

SAFETY DATA SHEET



Date of issue/Date of revision

: 21 October 2023

Version

: 1.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAWELD 199US PASTE GREEN
Product code : 00333303
Product description :
Product type : Liquid.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.
Use of the substance/mixture : Coating.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to UK CLP/GHS
Flam. Liq. 2, H225
Eye Irrit. 2, H319
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.
See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

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SECTION 2: Hazards identification

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| Hazard statements | : Highly flammable liquid and vapour. Causes serious eye irritation. Very toxic to aquatic life with long lasting effects. |
| Precautionary statements | |
| Prevention | : Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. |
| Response | : Collect spillage. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| Storage | : Not applicable. |
| Disposal | : Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P305 + P351 + P338, P501 |
| Supplemental label elements | : Contains Fatty acids, C18-unsatd., trimers, compds. with oleylamine and Fatty acids, tall-oil, compds. with oleylamine. May produce an allergic reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist. |
| Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles | : Not applicable. |
| Special packaging requirements | |
| Containers to be fitted with child-resistant fastenings | : Not applicable. |
| Tactile warning of danger | : Not applicable. |

2.3 Other hazards

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| Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII | : This mixture does not contain any substances that are assessed to be a PBT or a vPvB. |
| Other hazards which do not result in classification | : None known. |

SECTION 3: Composition/information on ingredients

| Mixture | | | | |
|------------------------------------|--|---------------------|--|---------|
| 3.2 Mixtures : | | | | |
| Product/ingredient name | Identifiers | % | Classification | Type |
| zinc powder zinc dust (stabilised) | REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6 Index: 030-001-01-9 | ≥25 - ≤50 | Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) | [1] |
| zinc oxide | REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7 | ≥5.0 - ≤10 | Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) | [1] |
| propan-2-ol | REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0 | ≥5.0 - ≤10 | Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 | [1] [2] |
| 1-methoxy-2-propanol | REACH #: 01-2119457435-35 | ≥5.0 - ≤8.1 | Flam. Liq. 3, H226 STOT SE 3, H336 | [1] [2] |
| English (GB) | | United Kingdom (UK) | | 2/16 |

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SECTION 3: Composition/information on ingredients

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|--|--|-------------|--|---------|
| xylene | EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3 EC: 215-535-7 CAS: 1330-20-7 | ≥1.0 - ≤5.0 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 | [1] [2] |
| Hydrocarbons, C9, aromatics > 0.1% cumene | REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6 | ≤0.30 | Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 | [1] |
| Fatty acids, C18-unsatd., trimers, compds. with oleylamine | REACH #: 01-2119971821-33 CAS: 147900-93-4 | ≤0.30 | Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT RE 2, H373 (gastrointestinal tract, immune system, liver) (oral) Aquatic Chronic 2, H411 | [1] |
| Fatty acids, tall-oil, compds. with oleylamine | REACH #: 01-2119974148-28 EC: 288-315-1 CAS: 85711-55-3 | <0.10 | Eye Dam. 1, H318 Skin Sens. 1A, H317 STOT RE 2, H373 (gastrointestinal tract) (oral) See Section 16 for the full text of the H statements declared above. | [1] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

This mixture contains ≥ 1% of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SECTION 4: First aid measures

4.1 Description of first aid measures

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| Eye contact | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- | | |
|---------------------|---|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : No known significant effects or critical hazards. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following: pain or irritation watering redness |
| Inhalation | : No specific data. |
| Skin contact | : No specific data. |
| Ingestion | : No specific data. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | |
|----------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | |
|---------------------------------------|--|
| Suitable extinguishing media | : Use dry chemical, CO ₂ , water spray (fog) or foam. |
| Unsuitable extinguishing media | : Do not use water jet. |

5.2 Special hazards arising from the substance or mixture

- | | |
|--|--|
| Hazards from the substance or mixture | : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
| Hazardous combustion products | : Decomposition products may include the following materials: carbon oxides metal oxide/oxides |

5.3 Advice for firefighters

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SECTION 5: Firefighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic

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SECTION 7: Handling and storage

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| Advice on general occupational hygiene | discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. |
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7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|-------------------------|--|
| propan-2-ol | EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 1250 mg/m³ 15 minutes. STEL: 500 ppm 15 minutes. TWA: 999 mg/m³ 8 hours. TWA: 400 ppm 8 hours. |
| 1-methoxy-2-propanol | EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 8 hours. TWA: 100 ppm 8 hours. |
| xylene | EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours. |

Biological exposure indices

| Product/ingredient name | Exposure indices |
|-------------------------|------------------|
| xylene | XYLENES |

