	-	low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	low

**12.4 Mobility in soil**

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.

**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Endocrine disrupting properties**

May cause endocrine disruption.

**12.7 Other adverse effects**

No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods**

**Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

**European waste catalogue (EWC)**

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging



**SECTION 13: Disposal considerations**

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

	<b>ADR/RID</b>	<b>IMDG</b>	<b>IATA</b>
<b>14.1 UN number or ID number</b>	UN3470	UN3470	UN3470
<b>14.2 UN proper shipping name</b>	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
<b>14.3 Transport hazard class(es)</b>	8 (3)	8 (3)	8 (3)
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
<b>Marine pollutant substances</b>	Not applicable.	(Polyamide, 4-nonylphenol, branched)	Not applicable.

**Additional information**

- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- Tunnel code** : (D/E)
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not applicable.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

**Substances of very high concern**

**SECTION 15: Regulatory information**

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for environment	4-Nonylphenol, branched and linear [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof]	Candidate	ED/169/2012	10/29/2013
Endocrine disrupting properties for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	Candidate	ED/169/2012	12/19/2012

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other national and international regulations.**

**Ozone depleting substances (1005/2009/EU)**

Not listed.

**15.2 Chemical safety assessment** : No Chemical Safety Assessment has been carried out.

**SECTION 16: Other information**

Indicates information that has changed from previously issued version.

**Abbreviations and acronyms**

: ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number

**Full text of abbreviated H statements**

: H225 Highly flammable liquid and vapour.  
 H226 Flammable liquid and vapour.  
 H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H332 Harmful if inhaled.  
 H335 May cause respiratory irritation.  
 H336 May cause drowsiness or dizziness.  
 H351 Suspected of causing cancer.  
 H361 Suspected of damaging fertility or the unborn child.  
 H361d Suspected of damaging the unborn child.  
 H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.

Code : 000001194892

Date of issue/Date of revision

: 8 September 2022

AMERLOCK / SIGMACOVER 400 HARDENER

**SECTION 16: Other information**

H411 Toxic to aquatic life with long lasting effects.  
 H412 Harmful to aquatic life with long lasting effects.  
 EUH066 Repeated exposure may cause skin dryness or cracking.  
 EUH071 Corrosive to the respiratory tract.

<b>Full text of classifications [CLP/GHS]</b>	:	Acute Tox. 4	ACUTE TOXICITY - Category 4
		Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
		Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
		Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
		Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
		Carc. 2	CARCINOGENICITY - Category 2
		Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
		Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
		Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
		Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
		Repr. 2	REPRODUCTIVE TOXICITY - Category 2
		Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
		Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
		Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
		Skin Sens. 1	SKIN SENSITISATION - Category 1
		Skin Sens. 1A	SKIN SENSITISATION - Category 1A
		STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
		STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

**History**

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**Date of previous issue** : No previous validation

**Prepared by** : EHS

**Version** : 1

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