SAFETY DATA SHEET

Date of issue/Date of revision : 21 October 2023 Version : 1.01



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 138G 138C0927 CURE

Product code : 00333930

Product description :

Product type : Liquid.

Other means of : Not available.

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person

: Product.Stewardship.EMEA@ppg.com

responsible for this SDS

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to UK CLP/GHS

Mam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Carc. 1B, H350

Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms









Signal word : Danger

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SECTION 2: Hazards identification

Hazard statements : Fammable liquid and vapour.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause cancer.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear protective gloves, protective clothing and eye or face protection. Keep away

from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

Response : F exposed or concerned: Get medical advice or attention. IF INHALED:

Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call

a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

P280, P210, P308 + P313, P304 + P310, P301 + P310, P501

Supplemental label

elements

: Not applicable.

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

- oto win and

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No.

1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and

cause irritation.

SECTION 3: Composition/information on ingredients

Mixture

3.2 Mixtures

Product/ingredient name	Identifiers	%	Classification	Туре
Fydrocarbons, C9, aromatics > 0.1% cumene	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	≥10 - <20	Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤13	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
Silica gel 3-aminomethyl-	CAS: 63231-67-4 REACH #:	≥5.0 - ≤10 ≥5.0 - ≤10	Eye Irrit. 2, H319 Acute Tox. 4, H302	[1] [1]

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SECTION 3: Composition/information on ingredients

01-2119514687-32 FC: 220-666-8		Skin Corr. 1B, H314	
		GKIII GCII3: 17 X, 110 17	
	≥0.30 - ≤2.8	Acute Tox. 4. H302	[1]
			' '
	≤1.6	,	[1] [2]
			111
		· ·	
	<1.0		[1] [3]
		1	
REACH #:	≤0.96		[1] [2]
		1	111
EC: 232-355-4	<1.0		[1]
		Skin Sens. 1, H317	
		· ·	
	1	Julionito accidica	
	EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9 REACH #: 01-2119560598-25 EC: 247-063-2 CAS: 25513-64-8 REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3 Index: 612-006-00-6 REACH #: 01-2119471329-32 EC: 203-632-7 CAS: 108-95-2 Index: 604-001-00-2 EC: 232-355-4 CAS: 8007-24-7	EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9 REACH #: 01-2119560598-25 EC: 247-063-2 CAS: 25513-64-8 REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3 Index: 612-006-00-6 REACH #: 01-2119471329-32 EC: 203-632-7 CAS: 108-95-2 Index: 604-001-00-2 EC: 232-355-4 ≥0.30 - ≤2.8 ≥1.6 ≥1.6 ≤1.6 ≤1.6 ≤1.6 ≤1.6	EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9 REACH #: 01-211960598-25 EC: 247-063-2 CAS: 25513-64-8 REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3 Index: 612-006-00-6 REACH #: 01-2119471329-32 EC: 203-632-7 CAS: 108-95-2 Index: 604-001-00-2 Eye Dam. 1, H318 Skin Sens. 1A, H317 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H331 STOT SE 1, H370 Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H317 Acute Tox. 3, H301 Acute Tox. 3, H301 Acute Tox. 3, H301 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Muta. 2, H341 STOT RE 2, H373 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

Inhalation

Skin contact

Ingestion

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

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SECTION 4: First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

> pain or irritation redness drvness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and

prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion

products

: Decomposition products may include the following materials: carbon oxides

nitrogen oxides metal oxide/oxides

5.3 Advice for firefighters

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SECTION 5: Firefighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when

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SECTION 7: Handling and storage

not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
methanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 333 mg/m³ 15 minutes.
	STEL: 250 ppm 15 minutes.
	TWA: 266 mg/m³ 8 hours.
	TWA: 200 ppm 8 hours.
phenol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	TWA: 2 ppm 8 hours.
	STEL: 16 mg/m³ 15 minutes.
	STEL: 4 ppm 15 minutes.
	TWA: 7.8 mg/m³ 8 hours.
Product/ingredient name	Exposure indices

