SAFETY DATA SHEET



Date of issue/Date of revision 18 June 2023

Version 5

Section 1. Identification

Product name : SIGMAPRIME 800 HARDENER

Product code : 00271152

Other means of : Not available.

identification Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone

number

(412) 434-4515 (U.S.) (514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
RESPIRATORY SENSITIZATION - Category 1

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

TOXIC TO REPRODUCTION - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 45.4%

(oral), 45.4% (dermal), 68.7% (inhalation)

United States Page: 1/17

Product code 00271152

Date of issue 18 June 2023

Version 5

Product name SIGMAPRIME 800 HARDENER

Section 2. Hazards identification

GHS label elements

Hazard pictograms









Signal word

Hazard statements

: Danger

Flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause respiratory irritation. Suspected of causing cancer.

May damage fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure. (hearing organs)

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

United States Page: 2/17

Product name SIGMAPRIME 800 HARDENER

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

: SIGMAPRIME 800 HARDENER **Product name**

Ingredient name	%	CAS number
afkylated polyamine adduct	≥20 - ≤50	Not available.
Propylidynetrimethanol, propoxylated, reaction products with ammonia	≥10 - ≤20	39423-51-3
xylene	≥10 - ≤20	1330-20-7
benzyl alcohol	≥5.0 - ≤10	100-51-6
2-methylpropan-1-ol	≥5.0 - ≤8.0	78-83-1
bisphenol A	≥1.0 - ≤5.0	80-05-7
ethylbenzene	≥1.0 - ≤5.0	100-41-4
2,4,6-tris(dimethylaminomethyl)phenol	≥1.0 - ≤4.2	90-72-2

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

: Check for and remove any contact lenses. Immediately flush eyes with running water for **Eye contact**

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is Inhalation irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eve contact : Causes serious eye damage.

: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma Inhalation

symptoms or breathing difficulties if inhaled.

Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause **Skin contact**

an allergic skin reaction.

Harmful if swallowed. Ingestion

Over-exposure signs/symptoms

United States Page: 3/17

Product name SIGMAPRIME 800 HARDENER

Section 4. First aid measures

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

: Do not use water jet.

United States Page: 4/17

Product name SIGMAPRIME 800 HARDENER

Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

United States Page: 5/17

Product name SIGMAPRIME 800 HARDENER

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits			
arkylated polyamine adduct	None.			
Propylidynetrimethanol, propoxylated, reaction products with ammonia	None.			
xylene	OSHA PEL (United States, 5/2018).			
	[Xylenes (o-, m-, p-isomers)]			
	TWA: 435 mg/m ³ 8 hours.			
	TWA: 100 ppm 8 hours.			
	ACGIH TLV (United States, 1/2022). [p-xylene and mixtures containing p-xylene] Ototoxicant.			
	TWA: 20 ppm 8 hours.			
	United States Page: 6/17			

Product name SIGMAPRIME 800 HARDENER

Section 8. Exposure controls/personal protection

IPEL (-). benzyl alcohol TWA: 5 ppm STEL: 10 ppm

2-methylpropan-1-ol ACGIH TLV (United States, 1/2022).

> TWA: 152 mg/m³ 8 hours. TWA: 50 ppm 8 hours.

OSHA PEL (United States, 5/2018).

TWA: 300 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

bisphenol A IPEL (-).

STEL: 5 mg/m³

ethylbenzene ACGIH TLV (United States, 1/2022).

Ototoxicant.

TWA: 20 ppm 8 hours.

OSHA PEL (United States, 5/2018).

TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

2,4,6-tris(dimethylaminomethyl)phenol None.

Key to abbreviations

S = Acceptable Maximum Peak = Potential skin absorption ACGIH = American Conference of Governmental Industrial Hygienists. SR = Respiratory sensitization С = Ceiling Limit SS = Skin sensitization

= Short term Exposure limit values IPEL = Internal Permissible Exposure Limit TD = Total dust = Occupational Safety and Health Administration. = Threshold Limit Value OSHA TLV R = Respirable TWA = Time Weighted Average

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

procedures

= Fume

F

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

STEL

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection

: Chemical splash goggles and face shield.

United States Page: 7/17

Product name SIGMAPRIME 800 HARDENER

Section 8. Exposure controls/personal protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be

worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the

protection time of the gloves cannot be accurately estimated.

Gloves butvl rubber

Body protection Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing

should include anti-static overalls, boots and gloves.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection Use an air-fed respirator unless a site-specific assessment determines that an air-fed

respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected

respirator.

The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color : Colorless.

: Characteristic. Odor : Not available. **Odor threshold** pH : Not applicable. **Melting point** : Not available.

: >37.78°C (>100°F) **Boiling point**

Flash point : Closed cup: 43°C (109.4°F)

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. : Not available. **Flammability** Lower and upper explosive

(flammable) limits

: Not available.

: Not available. **Evaporation rate** : Not available. Vapor pressure Vapor density : Not available.

