Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 27 October 2023



: 1.01

Version

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMACOVER 256 BASE CNC (E/R) 4051
Product code	: 00321545
Product description	:
Product type	: Liquid.
Other means of identification	: Not available.
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person

: Product.Stewardship.EMEA@ppg.com

responsible for this SDS

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture **Classification according to UK CLP/GHS**

Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372 Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



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SECTION 2: Hazards	id	entification
Hazard statements	:	 Fammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause cancer. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour.
Response	:	Collect spillage.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P260, P391, P501
Supplemental label elements	:	Contains epoxy constituents. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Restricted to professional users.
Special packaging requirem	nen	ts
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

Mixture	è
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Product/ingredient name	Identifiers	%	Classification	Туре
vystalline silica, respirable powder <10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	[1] [2]
Hydrocarbons, C9, aromatics > 0.1% cumene	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	≥5.0 - ≤11	Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
rizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥5.0 - ≤10	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]

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SECTION 3: Composition/information on ingredients

xylene	EC: 215-535-7	≥5.0 - ≤8.5	Flam. Liq. 3, H226	[1] [2]
-	CAS: 1330-20-7		Acute Tox. 4, H312	
			Acute Tox. 4, H332	
			Skin Irrit. 2, H315	
			Eye Irrit. 2, H319	
			STOT SE 3, H335	
			Asp. Tox. 1, H304	
			Aquatic Chronic 3,	
		5.5.0 440	H412	141
epoxy resin (MW ≤ 700)	REACH #:	≥5.0 - ≤10	Skin Irrit. 2, H315	[1]
	01-2119456619-26 EC: 500-033-5		Eye Irrit. 2, H319	
	CAS: 25068-38-6		Skin Sens. 1, H317 Aquatic Chronic 2,	
	CA3. 23008-38-0		H411	
2-methoxy-1-methylethyl acetate	REACH #:	≥1.0 - ≤3.1	Flam. Liq. 3, H226	[1] [2]
	01-2119475791-29	-1.0 -0.1	STOT SE 3, H336	['][~]
	EC: 203-603-9			
	CAS: 108-65-6			
	Index: 607-195-00-7			
ethylbenzene	REACH #:	≥1.0 - ≤5.0	Flam. Liq. 2, H225	[1] [2]
	01-2119489370-35		Acute Tox. 4, H332	
	EC: 202-849-4		STOT RE 2, H373	
	CAS: 100-41-4		(hearing organs)	
	Index: 601-023-00-4		Asp. Tox. 1, H304	
			Aquatic Chronic 3,	
			H412	
Octadecanoic acid, 12-hydroxy-,	REACH #:	≤0.30	Skin Sens. 1B, H317	[1]
reaction products with	01-2119979085-27		Aquatic Chronic 3,	
ethylenediamine	EC: 309-629-8		H412	
	CAS: 100545-48-0			
			See Section 16 for	
			the full text of the H	
			statements declared	
			above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures				
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.			
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.			
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.			
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.			
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.			

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SECTION 4: First aid measures

Potential acute health eff	toms and effects, both acute and delayed <u>fects</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sy</u>	mptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
4.3 Indication of any imm	ediate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

English (GB)	United Kingdom (UK)	4/18
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the inciden there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	ıt if
5.3 Advice for firefighters		
Hazardous combustion products	 Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides 	
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazar In a fire or if heated, a pressure increase will occur and the container may burst, v the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	with
5.2 Special hazards arising	from the substance or mixture	
Unsuitable extinguishing media	: Do not use water jet.	
5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	

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SECTION 6: Accidental release measures

6.1 Personal precautions, pro	teo	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for o	co	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Fut on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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SECTION 7: Handling and storage

Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
vystalline silica, respirable powder (<10 microns)	EH40/2005 WELs (United Kingdom (UK), 1/2020). [silica,
	respirable crystalline respirable fraction]
	TWA: 0.1 mg/m ³ 8 hours. Form: Respirable fraction
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p-
	or mixed isomers] Absorbed through skin.
	STEL: 441 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 220 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 548 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 274 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 552 mg/m ³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 441 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices		
xylene	XYLENES		
procedures national gu	should be made to appropriate monitoring standards. Reference to idance documents for methods for the determination of hazardous will also be required.		
DNELs/DMELs			

