SAFETY DATA SHEET



Date of issue 11/8/2022 (month/day/year)

Version 3

Section 1. Chemical product and company identification

A. Product name	: SIGMACAP 620 ZP BASE EBS ALU GREY
Product code	: 00426920

B. Relevant identified uses of the substance or mixture and uses advised against

Pro	oduct use	:	Professional applications, Used by spraying.
	e of the substance/ xture	:	Coating.
Use	es advised against	:	Product is not intended, labelled or packaged for consumer use.
inf	ipplier's or Importer's formation	:	PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222
En	nail Address		Korea.MSDS@PPG.COM
	nergency telephone Imber:	:	+82-52-210-8222

Section 2. Hazards identification

A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 1A
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol



Signal word

: Danger

Date of issue 11/8/2022 (month/day/year)

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 2. Hazards identification

	Hazard statements	:	 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H350 - May cause cancer. H373 - May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.
	Precautionary statements	•	
	Prevention	:	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.
	Response	-	 P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
	Storage	:	P403 + P235 - Store in a well-ventilated place. Keep cool.
	Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
).	Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

С

: Not applicable.

Chemical name	Common name	Identifiers	%
crystalline silica, respirable powder (<10 microns)	QUARTZ (<10 microns)	CAS: 14808-60-7	40 - <50
silicon dioxide	SILICA	CAS: 7631-86-9	5 - <10
crystalline silica, respirable powder (>10 microns)	QUARTZ (>10 microns)	CAS: 14808-60-7	5 - <10
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Bisphenol A diglycidyl ether	CAS: 1675-54-3	5 - <10
Xylene	XYLENES	CAS: 1330-20-7	5 - <10
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)</td><td>CAS: 25036-25-3</td><td>1 - <5</td></mw<=1100)<>	EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)	CAS: 25036-25-3	1 - <5
magnesium oxide	MAGNESIUM OXIDE	CAS: 1309-48-4	1 - <5
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	1 - <5
	1	Korea (GHS)	Page: 2/16

Date of issue 11/8/2022 (month/day/year)

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 3. Composition/information on ingredients

_	-		
2-methylpropan-1-ol	ISOBUTYL ALCOHOL	CAS: 78-83-1	1 - <5
Aluminium powder (stabilized)	ALUMINUM POWDER	CAS: 7429-90-5	1 - <5
Nonylphenols	4-nonylphenol, branched	CAS: 84852-15-3	1 - <5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
trizinc bis(orthophosphate)	ZINC ORTHOPHOSPHATE	CAS: 7779-90-0	0.1 - <1
Nonylphenols	Phenol, 2-nonyl-, branched	CAS: 91672-41-2	<0.1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
	Specific treatments	1	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media	
	Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	: Do not use water jet.

Korea (GHS) Page: 3/16

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 5. Fire-fighting measures

from the chemical		Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides metal oxide/oxides
Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
	Hazardous thermal decomposition products Special equipment for fire-fighting	Hazardous thermal : decomposition products Special equipment for : fire-fighting

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
B. Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
C. Methods and materials for	СС	ontainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Date of issue 11/8/2022 (month/day/year)

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 7. Handling and storage

Α.	Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
----	----------------------------------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

B. Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
rystalline silica, respirable powder (<10 microns)	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 0.05 mg/m ³ 8 hours. Form:
	Respirable fraction
crystalline silica, respirable powder (>10 microns)	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 0.05 mg/m ³ 8 hours. Form:
	Respirable fraction
Xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
magnesium oxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours.
2-methylpropan-1-ol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 50 ppm 8 hours.
Aluminium powder (stabilized)	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours. Form: Dust
ethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 125 ppm 15 minutes.
	Korea (GHS) Page: 5/1

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 8. Exposure controls/personal protection

TWA: 100 ppm 8 hours.

