SAFETY DATA SHEET



Date of issue 9/15/2022 (month/day/year)

Version 12.02

Section 1. Chemical product and company identification

A. Product name : SIGMA ECOFLEET 530 BROWN

Product code : 00333949

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/

mixture

: Coating.; Antifouling products

Uses advised against: Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC (680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8222

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









Signal word : Danger

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Product name SIGMA ECOFLEET 530 BROWN

Section 2. Hazards identification

Hazard statements : H22

: H226 - Flammable liquid and vapor.

H302 + H332 - Harmful if swallowed or if inhaled.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H351 - Suspected of causing cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.

(central nervous system (CNS), kidneys, liver)

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

Response

: P391 - Collect spillage.

P308 + P313 - IF exposed or concerned: Get medical advice or attention.

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage

: P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do

not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Chemical name	Common name	Identifiers	%
dicopper oxide	DICOPPER OXIDE / COPPER (I) OXIDE	CAS: 1317-39-1	30 - <40
zinc oxide	ZINC OXIDE	CAS: 1314-13-2	10 -<20
rosin	Rosin	CAS: 8050-09-7	10 -<20
Xylene	XYLENES	CAS: 1330-20-7	5 - <10
4-methylpentan-2-one	4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE	CAS: 108-10-1	5 - <10
diiron trioxide	Diiron trioxide	CAS: 1309-37-1	1 - <5

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Product name SIGMA ECOFLEET 530 BROWN

Section 3. Composition/information on ingredients

Talc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	1 - <5
4,5-Dichloro-2-N-octyl-4-isothizaolin-	4,5-Dichloro-2-octyl-2H-isothiazol-3-one	CAS: 64359-81-5	1 - <5
3-one			
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
copper oxide	COPPER OXIDE	CAS: 1317-38-0	1 - <5
ethanol	ETHYL ALCOHOL	CAS: 64-17-5	0.1 - <1
copper	COPPER	CAS: 7440-50-8	0.1 - <1
carbon black	CARBON BLACK	CAS: 1333-86-4	0.1 - <1
Methyl alcohol	METHYL ALCOHOL	CAS: 67-56-1	0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

A. Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running
	water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

B. Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

C. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

D. Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

E. Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing: Use dry chemical, CO₂, water spray (fog) or foam.

media

Unsuitable : Do not use water jet.

extinguishing media

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Section 5. Fire-fighting measures

from the chemical

Product code 00333949

B. Specific hazards arising: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides

- C. Special equipment for fire-fighting
- : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures
- No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- **B. Environmental** precautions
- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
- C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

A. Precautions for safe handling

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities
- : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
dicopper oxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Copper]
	TWA: 0.1 mg/m ³ 8 hours. Form: Fume
zinc oxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 2 mg/m³ 8 hours. Form: Respirable
	dust
	STEL: 10 mg/m³ 15 minutes.
	TWA: 5 mg/m ³ 8 hours.
rosin	ACGIH TLV (United States, 1/2021). Skin
	sensitizer. Inhalation sensitizer.
Xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
4-methylpentan-2-one	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 75 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
diiron trioxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Iron oxide]
	TWA: 5 mg/m³, (as Fe) 8 hours. Form:
	Fume
	TWA: 5 mg/m³, (as Fe) 8 hours.

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ethanol

copper

carbon black

Methyl alcohol

Product name SIGMA ECOFLEET 530 BROWN

Section 8. Exposure controls/personal protection

Talc, not containing asbestiform fibres Ministry of Employment and Labor (Republic of Korea, 1/2020).

TWA: 2 mg/m³ 8 hours. Form: fibers ethylbenzene Ministry of Employment and Labor (Republic of Korea, 1/2020).

> STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.

copper oxide Ministry of Employment and Labor (Republic of Korea, 1/2020). [Copper]

TWA: 0.1 mg/m³ 8 hours. Form: Fume Ministry of Employment and Labor (Republic of Korea, 1/2020).

TWA: 1000 ppm 8 hours.

Ministry of Employment and Labor (Republic of Korea, 1/2020). [Copper] TWA: 0.1 mg/m³ 8 hours. Form: Fume

Ministry of Employment and Labor (Republic of Korea, 1/2020).

TWA: 3.5 mg/m³ 8 hours. Form: inhalable

fraction

Ministry of Employment and Labor (Republic of Korea, 1/2020). Absorbed through skin.

