SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to GHS UN rev. 7

Date of issue/Date of revision 24 October 2023

Version 4.01

Section 1. Identification		
Product code	: 00444952	
Product name	: SIGMADUR 520/550 HARDENER	
Product type	: Liquid.	
Other means of identifica Not available.	tion	
Relevant identified uses of	of the substance or mixture and uses advised against	
Product use	 Coating. Professional applications, Used by spraying. 	
Uses advised against	: Product is not intended, labelled or packaged for consumer use.	
Company/undertaking identification	: PPG Industries Sales, Inc. and PPG Coatings (Philippines), Inc. 3rd Floor First Life Center 174 Salcedo St., Legaspi Village Makati City 1229, Philippines Tel # 00632- 752-6773/ Fax # 00632-752-6771	
Emergency telephone number	: CHEMTREC +(63) 2-395-3308 (CCN 17704)	

Section 2. Hazards identification

substance or mixture ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 3 RESPIRATORY SENSITISATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Res	
ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 3 RESPIRATORY SENSITISATION - Category 1 SKIN SENSITISATION - Category 1	
SKIN CORROSION/IRRITATION - Category 3 RESPIRATORY SENSITISATION - Category 1 SKIN SENSITISATION - Category 1	
RESPIRATORY SENSITISATION - Category 1 SKIN SENSITISATION - Category 1	
SKIN SENSITISATION - Category 1	
GELOILIO TARGET ORGAN TOAIGITT - SINGLE EXPOSORE (RE	spiratory tract
irritation) - Category 3	
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE -	- Category 2
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3	0,
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	
Percentage of the mixture consisting of ingredient(s) of unknown acu toxicity: 1.3%	ute dermal
Percentage of the mixture consisting of ingredient(s) of unknown acu	ita inhalation
toxicity: 2.2%	

GHS label elements Hazard pictograms



Section 2. Hazards identification

Product name SIGMADUR 520/550 HARDENER

Signal word	:	Danger
Hazard statements	:	Flammable liquid and vapour. May be harmful if swallowed or in contact with skin. Causes mild skin irritation. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. (hearing organs) Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapour. Contaminated work clothing should not be allowed out of the workplace.
Response	:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	:	Prolonged or repeated contact may dry skin and cause irritation.

other hazards which do r result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
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Ingredient name	%	CAS number
Fexamethylene diisocyanate, oligomers (isocyanurate type)	50 - 100	28182-81-2
ethylbenzene	10 - <20	100-41-4
xylene	5 - <10	1330-20-7
n-butyl acetate	3 - <5	123-86-4
Solvent naphtha (petroleum), light aromatic	1 - <3	64742-95-6
1,2,4-trimethylbenzene	1 - <3	95-63-6
hexamethylene-di-isocyanate	0.1 - <0.3	822-06-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important sympton	ns/effects, acute and delayed
Potential acute health e	effects
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	 May be harmful in contact with skin. Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Over-exposure signs/sy	<u>ymptoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate	medical attention and special treatment needed, if necessary
	t. In case of inhalation of decomposition products in a fire, symptoms may be delayed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed.
	The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it
	is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing
	thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

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Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spit material. Shut off all ignition sources No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".Environmental precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drair and sewers. Inform the relevant authorities if the product has caused environme pollution (sewers, waterways, soil or air). Water polluting material. May be harm to the environment if released in large quantities.Methods and material for containment and cleaning up Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in a appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.Large spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with r ommuse substible, absorbent material e.g. sand, earth
personnelEvacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.For emergency respondersIf specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".Environmental precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drair and sewers. Inform the relevant authorities if the product has caused environme pollution (sewers, waterways, soil or air). Water polluting material. May be harm to the environment if released in large quantities.Methods and material for containment and cleaning up: Stop leak if without risk. Move containers from spill area. Use spark-proof tools explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in a appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
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Section 6. Accidental release measures

	emergency contact information and Section 13 for waste disposal.
Special provisions	: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
	requirements

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35° C (32 to 95° F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO ₂ will be formed, which, in closed containers, could result in pressurisation.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits		
ethylbenzene		TLV (Philippines, 4/2016). TLV-Ceiling: 435 mg/m ³ 8 hours. TLV-Ceiling: 100 ppm 8 hours.		
xylene		TLV (Philippines, 4/2016). [Xylene] TLV: 0.1 mg/m ³ 8 hours.		
n-butyl acetate		TLV (Philippines, 4/2016). TLV: 710 mg/m ³ 8 hours.		
1,2,4-trimethylbenzene		TLV: 150 ppm 8 hours. ACGIH TLV (United States, 1/2022). TWA: 10 ppm 8 hours.		
hexamethylene-di-isocyanate		ACGIH TLV (United States, 1/2022). TWA: 0.03 mg/m ³ 8 hours. TWA: 0.005 ppm 8 hours.		
Recommended monitoring procedures		nade to appropriate monitoring standards. Reference to uments for methods for the determination of hazardous e required.		
Appropriate engineering controls	ventilation or other eng contaminants below an also need to keep gas	e ventilation. Use process enclosures, local exhaust gineering controls to keep worker exposure to airborne ny recommended or statutory limits. The engineering controls , vapour or dust concentrations below any lower explosive proof ventilation equipment		
Environmental exposure controls	 Imits. Use explosion-proof ventilation equipment. Emissions from ventilation or work process equipment should be checked to ensuthey comply with the requirements of environmental protection legislation. In som cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. 			
ndividual protection measu	ires			
Hygiene measures	eating, smoking and u Appropriate technique Contaminated work clo contaminated clothing	s and face thoroughly after handling chemical products, before sing the lavatory and at the end of the working period. s should be used to remove potentially contaminated clothing. othing should not be allowed out of the workplace. Wash before reusing. Ensure that eyewash stations and safety he workstation location.		
Eye/face protection	: Safety eyewear compl assessment indicates gases or dusts. If con	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash		
Skin protection	0.00			
Hand protection	be worn at all times wh this is necessary. Cor check during use that should be noted that th different for different g	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.		
	estimated.			

