SAFETY DATA SHEET



Date of issue 8/17/2023 (month/day/year)

Version 13

Section 1. Chemical product and company identification

A. Product name	: SIGMACOVER 630 BASE GREY 5163		
Product code	: 00250649		

B. Relevant identified uses of the substance or mixture and uses advised against

Product use Use of the substance/ mixture	Professional applications, Used by spraying.Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
C. Supplier's or Importer's information	: PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Karea MSDS@RRC COM
Email Address	Korea.MSDS@PPG.COM
Emergency telephone number:	: +82-52-210-8222

Section 2. Hazards identification

4	A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1
		CARCINOGENICITY - Category 1A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
		irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
		AQUATIC HAZARD (LONG-TERM) - Category 2
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This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements Symbol :



Signal word

: Danger

Date of issue 8/17/2023 (month/day/year)

Product name SIGMACOVER 630 BASE GREY 5163

Section 2. Hazards identification

	Hazard statements		 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H350 - May cause cancer. H373 - May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.
	Precautionary statements		
	Prevention	:	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.
	Response	:	 P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
	Storage	1	P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
	Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
C.	Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

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: Not applicable.
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Chemical name	Common name	Identifiers	%
${f P}$ alc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	20 - <30
crystalline silica, respirable powder (>10 microns)	QUARTZ (>10 microns)	CAS: 14808-60-7	10 -<20
Epoxy resin (MW ≤ 700)	EPOXY RESIN (AVERAGE MOLECULAR WT < 700)	CAS: 25068-38-6	10 -<20
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)</td><td>CAS: 25036-25-3</td><td>5 - <10</td></mw<=1100)<>	EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)	CAS: 25036-25-3	5 - <10
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Section 3. Composition/information on ingredients

ethylstyrenated CAS: 68512-30-1 5 - <10
LCOHOL CAS: 100-51-6 1 - <5
ide CAS: 1309-37-1 1 - <5
<10 microns) CAS: 14808-60-7 1 - <5
. ALCOHOL CAS: 78-83-1 1 - <5
NZENE CAS: 100-41-4 1 - <5
nol, branched CAS: 84852-15-3 1 - <5
RMALDEHYDE RESIN, CAS: 68002-19-7 1 - <5
ED
nonyl-, branched CAS: 91672-41-2 <0.1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	1	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
	Skin contact Inhalation Ingestion Notes to physician Specific treatments	Skin contact:Inhalation:Ingestion:Notes to physician:Specific treatments:

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

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incident if out it risk.

Section 6. Accidental release measures

contractor.

A. Personal precautions, protective equipment and emergency procedures	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
B. Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.	
C. Methods and materials for containment and cleaning up		
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an	

appropriate waste disposal container. Dispose of via a licensed waste disposal

Section 6. Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Α.	Precautions for safe handling	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
В.	Conditions for safe storage, including any	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store

storage, including any incompatibilities accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
Alc , not containing asbestiform fibres	Ministry of Employment and Labor
-	(Republic of Korea, 1/2020).
	TWA: 2 mg/m ³ 8 hours. Form: fibers
crystalline silica, respirable powder (>10 microns)	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 0.05 mg/m ³ 8 hours. Form:
	Respirable fraction
Xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene (all
	isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
diiron trioxide	Ministry of Employment and Labor
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Section 8. Exposure controls/personal protection

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	crystalline silica, respirable powder (<10 microns)		wder (<10 microns)	(Republic of Korea, 1/2020). [Iron oxide (Fume, as Fe)] TWA: 5 mg/m ³ , (as Fe) 8 hours. Form: Fume Ministry of Employment and Labor (Republic of Korea, 1/2020). [Iron oxide as Fe] TWA: 5 mg/m ³ , (as Fe) 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 0.05 mg/m ³ 8 hours. Form:
	2-methylpropan-1-ol			Respirable fraction Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 50 ppm 8 hours.
	ethylbenzene			Ministry of Employment and Labor (Republic of Korea, 1/2020). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.
	Recommended monitoring procedures	:	Reference should be made to appropriational guidance documents for methors substances will also be required.	ate monitoring standards. Reference to ods for the determination of hazardous
в.	Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
	Environmental exposure controls	:		
C.	Personal protective equip	me	ent	
	Respiratory protection		: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	
	Eye protection		Chemical splash goggles and face shi	
	Hand protection	:	be worn at all times when handling che this is necessary. Considering the par check during use that the gloves are s should be noted that the time to break	ers. In the case of mixtures, consisting of
	Gloves	1	butyl rubber	

