SAFETY DATA SHEET

Date of issue/Date of revision : 31 October 2022 Version : 14.03



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 253 CHEMICAL LINING CURE

Product code : 00286316

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : Centre Anti-Poisons/Antigifcentrum + 32 70 245 245

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Carc. 2, H351

English (GB) Belgium 1/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 2: Hazards identification

STOT SE 3, H335 STOT SE 3, H336 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms











Signal word : Danger

Hazard statements : Flammable liquid and vapour.

Harmful if swallowed or if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer.

Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear protective gloves, protective clothing and eye or face protection. Keep away from

heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment.

Response : Collect spillage.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P391, P403 + P233, P501

Hazardous ingredients : 4,4'-methylenebis(2-ethylaniline)

butan-1-ol

cyclohex-1,2-ylenediamine 2,2'-iminodiethylamine

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

: Not applicable.

fastenings

Tactile warning of danger : Not applicable.

English (GB) Belgium 2/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 2: Hazards identification

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
4,4'-methylenebis (2-ethylaniline)	EC: 243-420-1 CAS: 19900-65-3 Index: 612-141-00-0	≥25 - ≤50	Acute Tox. 4, H302 Carc. 2, H351 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/ kg M [Acute] = 1 M [Chronic] = 1	[1]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 790 mg/ kg	[1] [2]
cyclohex-1,2-ylenediamine	EC: 211-776-7 CAS: 694-83-7	≥5.0 - ≤10	Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317	ATE [Inhalation (vapours)] = 11 mg/l	[1]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/kg ATE [Dermal] = 1280 mg/kg	[1]
2,2'-iminodiethylamine	REACH #: 01-2119473793-27 EC: 203-865-4 CAS: 111-40-0 Index: 612-058-00-X	≥1.0 - ≤4.8	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 2, H330 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Oral] = 1080 mg/kg ATE [Dermal] = 1090 mg/kg ATE [Inhalation (dusts and mists)] = 0.05 mg/l	[1] [2]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥1.0 - ≤4.8	Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
			See Section 16 for the full text of the H statements declared above.		

English (GB)	Polaium	2/40
Eligiisii (GB)	Belgium	3/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: Harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause

central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

English (GB) Belgium 4/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 4: First aid measures

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

Decomposition products may include the following materials:

carbon oxides nitrogen oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

English (GB) Belgium 5/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 6: Accidental release measures

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Belgium 6/18 English (GB)

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

: Storage temperature: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
butan-1-ol	Limit values (Belgium, 5/2021). Absorbed through skin. TWA: 62 mg/m³ 8 hours. TWA: 20 ppm 8 hours.
2,2'-iminodiethylamine	Limit values (Belgium, 5/2021). Absorbed through skin. TWA: 4.3 mg/m³ 8 hours. TWA: 1 ppm 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Type	Exposure	Value	Population	Effects
DNEL	Long term Inhalation	55 mg/m³	General population	Local
DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
DNEL	Long term Oral	1.5625 mg/kg bw/day	General population	Systemic
DNEL	Long term Dermal	3.125 mg/kg bw/day	General population	Systemic
DNEL	Long term Inhalation	55.357 mg/m ³	General population	Systemic
DNEL	Long term Inhalation	0.125 mg/m ³	General population	Local
DNEL	Short term Inhalation	0.25 mg/m ³	General population	Local
DNEL	Long term Inhalation	0.25 mg/m ³	Workers	Local
DNEL	Short term Inhalation	0.5 mg/m ³	Workers	Local
DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic
DNEL	Long term Dermal			
DNEL	Long term Dermal	1.5 mg/kg bw/day	Workers	Systemic
	DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	DNEL Long term Inhalation DNEL Long term Inhalation DNEL Long term Oral DNEL Long term Dermal DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Oral DNEL Long term Dermal	DNEL Long term Inhalation Long term Oral Long term Dermal DNEL Long term Inhalation DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Oral Long term Oral DNEL Long term Dermal DNEL Long term Dermal DNEL Long term Dermal DNEL Long term Dermal S55 mg/m³ 3.125 mg/kg bw/day 0.25 mg/m³ 0.125 mg/m³ 0.25 mg/m³ 0.5 mg/m³ 0.75 mg/kg bw/day 0.75 mg/kg bw/day	DNEL Long term Inhalation Long term Oral Long term Inhalation DNEL Short term Inhalation DNEL Long term Oral Long term Oral Long term Dermal DNEL Long term Dermal State DNEL Long term Inhalation DNEL Long term Dermal State DNEL Long term Dermal State DNEL Long term Inhalation DNEL Long term Dermal State DNEL Long term Inhalation DNEL Long term Dermal State DNEL Long term Inhalation DNEL Long term Dermal State DNEL Long term Dermal State DNEL Long term DNEL L

English (GB) Belgium 7/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 8: Exposure controls/personal protection

			0.075 " 1 / 1		
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol					
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	•
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic
2,2'-iminodiethylamine	DNEL	Long term Dermal	1.1 mg/cm ²	Workers	Local
	DNEL	Long term Inhalation	0.87 mg/m³	Workers	Local
	DNEL	Short term Inhalation	2.6 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	4.6 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	4.88 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4.88 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	11.4 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	15.4 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	27.5 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	92.1 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	1.1 mg/cm ²	Workers	Local
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m³	Workers	Systemic
)		•