	Recommended monitoring procedures	:	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
В.	Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
	Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
с.	Personal protective equip	me	ent
	Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
	Eye protection	:	Chemical splash goggles and face shield.
	Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
	Gloves	1	butyl rubber
	Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
	Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance		
	Physical state	:	Liquid.
	Color	:	Gray.
В.	Odor	:	Aromatic. [Strong]
С.	Odor threshold	:	Not available.
D.	рН	:	Not applicable.
Ε.	Melting/freezing point	:	Not available.
F.	Boiling point/boiling range	:	>37.78°C (>100°F)
G.	Flash point	:	Closed cup: 30°C (86°F)
н.	Evaporation rate	:	Not available.
Т.	Flammability (solid, gas)	:	Not available.
J.	Lower and upper explosive (flammable)	:	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

limits

K. Vapor pressure

L. Solubility(ies)

Vapor pressure	:		Vapor Pressure at 20°C			Vapor pressure at 50°C		
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		<mark>₽-</mark> methylpropan-1-ol	<12	<1.6	DIN EN 13016-2			
Solubility(ies)		Media Result						
, ()	old water	Nc	t solubl	e				
Solubility in water	:	Not available.						
Vapor density	:	Not available.						
Relative density	:	1.7						
Partition coefficient: n- octanol/water	:	Not applicable.						
Auto-ignition	:							

Auto-ignition Ρ. temperature

Μ.

Ν.

О.

S.

Ingredient name	°C	°F	Method
nonylphenol, branched	372	701.6	ASTM E 659

: Kinematic (room temperature): >400 mm²/s (>400 cSt)

Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

- **Decomposition** Q.
- : Not available.
- temperature
- Viscosity R.

Flow time (ISO 2431) Molecular weight

- : Not available.
- : Not applicable.

Date of issue 11/8/2022 (month/day/year)

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 10. Stability and reactivity

	nical stability bility of hazardous ions		The product is stable. Under normal conditions of storage and use, hazardous reactions will not occur.
B. Cond	itions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C. Incon	npatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D. Hazaı decor	rdous nposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Α.	Information on the like routes of exposure	y : Not available.
P	otential acute health effe	ects
	Inhalation	: No known significant effects or critical hazards.
	Ingestion	: Corrosive to the digestive tract. Causes burns.
	Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
	Eye contact	: Causes serious eye irritation.
<u>0</u>	ver-exposure signs/sym	<u>ptoms</u>
	Inhalation	: No specific data.
	Ingestion	: Adverse symptoms may include the following: stomach pains
	Skin contact	Adverse symptoms may include the following: irritation redness dryness cracking
	Eye contact	Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
sílicon dioxide	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat - Male,	>5000 mg/kg	-
		Female		
bis-[4-(2,3-epoxipropoxi)phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
			Korea (GHS)	Page: 8/16

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 11. Toxicological information

	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Aluminium powder (stabilized)	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists		-	
	LD50 Oral	Rat	>15900 mg/kg	-
Nonylphenols	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and	Rat	>5.7 mg/l	4 hours
,	mists			
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
pis-[4-(2,3-epoxipropoxi)phenyl] propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Nonylphenols	Skin - Erythema/Eschar	Rabbit	4	-	-
Conclusion/Summary		•	•		•

Skin	: There are no data available on the mixture	itself.
------	----------------------------------------------	---------

: There are no data available on the mixture itself.

Sensitization

Eyes

Product/ingredient name	Route of exposure	Species	Result	
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing	
Conclusion/Summary				
Skin :	There are no data a	available on the mixture itself.		
Respiratory :	There are no data a			
Mutagenicity Conclusion/Summary : There are no data available on the mixture itself.				
Carcinogenicity Conclusion/Summary :	There are no data	available on the mixture itself.		
			Korea (GHS)	Page: 9/16

Respiratory : There are no data available on the mixture itself.

Date of issue 11/8/2022 (month/day/year)

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 11. Toxicological information

