SAFETY DATA SHEET

SIGMALINE 2000 HARDENER



Date of issue 20 January 2023

Version 3

1. Product and company identification					
Product name	: SIGMALINE 2000 HARDENER				
Product code	: 000001019148				
Other means of identification	: 00250296				
Product type	: Liquid.				
Relevant identified uses of	Relevant identified uses of the substance or mixture and uses advised against				
Product use	: Professional applications, Used by spraying.				
Use of the substance/ mixture	: Coating.				
Uses advised against	: Not applicable.				
Supplier's details	: ₱ PG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803 Japan; Tel: +81-78-574-2777				
Emergency telephone number	: 078 574 2777				

2. Hazards identification

GHS Classification	 AMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 1 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 2 HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Product	name SIGM	ALINE 200	0 HARDENE	R

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Hazard statements	combustible liquid.
	Harmful if swallowed.
	Toxic in contact with skin.
	Causes severe skin burns and eye damage.
	May cause an allergic skin reaction.
	Fatal if inhaled.
	Causes damage to organs. (central nervous system (CNS), heart, kidneys, nervo
	system, respiratory organs)
	Causes damage to organs through prolonged or repeated exposure. (adrenal, blo system, central nervous system (CNS), heart, kidneys, liver, respiratory organs)
	Toxic to aquatic life with long lasting effects.
Propositionomy statements	
Precautionary statements	
Prevention	Wear protective gloves, protective clothing and eye or face protection. In case of inadequate ventilation wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out the workplace.
Response	Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately ca a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with wa Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	Store locked up.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	None known.

3. Composition/information on ingredients

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Substance/mixture
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: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
CSCL number	: Not available.

Ingredient name	%	CAS number	CSCL
✓,4'-methylenebis(2-methylcyclohexaneamine)	50 - 100	6864-37-5	4-102
benzyl alcohol	12.5 - <15	100-51-6	3-1011
N-(3-(trimethoxysilyl)propyl)ethylenediamine	3 - <5	1760-24-3	2-2059; 2-2083

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects	2	
Eye contact	:	Causes serious eye damage.
Inhalation	:	Fatal if inhaled.
Skin contact	:	Causes severe burns. Toxic in contact with skin. Causes damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.
Ingestion	:	Harmful if swallowed. Causes damage to organs following a single exposure if swallowed.
Over-exposure signs/sympto	on	<u>IS</u>
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains
Indication of immediate medic	<u>:a</u>	l attention and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

5. Fire-fighting measures

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Extinguishing media	
Suitable extinguishing media	: <mark>I</mark> vse dry chemical, CO₂, water spray (fog) or foam.
Unsuitable extinguishing media	: <mark>⊅</mark> o not use water jet.
Specific hazards arising from the chemical	: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Fromptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	ntainment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and
explosion-proof equipment. Dilute with water and mop up if water-soluble.
Alternatively, or if water-insoluble, absorb with an inert dry material and place in an
appropriate waste disposal container. Dispose of via a licensed waste disposal
contractor.

6. Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Precautions for safe : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which handling this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits	
penzyl alcohol		Japan Society for Occupational Hea (Japan, 9/2021). Skin sensitizer. OEL-C: 25 mg/m ³	alth
Recommended monitoring procedures		riate monitoring standards. Reference to nods for the determination of hazardous)
Appropriate engineering controls	or other engineering controls to keep below any recommended or statutory	se process enclosures, local exhaust ver worker exposure to airborne contaminan limits. The engineering controls also ner is below any lower explosive limits. Use	its ed to
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipmen will be necessary to reduce emissions to acceptable levels.		some
		Japan Pa	aae: 5/13

Page: 5/13 Japan

8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles and face shield.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

9. Physical and chemical properties

<u>Appearance</u>		
Physical state	: Liquid.	
Color	: Yellow.	
Odor	: Aromatic. [Strong]	
Boiling point	: >37.78°C (>100°F)	
Flash point	: Ø losed cup: 65°C (149°	°F)
Relative density	: 0.97	
Solubility(ies)	Media	Result
Solubility(ies)	bld water	Not soluble
Auto-ignition temperature	: 275°C (527°F)	
Viscosity	: 60 - 100 s (ISO 6mm)	

