SAFETY DATA SHEET



Date of issue/Date of revision 26 May 2023 Version 7

Section 1. Identification of the substance/mixture and of the company/undertaking

Product code	: 00393141		
Product name	: SIGMASHIELD 420/460/880/880GF HARDENER		
Other means of identification	: Not available.		
Product type	: Liquid.		
Relevant identified uses of the substance or mixture and uses advised against			

Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Coatings (Thailand) Co., Ltd. 15 Rama 9 Road, Kwaeng Huamark, Khet Bangkapi, Bangkok 10240 Thailand T: 662-319-4190 #224 F: 662-319-4189
Emergency telephone number (with hours of operation)	: CHEMTREC 001-800-13-203-9987 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture	FLAMMABLE LIQUIDS - Category 3ACUTE TOXICITY (oral) - Category 4ACUTE TOXICITY (dermal) - Category 4ACUTE TOXICITY (inhalation) - Category 4SKIN CORROSION/IRRITATION - Category 1SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1SKIN SENSITIZATION - Category 1BTOXIC TO REPRODUCTION - Category 1SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tractirritation) - Category 3AQUATIC HAZARD (ACUTE) - Category 2AQUATIC HAZARD (LONG-TERM) - Category 1

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Section 2. Hazards identification

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 33.4% Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 33.4% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 56.7% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 62.9% **GHS label elements** Hazard pictograms Signal word Danger Fammable liquid and vapor. Hazard statements Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eve damage. May cause an allergic skin reaction. May cause respiratory irritation. May damage fertility or the unborn child. Toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Precautionary statements **Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use nonsparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF exposed or concerned: Get medical advice or attention. IF Response INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Storage Keep cool. **Disposal** ÷. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 2. Hazards identification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation. **result in classification**

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Epoxy Amine Resin	25- <50	SUB123903
xylene	10- <20	1330-20-7
Propylidynetrimethanol, propoxylated, reaction products with ammonia	10- <20	39423-51-3
benzyl alcohol	10- <20	100-51-6
2-methylpropan-1-ol	5- <10	78-83-1
bisphenol A	3 - <5	80-05-7
m-phenylenebis(methylamine)	3 - <5	1477-55-0
ethylbenzene	3 - <5	100-41-4
2,4,6-tris(dimethylaminomethyl)phenol	1- <3	90-72-2

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. 	
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. 	
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 	
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.	
Most important symptoms/effects, acute and delayed		

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.

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Section 4. First aid measures

Skin contact	Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.		
Ingestion	Harmful if swallowed.		
Over-exposure signs/symp	<u>otoms</u>		
Eye contact	: Adverse symptoms may include the following: pain watering redness		
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations		
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations		
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations		
Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.		
Specific treatments	: No specific treatment.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.		

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	Fammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for containment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name		Exposure limits	
xylene 2-methylpropan-1-ol		Ministry of Labor (Thailand, 8/2017). [xylene (o-, m-, p- isomers)] TWA: 100 ppm 8 hours. ACGIH TLV (United States, 1/2022). TWA: 152 mg/m ³ 8 hours.	
m-phenylenebis(methylamine	?)	TWA: 50 ppm 8 hours. ACGIH TLV (United States, 1/2022). Absorbed through skin. C: 0.018 ppm	
ethylbenzene		Ministry of Labor (Thailand, 8/2017). TWA: 100 ppm 8 hours.	
Recommended monitoring procedures	nationa	ice should be made to appropriate monitoring standards. Reference to guidance documents for methods for the determination of hazardous ces will also be required.	
Appropriate engineering controls	ventilat contam also ne	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	they co cases,	ns from ventilation or work process equipment should be checked to ensur nply with the requirements of environmental protection legislation. In some ume scrubbers, filters or engineering modifications to the process ent will be necessary to reduce emissions to acceptable levels.	
dividual protection measur	<u>es</u>		
Hygiene measures	eating, Approp Contan contar	ands, forearms and face thoroughly after handling chemical products, befor smoking and using the lavatory and at the end of the working period. riate techniques should be used to remove potentially contaminated clothing inated work clothing should not be allowed out of the workplace. Wash inated clothing before reusing. Ensure that eyewash stations and safety are close to the workstation location.	
Eye protection	: Chemio	Chemical splash goggles and face shield.	
Skin protection			
Hand protection	be wor this is r check o should differer	al-resistant, impervious gloves complying with an approved standard shoul at all times when handling chemical products if a risk assessment indicate ecessary. Considering the parameters specified by the glove manufactures uring use that the gloves are still retaining their protective properties. It be noted that the time to breakthrough for any glove material may be t for different glove manufacturers. In the case of mixtures, consisting of automatic the protection of the gloves appret he accurately.	
	severa estimat	substances, the protection time of the gloves cannot be accurately ed.	