rystalline silica, respirable powder (<10 microns)	CAS: 14808-60-7	CARCINOGENICITY - Category 1A
silicon dioxide	CAS: 7631-86-9	Not classified.
crystalline silica, respirable powder (>10	CAS: 14808-60-7	CARCINOGENICITY - Category 1A
microns)	CAS. 14000-00-7	CARCINOGENICITY - Calegory TA
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS: 1675-54-3	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
		AQUATIC HAZARD (LONG-TERM) - Category 2
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 1
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>SKIN IRRITATION - Category 2</td></mw<=1100)<>	CAS: 25036-25-3	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
	0.4.0.4.0.00.4.0.4	SKIN SENSITIZATION - Category 1B
magnesium oxide	CAS: 1309-48-4	Not classified.
benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
0 mothydramon 1 ol	CAS: 78-83-1	ASPIRATION HAZARD - Category 2
2-methylpropan-1-ol	CAS: 78-83-1	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
		ASPIRATION HAZARD - Category 2
Aluminium powder (stabilized)	CAS: 7429-90-5	FLAMMABLE SOLIDS - Category 1
······································		SUBSTANCES AND MIXTURES, WHICH IN
		CONTACT WITH WATER, EMIT FLAMMABLE
		GASES - Category 2
Nonylphenols	CAS: 84852-15-3	CORROSIVE TO METALS - Category 1
51		ACUTE TOXICITY (oral) - Category 4
		SKIN CORROSION - Category 1
		EYE IRRITATION - Category 2A
		TOXIC TO REPRODUCTION - Category 2
		AQUATIC HAZARD (ACUTE) - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 1
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		ASPIRATION HAZARD - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 3
trizinc bis(orthophosphate)	CAS: 7779-90-0	AQUATIC HAZARD (ACUTE) - Category 1

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 11. Toxicological information

	0	
Nonylphenols	CAS: 91672-41-2	AQUATIC HAZARD (LONG-TERM) - Category 1 CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Product/ingredient name	Result	Species	Exposure
sílicon dioxide	Acute EC50 2.2 g/L Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 >10000 mg/l	Fish	96 hours
	Chronic NOEC 12.5 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Nonylphenols	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
Nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Rea	adily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
ቓís-[4-(2,3-epoxipropoxi) phenyl]propane	-		-		Not rea	ıdily
Xylene	-		-		Readily	/
benzyl alcohol	-		-		Readily	/
ethylbenzene	-		-		Readily	/

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	low
benzyl alcohol	0.87	-	low
2-methylpropan-1-ol	1	-	low
Nonylphenols	5.4	251.19	low
ethylbenzene	3.6	79.43	low

Date of issue 11/8/2022 (month/day/year)

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 12. Ecological information

D. Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxi) phenyl]propane, 4-nonylphenol, branched)	Not applicable.

Additional information

UN	: This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.2.
IMDG	: This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 14. Transport information

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Α.	Regulation according to I	SH	<u>A</u>
	ISHA article 117 (Harmful substances prohibited from manufacture)	:	None of the components are listed.
	ISHA article 118 (Harmful substances requiring permission)	:	None of the components are listed.
	Article 2 of Youth Protection Act on Substances Hazardous to Youth	:	It is not allowed to sell to persons under the age of 19.
	Exposure Limits of Chem	ica	I Substances and Physical Factors
	The following components prystalline silica, respirable crystalline silica, respirable Xylene magnesium oxide 2-methylpropan-1-ol Aluminium powder (stabiliz ethylbenzene	e p e p	owder (<10 microns) owder (>10 microns)
	ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors)	:	None of the components are listed.
	ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	:	The following components are listed: quartz, silica, quartz, xylene, magnesium oxide, isobutyl alcohol, aluminum and its compounds, ethyl benzene
	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Isobutyl alcohol, Aluminum and its compounds, Ethyl benzene

Date of issue 11/8/2022 (month/day/year)

Version 3

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 15. Regulatory information

	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: xylene, magnesium oxide, isobutyl alcohol, aluminum and its compounds, ethyl benzene
В.	Regulation according to (Che	emicals Control Act
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, Aluminium and its compounds, Branched 4-nonylphenol, Ethylbenzene
	Article 18 Prohibited (K- Reach Article 27)	1	None of the components are listed.
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.
	Article 20 Restricted (K- Reach Article 27)	1	The following components are listed: nonylphenol
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	:	🕅 components are listed or exempted.
	Article 39 (Accident Precaution Chemicals)	:	The following components are listed: nonylphenol and its mixture containing 0.1% or more than 0.1%
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Ε.	Regulation according to o	<u>oth</u>	er foreign laws
	Safety, health and environmental regulations specific for the product	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

A. References	 Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
B. Date of issue/Date of revision	: 11/8/2022
C. Version	: 3
Prepared by	: EHS
D. Other	

Indicates information that has changed from previously issued version.

Korea (GHS) Page: 15/16

Product name SIGMACAP 620 ZP BASE EBS ALU GREY

Section 16. Other information

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.