SAFETY DATA SHEET

Date of issue/Date of revision

: 12 July 2023

Version

: 5



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMATHERM 230 HARDENER
Product code	: 00273018
Other means of identificat	ion
Not available.	
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
1.3 Details of the supplier o	f the safety data sheet
Sigma Paint Saudi Arabia Lt PO Box 7509, Dammam 314 Saudi Arabia Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34	
e-mail address of person responsible for this SDS	: PS.ACEMEA@ppg.com

1.4 Emergency telephone : 00966 138473100 extn 1001 number

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards	identification
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. May be fatal if swallowed and enters airways. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. May damage fertility. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: 🖉ollect spillage.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. 280, P210, P273, P391, P403 + P233, P501
Hazardous ingredients	 Kylene 2-methylpropan-1-ol 2,4,6-tris(dimethylaminomethyl)phenol N-(3-(trimethoxysilyl)propyl)ethylenediamine m-phenylenebis(methylamine) bisphenol A 3-aminopropyldimethylamine
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Restricted to professional users.
Special packaging requiren	<u>ients</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvl
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.
	May cause endocrine disruption.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
▶enzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319		[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	CAS: 445498-00-0	≥5.0 - ≤8.8	Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/ kg M [Acute] = 1 M [Chronic] = 1	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥5.0 - ≤10	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤6.4	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC: 217-164-6 CAS: 1760-24-3	≥1.0 - ≤5.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
m-phenylenebis (methylamine)	REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0	≥1.0 - ≤3.3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 EUH071	ATE [Oral] = 930 mg/ kg ATE [Inhalation (gases)] = 4500 ppm	[1] [2]
bisphenol A	REACH #: 01-2119457856-23 EC: 201-245-8 CAS: 80-05-7	≤1.6	Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F STOT SE 3, H335	M [Acute] = 1 M [Chronic] = 10	[1] [2] [3]
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SECTION 3: Composition/information on ingredients

	Index: 604-030-00-0		Aquatic Acute 1, H400 Aquatic Chronic 1, H410		
salicylic acid	REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7 Index: 607-732-00-5	≤1.2	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/ kg	[1]
3-aminopropyldimethylamine	REACH #: 01-2119486842-27 EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6	≤0.30	Acute Tox. 4, H302	ATE [Oral] = 410 mg/ kg ATE [Dermal] = 1100 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is Inhalation irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. Ingestion If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. **Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

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SECTION 4: First aid measures

Ingestion	: May be fatal if swallowed and enters airways.
Over-exposure signs/sympt	
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising fr	om the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.

5.3 Advice for firefighters

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SECTION 5: Firefighting measures

Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original

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SECTION 7: Handling and storage

	container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
🖻 nzyl alcohol	IPEL (-).
	TWA: 5 ppm
	STEL: 10 ppm
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure]
	Absorbed through skin.
	STEL: 442 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 221 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2022).
	TWA: 152 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.
	STEL: 884 mg/m ³ 15 minutes.
	STEL: 200 ppm 15 minutes.
	TWA: 442 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
m-phenylenebis(methylamine)	ACGIH TLV (United States, 1/2022). Absorbed through skin.
	C: 0.018 ppm
bisphenol A	EU OEL (Europe, 1/2022).
-	TWA: 2 mg/m ³ 8 hours. Form: Inhalable fraction