Section 8. Exposure controls/personal protection

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	-	· ·
 Respiratory protection Respiratory protection Respiratory protection Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is 	Body protection	being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static
hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is	Other skin protection	selected based on the task being performed and the risks involved and should be
	Respiratory protection	hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is

Section 9. Physical and chemical properties

Appearance				
Physical state	:	Liquid.		
Color	:	Clear.		
Odor	1	Aromatic.		
Odor threshold	1	Not available.		
рН	:	insoluble in water.		
Melting point	:	May start to solidify at the following temperature: 14°C (57.2°F) This is based on data for the following ingredient: m-phenylenebis(methylamine). Weighted average: -52.5°C (-62.5°F)		
Boiling point	:	>37.78°C (>100°F)		
Flash point	1	Closed cup: 41°C (105.8°F)		
Evaporation rate	:	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.55compared with butyl acetate		
Flammability (solid, gas)	1	liquid		
Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)		
Vapor pressure	:	Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 0.67 kPa (5.03 mm Hg) (at 20°C)		
Vapor density	1	Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.53 (Air = 1)		
Relative density	:	1.02		
Solubility(ies)		Media Result		
Solubility(les)	ľ	cold water Not soluble		
Partition coefficient: n- octanol/water	:	Not applicable.		
Auto-ignition temperature	:	Lowest known value: 320°C (608°F) (Propylidynetrimethanol, propoxylated, reaction products with ammonia).		
Decomposition temperature	:	Stable under recommended storage and handling conditions (see Section 7).		

Section 9. Physical and chemical properties

Viscosity

: Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
•	LD50 Oral	Rat	4.3 g/kg	-
Propylidynetrimethanol, propoxylated,	LD50 Dermal	Rabbit	0.4 g/kg	-
reaction products with ammonia		D /	0.00 //	
	LD50 Oral	Rat	0.22 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
bisphenol A	LD50 Dermal	Rabbit	3600 mg/kg	-
	LD50 Oral	Rat	3.25 g/kg	-
m-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female		
	LD50 Oral	Rat	930 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
,	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris(dimethylaminomethyl)	LD50 Dermal	Rabbit	1.28 g/kg	-
phenol	LD50 Dormol	Pot	1200 mg/kg	
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

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Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result		Species	Score	e Ex	cposure	Observation
xylene	Skin - Moderate ir	rritant	Rabbit	-	24 mg	hours 500	-
m-phenylenebis (methylamine)	Skin - Severe irrit	Skin - Severe irritant		-		nours	4 hours
(dimethylaminomethyl) phenol	Skin - Visible nec	rosis	Rabbit	-	4 1	nours	7 days
Conclusion/Summary				•			
Skin :	There are no data	available	on the mixture	e itself.			
Eyes :	There are no data	available	on the mixture	e itself.			
Respiratory :	There are no data	available	on the mixture	e itself.			
Sensitization							
Product/ingredient name	Route of exposure	Species	5		Result		
m-phenylenebis (methylamine)	skin	Mouse			Sensitizi	ng	
Conclusion/Summary		•					
Skin :	There are no data	available	on the mixture	e itself.			
Respiratory :	There are no data	available	on the mixture	e itself.			
<u>Mutagenicity</u>							
Conclusion/Summary :	There are no data	available	on the mixture	e itself.			
Carcinogenicity							
Conclusion/Summary :	There are no data	available	on the mixture	e itself.			
Reproductive toxicity							
Conclusion/Summary :	There are no data	available	on the mixture	e itself.			
<u>Feratogenicity</u>							
Conclusion/Summary :	There are no data	available	on the mixture	e itself.			
Specific target organ toxicit	t <mark>y (single exposure</mark>	<u>e)</u>					
Name			Category	Route	of	Target o	raans

