SAFETY DATA SHEET



Date of issue/Date of revision 3 August 2023 Version 1.02

Section 1. Identification			
Product name	: RAVEN 760 EMC - EPOXY MODIFIED CEMENT - B		
Product code	: 00469356		
Other means of identification	: Not available.		
Product type	: Liquid.		
Relevant identified uses of	the substance or mixture and uses advised against		
Product use	: Frofessional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Manufacturer Emergency telephone	 PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272 (412) 434-4515 (U.S.) 		
number	(514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)		
Technical Phone Number	: 888-977-4762		

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 5.7% (oral), 50.9% (dermal), 50.9% (inhalation)
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Product name RAVEN 760 EMC - EPOXY MODIFIED CEMENT - B

Section 2. Hazards identification

Hazard statements	: Harmful if swallowed.
	Causes skin irritation.
	May cause an allergic skin reaction.
	Causes serious eye damage.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Emits toxic fumes when heated.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	:
Product name	

Mixture AVEN 760 EMC - EPOXY MODIFIED CEMENT - B

Ingredient name	%	CAS number
2,4,6-Tris[(dimethylamino)methyl]phenol polymer with 2-(chloromethyl) oxirane, α-hydro-ω-hydroxypoly(oxy-1,2-ethanediyl), 4,4'- (1-methylethylidene)bis[phenol] and 3,3'-[oxybis(2,1-ethanediyloxy)]bis [1-propanamine]	≥20 - ≤50	955016-13-4
m-phenylenebis(methylamine)	≥1.0 - <5.0	1477-55-0

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person. **Description of necessary first aid measures**

Eve contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>5</u>		
Eye contact	Eye contact : Causes serious eye damage.		
Inhalation	: No known significant effects or critical hazards.		
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.		
Ingestion	: Harmful if swallowed.		
Over-exposure signs/sympt	oms		
Eye contact	: Adverse symptoms may include the following: pain watering		
	redness		
Inhalation	: No specific data.		
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur		
Ingestion	: Adverse symptoms may include the following: stomach pains		
Indication of immediate medi	cal attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.		
Specific treatments	: No specific treatment.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.		

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: 🕅 a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures			
: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.			
: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
ontainment and cleaning up			
: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.			

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Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store below the following temperature: 5°C (41°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Ingre	Occupational exposure limits Ingredient name		osure limits
2,4,6-Tris[(dimethylamino)methyl]phenol polymer with 2-(chloromethyl) oxirane, α-hydro-ω-hydroxypoly(oxy-1,2-ethanediyl), 4,4'- (1-methylethylidene)bis[phenol] and 3,3'-[oxybis(2,1-ethanediyloxy)]bis [1-propanamine] m-phenylenebis(methylamine)		None. ACGIH TLV (United States, 1/2022). Absorbed through skin. C: 0.018 ppm	
	Key to abbreviations		
А	= Acceptable Maximum Peak	S	 Potential skin absorption
ACGIH	 American Conference of Governmental Industrial Hygienists. 	SR	 Respiratory sensitization
С	= Ceiling Limit	SS	 Skin sensitization
F	= Fume	STEL	 Short term Exposure limit values
IPEL	 Internal Permissible Exposure Limit 	TD	= Total dust
OSHA	SHA = Occupational Safety and Health Administration.		= Threshold Limit Value
		-	The Alternation of Alternation
R	= Respirable	TWA	= Time Weighted Average

Consult local authorities for acceptable exposure limits.

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Section 8. Exposure controls/personal protection

Recommended monitoring procedures	: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		
Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.		
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measure	<u>es</u>		
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Eye/face protection	: Chemical splash goggles and face shield.		
Skin protection			
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.		
Gloves	: butyl rubber		
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.		
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.		
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.		