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Туре	Exposure	Value	Population	Effects
Hydrocarbons, C9, aromatics > 0.1% cumene	DNEL	Long term Inhalation	150 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	11 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	11 mg/kg bw/day	General population	Systemic
trizinc bis(orthophosphate)	DNEL	Long term Oral	0.83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	General population	
	DNEL	Long term Inhalation	5 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
xylene	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	
	DNEL	Short term Inhalation	260 mg/m ³	General population	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	200 mg/m ³	Workers	Local
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal			
	DNEL		125 mg/kg bw/day	General population Workers	Systemic
		Long term Dermal	212 mg/kg bw/day		Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
$\alpha = \alpha (M) / \alpha = \alpha $	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
epoxy resin (MW ≤ 700)	DNEL	Long term Inhalation	12.25 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	12.25 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Dermal	3.571 mg/kg bw/day	General	Systemic
			0.07 Thighty Dwiddy	population	Cysternie
				[Consumers]	
	DNEL	Long term Oral	0.75 mg/kg bw/day	General	Systemic
	DINEL	Long term Oral	0.75 mg/kg bw/day	-	Systemic
				population	
		Charttern Oral		[Consumers]	Customia
	DNEL	Short term Oral	0.75 mg/kg bw/day	General	Systemic
				population	
2-methoxy-1-methylethyl acetate	DNEL	Long term Inhalation	33 mg/m³	[Consumers] General population	Local
	DNEL	Long term Inhalation	33 mg/m³	General population	Systemic
	DNEL	Long term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	275 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	320 mg/kg bw/day	General population	
	DNEL	Short term Inhalation	550 mg/m ³	Workers	Local
othulhanzara	DNEL	Long term Dermal	796 mg/kg bw/day	Workers	Systemic
ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
		<u> </u>	<u> </u>		
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S	SECTION 8: Exposure	cont	rols/personal pro	otection		
			Long term Inhalation	442 mg/m ³	Workers	Local
			Short term Inhalation	884 mg/m ³	Workers	Systemic
	Octadecanoic acid,	DNEL	Long term Inhalation	0.055 mg/m³	General population	Local

Workers

Local

Octadecanoic acid,	DNEL	Long term Inhalation	0.055 mg/m³
12-hydroxy-, reaction		-	-
products with			
ethylenediamine			
-	DNEL	Long term Inhalation	0.308 mg/m ³

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
trizinc bis(orthophosphate)	Fresh water	20.6 µg/l	Sensitivity Distribution
	Marine water	6.1 µg/l	Sensitivity Distribution
	Sewage Treatment Plant	100 µg/l	Assessment Factors
	Fresh water sediment	117.8 mg/kg dwt	Sensitivity Distribution
	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
	Soil	35.6 mg/kg dwt	Sensitivity Distribution
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
epoxy resin (MW ≤ 700)	Fresh water	0.006 mg/l	Assessment Factors
	Marine water	0.001 mg/l	Assessment Factors
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Fresh water sediment	0.996 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.1 mg/kg dwt	Equilibrium Partitioning
2-methoxy-1-methylethyl acetate	Fresh water	0.635 mg/l	-
	Marine water	0.0635 mg/l	-
	Fresh water sediment	3.29 mg/kg	-
	Marine water sediment	0.329 mg/kg	-
	Soil	0.29 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measur	res	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	:	Chemical splash goggles.
Hand protection	÷	

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SECTION 8: Exposure controls/personal protection

	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>						
Physical state	: Liquid					
Colour	: Green	: Green.				
Odour	: Aroma	atic.				
Odour threshold	: Not av	ailable.				
Melting point/freezing point	on dat	: May start to solidify at the following temperature: -43.77°C (-46.8°F) This is based on data for the following ingredient: 1,2,4-trimethylbenzene. Weighted average: -75.31°C (-103.6°F)				
Initial boiling point and boiling range	: >37.78°C (>100°F)					
Flammability (solid, gas) Upper/lower flammability or explosive limits	 liquid Greatest known range: Lower: 1.4% Upper: 7.6% (Solvent naphtha (petroleum), light aromatic) 					
Flash point	: Closed	d cup: 32°C (8	39.6°F)			
Auto-ignition temperature	÷					
Ingredient name		°C	°F	Method		
2-methoxy-1-methylethyl acetate	333	631.4	DIN 51794			

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SECTION 9: Physical and chemical properties

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Decomposition temperature		
рН	Not applicable.	
	Not applicable. insoluble in water.	
Viscosity	Kinematic (40°C): >21 mm²/s	
Solubility(ies)		
Media	Result	
cold water	Not soluble	
Miscible with water	No.	

Partition coefficient: n-octanol/ : Not applicable. water

Vapour pressure

	Va	Vapour Pressure at 20°C		V	Vapour pressure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
ethylbenzene	9.3	1.2				
Relative density	: 1.32	2				
Vapour density	•	nest knowr rage: 3.91	·	1) (2-methoxy-	1-methylet	hyl acetate). Weighte
Explosive properties			self is not explosive with air is possible		ation of an e	explosible mixture of
Oxidising properties	: Pro	duct does r	not present an oxid	lizing hazard.		
Particle characteristics						
Median particle size	: Not	applicable				

SECTION 10: Stability and reactivity

10.1 Reactivity	No specific test data related to reactivity available for this product or its ingre	dients.
10.2 Chemical stability	The product is stable.	
10.3 Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not oc	cur.
10.4 Conditions to avoid	When exposed to high temperatures may produce hazardous decomposition Refer to protective measures listed in sections 7 and 8.	n products.
10.5 Incompatible materials	Keep away from the following materials to prevent strong exothermic reactio oxidising agents, strong alkalis, strong acids.	ns:
10.6 Hazardous decomposition products	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides	

SECTION 11: Toxicological information

11.1 Information on toxicological effects <u>Acute toxicity</u> Code : 00321545

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Product/ingredient name	Result	Species	Dose	Exposure
₩ydrocarbons, C9,	LD50 Dermal	Rabbit	>3160 mg/kg	-
aromatics > 0.1% cumene				
	LD50 Oral	Rat - Female	3492 mg/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
2-methoxy-1-methylethyl	LC50 Inhalation Vapour	Rat	30 mg/l	4 hours
acetate				
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Octadecanoic acid,	LC50 Inhalation Dusts and	Rat	5.05 mg/l	4 hours
12-hydroxy-, reaction	mists		_	
products with				
ethylenediamine				
	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary Acute toxicity estimates

: There are no data available on the mixture itself.