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SIGMATHERM 230 HARDENE Recommended monitoring procedures	 Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
8.2 Exposure controls	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measur	<u>es</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	: Chemical splash goggles and face shield.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>									
Physical state	:	Liquid.							
Colour	:	Clear.							
Odour	:	Amine-like. [Strong]							
Odour threshold	:	Not available.							
Melting point/freezing point	:	May start to solidify at the foll data for the following ingredie -52.61°C (-62.7°F)							
Initial boiling point and boiling range	:	>37.78°C							
Flammability	:	Not available.							
Upper/lower flammability or explosive limits	:	Greatest known range: Lowe	: 1.	.3% U	oper: 13	3% (be	enzyl ald	ohol)	
Flash point	:	Closed cup: 28°C							
Auto-ignition temperature	:	Ingredient name		°C		°F		Method	
		2,4,6-tris(dimethylaminomethyl)phe	nol	382		719.6	E	EU A.15	
Decomposition temperature pH Viscosity	:	Stable under recommended s Not applicable. insoluble in w Kinematic (40°C): <14 mm ² /s	atei	-	u nanu		nutions	(366 060	, (ion <i>r</i>).
Solubility(ies)	12								
Solubility(ies) Media	:	Result							
	:	Result Not soluble							
Media Fold water Partition coefficient: n-octanol/	:	Not soluble							
Media Fold water Partition coefficient: n-octanol/ water	:	Not soluble Not applicable.	our	Pressu	ure at 2	0°C	Vap	our pres	sure at 50°C
Media Fold water Partition coefficient: n-octanol/ water	:	Not soluble Not applicable.	-1		ure at 2 Metho		Vap mm Hg	our press	sure at 50°C
Media Fold water Partition coefficient: n-octanol/ water	:	Not soluble Not applicable.	j k		1	od	mm		sure at 50°C
Media Fold water Partition coefficient: n-octanol/ water /apour pressure	:	Not soluble Not applicable. Ingredient name Wapo mm Hg	k	(Pa 1.6	Metho DIN EN 13016-2	od	mm Hg	kPa	Method
Media Fold water Partition coefficient: n-octanol/ vater /apour pressure	:	Not soluble Not applicable. Ingredient name Vaportime Imm Hg Imm Hg <td< td=""><td>k</td><td>(Pa 1.6</td><td>Metho DIN EN 13016-2</td><td>od</td><td>mm Hg</td><td>kPa</td><td>Method</td></td<>	k	(Pa 1.6	Metho DIN EN 13016-2	od	mm Hg	kPa	Method
Media Fold water Partition coefficient: n-octanol/ water Vapour pressure Evaporation rate Relative density	: : :	Not soluble Not applicable. Ingredient name Vaportime Imm Hg Imm Hg <td< td=""><td> k <1 thyl</td><td>(Pa 1.6 Ibenzer</td><td>Metho DIN EN 13016-2 ne) We</td><td>od 2 sighted</td><td>mm Hg averag</td><td>kPa e: 0.42co</td><td>Method mpared with</td></td<>	k <1 thyl	(Pa 1.6 Ibenzer	Metho DIN EN 13016-2 ne) We	od 2 sighted	mm Hg averag	kPa e: 0.42co	Method mpared with
Media Media Media Media Media Partition coefficient: n-octanol/ water /apour pressure Evaporation rate Relative density /apour density		Not soluble Not applicable. Ingredient name Vaportime Imm Hg Imm Hg <td< td=""><td>r =</td><td>(Pa 1.6 Ibenzer 1) (ber</td><td>Metho DIN EN 13016-2 ne) We</td><td>od 2 sighted ohol).</td><td>mm Hg averag Weigh</td><td>kPa e: 0.42co</td><td>Method mpared with ge: 3.55 (Ai</td></td<>	r =	(Pa 1.6 Ibenzer 1) (ber	Metho DIN EN 13016-2 ne) We	od 2 sighted ohol).	mm Hg averag Weigh	kPa e: 0.42co	Method mpared with ge: 3.55 (Ai
Media Media Media Media Media Media Partition coefficient: n-octanol/ water Vapour pressure Evaporation rate Relative density Vapour density Explosive properties		Not soluble Not applicable. Ingredient name Vapor Imm Hg Imm	<mark>J k</mark> <1 thyl r = sive	(Pa 1.6 Ibenzer 1) (bei re, but ti e.	Metho DIN EN 13016-2 ne) We nzyl alc he form	od 2 sighted ohol).	mm Hg averag Weigh	kPa e: 0.42co	Method mpared with ge: 3.55 (Ai
		Not soluble Not applicable. Ingredient name Vapore Imm Hg Im	ן <mark>ג</mark> <1 thyl sive	(Pa 1.6 Ibenzer 1) (bei re, but ti e.	Metho DIN EN 13016-2 ne) We nzyl alc he form	od 2 sighted ohol).	mm Hg averag Weigh	kPa e: 0.42co	Method mpared with ge: 3.55 (Ai

9.2 Other information

No additional information.