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Туре	Exposure	Value	Population	Effects
		•		-	
Hydrocarbons, C9, aromatics	DNEL	Long term Inhalation	150 mg/m³	Workers	Systemic
> 0.1% cumene	DNEL	Long torm Dormal	25 ma/ka bw/day	Workers	Systemia
	DNEL	Long term Dermal	25 mg/kg bw/day		Systemic
		Long term Inhalation	32 mg/m³	General population	Systemic
	DNEL	Long term Dermal	11 mg/kg bw/day	General population	Systemic
hanzul alaahal	DNEL	Long term Oral	11 mg/kg bw/day	General population	Systemic
benzyl alcohol	DNEL DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation Long term Dermal	5.4 mg/m³ 8 mg/kg bw/day	General population Workers	Systemic Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	-
	DNEL	Long term Inhalation	22 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
3-aminomethyl-	DNEL	Short term Inhalation	0.073 mg/m³	Workers	Local
3,5,5-trimethylcyclohexylamine	DIVLE	Onort term illiaiation	0.07.5 mg/m	VVOINGIS	Local
0,0,0 timetryloyolonexylamine	DNEL	Long term Inhalation	0.073 mg/m³	Workers	Local
	DNEL	Long term Oral	0.526 mg/kg bw/day	General population	
2,2,4(or 2,4,4)-	DNEL	Long term Oral	0.05 mg/kg bw/day	General population	Systemic
trimethylhexane-1,6-diamine		Long tomi oral	o.oo mgmg bmaay	Corroral population	Cyclonic
methanol	DNEL	Short term Oral	4 mg/kg bw/day	General population	Systemic
meananer	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	20 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	26 mg/m³	General population	Local
	DNEL	Long term Inhalation	26 mg/m³	General population	
	DNEL	Short term Inhalation	26 mg/m ³	General population	
	DNEL	Long term Inhalation	26 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	130 mg/m³	Workers	Local
	DNEL	Long term Inhalation	130 mg/m³	Workers	Local
	DNEL	Short term Inhalation	130 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	130 mg/m³	Workers	Systemic
ethylenediamine	DNEL	Long term Oral	0.275 mg/kg bw/day	General population	
	DNEL	Long term Dermal	3.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12.5 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	25 mg/m³	Workers	Systemic
phenol	DNEL	Long term Inhalation	0.452 mg/m³	General population	,
	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	•
	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1.23 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	8 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	16 mg/m³	Workers	Local
Cashew, nutshell liq.	DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	1.31 mg/m³	General population	Systemic
	DNEL	Long term Dermal	2.1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	7.4 mg/m³	Workers	Systemic

PNECs

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Code : 00333930 Date of issue/Date of revision

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Fresh water	0.102 mg/l	-
	Marine water	0.0102 mg/l	-
	Fresh water sediment	0.62 mg/kg dwt	-
	Marine water sediment	0.062 mg/kg dwt	-
	Soil	10 mg/kg dwt	-
	Sewage Treatment Plant	72 mg/l	-
methanol	Fresh water	20.8 mg/l	Assessment Factors
	Marine water	2.08 mg/l	Assessment Factors
	Sewage Treatment Plant	100 mg/l	Assessment Factors
	Fresh water sediment	77 mg/kg	Equilibrium Partitioning
	Marine water sediment	7.7 mg/kg	Equilibrium Partitioning
	Soil	100 mg/kg	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

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Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection
Hand protection

Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

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SECTION 8: Exposure controls/personal protection

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Not available. Characteristic. **Odour Odour threshold** : Not available.

Melting point/freezing point : May start to solidify at the following temperature: 8°C (46.4°F) This is based on data

for the following ingredient: 3-aminomethyl-3,5,5-trimethylcyclohexylamine.

Weighted average: -29.02°C (-20.2°F)

Initial boiling point and

boiling range

: >37.78°C (>100°F)

Flammability (solid, gas) : liquid

Upper/lower flammability or

explosive limits

: Greatest known range: Lower: 6% Upper: 44% (methanol)

Closed cup: 50.56°C (123°F) Flash point

Auto-ignition temperature

°C	°F	Method
436	816.8	
_	C	C F

Decomposition temperature

pH : Not applicable.

Not applicable. insoluble in water.

Viscosity Kinematic (40°C): >21 mm²/s

Solubility(ies)

Media	Result
cold water	Not soluble

Solubility in water 1.8 g/l Miscible with water : No.

Partition coefficient: n-octanol/ : Not applicable.

water

: 4.1 kPa (30.5 mm Hg) Vapour pressure : 0.4 (butyl acetate = 1) **Evaporation rate**

Relative density

Vapour density : Highest known value: 4.1 (Air = 1) (1,2,4-trimethylbenzene). Weighted average:

3.59 (Air = 1)

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties

Particle characteristics

: Product does not present an oxidizing hazard.

