

# SAFETY DATA SHEET



Date of issue/Date of revision

: 7 November 2022

Version

: 1

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : AMERCOAT 450X HARDENER  
**Product code** : 00294738  
**Product description** :  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.  
**Use of the substance/mixture** : Coating.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL  
Tweemontstraat 104  
B-2100 Deurne  
Belgium  
Telephone +32-33606311  
Fax +32-33606435

**e-mail address of person responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

### 1.4 Emergency telephone number

#### Supplier

+31 20 4075210

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture  
**Classification according to UK CLP/GHS**  
Flam. Liq. 3, H226  
Acute Tox. 4, H332  
Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
STOT SE 3, H335  
Asp. Tox. 1, H304

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.  
See Section 16 for the full text of the H statements declared above.  
See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### **Hazard pictograms**



**Signal word** : Danger

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SECTION 2: Hazards identification

Hazard statements	: Flammable liquid and vapour. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapour.
Response	: IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P261, P301 + P310, P331, P501
Supplemental label elements	: Contains isocyanates. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: As from August 24 2023 adequate training is required before industrial or professional use.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

Mixture				
3.2 Mixtures				
Product/ingredient name	Identifiers	%	Classification	Type
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥25 - ≤50	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
Hexamethylene diisocyanate, oligomers.	EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥10 - <20	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
English (GB)		United Kingdom (UK)		2/17

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**SECTION 3: Composition/information on ingredients**

ethylbenzene	Index: 607-195-00-7 REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥5.0 - <10	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0.30	Asp. Tox. 1, H304 Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335  <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

**SUB codes represent substances without registered CAS Numbers.****SECTION 4: First aid measures****4.1 Description of first aid measures**

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed**Potential acute health effects

- Eye contact** : Causes serious eye irritation.

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- Inhalation** : Harmful if inhaled. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : May be fatal if swallowed and enters airways.
- Over-exposure signs/symptoms**
- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

**SECTION 5: Firefighting measures****5.1 Extinguishing media**

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**5.2 Special hazards arising from the substance or mixture**

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
Cyanate and isocyanate.  
hydrogen cyanide

**5.3 Advice for firefighters**

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
 See Section 8 for information on appropriate personal protective equipment.  
 See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when

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**SECTION 7: Handling and storage**

not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**7.2 Conditions for safe storage, including any incompatibilities**

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimise exposure to atmospheric humidity or water.

CO<sub>2</sub> will be formed, which, in closed containers, could result in pressurisation.

**7.3 Specific end use(s)**

See Section 1.2 for Identified uses.

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**Occupational exposure limits**

Product/ingredient name	Exposure limit values
xylene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin.</b> STEL: 441 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
Hexamethylene diisocyanate, oligomers.	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). [isocyanates, all, except methyl isocyanate] Inhalation sensitiser.</b> STEL: 0.07 mg/m <sup>3</sup> , (as -NCO) 15 minutes. TWA: 0.02 mg/m <sup>3</sup> , (as -NCO) 8 hours.
2-methoxy-1-methylethyl acetate	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 548 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 552 mg/m <sup>3</sup> 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours.
toluene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 384 mg/m <sup>3</sup> 15 minutes.



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**SECTION 8: Exposure controls/personal protection**

hexamethylene-di-isocyanate

STEL: 100 ppm 15 minutes.

TWA: 191 mg/m<sup>3</sup> 8 hours.

TWA: 50 ppm 8 hours.

**EH40/2005 WELs (United Kingdom (UK), 1/2020). [isocyanates, all, except methyl isocyanate] Inhalation sensitiser.**STEL: 0.07 mg/m<sup>3</sup>, (as -NCO) 15 minutes.TWA: 0.02 mg/m<sup>3</sup>, (as -NCO) 8 hours.

