SAFETY DATA SHEET



Date of issue/Date of revision24 October 2023Version 3.01

Section 1. Identification		
Product code	: 00382850	
Product name	: SIGMAZINC 109ME HARDENER	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

GHS label elements, including precautionary statements

Hazard pictograms

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Signal word	:	Danger
Hazard statements	:	Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation.

Precautionary statements

Section 2. Hazards identification

Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapour. Wash thoroughly after handling.
Response	:	IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	;	Not applicable.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers		
CAS number: Not applicable.EC number: Mixture.		
Ingredient name	%	CAS number
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines ethylbenzene 2-methylpropan-1-ol 1-methoxy-2-propanol 3,6-diazaoctanethylenediamin toluene	25 - <50 20 - <25 5 - <10 5 - <10 3 - <5 1 - <3 0.1 - <0.3	1330-20-7 68410-23-1 100-41-4 78-83-1 107-98-2 112-24-3 108-88-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Singapore	English (GB)	Page: 2/14	
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Section 4. First aid measures

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Ingestion
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: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

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Potential acute health effe	<u>cts</u>	
Eye contact	:	Causes serious eye damage.
Inhalation	:	Harmful if inhaled. May cause respiratory irritation.
Skin contact	:	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	Corrosive to the digestive tract. Causes burns.
Over-exposure signs/symp	oton	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	-	Adverse symptoms may include the following: stomach pains
Indication of immediate med	dica	l attention and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Singapore	English	(GB)
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Product name SIGMAZINC 109ME HARDENER

Section 5. Firefighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for cont	ainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Singapore

Occupational exposure limits

English (GB)

Ingredient name	Exposure limits
xýlene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
ethylbenzene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
2-methylpropan-1-ol	Workplace Safety and Health Act (Singapore, 2/2006).

Product name SIGMAZINC 109ME HARDENER

Section 8. Exposure controls/personal protection

1-methoxy-2-propanol		PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). [Propylene glycol monomethyl ether] PEL (short term): 553 mg/m ³ 15 minutes. PEL (short term): 450 ppm 45 minutes.
toluene		 PEL (short term): 150 ppm 15 minutes. PEL (long term): 369 mg/m³ 8 hours. PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 188 mg/m³ 8 hours. PEL (long term): 50 ppm 8 hours.
Recommended monitoring procedures		iate monitoring standards. Reference to nods for the determination of hazardous
Appropriate engineering controls	contaminants below any recommende	Is to keep worker exposure to airborne d or statutory limits. The engineering controls concentrations below any lower explosive
Environmental exposure controls		
Individual protection measure	<u>'S</u>	
Hygiene measures	eating, smoking and using the lavatory Appropriate techniques should be used Contaminated work clothing should no	d to remove potentially contaminated clothing. of be allowed out of the workplace. Wash Ensure that eyewash stations and safety
Eye/face protection	: Chemical splash goggles and face shi	eld.
Skin protection	· Chomical registert impensions stores	complying with an approved standard should
Hand protection	: Chemical-resistant, impervious gioves	complying with an approved standard should
	be worn at all times when handling che this is necessary. Considering the par check during use that the gloves are s should be noted that the time to break	emical products if a risk assessment indicates rameters specified by the glove manufacturer, itill retaining their protective properties. It through for any glove material may be rers. In the case of mixtures, consisting of

Product name SIGMAZINC 109ME HARDENER

Section 8. Exposure controls/personal protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance				
Physical state	: Liquid.			
Colour	: Colourless.			
Odour	: Amine-like.			
рН	insoluble in water.			
Boiling point	: >37.78°C (>100°F)			
Flash point	Closed cup: 28°C (82.4°F)			
Evaporation rate	: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.77compared with butyl acetate			
Flammability (solid, gas)	: liquid			
Vapour pressure	: Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 0.7 kPa (5.25 mm Hg) (at 20°C)			
Vapour density	Highest known value: 5.04 (Air = 1) (3,6-diazaoctanethylenediamin). Weighted average: 3.58 (Air = 1)			
Relative density	: 0.91			
	Media Result			
Solubility(ies)	Rold water Not soluble			
Auto-ignition temperature	L Lowest known value: 270°C (518°F) (1-methoxy-2-propanol).			
Viscosity	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)			

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
₩ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

- Skin : There are no data available on the mixture itself. **Eyes** : There are no data available on the mixture itself. Respiratory
- **Sensitisation**
- : There are no data available on the mixture itself.

Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result	
Atty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	skin	Mouse	Sensitising	
3,6-diazaoctanethylenediamin		Guinea pig	Sensitising	

Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1-methoxy-2-propanol toluene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 2 Category 2	-	hearing organs -

Aspiration hazard

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Potential acute health effects

Eye contact

: Causes serious eye damage.

Singapore English (GB)

Section 11 Toxicological informati

Section 11. Toxicological information

Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure Short term exposure **Potential immediate** : Not available. effects Potential delayed effects : Not available. Long term exposure **Potential immediate** : Not available. effects Potential delayed effects : Not available. Potential chronic health effects General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. Carcinogenicity : No known significant effects or critical hazards. **Mutagenicity** : No known significant effects or critical hazards. **Reproductive toxicity** : No known significant effects or critical hazards.

<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u>

Section 11. Toxicological information

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Route	ATE value
Dermal	86124.87 mg/kg 2382.58 mg/kg
Inhalation (vapours) Inhalation (dusts and mists)	14.07 mg/l 1.81 mg/l

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	EC50 4.11 mg/l Fresh water	Algae	72 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Atty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines ethylbenzene	-	15 % - 28 days 79 % - Readily - 10 days	-	-
	-	79 % - Readily - To days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines ethylbenzene	-	-	Readily Not readily Readily
toluene	-		Readily

Bioaccumulative potential

Singapore	English (GB)	Page: 11/14
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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
2-methylpropan-1-ol	1	-	Low
1-methoxy-2-propanol	<1	-	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	8.32	Low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and
	sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	Ш
Environmental hazards	No.	No.	No.
Marine pollutant Not applicable. substances		Not applicable.	Not applicable.

Singapore	English (GB)	Page: 12/14
5	g(*_/	

13/14

Section 14. Transport information

Additional information

- UN: None identified.IMDG: None identified.
- IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 24 October 2023
Date of previous issue	: 11/16/2021
Version	: 3.01
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

Singapore	English (GB)		Page:
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Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.