SAFETY DATA SHEET

Date of issue/Date of revision : 7 October 2022 Version : 1.01



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMATHERM 540 ALUMINIUM/RAL9006

Product code : 00256758

Product description :

Product type : Liquid.

Other means of : Not available.

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

PPG Architectural Coatings UK Ltd, Huddersfield Road, Birstall, West Yorkshire WF17 9XA, Tel: +44 (0) 1924 354000

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms







Signal word : Danger

English (GB) United Kingdom (UK) 1/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 2: Hazards identification

Hazard statements: Flammable liquid and vapour.

Causes skin irritation.

Causes serious eye damage. May cause respiratory irritation.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot

surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER or doctor.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

P280, P210, P273, P305 + P351 + P338, P310, P501

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and

articles

: Not applicable.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according

to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

Mixture

3.2 Mixtures

Product/ingredient name	Identifiers	%	Classification	Type
x ýlene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
Solvent naphtha (petroleum), heavy arom. Nota(s) P	EC: 265-198-5 CAS: 64742-94-5 Index: 649-424-00-3	≥5.0 - ≤9.5	STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1	≥5.0 - ≤8.6	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]

English (GB) United Kingdom (UK) 2/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 3: Composition/information on ingredients

SECTION 3. Composition	ii/iiiioiiiiatioii oii ii	ngreulents		
	CAS: 107-98-2 Index: 603-064-00-3			
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	REACH #: 01-2119513212-58 EC: 219-784-2 CAS: 2530-83-8	≥5.0 - ≤10	Eye Dam. 1, H318	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
1-Butanol, titanium(4+) salt (4:1), homopolymer	CAS: 9022-96-2	≤1.7	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	[1] [2]
methanol	REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X	≤0.24	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Che

: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion

: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

English (GB) United Kingdom (UK) 3/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 4: First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.Inhalation : May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin.Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion

products

: Decomposition products may include the following materials:

carbon oxides metal oxide/oxides

5.3 Advice for firefighters

English (GB) United Kingdom (UK) 4/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 5: Firefighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic

5/17 English (GB) **United Kingdom (UK)**

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 7: Handling and storage

discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p-or mixed isomers] Absorbed through skin. STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
. Mealexy 2 propanel	through skin. STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.
	STEL: 552 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
toluene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin. STEL: 384 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 191 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
methanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin. STEL: 333 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 266 mg/m³ 8 hours.

English (GB) United Kingdom (UK) 6/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

TWA: 200 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
x ylene	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
Solvent naphtha (petroleum), heavy arom. Nota(s) P	DNEL	Long term Oral	0.03 mg/kg bw/day	General population	
	DNEL	Long term Dermal	0.28 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.69 mg/m ³	General population	Local
	DNEL	Long term Inhalation	0.69 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.95 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Systemic
	DNEL	Short term Oral	25.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	143.5 mg/m ³	General population	Local
	DNEL	Short term Inhalation	160.23 mg/m³	Workers	Local
	DNEL	Short term Inhalation	226 mg/m³	General population	
	DNEL	Short term Inhalation	384 mg/m³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	
I meanery 2 propaner	DNEL	Long term Inhalation	43.9 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m³	Workers	Systemic
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	DNEL	Short term Inhalation	147 mg/m³	Workers	Systemic
Thirlothoxyonario	DNEL	Short term Dermal	21 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	10 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	17 mg/m³	General population	
	DNEL	Long term Inhalation	70.5 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	26400 mg/m³	General population	
ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
3419/001120110	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
toluene	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
TOTACTIC	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Local

English (GB) United Kingdom (UK) 7/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

mic
11110
mic
mic
mic
mic
mic
mic
mic
mic
mic
e e e e e e e e e e e

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
1-methoxy-2-propanol	Fresh water	10 mg/l	Assessment Factors
• • •	Marine water	1 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	Soil	2.47 mg/kg	Equilibrium Partitioning
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Fresh water	1 mg/l	Assessment Factors
	Marine water	0.1 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	3.6 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.36 mg/kg dwt	Equilibrium Partitioning
	Soil	0.14 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
•	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	- '
toluene	Fresh water	0.68 mg/l	Sensitivity Distribution
	Marine water	0.68 mg/l	Sensitivity Distribution
	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	16.39 mg/kg dwt	- '
methanol	Fresh water	20.8 mg/l	Assessment Factors
	Marine water	2.08 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	77 mg/kg	Equilibrium Partitioning
	Marine water sediment	7.7 mg/kg	Equilibrium Partitioning
	Soil	100 mg/kg	Assessment Factors

English (GB) United Kingdom (UK) 8/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection Hand protection

Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

Gloves

For prolonged or repeated handling, use the following type of gloves:

Not recommended: nitrile rubber

as included in the user's risk assessment.

Recommended: polyvinyl alcohol (PVA), butyl rubber, Viton®

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

English (GB) United Kingdom (UK) 9/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Colour : White.
Odour : Aromatic.
Odour threshold : Not available.

Melting point/freezing point

May start to solidify at the following temperature: -49°C (-56.2°F) This is based on data for the following ingredient: Solvent naphtha (petroleum), heavy arom..