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| Recommended monitoring procedures | : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required. |
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DNELs/DMELs

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SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|--|------|-----------------------|-------------------------|--------------------|----------|
| Zinc powder zinc dust (stabilised) | DNEL | Long term Oral | 0.83 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 2.5 mg/m ³ | General population | Systemic |
| zinc oxide | DNEL | Long term Inhalation | 5 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 0.5 mg/m ³ | Workers | Local |
| | DNEL | Long term Oral | 0.83 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 2.5 mg/m ³ | General population | Systemic |
| propan-2-ol | DNEL | Long term Inhalation | 5 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 83 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Oral | 26 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 89 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 319 mg/kg bw/day | General population | Systemic |
| 1-methoxy-2-propanol | DNEL | Long term Inhalation | 500 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 888 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Oral | 33 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 43.9 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 78 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 183 mg/kg bw/day | Workers | Systemic |
| xylene | DNEL | Long term Inhalation | 369 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 553.5 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 553.5 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Oral | 12.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Long term Oral | 12.5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| Hydrocarbons, C9, aromatics > 0.1% cumene | DNEL | Long term Inhalation | 150 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 25 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 32 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 11 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Oral | 11 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Oral | 0.012 mg/kg bw/day | General population | Systemic |
| Fatty acids, C18-unsatd., trimers, compds. with oleylamine | DNEL | Long term Dermal | 0.012 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.024 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Oral | 0.012 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Oral | 0.012 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.012 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.024 mg/kg bw/day | Workers | Systemic |
| Fatty acids, tall-oil, compds. with oleylamine | DNEL | Long term Dermal | 0.012 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.024 mg/kg bw/day | Workers | Systemic |

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SECTION 8: Exposure controls/personal protection**PNECs**

| Product/ingredient name | Compartment Detail | Value | Method Detail |
|------------------------------------|------------------------|-----------------|--------------------------|
| zinc powder zinc dust (stabilised) | Fresh water | 20.6 µg/l | Sensitivity Distribution |
| | Marine water | 6.1 µg/l | Sensitivity Distribution |
| | Sewage Treatment Plant | 100 µg/l | Assessment Factors |
| | Fresh water sediment | 118 mg/kg dwt | Sensitivity Distribution |
| | Marine water sediment | 56.5 mg/kg dwt | Equilibrium Partitioning |
| zinc oxide | Soil | 35.6 mg/kg dwt | Sensitivity Distribution |
| | Fresh water | 20.6 µg/l | Sensitivity Distribution |
| | Marine water | 6.1 µg/l | Sensitivity Distribution |
| | Fresh water sediment | 117 mg/kg dwt | Sensitivity Distribution |
| | Sewage Treatment Plant | 52 µg/l | Assessment Factors |
| propan-2-ol | Marine water sediment | 56.5 mg/kg dwt | Assessment Factors |
| | Soil | 35.6 mg/kg dwt | Sensitivity Distribution |
| | Fresh water | 140.9 mg/l | Assessment Factors |
| | Marine water | 140.9 mg/l | Assessment Factors |
| | Secondary Poisoning | 160 mg/kg | - |
| 1-methoxy-2-propanol | Fresh water sediment | 552 mg/kg dwt | - |
| | Marine water sediment | 552 mg/kg dwt | - |
| | Sewage Treatment Plant | 2251 mg/l | Assessment Factors |
| | Soil | 28 mg/kg dwt | - |
| | Fresh water | 10 mg/l | Assessment Factors |
| xylene | Marine water | 1 mg/l | Assessment Factors |
| | Sewage Treatment Plant | 100 mg/l | Assessment Factors |
| | Fresh water sediment | 41.6 mg/kg | Equilibrium Partitioning |
| | Marine water sediment | 4.17 mg/kg | Equilibrium Partitioning |
| | Soil | 2.47 mg/kg | Equilibrium Partitioning |
| | Fresh water | 0.327 mg/l | - |
| | Marine water | 0.327 mg/l | - |
| | Sewage Treatment Plant | 6.58 mg/l | - |
| | Fresh water sediment | 12.46 mg/kg dwt | - |
| | Marine water sediment | 12.46 mg/kg dwt | - |
| | Soil | 2.31 mg/kg | - |

8.2 Exposure controls**Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures**Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Chemical splash goggles.

Skin protection**Hand protection**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended.