STEL: 250 ppm 15 minutes. TWA: 200 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

controls

B. Appropriate engineering: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection

: Chemical splash goggles and face shield.

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Product name SIGMA ECOFLEET 530 BROWN

Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures Wash hands, forearms and face thoroughly after handling chemical products, before

eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid. Color : Brown.

B. Odor : Characteristic. : Not available. C. Odor threshold D. pH : Not applicable. E. Melting/freezing point : Not available. F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point : Closed cup: 23°C (73.4°F) H. Evaporation rate : 0.55 (butyl acetate = 1)

Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable)

limits

: Greatest known range: Lower: 1.4% Upper: 7.5% (4-methylpentan-2-one)

K. Vapor pressure : 0.77 kPa (5.8 mm Hg)

L. Solubility : Insoluble in the following materials: cold water.

Solubility in water : 0 q/l

M. Vapor density : Not available.

: 1.92 N. Relative density

O. Partition coefficient: n-

octanol/water

: Not applicable.

P. Auto-ignition

temperature

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Product name SIGMA ECOFLEET 530 BROWN

Section 9. Physical and chemical properties

Ingredient name	°C	°F	Method
xylene	432	809.6	

Q. Decomposition temperature

: Not available.

R. Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available.

S. Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

C. Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous

decomposition products

Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Harmful if inhaled.Ingestion : Harmful if swallowed.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion: Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

pain watering redness

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Section 11. Toxicological information

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dicopper oxide	LC50 Inhalation Dusts and	Rat	3.34 mg/l	4 hours
	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	500 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m ³	4 hours
	LD50 Dermal	Det	>2000 mg/kg	
		Rat Rat	>2000 mg/kg	-
i-	LD50 Oral		>5000 mg/kg	-
rosin	LD50 Dermal	Rat	>2000 mg/kg	-
V. I	LD50 Oral	Rat	7600 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	- -
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	10 g/kg	_
4,5-Dichloro-2-N-octyl-4-isothizaolin-	LC50 Inhalation Dusts and	Rat	0.16 mg/l	4 hours
3-one	mists	1 141	5.15 mg/	1 110410
0 0110	LD50 Dermal	Rabbit	3.9 g/kg	_
	LD50 Oral	Rat	567 mg/kg	_
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
Citry is Crizerie	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	
copper oxide	LD50 Oral	Rat	>2000 mg/kg	
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
ethanol	LD50 Dermal	Rat	17100 mg/kg	4 110013
	LD50 Oral	Rat	7 g/kg	-
coppor	LC50 Inhalation Dusts and	Rat	>5.11 mg/l	4 hours
copper	mists	Kat	25.11 mg/l	4 110015
carbon black	LD50 Oral	Rat	>10 g/kg	_
Methyl alcohol	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
,	LD50 Dermal	Rabbit	15800 mg/kg	_
	LD50 Oral	Rat	5600 mg/kg	_

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin : There are no data available on the mixture itself.
 Eyes : There are no data available on the mixture itself.
 Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

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Product name SIGMA ECOFLEET 530 BROWN

Section 11. Toxicological information

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 3	-	Narcotic effects
4-methylpentan-2-one	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Methyl alcohol	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity: No known significant effects or critical hazards.Reproductive toxicity: No known significant effects or critical hazards.

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Section 11. Toxicological information

Additional information

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Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
dicopper oxide	CAS: 1317-39-1	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE - Category 1 AQUATIC HAZARD (ACUTE) - Category 1
zinc oxide	CAS: 1314-13-2	AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
rosin	CAS: 8050-09-7	SKIN SENSITIZATION - Category 1B AQUATIC HAZARD (LONG-TERM) - Category 4
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2
4-methylpentan-2-one	CAS: 108-10-1	EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) -
diiron trioxide Talc , not containing asbestiform fibres	CAS: 1309-37-1 CAS: 14807-96-6	Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 Not classified. SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
4,5-Dichloro-2-N-octyl-4-isothizaolin- 3-one	CAS: 64359-81-5	ACUTE TOXICITY (oral) - Category 4
ethylbenzene	CAS: 100-41-4	ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
copper oxide	CAS: 1317-38-0	AQUATIC HAZARD (LONG-TERM) - Category 3 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