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Section 8. Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance								
	Physical state		Liquid.						
	Color		' Various	•					
В.	Odor		Aromatic.						
C.	Odor threshold		Not available.						
D.	рН	:	Not applicable.						
Ε.	Melting/freezing point	:	Not available.						
F.		:	>37.78°C (>100°F)						
G.	Flash point	:	Closed cup: 35°C (95	5°F)					
н.	Evaporation rate	:	Not available.						
Ι.	Flammability (solid, gas)	:	Not available.						
J.	Lower and upper explosive (flammable) limits	:	Greatest known rang	e: Lower:	1.3% U	lpper: 13% (b	enzyl alc	ohol)	
Κ.	Vapor pressure	:		Vapo	r Pressu	ire at 20°C	Vap	or press	sure at 50°C
			Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
			Ingredient name	mm Hg <12	kPa <1.6	Method DIN EN 13016-2		kPa	Method
	Solubility/ies)			<12		DIN EN		kPa	Method
L.	Solubility(ies)	:	₽-methylpropan-1-ol	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
L.	Solubility(ies) Solubility in water		Prmethylpropan-1-ol	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
			Media	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
м.	Solubility in water	:	 Media fold water Not available. 	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
	Solubility in water Vapor density	:	Media fold water Not available. Not available.	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
M. N.	Solubility in water Vapor density Relative density Partition coefficient: n-	: : :	 methylpropan-1-ol Media fold water Not available. Not available. 1.48 	<12 Re	<1.6	DIN EN 13016-2		kPa	Method
M. N. O.	Solubility in water Vapor density Relative density Partition coefficient: n- octanol/water Auto-ignition		 Media Media Mold water Not available. Not available. 1.48 Not applicable. 	<12 Re	<1.6	DIN EN 13016-2		kPa	Method

Section 9. Physical and chemical properties

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D	Viscosity	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
ι.	Flow time (ISO 2431)	: Not available.
S.	Molecular weight	: Not applicable.

Section 10. Stability and reactivity

Α.	Chemical stability	:	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

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A. Information on the likely : Not available. routes of exposure

Potential acute health effects

Inhalation	: May cause respiratory irritation.
Ingestion	: Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye irritation.
Over-exposure sign	s/symptoms
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Ingestion	: Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering

B. Health hazards

Acute toxicity

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Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists		_	
	LD50 Oral	Rat	10 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Nonylphenols	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Epoxy resin (MW ≤ 700)	Eyes - Mild irritant	Rabbit	-	-	-
	Skin - Mild irritant	Rabbit	-	-	-
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
Nonylphenols	Skin - Erythema/Eschar	Rabbit	4	-	-
Conclusion/Summary		I	I	1	_

<u>eeneraeren eurinary</u>	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

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Sensitization

Product/ingredient name	Route of exposure	Species	Result
Epoxy resin (MW ≤ 700)	skin	Mouse	Sensitizing
Conclusion/Summary		-	·
Skin :	There are no data	available on the mixture itself.	
Respiratory :	There are no data	available on the mixture itself.	
<u>Mutagenicity</u>			

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

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Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
√alc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Xylene 2-methylpropan-1-ol	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

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Section 11. Toxicological information