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SECTION 8: Exposure controls/personal protection

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, polyvinyl alcohol (PVA), Viton®
May be used: nitrile rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state : Liquid.
- Colour : Green.
- Odour : Characteristic.
- Odour threshold : Not available.
- Melting point/freezing point : May start to solidify at the following temperature: -90°C (-130°F) This is based on data for the following ingredient: Isopropyl alcohol. Weighted average: -93.05°C (-135.5°F)
- Initial boiling point and boiling range : >37.78°C (>100°F)
- Flammability (solid, gas) : liquid
- Upper/lower flammability or explosive limits : Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
- Flash point : Closed cup: 20.56°C (69°F)
- Auto-ignition temperature :

| Ingredient name | °C | °F | Method |
|----------------------|-----|-----|--------|
| 1-methoxy-2-propanol | 270 | 518 | |

- Decomposition temperature :
- pH : Not applicable.
Not applicable. insoluble in water.
- Viscosity : Kinematic (40°C): >21 mm²/s
- Solubility(ies) :

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SECTION 9: Physical and chemical properties

| Media | Result |
|------------|-------------|
| cold water | Not soluble |

| | |
|--|---|
| Solubility in water | : 13.5 g/l |
| Miscible with water | : No. |
| Partition coefficient: n-octanol/ water | : Not applicable. |
| Vapour pressure | : 2.9 kPa (21.8 mm Hg) |
| Evaporation rate | : 1.6 (butyl acetate = 1) |
| Relative density | : 2.55 |
| Vapour density | : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 2.8 (Air = 1) |
| Explosive properties | : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible. |
| Oxidising properties | : Product does not present an oxidizing hazard. |
| Particle characteristics | |
| Median particle size | : Not applicable. |

SECTION 10: Stability and reactivity

| | |
|--|---|
| 10.1 Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
| 10.2 Chemical stability | : The product is stable. |
| 10.3 Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| 10.4 Conditions to avoid | : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8. |
| 10.5 Incompatible materials | : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. |
| 10.6 Hazardous decomposition products | : Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides |

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|------------------------------------|---------------------------------|---------|-------------|----------|
| zinc powder zinc dust (stabilised) | LC50 Inhalation Dusts and mists | Rat | >5.4 mg/l | 4 hours |
| zinc oxide | LD50 Oral | Rat | >2000 mg/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | >5700 mg/m³ | 4 hours |
| propan-2-ol | LD50 Dermal | Rat | >2000 mg/kg | - |
| | LD50 Oral | Rat | >5000 mg/kg | - |
| | LC50 Inhalation Vapour | Rat | 72600 mg/m³ | 4 hours |
| | LD50 Dermal | Rabbit | 12800 mg/kg | - |
| 1-methoxy-2-propanol | LD50 Oral | Rat | 5045 mg/kg | - |
| | LC50 Inhalation Vapour | Rat | >7000 ppm | 6 hours |
| | LD50 Dermal | Rabbit | 13 g/kg | - |
| xylene | LD50 Oral | Rat | 5.2 g/kg | - |
| | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |

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SECTION 11: Toxicological information

| | | | | |
|--|-------------|--------------|-------------|---|
| Hydrocarbons, C9, aromatics > 0.1% cumene | LD50 Dermal | Rabbit | >3160 mg/kg | - |
| Fatty acids, C18-unsatd., trimers, compds. with oleylamine | LD50 Oral | Rat - Female | 3492 mg/kg | - |
| | LD50 Oral | Rat | >1570 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapours) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|--------------|----------------|--------------------------|-----------------------------|-------------------------------------|
| SIGMAWELD 199US PASTE GREEN | N/A | 39791.2 | N/A | 257.5 | N/A |
| propan-2-ol | 5045 | 12800 | N/A | 72.6 | N/A |
| 1-methoxy-2-propanol | 5200 | 13000 | N/A | N/A | N/A |
| xylene | 4300 | 1700 | N/A | 11 | N/A |
| Hydrocarbons, C9, aromatics > 0.1% cumene | 3492 | N/A | N/A | N/A | N/A |
| Fatty acids, C18-unsatd., trimers, compds. with oleylamine | 500 | N/A | N/A | N/A | N/A |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary : Not available.

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation**Conclusion/Summary**

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary :
There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|---|------------|-------------------|------------------------------|
| propan-2-ol | Category 3 | - | Narcotic effects |
| 1-methoxy-2-propanol | Category 3 | - | Narcotic effects |
| xylene | Category 3 | - | Respiratory tract irritation |
| Hydrocarbons, C9, aromatics > 0.1% cumene | Category 3 | - | Respiratory tract irritation |
| | Category 3 | - | Narcotic effects |

Specific target organ toxicity (repeated exposure)

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| Product/ingredient name | Category | Route of exposure | Target organs |
|--|------------|-------------------|--|
| Fatty acids, C18-unsatd., trimers, compds. with oleylamine | Category 2 | oral | gastrointestinal tract, immune system, liver gastrointestinal tract |
| Fatty acids, tall-oil, compds. with oleylamine | Category 2 | oral | |