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Section 11. Toxicological information

ethanol	CAS: 64-17-5	FLAMMABLE LIQUIDS - Category 2
		EYE IRRITATION - Category 2A
		CARCINOGENICITY - Category 2
copper	CAS: 7440-50-8	AQUATIC HAZARD (ACUTE) - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 3
carbon black	CAS: 1333-86-4	CARCINOGENICITY - Category 2
Methyl alcohol	CAS: 67-56-1	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (oral) - Category 3
		ACUTE TOXICITY (dermal) - Category 3
		ACUTE TOXICITY (inhalation) - Category 3
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) - Category 1
		AQUATIC HÁZARD (LÓNG-TERM) - Category 3

Section 12. Ecological information

A. **Ecotoxicity**

Product/ingredient name	Result	Species	Exposure
dicopper oxide	LC50 0.003 mg/l	Fish	96 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l Fresh water	Daphnia - Daphnia magna -	48 hours
	_	Neonate	
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
4,5-Dichloro-2-N-octyl- 4-isothizaolin-3-one	Acute EC50 267.368 μg/l Marine water	Algae - Nitzschia pungens	96 hours
	Acute LC50 0.318 mg/l Marine water	Crustaceans - Artemia sp.	48 hours
	Acute LC50 0.0027 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 19.789 µg/l Marine water	Algae - Nitzschia pungens	96 hours
	Chronic NOEC 0.00056 mg/l Fresh water	Fish	97 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
ethanol	Acute EC50 7640 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
copper	Acute LC50 810 ppb	Fish	96 hours
Methyl alcohol	Acute LC50 13 mg/l Fresh water	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
4-methylpentan-2-one	OECD 301F	83 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name A	Aquatic half-life	Photolysis	Biodegradability
Xylene - 4-methylpentan-2-one ethylbenzene - ethanol -	- - -	- -	Readily Readily Readily Readily

C. Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
rosin	1.9 to 7.7	-	high
Xylene	3.12	7.4 to 18.5	low
4-methylpentan-2-one	1.9	-	low
ethylbenzene	3.6	79.43	low
ethanol	-0.35	-	low
Methyl alcohol	-0.77	-	low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods
- : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- **B.** Disposal precautions
- : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(dicopper oxide, zinc oxide)	Not applicable.

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Section 14. Transport information

Additional information

UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.

(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19.

Act on Substances Hazardous

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

dicopper oxide zinc oxide rosin Xylene

4-methylpentan-2-one

diiron trioxide

Talc, not containing asbestiform fibres

ethylbenzene copper oxide ethanol copper carbon black Methyl alcohol

ISHA Enforcement Regs : The following components are listed: methanol

Annex 19 (Exposure standards established for harmful factors)

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Product name SIGMA ECOFLEET 530 BROWN

Section 15. Regulatory information

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work **Environment**

: The following components are listed: zinc oxide, xylene, methyl isobutyl ketone, iron oxide, talc / soapstone, ethyl benzene

Measurement)

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-

: The following components are listed: Copper (dust, mist, fume), Zinc oxide, Xylene, Methyl isobutyl ketone, Iron oxide (dust, fume), Ethyl benzene

up) Standard of Industrial **Safety and Health Annex 12 (Hazardous**

substances subject to control)

compounds, xylene, methyl isobutyl ketone, iron and its compounds, ethyl benzene, copper and its compounds

B. Regulation according to Chemicals Control Act

Article 11 (TRI)

: The following components are listed: Copper and its compounds, Zinc and its compounds, Xylene including o-,m-,p- isomer, Ethylbenzene, Copper and its compounds

Article 18 Prohibited (K-

Reach Article 27)

: None of the components are listed.

Article 19 Subject to authorization (K-Reach

Article 25)

Article 20 Restricted (K-

Reach Article 27)

Article 20 Toxic

Chemicals (K-Reach

Article 20)

Korea inventory

Article 39 (Accident

Precaution Chemicals) C. Dangerous Materials

Safety Management Act

: The following components are listed: copper and its compounds, zinc and its

: None of the components are listed.

: None of the components are listed.

: All components are listed or exempted.

: The following components are listed: 4,5-Dichloro-2-N-octyl-4-isothizaolin-3-one and

mixtures which contain 1% or more : Class: Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

: Toxic

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

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Product name SIGMA ECOFLEET 530 BROWN

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

: 9/15/2022

C. Version : 12.02
Prepared by : EHS

D. Other

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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