Pálc., not containing asbestiform fibres CAS: 14807-96-6 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract tritiction) - Category 3 crystalline silica, respirable powder (>10 CAS: 14808-60-7 CARCINOGENICITY - Category 1A genzy resin (MW ≤ 700) CAS: 25068-38-6 SKIN IRRITATION - Category 2 Eyex Resin (700 CAS: 25036-25-3 SKIN IRRITATION - Category 1B AQUATIC HAZARD (LONS-TERM) - Category 1B AQUATIC HAZARD (LONS-TERM) - Category 2 SKIN SENSTIZZATION - Category 1B AQUATIC HAZARD (LONS-TERM) - Category 3 SKIN SENSTIZZATION - Category 1B SKIN SENSTIZZATION - Category 2 SKIN SENSTIZZATION - Category 2 SKIN SENSTIZZATION - Category 4 ACUTE TOXICITY (INALIGN - Category 1 AQUATIC HAZARD (LONS-TERM) - Category 4 AVIENE CAS: 1330-20-7 FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (INALIGN - Category 2 SKIN IRRITATION - Category 4 ACUTE TOXICITY (Greenal) - Category 4 ACUTE TOXICITY (INALIGN - Category 4 ACUTE TOXICITY (INALIGN - Category 4 ACUTE TOXICITY (INALIGN - Category 4 ACUTE TOXICITY (INALIGN - Category 4 ACUTE TOXICITY (INALIGN - Category 4 diron trioxide CAS: 1309-37-1 CAS: 14808-60-7 crystalline silica, respirable powder (<10 CAS: 130-37-1<	Chemical name	Identifiers	GHS Classification
rystalline silica, respirable powder (>10 microns) Epoxy resin (MW ≤ 700) Epoxy resin (MW ≤ 700) Epoxy Resin (700 CAS: 14808-60-7 CAS: 25068-38-6 EYE IRRITATION - Category 2 EYE IRRITATION - Category 2 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 2 SKIN SENSITIZATION - Category 2 EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 2 SKIN SENSITIZATION - Category 2 SKIN SENSITIZATION - Category 2 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 2 SKIN SENSITIZATION - Category 1B AQUATIC HAZARD (LONG-TERM) - Category 3 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 SKIN IRRITATION - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 4 AQUATIC TOXICITY (Inhalation) - Category 4 AQUATIC TOXICITY (Inhalation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 4 AQUTE TOXICITY (Inhalation) - Category 2 EYE IRRITATION - Category 2 SKIN IRRITATION - Category 2 ASPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 1 Nordessified. CAS: 14008-60-7 EXPOSURE) (Narcotic effects) - Category 1 SFECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract initiation) - Category 3 SFECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract initiation) - Category 3 SFECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract initiation) - Category 3 SFECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (LORGON TOXICITY (SINGLE EXPOSURE) (LORGON TOXICITY (SINGLE EXPOSURE) (LORGON TOXICITY (SINGLE EXPOSURE) (LORGAN TOXICITY (SINGLE EXPO	ralc , not containing asbestiform fibres ↓	CAS: 14807-96-6	EXPOSURE) (Respiratory tract irritation) -
Epoxy resin (MW ≤ 700) CAS: 25068-38-6 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 2A SKIN SENSITIZATION - Category 2A SKIN SENSITIZATION - Category 2 EYE IRRITATION - Category 2 EYE IRRITATION - Category 2 EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 2 EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (malchalton) - Category 4 ACUTE TOXICITY (malchalton) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ASPIRATION HAZARD - Category 1 ACITE ACRET ORGAN TOXICITY (SINGLE EXPOSURE) (Narotic effect) - Category 1 ACITE TOXICITY (SINGLE EXPOSURE) (Narotic effect) - Category 3 SKIN IRRITATION - Category 2 ACUTE TOXICITY (malchalton) - Category 3 SKIN IRRITATION - Category 2 ACUTE TOXICITY (malchalton) - Category 3 SKIN IRRITATION - Category 2 ACUTE TOXICITY (malchalton) - Category 3 SKIN CRETATION HAZARD - Category 1 ACUTE TOXICITY (malchalton) - Category 3 SKIN CRETATION HAZARD - Category 1 ACUTE TOXICITY (malchalton) - Category 1 ACUTE TOXICITY (malchalton) - Category 1 ACUTE TOXICITY (malchalton) - Category 1 ACUTE TOXICITY (malchaZARD (CAS: 14808-60-7	
Epoxy Resin (700 CAS: 25036-25-3 SKIN IRRITATION - Category 2 Eye IRRITATION - Category 1B Phenol, methylstyrenated CAS: 68512-30-1 SKIN IRRITATION - Category 1B Xylene CAS: 68512-30-1 SKIN IRRITATION - Category 1B Xylene CAS: 1330-20-7 FLAMMABLE LIQUIDS - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 4 AQUATIC HAZARD (LONG-TERM) - Category 4 AQUATIC TOXICITY (dermal) - Category 2 EYE IRRITATION - Category 2 Benzyl alcohol CAS: 100-51-6 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (dermal) - Category 4 diiron trioxide CAS: 1309-37-1 CACUTE TOXICITY (dermal) - Category 4 crystalline silica, respirable powder (<10		CAS: 25068-38-6	EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
Phenol, methylstyrenated CAS: 68512-30-1 SKIN IRRITATION - Category 12 SKIN SENSITIZATION - Category 18 AQUATIC HAZARD (LONG-TERM) - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2 EYE IRRITATION - Category 2 SENSUE) (Narootic effects) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2 EYE IRRITATION - Category 4 ACUTE TOXICITY (inhalation) - Category 2 Not classified. diiron trioxide crystalline silica, respirable powder (<10 microns) 2-methylpropan-1-ol CAS: 1309-37-1 CAS: 78-83-1 CARCINOGENICITY - Category 1 CARCINOGENICITY - Category 2 SERIOUS EYE DAMAGE - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narootic effects) - Category 2 ACUTE TOXICITY (inhalation) - Category 2 ACUTE TOXICITY (inhalation) - Category 1 AQUATIC HAZARD (LOUDS - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A</td></mw<=1100)<>	CAS: 25036-25-3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
XyleneCAS: 1330-20-7FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (Inhalation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (Inhalation) - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 EYE IRITATION - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 CAS: 1309-37-1 CAS: 14808-60-7FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 3 SECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPICATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 SECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 3 ASPIRATION HAZARD - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (oral) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQU	Phenol, methylstyrenated	CAS: 68512-30-1	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B
benzyl alcoholCAS: 100-51-6ÁCUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 ASPIRATION HAZARD - Category 2 Not classified. CAS: 14808-60-72-methylpropan-1-olCAS: 78-83-1FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 CORROSIVE TO METALS - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 <br< td=""><td>Xylene</td><td>CAS: 1330-20-7</td><td>FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY</td></br<>	Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
diiron trioxide crystalline silica, respirable powder (<10 microns) 2-methylpropan-1-ol ethylbenzene Nonylphenols Nonylphenols CAS: 14808-60-7 CAS: 78-83-1 CAS: 78-7 CAS: 7	benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A
2-methylpropan-1-olCAS: 78-83-1FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 SPECIFIC TO REPRODUCTION - Category 4 SKIN CORROSIVE TO METALS - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 CASCI OR PRODUCTION - Category 1 AQUATIC HAZARD (LONG-TERM) - CATEGORY 1 <b< td=""><td>crystalline silica, respirable powder (<10</td><td></td><td>Not classified.</td></b<>	crystalline silica, respirable powder (<10		Not classified.
ethylbenzeneCAS: 100-41-4FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 EYE IRRITATION - Category 2 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 ACUTE TOXICITY (oral) - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 EYE IRRITATION - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1		CAS: 78-83-1	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
Nonylphenols CAS: 84852-15-3 CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1
	Nonylphenols	CAS: 84852-15-3	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1
	Urea, polymer with formaldehyde,	CAS: 68002-19-7	