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
butan-1-ol	-	Fresh water	0.082 mg/l	-
	-	Marine water	0.0082 mg/l	-
	-	Fresh water sediment	0.178 mg/kg	-
	-	Marine water sediment	0.0178 mg/kg	-
	-	Soil	0.015 mg/kg	-
	-	Sewage Treatment Plant	2476 mg/l	-
2,2'-iminodiethylamine	-	Fresh water	0.56 mg/l	Assessment Factors
-	-	Marine water	0.056 mg/l	Assessment Factors
	-	Sewage Treatment Plant	6 mg/l	Assessment Factors
	-	Fresh water sediment	1072 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	107.2 mg/kg dwt	Equilibrium Partitioning
	-	Soil	7.97 mg/kg dwt	-

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

English (GB)	Belgium	8/18
	Deigiani	0/10

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 8: Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves

: butyl rubber

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Not available.

Odour : Amine-like.

Odour threshold : Not available.

English (GB) Belgium 9/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 9: Physical and chemical properties

: May start to solidify at the following temperature: 3.3°C (37.9°F) This is based on Melting point/freezing point

data for the following ingredient: cyclohex-1,2-ylenediamine. Weighted average:

-58.28°C (-72.9°F)

Initial boiling point and

boiling range

: >37.78°C

Flammability

: Not available.

Upper/lower flammability or

explosive limits

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

Flash point

Closed cup: 49°C

Auto-ignition temperature

Ingredient name	°C	°F	Method
butan-1-ol	355	671	EU A.15

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pН **Viscosity** Not applicable. insoluble in water.

Kinematic (40°C): <14 mm²/s

Solubility(ies)

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure

	Vapour Pressure at 20°C			Vapour pressure at 50°C			
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
butan-1-ol	<7.5	<1	DIN EN 13016-2				

: Highest known value: 0.44 (butan-1-ol) Weighted average: 0.32compared with butyl **Evaporation rate**

acetate

Relative density

Vapour density

Highest known value: 3.7 (Air = 1) (benzyl alcohol). Weighted average: 2.89 (Air =

1)

Explosive properties

: The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties

: Product does not present an oxidizing hazard.

Particle characteristics

Median particle size

: Not applicable.

9.2 Other information

No additional information.

English (GB) **Belgium** 10/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
butan-1-ol	LC50 Inhalation Vapour	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	_
	LD50 Oral	Rat	790 mg/kg	-
cyclohex-1,2-ylenediamine	LD50 Oral	Rat	4556 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	_
	LD50 Oral	Rat	1200 mg/kg	-
2,2'-iminodiethylamine	LC50 Inhalation Dusts and mists	Rat	0.07 to 0.3 mg/l	4 hours
	LD50 Dermal	Rabbit	1090 mg/kg	-
	LD50 Oral	Rat	1080 mg/kg	_
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	_
	LD50 Oral	Rat	1.23 g/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin: There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

English (GB) Belgium 11/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 11: Toxicological information

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
butan-1-ol	Category 3		Respiratory tract irritation
2,2'-iminodiethylamine	Category 3 Category 3		Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely

routes of exposure

: Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause

central nervous system (CNS) depression.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Ingestion: Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

pain watering redness

English (GB) Belgium 12/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 11: Toxicological information

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary

: Not available.

General

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity

: Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity
Reproductive toxicity

No known significant effects or critical hazards.No known significant effects or critical hazards.

Other information

: Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 1376 mg/l	Fish	96 hours
	Acute LC50 175 mg/l	Fish	96 hours
	Acute LC50 430 mg/l	Fish	96 hours

Conclusion/Summary: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,2'-iminodiethylamine	-	87 % - Readily - 21 days	-	-

Conclusion/Summary: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2,2'-iminodiethylamine	-	-	Readily
benzyl alcohol	-	-	Readily

English (GB)	Belgium	13/18
--------------	---------	-------

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00286316 Date of issue/Date of revision : 31 October 2022

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 12: Ecological information

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
butan-1-ol	1	-	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
2,2'-iminodiethylamine	-5.58	4.47	low
benzyl alcohol	0.87	-	low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging		European waste catalogue (EWC)
Container	15 01 06	mixed packaging

English (GB) Belgium 14/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 13: Disposal considerations

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3469	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(4,4'-methylenebis (2-ethylaniline))	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

Tunnel code : (D/E)

The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or **ADN**

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. **IMDG**

: The environmentally hazardous substance mark may appear if required by other transportation **IATA**

regulations.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

instruments

: Not applicable.

English (GB) **Belgium** 15/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture,

placing on the market

and use of certain

dangerous substances,

mixtures and articles

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

E1

15.2 Chemical safety assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

English (GB) Belgium 16/18

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 16: Other information

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H302	Calculation method
Acute Tox. 4, H332	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
STOT SE 3, H335	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
	Category 3

History

Date of issue/ Date of : 31 October 2022

revision

Date of previous issue : 31 October 2022

Prepared by : EHS Version : 14.03

Disclaimer

English (GB) Belgium 17/18

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00286316 Date of issue/Date of revision : 31 October 2022

AMERCOAT 253 CHEMICAL LINING CURE

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) Belgium 18/18