Median particle size : Not applicable.

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SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
⊮ydrocarbons, C9,	LD50 Dermal	Rabbit	>3160 mg/kg	-
aromatics > 0.1% cumene				
	LD50 Oral	Rat - Female	3492 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
•	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
Silica gel	LD50 Oral	Rat	31.6 g/kg	-
3-aminomethyl-	LC50 Inhalation Dusts and	Rat	>5.01 mg/l	4 hours
3,5,5-trimethylcyclohexylamine	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	1030 mg/kg	-
2,2,4(or 2,4,4)-	LD50 Oral	Rat	910 mg/kg	-
trimethylhexane-1,6-diamine				
methanol	LC50 Inhalation Vapour	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
ethylenediamine	LD50 Dermal	Rabbit	0.73 g/kg	-
	LD50 Oral	Rat	0.5 g/kg	-
phenol	LC50 Inhalation Dusts and	Rat	900 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rat	669 mg/kg	-
	LD50 Oral	Rat	0.34 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 138G 138C0927 CURE	2441.8	17308.3	N/A	217.8	12.5
Hydrocarbons, C9, aromatics > 0.1% cumene	3492	N/A	N/A	N/A	N/A
benzyl alcohol	1230	N/A	N/A	N/A	1.5
Silica gel	31600	N/A	N/A	N/A	N/A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	N/A	N/A	N/A	N/A
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	910	N/A	N/A	N/A	N/A
methanol	100	300	64000	3	N/A

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ethylenediamine	500	1100	N/A	N/A	N/A
phenol	100	669	N/A	N/A	0.9
Cashew, nutshell liq.	500	1100	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	Skin - Primary dermal irritation index (PDII)	Rabbit	8	-	-

Conclusion/Summary : Not available.

Skin : There are no data available on the mixture itself. **Eyes** : There are no data available on the mixture itself. Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	skin	Guinea pig	Sensitising
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	skin	Guinea pig	Sensitising

Conclusion/Summary

: There are no data available on the mixture itself. Skin Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

: There are no data available on the mixture itself. **Conclusion/Summary**

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary

There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects
methanol	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
phenol	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
√ydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

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Inhalation : No known significant effects or critical hazards.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
ydrocarbons, C9, aromatics > 0.1% cumene	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours
2,2,4(or 2,4,4)- trimethylhexane-1,6-diamine	NOEC 16 mg/l	Algae - pseudokirchneriella subcapitata	72 hours
-	Acute EC50 29.5 mg/l	Algae - Scenedesmus subspicatus	72 hours
methanol	Acute LC50 13 mg/l Fresh water	Fish - Trout	96 hours
phenol	Chronic IC10 2.38 mg/l Fresh water	Daphnia - Water flea - <i>Daphnia</i> magna - Neonate	21 days

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Conclusion/Summary: Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
√ydrocarbons, C9, aromatics > 0.1% cumene	-	75 % - Readily - 28 days	-	-

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hydrocarbons, C9, aromatics > 0.1% cumene	-	-	Readily
benzyl alcohol 2,2,4(or 2,4,4)-	-	-	Readily Not readily
trimethylhexane-1,6-diamine			

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
<mark></mark> penzyl alcohol	0.87	-	Low
3-aminomethyl-	0.99	-	Low
3,5,5-trimethylcyclohexylamine			
2,2,4(or 2,4,4)-	-0.3	-	Low
trimethylhexane-1,6-diamine			
methanol	-0.77	-	Low
ethylenediamine	-2.04	-	Low
phenol	1.47	17.38	Low
Cashew, nutshell liq.	>4.78	-	High

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects: No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

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SECTION 13: Disposal considerations

Waste code	Waste designation	
08 01 99	wastes not otherwise specified	

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN3470	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank

vessels.

: None identified. **IMDG IATA** : None identified.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not available.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status		Date of revision
Substance of equivalent concern for human health	ethylenediamine	Candidate	-	6/27/2018

Ozone depleting substances

Not listed.

Annex XVII - Restrictions : Restricted to professional users. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and

Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019

No. 720 and amendments

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = GB CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
F am. Liq. 3, H226	On basis of test data
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 1B, H350	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

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SECTION 16: Other information

⊬ 225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Cute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Muta. 2	GERM CELL MUTAGENICITY - Category 2
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

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Disclaimer

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