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Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid.		
Color	:	Tan.		
Odor	1	Faint odor.		
Odor threshold	1	Not available.		
рН	4	Not available.		
Melting point	1	Not available.		
Boiling point	1	>37.78°C (>100°F)		
Flash point	1	Closed cup: 200°C (392°F)		
Auto-ignition temperature	1	Not available.		
Decomposition temperature	:	Not available.		
Flammability	1	Not available.		
Lower and upper explosive (flammable) limits	:	Not available.		
Evaporation rate	:	Not available.		
Vapor pressure	:	Not available.		
Vapor density	1	Not available.		
Relative density	:	1.09		
Density(lbs / gal)	1	9.1		
• • • • • • • •		Media	Result	
Solubility(ies)	÷	old water	Soluble	
Partition coefficient: n- octanol/water	:	Not applicable.		
Viscosity	:	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)		
Volatility	:	: 49% (v/v), 45.284% (w/w)		
% Solid. (w/w)	:	54.716		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

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Section 10. Stability and reactivity

Hazardous decomposition
products: Depending on conditions, decomposition products may include the following materials:
carbon oxides nitrogen oxides halogenated compounds

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
m-phenylenebis (methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male, Female	>3100 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
m-phenylenebis (methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

Conclusion/Summary

- Skin : There are no data available on the mixture itself.
- **Eyes** : There are no data available on the mixture itself.
- **Respiratory** : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result	
m-phenylenebis (methylamine)	skin	Mouse	Sensitizing	
Conclusion/Summary			i	
Skin	: There are no	data available on the mix	ture itself.	
Respiratory	: There are no	data available on the mix	ture itself.	
<u>Mutagenicity</u>				
Conclusion/Summary	: There are no data available on the mixture itself.			
Carcinogenicity				
Conclusion/Summary	: There are no data available on the mixture itself.			
Reproductive toxicity				
Conclusion/Summary	: There are no data available on the mixture itself.			
<u>Teratogenicity</u>				
Conclusion/Summary	: There are no data available on the mixture itself.			
Specific target organ toxicit	<u>y (single exposu</u>	<u>re)</u>		
Not available.				

Specific target organ toxicity (repeated exposure)

Not available.

Section 11. Toxicological information

Target organs

: Contains material which may cause damage to the following organs: kidneys, liver, gastrointestinal tract, upper respiratory tract, skin, eye, lens or cornea.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effec	ts
Eye contact	: Causes serious eye damage.
Inhalation	No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.
Over-exposure signs/symp	<u>toms</u>
Eye contact	: Adverse symptoms may include the following:
-	pain
	watering
link al attac	redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation
	redness
	blistering may occur
Ingestion	: Adverse symptoms may include the following:
-	stomach pains
Delayed and immediate effect	cts and also chronic effects from short and long term exposure
Conclusion/Summary	: There are no data available on the mixture itself. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.
<u>Short term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Long term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
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Section 11. Toxicological information

Reproductive toxicity

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)		Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
AVEN 760 EMC - EPOXY MODIFIED CEMENT - B 2,4,6-Tris[(dimethylamino)methyl]phenol polymer with 2-(chloromethyl)oxirane, α-hydro-ω-hydroxypoly(oxy- 1,2-ethanediyl), 4,4'-(1-methylethylidene)bis[phenol] and 3,3'-[oxybis(2,1-ethanediyloxy)]bis [1-propanamine]	1056.8 500	32506.9 N/A	58512.4 N/A	N/A N/A	N/A N/A
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
m-phenylenebis(methylamine)	0.18	2.69	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains

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Section 13. Disposal considerations

and	sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

-			
	DOT	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class (es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

DOT	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification	: ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2
	SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

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Section 15. Regulatory information

Composition/information on ingredients			
Name	%	Classification	
2,4,6-Tris[(dimethylamino) methyl]phenol polymer with 2- (chloromethyl)oxirane, α-hydro- ω-hydroxypoly(oxy- 1,2-ethanediyl), 4,4'- (1-methylethylidene)bis[phenol] and 3,3'-[oxybis (2,1-ethanediyloxy)]bis [1-propanamine]	≥20 - ≤50	COMBUSTIBLE DUSTS ACUTE TOXICITY (oral) - Category 4 SERIOUS EYE DAMAGE - Category 1	
m-phenylenebis(methylamine)	≥1.0 - <5.0	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B	

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health:3Flammability:1Physical hazards:0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Date of previous issue	lity : 1 Instability : 0 : 7/26/2023 : EHS
Key to abbreviations :	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
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Section 16. Other information

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.