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SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
penzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl)	LD50 Dermal	Rabbit	>2000 mg/kg	-
ethylenediamine				
	LD50 Oral	Rat	2413 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
m-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female		
	LD50 Oral	Rat	930 mg/kg	-
bisphenol A	LD50 Dermal	Rabbit	3600 mg/kg	-
	LD50 Oral	Rat	3.25 g/kg	-
salicylic acid	LD50 Oral	Rat	0.891 g/kg	-
3-aminopropyldimethylamine	LD50 Dermal	Rabbit	>1000 mg/kg	-
	LD50 Oral	Rat	410 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
m-phenylenebis(methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

Conclusion/Summary

Skin : There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory

Eyes

: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
m-phenylenebis(methylamine)	skin	Mouse	Sensitising

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Specific target organ toxi	<u>city (single exposure)</u>

Product/ingredient name	Category	Route of exposure	Target organs
x ylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation
bisphenol A	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Produ	ict/ingredient name	Result	
xylene ethylbenzene		ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	
Information on likely routes of exposure	: Not available.		
Potential acute health ef	fects		
Inhalation	: May cause respiratory irrit	tation.	
Ingestion	: May be fatal if swallowed	: May be fatal if swallowed and enters airways.	
Skin contact	: Causes severe burns. De	fatting to the skin. May cause an allergic skin reaction.	

English (GB)

Saudi Arabia

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Eye contact	: Causes serious eye damage.
Symptoms related to the phy	ysical, chemical and toxicological characteristics
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Eye contact	: Adverse symptoms may include the following: pain watering redness
Delayed and immediate effe	cts as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	icts
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: May damage fertility.
Other information	: Not available.

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Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

May cause endocrine disruption.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
₽-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl)ethylenediamine	EC50 597 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
bisphenol A	Acute LC50 0.885 mg/l Fresh water	Crustaceans	48 hours
	Acute LC50 8.11 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 4.6 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.000174 mg/ I Fresh water	Fish	5 months
salicylic acid	Acute EC50 1147.57 mg/l Fresh water	Daphnia - <i>Daphnia</i> <i>Iongispina</i> - Neonate	48 hours
	Chronic NOEC 5.6 mg/l Fresh water	Daphnia - <i>Daphnia</i> <i>magna</i> - Neonate	21 days
3-aminopropyldimethylamine	Acute LC50 122 mg/l	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene 3-aminopropyldimethylamine	- OECD 301D	79 % - Readily - 10 day 69 % - Readily - 20 day		-
Conclusion/Summary	: There are no c	lata available on the mixtu	re itself.	
Product/ingredient name		Aquatic half-life	Photolysis	Biodegradability
penzyl alcohol xylene ethylbenzene bisphenol A 3-aminopropyldimethylamine		- - - - -	- - - -	Readily Readily Readily Readily Readily

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12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
penzyl alcohol	0.87	-	Low
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
m-phenylenebis(methylamine)	0.18	2.69	Low
bisphenol A	3.4	43.65	Low
salicylic acid	2.21 to 2.26	-	Low
3-aminopropyldimethylamine	-0.352	-	Low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

May cause endocrine disruption.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
Packaging	
Methods of disposal	 The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

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SECTION 13: Disposal considerations

Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4 Packing group	Ш		III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol, bisphenol A)	Not applicable.

Additional information

ADR/RID	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code	: (D/E)
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.
14.6 Special pre user	cautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk	1	Not applicable.
according to IMO		
instruments		

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

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SECTION 15: Regulatory information

Intrinsic property	Ingredient name	Status	Reference	Date of
			number	revision
Toxic to reproduction	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019
Endocrine disrupting properties for human health	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019
Endocrine disrupting properties for environment	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019

Annex XVII - Restrictions : Restricted to professional users. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

Ozone depleting substances (1005/2009/EU)

Not listed.

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Indicates information that has	changed from previously issued version.
Abbreviations and : acronyms	ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number
statements	 H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H360F May damage fertility. H361d Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. EUH071 Corrosive to the respiratory tract.
Full text of classifications [CLP/GHS]	

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SECTION 16: Other	· information		
	: Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 1B Repr. 2 Skin Corr. 1B Skin Corr. 1C Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1 Stot RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 SHORT-TERM (ACUTE) AQUATIC HAZARD - Ca LONG-TERM (CHRONIC) AQUATIC HAZARD - C LONG-TERM (CHRONIC) AQUATIC HAZARD - C LONG-TERM (CHRONIC) AQUATIC HAZARD - C ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Cate SERIOUS EYE DAMAGE/EYE IRRITATION - Cate FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 REPRODUCTIVE TOXICITY - Category 1B REPRODUCTIVE TOXICITY - Category 1B SKIN CORROSION/IRRITATION - Category 1C SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEAT EXPOSURE - Category 2	ategory 2 ategory 2 egory 1 egory 2
History			
Date of issue/ Date of revision	: 12 July 2023		
Date of previous issue	: 17 August 2021		
Prepared by	: EHS		
Version	: 5		

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