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Section 11. Toxicological information

butylated		
Nonylphenols	CAS: 91672-41-2	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
Epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
2	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Nonylphenols	Acute EC50 0.044 mg/l	Crustaceans - Moina	48 hours
<u>,</u>	Ű	macrocopa	
	Acute LC50 0.221 mg/l	, Fish	96 hours
Nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result	Result I			Inoculum
Epoxy resin (MW ≤ 700) ethylbenzene	OECD 301F 5 % - 28 da - 79 % - Rea		ays - adily - 10 days -			-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Poxy resin (MW ≤ 700) Xylene benzyl alcohol ethylbenzene	- - -		- - -		Not rea Readily Readily Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Epoxy resin (MW ≤ 700)	3	31	Low
Phenol, methylstyrenated	3.627	-	Low
Xylene	3.12	7.4 to 18.5	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
Nonylphenols	5.4	251.19	Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Korea (GHS) Page: 12/15

Date of issue 8/17/2023 (month/day/year)

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Section 12. Ecological information

E. Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(Epoxy resin (MW ≤ 700), 4-nonylphenol, branched)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	The environmentally hazardous substance mark may appear if required by other transportation regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

Β.

ISHA article 117 (Harmful substances prohibited from manufacture)	: None of the components are listed.
ISHA article 118 (Harmful substances requiring permission)	: None of the components are listed.
Article 2 of Youth Protection Act on Substances Hazardous to Youth	: It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

✓alc , not containing asbe crystalline silica, respirabl Xylene diiron trioxide	diiron trioxide crystalline silica, respirable powder (<10 microns) 2-methylpropan-1-ol			
ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors)	: None of the components are listed.			
ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	 The following components are listed: talc / soapstone, quartz, xylene, iron oxide, quartz, isobutyl alcohol, ethyl benzene 			
ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	: The following components are listed: Xylene, Iron oxide (dust, fume), Isobutyl alcohol, Ethyl benzene			
Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	: The following components are listed: xylene, iron and its compounds, isobutyl alcohol, ethyl benzene			
Regulation according to Chemicals Control Act				
Article 11 (TRI)	 The following components are listed: 4,4'-(1-Methylethylidene) bisphenol polymer with (chloromethyl)oxirane, Xylene including o-,m-,p- isomer, Ethylbenzene, Branched 4-nonylphenol 			
Article 18 Prohibited (K- Reach Article 27)	: None of the components are listed.			

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Section 15. Regulatory information

	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.
	Article 20 Restricted (K- Reach Article 27)	:	The following components are listed: nonylphenol
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	:	At least one component is not listed.
	Article 39 (Accident Precaution Chemicals)	:	The following components are listed: nonylphenol
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Е.	Regulation according to	oth	<u>ier foreign laws</u>
	Safety, health and environmental regulations specific for the product	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

Α.	References	:	Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
В.	Date of issue/Date of revision	:	8/17/2023
C .	Version	:	13
	Prepared by	:	EHS

D. Other

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.