Section 8. Exposure controls/personal protection

•	· ·
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>								
Physical state	1	Liquid.						
Colour	4	Colourless.						
Odour	4	Amine-like.	amine-like.					
Odour threshold	1	Not available.						
Melting point/freezing point	1	Not available.						
Boiling point, initial boiling point, and boiling range	:	>37.78°C (>100°F)						
Flammability	:	Not available.						
Lower and upper explosive (flammable) limits	:	Not available.						
Flash point	1	Closed cup: 56°C (1	32.8°F)					
Auto-ignition temperature	1	Ingredient name		°C	°F		Method	
		Solvent naphtha (petrole aromatic	eum), light	280 to 4	470 536 t	o 878		
Decomposition temperature	1	Not available.						
рН	1	Not applicable.						
Viscosity	:	Kinematic (40°C): >2	Kinematic (40°C): >21 mm²/s					
Solubility/icc)		Media Result						
Solubility(ies)	1	cold water Not soluble						
Partition coefficient: n- octanol/water	:	Not applicable.						
Vapour pressure	1		Vapou	r Press	ure at 20°C	Va	apour pres	sure at 50°C
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		p-butyl acetate	11.25	1.5	DIN EN 13016-2			
Relative density	:	1.07						
Relative vapour density	1	Not available.						
Particle characteristics								

Philippines

Section 9. Physical and chemical properties

Median particle size : Not applicable.

Evaporation rate : Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced.
Incompatible materials	: Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide
Hazardous polymerisation	 Under normal conditions of storage and use, hazardous polymerisation will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene	LD50 Dermal	Rabbit	>2000 mg/kg	-
diisocyanate, oligomers				
(isocyanurate type)				
	LD50 Oral	Rat - Female	>2500 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
n-butyl acetate	LC50 Inhalation Vapour	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapour	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapour	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
hexamethylene-di- isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours
,	LC50 Inhalation Vapour	Rat	151 mg/m ³	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary	·		·	·	
Skin	: There are no data avail	able on the mixt	ure itself.		
Eyes	: There are no data avail	able on the mixt	ure itself.		
Respiratory	: There are no data avail	able on the mixt	ure itself.		
<u>Sensitisation</u>					
Conclusion/Summary					
Skin	: There are no data avail	able on the mixt	ure itself.		
Respiratory	: There are no data avail	able on the mixt	ure itself.		
<u>Mutagenicity</u>					
Conclusion/Summary	: There are no data avail	able on the mixt	ure itself.		
Carcinogenicity					
Conclusion/Summary	: There are no data avail	able on the mixt	ure itself.		
Reproductive toxicity					
Conclusion/Summary	: There are no data avail	able on the mixt	ure itself.		
Teratogenicity					
Conclusion/Summary	: There are no data avail	able on the mixt	ure itself.		
Specific target organ toxic	ity (single exposure)				
Name		Category	Route expos		rget organs
Hexamethylene diisocyanate type)	e, oligomers (isocyanurate	Category 3	-		spiratory tract
xylene		Category 3	-	irrit	spiratory tract ation
n-butyl acetate		Category 3	-		rcotic effects
Solvent nanhtha (netroleum)	Indht aromatic	Category 3	I -	I Na	rcotic effects

Name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Product name SIGMADUR 520/550 HARDENER

Section 11. Toxicological information

Potential acute health	<u>effects</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	 Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	 May be harmful in contact with skin. Causes mild skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity Acute toxicity estimates

Section 11. Toxicological information

Route	ATE value	
Oral	2884.44 mg/kg	
Dermal	2923.33 mg/kg	
Inhalation (vapours)	81.58 mg/l	
Inhalation (dusts and mists)	1.61 mg/l	

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/ aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
examethylene diisocyanate, oligomers (isocyanurate type)		Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - daphnia magna	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene n-butyl acetate	- TEPA and OECD 301D		dily - 10 days dily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Rexamethylene diisocyanate, oligomers (isocyanurate type) ethylbenzene xylene			-		Not rea Readily Readily	,
n-butyl acetate	-		-		Readily	/

Bioaccumulative potential

Product name SIGMADUR 520/550 HARDENER

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)		3.2	Low
ethylbenzene	3.6	79.43	Low
xylene	3.12	7.4 to 18.5	Low
n-butyl acetate	2.3	-	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
hexamethylene-di-isocyanate	0.02	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and
	or grind used containers unless they have been cleaned thoroughly internally. Avoid

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III		
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.

IMDG : None identified.

Section 14. Transport information

IATA : None identified.

Special precautions for user :**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 24 October 2023
Date of previous issue	: 3/3/2023
Version	: 4.01
Prepared by	: EHS
key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
ACUTE TOXICITY (oral) - Category 5	Calculation method
ACUTE TOXICITY (dermal) - Category 5	Calculation method
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 3	Calculation method
RESPIRATORY SENSITISATION - Category 1	Calculation method
SKIN SENSITISATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract	Calculation method
irritation) - Category 3	
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2	Calculation method
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	Calculation method

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.