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**DNELs/DMELs**

Product/ingredient name	Type	Exposure	Value	Population	Effects
xylene	DNEL	Short term Inhalation	260 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	442 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	65.3 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	260 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	260 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m <sup>3</sup>	Workers	Local
Hexamethylene diisocyanate, oligomers.	DNEL	Long term Inhalation	0.5 mg/m <sup>3</sup>	Workers	Local
2-methoxy-1-methylethyl acetate	DNEL	Short term Inhalation	1 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Oral	1.67 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	54.8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	153.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	275 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	550 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
ethylbenzene	DNEL	Long term Inhalation	56.5 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	56.5 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	192 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	192 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	226 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	226 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	384 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	0.035 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	0.035 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Systemic
toluene	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Systemic
hexamethylene-di-isocyanate	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m <sup>3</sup>	Workers	Systemic

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<b>Product/ingredient name</b>	<b>Compartment Detail</b>	<b>Value</b>	<b>Method Detail</b>
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
2-methoxy-1-methylethyl acetate	Fresh water	0.635 mg/l	-
	Marine water	0.0635 mg/l	-
	Fresh water sediment	3.29 mg/kg	-
	Marine water sediment	0.329 mg/kg	-
	Soil	0.29 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
toluene	Secondary Poisoning	20 mg/kg	-
	Fresh water	0.68 mg/l	Sensitivity Distribution
	Marine water	0.68 mg/l	Sensitivity Distribution
	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	16.39 mg/kg dwt	-
hexamethylene-di-isocyanate	Fresh water	0.0774 mg/l	Assessment Factors
	Marine water	0.00774 mg/l	Assessment Factors
	Sewage Treatment Plant	8.42 mg/l	Assessment Factors
	Fresh water sediment	0.01334 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.001334 mg/kg dwt	Equilibrium Partitioning
	Soil	0.0026 mg/kg dwt	Equilibrium Partitioning

**8.2 Exposure controls****Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Individual protection measures****Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

: Chemical splash goggles.

**Skin protection****Hand protection**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended.



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The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

butyl rubber

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid.
- Colour** : Colourless.
- Odour** : Amine-like.
- Odour threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: -51.3 to -28.4°C (-60.3 to -19.1°F)  
This is based on data for the following ingredient: Hexamethylene diisocyanate, oligomers. Weighted average: -72.34°C (-98.2°F)
- Initial boiling point and boiling range** : >37.78°C (>100°F)
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 0.8% Upper: 6.7% (xylene)
- Flash point** : Closed cup: 30.6°C (87.1°F)
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
2-methoxy-1-methylethyl acetate	333	631.4	DIN 51794

- Decomposition temperature** :
- pH** : Not applicable.  
Not applicable. insoluble in water.
- Viscosity** : Kinematic (40°C): <14 mm²/s

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<b>Solubility(ies) :</b>		<b>Method</b>
<b>Media</b>	<b>Result</b>	
cold water	Not soluble	

**Miscible with water** : No.**Partition coefficient: n-octanol/ water** : Not applicable.**Vapour pressure** :

<b>Ingredient name</b>	<b>Vapour Pressure at 20°C</b>			<b>Vapour pressure at 50°C</b>	
	<b>mm Hg</b>	<b>kPa</b>	<b>Method</b>	<b>mm Hg</b>	<b>kPa</b>
ethylbenzene	9.3	1.2			

**Relative density** : 0.95**Vapour density** : Highest known value: 4.6 (Air = 1) (2-methoxy-1-methylethyl acetate). Weighted average: 3.95 (Air = 1)**Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.**Oxidising properties** : Product does not present an oxidizing hazard.**Particle characteristics****Median particle size** : Not applicable.**SECTION 10: Stability and reactivity****10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : In a fire, hazardous decomposition products may be produced.  
Refer to protective measures listed in sections 7 and 8.**10.5 Incompatible materials** : Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water.  
Uncontrolled exothermic reactions occur with amines and alcohols.**10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

<b>Product/ingredient name</b>	<b>Result</b>	<b>Species</b>	<b>Dose</b>	<b>Exposure</b>
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
Hexamethylene diisocyanate, oligomers.	LC50 Inhalation Vapour	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
2-methoxy-1-methylethyl acetate	LD50 Oral	Rat	6190 mg/kg	-