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMACOVER 256 BASE CNC (E/R) 4051	N/A	20414.8	N/A	119.2	N/A
Hydrocarbons, C9, aromatics > 0.1% cumene	3492	N/A	N/A	N/A	N/A
xylene	4300	1700	N/A	11	N/A
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	N/A	N/A	N/A	N/A	5.05

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
epoxy resin (MW ≤ 700)	Eyes - Mild irritant	Rabbit	-	-	-
	Skin - Mild irritant	Rabbit	-	-	-
Conclusion/Summary	Not available.				

Skin : There are no data available on the mixture itself.

- : There are no data available on the mixture itself.
- **Respiratory** : There are no data available on the mixture itself.

Sensitisation

Eyes

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700) Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin skin	Mouse Guinea pig	Sensitising Sensitising
Conclusion/Summary			

Skin

: There are no data available on the mixture itself.

English (GB)

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Respiratory	: There are no	data available on the mixture itself.			

Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	- 4

There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
₩ydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes	1	Not available.
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of exposure

Potential acute health effectsEye contact: Causes serious eye irritation.

· · · · · · · · · · · · · · · · · · ·	,
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

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Delayed and immediate effect	ts	as well as chronic effects from short and long-term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
Conclusion/Summary	:	Not available.
General	:	Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Trout - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
,	Acute EC50 >10 mg/l Acute LC50 >10 mg/l	Daphnia - <i>Daphnia magna</i> Fish - <i>Oncorhynchus mykiss</i>	48 hours 96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

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SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
	-	75 % - Readily - 28 days	-	-
epoxy resin (MW ≤ 700)	OECD 301F	5 % - 28 days	-	-
2-methoxy-1-methylethyl	-	83 % - Readily - 28 days	-	-
acetate				
ethylbenzene	-	79 % - Readily - 10 days	-	-
Octadecanoic acid,	301D Ready	22 % - 28 days	-	-
12-hydroxy-, reaction	Biodegradability -			
products with	Closed Bottle			
ethylenediamine	Test			
Conclusion/Summary	: Not available.		•	•

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
	-	-	Readily
xylene	-	-	Readily
epoxy resin (MW ≤ 700)	-	-	Not readily
2-methoxy-1-methylethyl	-	-	Readily
acetate			
ethylbenzene	-	-	Readily
Octadecanoic acid,	-	-	Inherent
12-hydroxy-, reaction			
products with			
ethylenediamine			

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene epoxy resin (MW ≤ 700) 2-methoxy-1-methylethyl acetate	3.12 3 1.2	7.4 to 18.5 31 -	Low Low Low
ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	3.6 >5.86	79.43 -	Low High

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment meth	nods
Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging
Special precautions	taken when Empty cont residues m container. thoroughly	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapour from product ay create a highly flammable or explosive atmosphere inside the Do not cut, weld or grind used containers unless they have been cleaned internally. Avoid dispersal of spilt material and runoff and contact with <i>y</i> ays, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group			111	
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(trizinc bis (orthophosphate), Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

English (GB)

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SECTION	14: Transpo	ort information			
ADN	: The enviror ≤5 kg.	mentally hazardous su	bstance mark is not require	ed when transpor	ted in sizes of ≤5 L o
IMDG	: The marine	pollutant mark is not re	equired when transported in	sizes of ≤5 L or	≤5 kg.
ΙΑΤΑ	: The enviror regulations.		bstance mark may appear i	if required by oth	er transportation
14.6 Special p user	precautions for		er's premises: always trar Ensure that persons transpo ent or spillage.		
14.7 Transpo according to instruments		: Not available.			
SECTION	15: Regulate	ory information			
UK (GB)/RE/ Annex XIV Annex XIV None of th Substance None of th Ozone dep Not listed. Annex XVII on the man placing on and use of	ACH - List of substance e components are e components are leting substance - Restrictions sufacture, the market certain substances,	ces subject to authoris listed. oncern listed.			
Seveso Dire This product Danger crit	is controlled unde	r the Seveso Directive.			
Category					
P5c E2					
National reg	ulations				
Product/in	gredient name	List name	Name on list	Classification	Notes
Quartz (SiC	ומר	UK Occupational	silica, respirable	Carc.	1_

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available

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SECTION 16: Other information

PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 1B, H350	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

⊮ 225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
<u>History</u>	
Date of issue/ Date of	: 27 October 2023
revision	
	• • • • • • • • • • • • • • • • • • •
Date of previous issue	
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Version	: 1.01

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SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.