Weighted average: -85.94°C (-122.7°F)

Initial boiling point and

boiling range

: >37.78°C (>100°F)

: liauid

Flammability (solid, gas)

Upper/lower flammability or

explosive limits

Flash point

: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)

: Closed cup: 30°C (86°F)

Auto-ignition temperature

Ingredient name	°C	°F	Method
solvent naphtha (petroleum), heavy arom. Nota(s) P	220 to 250	428 to 482	ASTM E 659

Decomposition temperature

pH : Not applicable.

Not applicable. insoluble in water.

Viscosity : Kinematic (40°C): >21 mm²/s

Solubility(ies) : Method

Media	Result	
cold water	Not soluble	

Miscible with water : No.

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure

	Vapour Pressure at 20°C		Vap	oour pressure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa
ethylbenzene	9.3	1.2			

Relative density : 1.18

Vapour density : Highest known value: 8.1 (Air = 1) ([3-(2,3-epoxypropoxy)propyl]trimethoxysilane).

Weighted average: 4.28 (Air = 1)

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

: Product does not present an oxidizing hazard.

vapour or dust with air is possible.

Oxidising properties

Particle characteristics

Median particle size : Not applicable.

English (GB) United Kingdom (UK) 10/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha	LC50 Inhalation Dusts and	Rat	>5.2 mg/l	4 hours
(petroleum), heavy arom. Nota(s) P	mists		-	
	LD50 Oral	Rat	>5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
[3-(2,3-epoxypropoxy)propyl]	LC50 Inhalation Dusts and	Rat	>5300 mg/m ³	4 hours
trimethoxysilane	mists			
	LD50 Dermal	Rabbit	4.3 g/kg	-
	LD50 Oral	Rat	7.01 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
methanol	LC50 Inhalation Vapour	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-

Conclusion/Summary Acute toxicity estimates

: There are no data available on the mixture itself.

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMATHERM 540 ALUMINIUM/RAL9006	25129.6	7870	N/A	46.5	N/A
xylene	4300	1700	N/A	11	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	7010	4300	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
1-Butanol, titanium(4+) salt (4:1), homopolymer	500	N/A	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A
methanol	100	300	64000	3	N/A

English (GB) United Kingdom (UK) 11/17

Code Date of issue/Date of revision : 00256758 : 7 October 2022

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 11: Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	Eyes - Cornea opacity	Rabbit	11.8	mg 1 minutes	24 hours

Conclusion/Summary : Not available.

Skin : There are no data available on the mixture itself. **Eyes** : There are no data available on the mixture itself. : There are no data available on the mixture itself. Respiratory

Sensitisation

Conclusion/Summary

: There are no data available on the mixture itself. Skin Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary

Carcinogenicity

: There are no data available on the mixture itself.

Conclusion/Summary

Reproductive toxicity

Conclusion/Summary Teratogenicity

Conclusion/Summary

: There are no data available on the mixture itself. : There are no data available on the mixture itself.

There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), heavy arom. Nota(s) P	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
1-Butanol, titanium(4+) salt (4:1), homopolymer	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects
methanol	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
	Category 2 Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
x ylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), heavy arom. Nota(s) P	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

> 12/17 United Kingdom (UK) English (GB)

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 11: Toxicological information

Inhalation: May cause respiratory irritation.

Skin contactIngestionCauses skin irritation. Defatting to the skin.IngestionNo known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : No

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), heavy arom. Nota(s) P	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
1-methoxy-2-propanol	Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water	Daphnia - Daphnia Fish - Goldfish	48 hours 96 hours
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane		Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours
methanol	Acute LC50 13 mg/l Fresh water	Fish - Trout	96 hours

English (GB) United Kingdom (UK) 13/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 12: Ecological information

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	low
Solvent naphtha (petroleum),	2.8 to 6.5	-	high
heavy arom. Nota(s) P			
1-methoxy-2-propanol	<1	-	low
ethylbenzene	3.6	79.43	low
toluene	2.73	8.32	low
methanol	-0.77	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects: No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Yes.

Waste catalogue

Waste code	Waste designation	
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	

Packaging

English (GB)	United Kingdom (UK)	14/17
--------------	---------------------	-------

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 13: Disposal considerations

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN The product is only regulated as an environmentally hazardous substance when transported in tank

vessels.

: None identified. **IMDG** : None identified. IATA

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB) /REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

15/17 United Kingdom (UK) English (GB)

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 15: Regulatory information

Ozone depleting substances

Not listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and

Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019

No. 720 and amendments

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = GB CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

1	
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

English (GB) United Kingdom (UK) 16/17

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 16: Other information

H412 Harmful to aquatic life with long lasting effects.

EUH066 Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 3 ACUTE TOXICITY - Category 3
Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

Asp. Tox. 1 ASPIRATION HAZARD - Category 1

Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3
Repr. 2 REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2

STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of : 10/7/2022

revision

Date of previous issue: 6/13/2022Prepared by: EHSVersion: 1.01

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) United Kingdom (UK) 17/17