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ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m <sup>3</sup>	4 hours
	LC50 Inhalation Vapour	Rat	151 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 450X HARDENER	N/A	4039.3	N/A	18.6	4.8
xylene	4300	1700	N/A	11	N/A
Hexamethylene diisocyanate, oligomers.	N/A	N/A	N/A	N/A	1.5
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
toluene	5580	8390	N/A	49	N/A
hexamethylene-di-isocyanate	710	N/A	N/A	0.151	N/A

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

**Conclusion/Summary** : Not available.**Skin** : There are no data available on the mixture itself.**Eyes** : There are no data available on the mixture itself.**Respiratory** : There are no data available on the mixture itself.**Sensitisation****Conclusion/Summary****Skin** : There are no data available on the mixture itself.**Respiratory** : There are no data available on the mixture itself.**Mutagenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Carcinogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Reproductive toxicity****Conclusion/Summary** : There are no data available on the mixture itself.**Teratogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Specific target organ toxicity (single exposure)**

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**SECTION 11: Toxicological information**

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Hexamethylene diisocyanate, oligomers.	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
toluene	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-

**Aspiration hazard**

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

**Potential acute health effects**

**Eye contact** : Causes serious eye irritation.

**Inhalation** : Harmful if inhaled. May cause respiratory irritation.

**Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

**Ingestion** : May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking

**Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.

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**AMERCOAT 450X HARDENER****SECTION 11: Toxicological information****Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Not available.**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Reproductive toxicity** : No known significant effects or critical hazards.**Other information** : Not available.**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers.	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - daphnia magna	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Trout - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

**Conclusion/Summary** : Not available.**12.2 Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
2-methoxy-1-methylethyl acetate	-	83 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

**Conclusion/Summary** : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
Hexamethylene diisocyanate, oligomers.	-	-	Not readily
2-methoxy-1-methylethyl acetate	-	-	Readily
ethylbenzene	-	-	Readily
toluene	-	-	Readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
xylene	3.12	7.4 to 18.5	low
Hexamethylene diisocyanate, oligomers.	5.54	3.2	low
2-methoxy-1-methylethyl acetate	1.2	-	low
ethylbenzene	3.6	79.43	low
toluene	2.73	8.32	low
hexamethylene-di-isocyanate	0.02	-	low

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**AMERCOAT 450X HARDENER****SECTION 12: Ecological information****12.4 Mobility in soil****Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product****Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.**Hazardous waste** : Yes.**Waste catalogue**

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

**Packaging****Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
Container	15 01 06 mixed packaging

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.**SECTION 14: Transport information**

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	UN1263	UN1263	UN1263	UN1263
<b>14.2 UN proper shipping name</b>	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
<b>14.3 Transport hazard class(es)</b>	3	3	3	3
<b>14.4 Packing group</b>	III	III	III	III



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**SECTION 14: Transport information**

14.5 Environmental hazards Marine pollutant substances	No.	Yes.	No.	No.
	Not applicable.	Not applicable.	Not applicable.	Not applicable.

**Additional information**

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

IMDG : None identified.

IATA : None identified.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB) /REACH**

**Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Ozone depleting substances**

Not listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : As from August 24 2023 adequate training is required before industrial or professional use.


**Seveso Directive**

This product is controlled under the Seveso Directive.

**Danger criteria****Category**

P5c

**SECTION 16: Other information**

 Indicates information that has changed from previously issued version.

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: ATE = Acute Toxicity Estimate  
 GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments  
 DMEL = Derived Minimal Effect Level  
 DNEL = Derived No Effect Level  
 EUH statement = GB CLP-specific Hazard statement  
 N/A = Not available  
 PBT = Persistent, Bioaccumulative and Toxic  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number  
 SGG = Segregation Group  
 vPvB = Very Persistent and Very Bioaccumulative

**Procedure used to derive the classification**

<b>Classification</b>	<b>Justification</b>
Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Asp. Tox. 1, H304	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

**Full text of abbreviated H statements**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

**Full text of classifications**

Acute Tox. 1	ACUTE TOXICITY - Category 1
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

**History****Date of issue/ Date of revision : 11/7/2022****Date of previous issue : No previous validation**

**Code** : 00294738

**Date of issue/Date of revision**

: 7 November 2022

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## SECTION 16: Other information

**Prepared by** : EHS

**Version** : 1

### Disclaimer

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