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
bisphenol A	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	•••	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

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Section 11. Toxicological information

Aspiration hazard

Name		Result
xylene benzyl alcohol 2-methylpropan-1-ol ethylbenzene		ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1
Information on the likely routes of exposure	: Not available.	
Potential acute health effect	<u>:ts</u>	
Eye contact	: Causes serious eye damage.	
Inhalation	: Harmful if inhaled. May cause	e respiratory irritation.
Skin contact	: Causes severe burns. Harmf cause an allergic skin reaction	ul in contact with skin. Defatting to the skin. May n.
Ingestion	: Harmful if swallowed.	
Symptoms related to the p	hysical, chemical and toxicologic	al characteristics
Eye contact	: Adverse symptoms may inclu pain watering redness	de the following:
Inhalation	: Adverse symptoms may inclu respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations	de the following:
Skin contact	: Adverse symptoms may inclu pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	de the following:
Ingestion	: Adverse symptoms may inclu stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	de the following:

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure

Section 11. Toxicological information

			-
Potential in effects	nmediate	:	Not available.
Potential d	elayed effects	:	Not available.
<u>Long term e</u>	<u>xposure</u>		
Potential in effects	nmediate	1	Not available.
Potential d	elayed effects	:	Not available.
Potential ch	ronic health effe	ect	<u>s</u>
General		:	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogen	icity	:	No known significant effects or critical hazards.
Mutagenicit	у	:	No known significant effects or critical hazards.
Reproductiv	ve toxicity	:	May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Oral	1189.82 mg/kg	
Dermal	1737.99 mg/kg	
Inhalation (gases)	47128.08 ppm	
Inhalation (vapors)	22.33 mg/l	
Inhalation (dusts and mists)	1.97 mg/l	

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product code 00393141

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Product name SIGMASHIELD 420/460/880/880GF HARDENER

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
bisphenol A	Acute EC50 10.2 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 0.885 mg/l Fresh water	Crustaceans	48 hours
	Acute LC50 4.6 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.000174 mg/l Fresh	Fish	5 months
	water		
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)pheno	1		
Conclusion/Summary	: There are no data available on the	mixture itself.	÷

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum		
ethylbenzene	-	79 % - Readily - 10 days	-	-		
Conclusion/Summary : There are no data available on the mixture itself.						

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
₩ylene	-	-	Readily
benzyl alcohol	-		Readily
bisphenol A	-		Readily
ethylbenzene	-		Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
xylene	3.12	7.4 to 18.5	low
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	low
benzyl alcohol	0.87	-	low
2-methylpropan-1-ol	1	-	low
bisphenol A	3.4	43.65	low
m-phenylenebis(methylamine)	0.18	2.69	low
ethylbenzene	3.6	79.43	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Polyoxy propylene diamine, bisphenol A)	Not applicable.

Additional information

UN

IMDG

- : None identified.
 - : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
- : The environmentally hazardous substance mark may appear if required by other transportation ΙΑΤΑ regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

: Listed

Safety, health and environmental regulations specific for the product

Harmful Chemicals List

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 26 May 2023
Date of previous issue	: 12/8/2022
Version	: 7
Prepared by	: EHS
Key to abbreviations	 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.