Aspiration hazard

| Product/ingredient name | Result |
|---|--|
| xylene Hydrocarbons, C9, aromatics > 0.1% cumene | ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.
General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

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SECTION 12: Ecological information**12.1 Toxicity**

| Product/ingredient name | Result | Species | Exposure |
|---|--------------------------------------|---|----------|
| zinc powder zinc dust (stabilised) | Acute EC50 0.106 mg/l Fresh water | Algae - <i>Pseudokirchneriella subcapitata</i> | 72 hours |
| zinc oxide | Chronic NOEC 0.0727 mg/l Fresh water | Daphnia - <i>Daphnia Magna</i> | 21 days |
| propan-2-ol | Acute EC50 0.17 mg/l | Algae | 72 hours |
| 1-methoxy-2-propanol | Acute EC50 0.481 mg/l Fresh water | Daphnia - Water flea - <i>Daphnia magna</i> - Neonate | 48 hours |
| Hydrocarbons, C9, aromatics > 0.1% cumene | Chronic NOEC 0.017 mg/l Fresh water | Algae | 72 hours |
| | Acute EC50 10100 mg/l Fresh water | Daphnia - Water flea - <i>Daphnia magna</i> | 48 hours |
| | Acute LC50 23300 mg/l | Daphnia - Daphnia | 48 hours |
| | Acute LC50 >4500 mg/l Fresh water | Fish - Goldfish | 96 hours |
| | EC50 3.2 mg/l | Daphnia | 48 hours |
| | LC50 9.2 mg/l | Fish | 96 hours |

Conclusion/Summary : Not available.**12.2 Persistence and degradability**

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|------|--------------------------|------|----------|
| Hydrocarbons, C9, aromatics > 0.1% cumene | - | 75 % - Readily - 28 days | - | - |

Conclusion/Summary : Not available.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| xylene | - | - | Readily |
| Hydrocarbons, C9, aromatics > 0.1% cumene | - | - | Readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|-------------|-----------|
| propan-2-ol | 0.05 | - | Low |
| 1-methoxy-2-propanol | <1 | - | Low |
| xylene | 3.12 | 7.4 to 18.5 | Low |

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

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SIGMAWELD 199US PASTE GREEN**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

| Waste code | Waste designation |
|------------|--------------------------------|
| 08 01 99 | wastes not otherwise specified |

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | Waste catalogue |
|-------------------|--------------------------|
| Container | 15 01 06 mixed packaging |

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | ADN | IMDG | IATA |
|--|-----------------|-----------------|--|--|
| 14.1 UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | II | II | II | II |
| 14.5 Environmental hazards | Yes. | Yes. | Yes. | Yes. The environmentally hazardous substance mark is not required. |
| Marine pollutant substances | Not applicable. | Not applicable. | (Zinc powder - zinc dust (stabilized), zinc oxide) | Not applicable. |

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

| | |
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SECTION 14: Transport information

- ADN** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c
E1

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

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SIGMAWELD 199US PASTE GREEN**SECTION 16: Other information**

| Classification | Justification |
|--|---|
| Flam. Liq. 2, H225 Eye Irrit. 2, H319 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 | On basis of test data Calculation method Calculation method Calculation method |

Full text of abbreviated H statements

| | |
|--------|--|
| H225 | Highly flammable liquid and vapour. |
| H226 | Flammable liquid and vapour. |
| H302 | Harmful if swallowed. |
| H304 | May be fatal if swallowed and enters airways. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H350 | May cause cancer. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |

Full text of classifications

| | |
|-------------------|---|
| Acute Tox. 4 | ACUTE TOXICITY - Category 4 |
| Aquatic Acute 1 | SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 |
| Aquatic Chronic 1 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 |
| Aquatic Chronic 2 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 |
| Aquatic Chronic 3 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 |
| Asp. Tox. 1 | ASPIRATION HAZARD - Category 1 |
| Carc. 1B | CARCINOGENICITY - Category 1B |
| Eye Dam. 1 | SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 |
| Eye Irrit. 2 | SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 |
| Flam. Liq. 2 | FLAMMABLE LIQUIDS - Category 2 |
| Flam. Liq. 3 | FLAMMABLE LIQUIDS - Category 3 |
| Skin Irrit. 2 | SKIN CORROSION/IRRITATION - Category 2 |
| Skin Sens. 1 | SKIN SENSITISATION - Category 1 |
| Skin Sens. 1A | SKIN SENSITISATION - Category 1A |
| STOT RE 2 | SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 |
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3 |

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