10. Stability and reactivity

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Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4'-methylenebis (2-methylcyclohexaneamine)	LC50 Inhalation Dusts and mists	Rat	420 mg/m ³	4 hours
	LD50 Dermal LD50 Oral	Rabbit Rat	>0.2 g/kg >0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists LD50 Dermal LD50 Oral	Rat Rabbit Rat	>4178 mg/m ³ 2000 mg/kg 1.23 g/kg	4 hours - -
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Oral	Rat	2413 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Product name SIGMALINE 2000 HARDENER

11. Toxicological information			
Name	Category	Route of exposure	Target organs
4'-methylenebis(2-methylcyclohexaneamine)	Category 2	-	heart, kidneys, nervous system, respiratory organs
benzyl alcohol	Category 1	-	central nervous system (CNS), kidneys
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
♣,4'-methylenebis(2-methylcyclohexaneamine)	Category 1 Category 2	-	kidneys adrenal, blood system, heart, liver,
benzyl alcohol	Category 1	-	respiratory organs central nervous system (CNS)

Aspiration hazard

Not available.

Information on the likely	: Not available.
routes of exposure	

Potential acute healt	h effects
Eye contact	: Causes serious eye damage.
Inhalation	: Fatal if inhaled.
Skin contact	: Causes severe burns. Toxic in contact with skin. Causes damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.
Ingestion	 Harmful if swallowed. Causes damage to organs following a single exposure if swallowed.

Symptoms related to the physical, chemical and toxicological characteristic

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate	effects and also chronic effects from short and long term exposure
Short term exposure	

<u>onone term exposure</u>		
Potential immediate	1	Not available.
effects		
Potential delayed effects	1	Not available.
Long term exposure		

11. Toxicological information

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Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	: Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMALINE 2000 HARDENER	579.7	366.5	N/A	0.063	0.52
4,4'-methylenebis(2-methylcyclohexaneamine)	500	300	N/A	0.05	0.42
benzyl alcohol	1230	2000	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	N/A	N/A	11	1.5

Other information

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

12. Ecological information

Toxicity

Not available.

Persistence/degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
penzyl alcohol	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
	1.8	-	low
benzyl alcohol	0.87	-	low

Mo	bil	lity	in	soil

Mobility

Soil/water partition coefficient (Koc)

: Not available.

12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

13. Disposal considerations

: The generation of waste should be avoided or minimized wherever possible. **Disposal methods** Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN2922	UN2922	UN2922
UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.
	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	 (2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)) 	 (2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))
Transport hazard class(es)	8 (6.1)	8 (6.1)	8 (6.1)
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
4,4'-Methylenebis(2-methylcyclohexaneamine)	≥70 - ≤80	Class 2	559

Industrial Safety and Health Act

Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

None of the components are listed.

Substance(s) requiring labelling

Ingredient name	%		Reference number
Benzyl alcohol	≥10 - ≤20	Listed	530-2

Chemicals requiring notification

Ingredient name	%		Reference number
Benzyl alcohol	≥10 - ≤20	Listed	530-2

Carcinogen

None of the components are listed.

Mutagen

None of the components are listed.

Corrosive liquid	: Not listed
Occupational Safety and Health Law	: Combustible
Regulations on the Prevention of Tetraalkyl Lead Poisoning	: Not listed
Harmful Substances Subject to Obtaining Permission for Manufacturing	: Not listed
Harmful Substances, Prohibited for Manufacturing	: Not listed
ISHL Enforcement Order Appendix 1 - Dangerous Substances	: Combustible

15. Regulatory information

Lead regulation

- : Not listed
- **Organic solvents** poisoning prevention
- : Not applicable.

Poisonous and Deleterious Substances

None of the components are listed.

Chemical Substances Control Law (CSCL)

Ingredient name	%		Reference number
✓-Butanol	0.0000168	Priority assessment	124
2,6-Di-tert-butyl-4-methylphenol	0.000012	Priority assessment	64

High Pressure Gas Control : Not available. Law

Explosives Control Law

None of the components are listed.

Law concerning prevention : Not available. of pollution of the ocean

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

JSOH Carcinogen	: Not listed
List of Specially Controlled Industrial Waste	: Not listed
Japan inventory	: All components are listed or exempted.
Road law	: Not available.

Road law

16. Other information

<u>History</u>	
Date of issue/Date of revision	: 20 January 2023
Date of previous issue	: 11/7/2021
Version	: 3
Prepared by	: EHS
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient

16. Other information

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.