Relative density : 0.98 Density (lbs/gal) 8.18

> **United States** Page: 8/17

Product name SIGMAPRIME 800 HARDENER

Section 9. Physical and chemical properties

Solubility(ies) : Media Result

Fold water Not soluble

Partition coefficient: n-

octanol/water

: Not applicable.

Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Volatility : 49% (v/v), 46.783% (w/w)

% **Solid**. (w/w) : 53.217

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Dermal	Rabbit	0.4 g/kg	-
•	LD50 Oral	Rat	0.22 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
bisphenol A	LD50 Dermal	Rabbit	3600 mg/kg	-
	LD50 Oral	Rat	3.25 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours

United States Page: 9/17

Product name SIGMAPRIME 800 HARDENER

Section 11. Toxicological information

	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
			_	

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
x ylene	-	3	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

United States Page: 10/17

Product name SIGMAPRIME 800 HARDENER

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
xylene	Category 3		Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
bisphenol A	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart,

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, gastrointestinal tract, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma

symptoms or breathing difficulties if inhaled.

Skin contact : Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause

an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

United States Page: 11/17

Product name SIGMAPRIME 800 HARDENER

Section 11. Toxicological information

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

There are no data available on the mixture itself.

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

General

: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

United States Page: 12/17

Product name SIGMAPRIME 800 HARDENER

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)		Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
SIGMAPRIME 800 HARDENER	1088.5	1619.3	N/A	19.6	1.8
Propylidynetrimethanol, propoxylated, reaction	500	1100	N/A	N/A	N/A
products with ammonia					
xylene	4300	1700	N/A	11	1.5
benzyl alcohol	1230	2000	N/A	N/A	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
bisphenol A	3250	3600	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
bisphenol A	Acute LC50 0.885 mg/l Fresh water	Crustaceans	48 hours
	Acute LC50 8.11 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> -	48 hours
		Neonate	
	Acute LC50 4.6 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.000174 mg/l Fresh water	Fish	5 months
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)phenol			

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
e thylbenzene	-	79 % - Readily - 10 days		-		-
Product/ingredient name	Aquatic half-life	Photolysis		Biodegra		radability
xylene benzyl alcohol bisphenol A ethylbenzene	- - -		- - - -		Readily Readily Readily Readily	

Bioaccumulative potential

United States Page: 13/17

Product name SIGMAPRIME 800 HARDENER

Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low
xylene benzyl alcohol	3.12 0.87	7.4 to 18.5	Low Low
2-methylpropan-1-ol bisphenol A	1 3.4	- 43.65	Low Low
ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	3.6 0.219	79.43	Low Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE		PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III

United States Page: 14/17

Product name SIGMAPRIME 800 HARDENER

14. Transport information

Environmental hazards No. Yes. Yes. The environmentally

hazardous substance mark is

not required.

Marine pollutant

Not applicable.

Polyoxy propylene diamine, bisphenol A)

Not applicable.

substances

(xylene, ethylbenzene)

Product RQ (lbs) RQ substances

633.06

Not applicable. Not applicable.

Not applicable. Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the

RQ (reportable quantity) transportation requirements.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): At least one component is not listed.

SARA 302/304

SARA 304 RQ : Not applicable. **Composition/information on ingredients**

No products were found.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1

RESPIRATORY SENSITIZATION - Category 1

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

TOXIC TO REPRODUCTION - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

HNOC - Defatting irritant

Composition/information on ingredients

United States Page: 15/17

Version 5

Section 15. Regulatory information

Name	%	Classification
alkylated polyamine adduct	≥20 - ≤50	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
		RESPIRATORY SENSITIZATION - Category 1A
		SKIN SENSITIZATION - Category 1B
Propylidynetrimethanol,	≥10 - ≤20	ACUTE TOXICITY (oral) - Category 4
propoxylated, reaction products		ACUTE TOXICITY (dermal) - Category 4
with ammonia		SERIOUS EYE DAMAGE - Category 1
xylene	≥10 - ≤20	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
benzyl alcohol	≥5.0 - ≤10	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
2-methylpropan-1-ol	≥5.0 - ≤8.0	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
bisphenol A	≥1.0 - ≤5.0	COMBUSTIBLE DUSTS
·		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
		TOXIC TO REPRODUCTION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
a the subsection of	>4.0 <5.0	(Respiratory tract irritation) - Category 3
ethylbenzene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
2,4,6-tris(dimethylaminomethyl)	≥1.0 - ≤4.2	ACUTE TOXICITY (oral) - Category 4
phenol		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1

SARA 313

	<u>Chemical name</u>	<u>CAS number</u>	<u>Concentration</u>
Supplier notification	: 📈 lene	1330-20-7	10 - 30
	bisphenol A	80-05-7	1 - 5
	ethylbenzene	100-41-4	1 - 5

Page: 16/17 **United States**

Product name SIGMAPRIME 800 HARDENER

Section 15. Regulatory information

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

★ WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health: 3 * Flammability: 2 Physical hazards: 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health: 3 Flammability: 2 Instability: 0

Date of previous issue : 11/8/2021
Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

United States Page: 17/17