SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 16 November 2023

Version 3

Date of issue 16 November 2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

	-
Product name	: SIGMAGUARD CSF 585 HARDENER
Product code	: 000001099278
Other means of identification	: 00219189; 00219193; 00293059; 00445335; 00445528
Product type	: Liquid.
Relevant identified uses of	the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

SECTION 2: Hazards identification

Classification of the substance or mixture	: AMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5
	SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 34.8% (oral), 34.8% (dermal), 99.5% (inhalation)
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Product name SIGMAGUARD CSF 585 HARDENER

SECTION 2: Hazards identification

Hazard statements	:	 ✓227 - Combustible liquid. H303 + H313 - May be harmful if swallowed or in contact with skin. H314 - Causes severe skin burns and eye damage.
Precautionary statements		
Prevention	:	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P264 - Wash thoroughly after handling.
Response	:	 304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P312 - IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	P405 - Store locked up.
Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	:	Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Emits toxic fumes when heated.
See toxicological information (Section 11)		

See toxicological information (Section 11)

SECTION 3: Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: SIGMAGUARD CSF 585 HARDENER
Other means of identification	: 00219189; 00219193; 00293059; 00445335; 00445528

Ingredient name	%	CAS number
P oly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	≥50 - ≤75	9046-10-0 (n = 2-6)
	≥1.0 - ≤3.2	90-72-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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SECTION 4: First aid measures

Description of necessary first aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute healt	h effects
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: 🗭 auses severe burns. May be harmful in contact with skin.
Ingestion	: May be harmful if swallowed.

Over-exposure signs/symptoms

See toxicological information (Section 11)

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed.
Specific treatments	The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 5: Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

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SECTION 5: Firefighting measures

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protect	<u>e equipment and emergency procedures</u>	
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition source No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provid adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".	
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Methods and materials for co	ainment and cleaning up	
Small spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools a explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.	
Large spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools a explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with no combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous ear and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.	n- th

SECTION 7: Handling and storage

Precautions for safe handling

Protective measures

: Fut on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

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SECTION 7: Handling and storage

Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω- (2-aminomethylethoxy)-		None.
		None.
	Key to abbreviations	
C = Ceiling Limit IPEL = Internal Permissible Expos	sure Limit	TEL=Short term exposure limit'LV=Threshold Limit ValueWA=Time Weighted Average
Consult local authorities for	acceptable exposure limits.	
Recommended monitoring procedures	: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.	
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	

Individual protection measures

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SECTION 8: Exposure controls/personal protection

Hygiene measures		Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	÷	Chemical splash goggles and face shield.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	:	nitrile neoprene
Body protection		Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

SECTION 9: Physical and chemical properties

<u>Appearance</u>		
Physical state	iquid.	
Color	olorless.	
Odor	mine-like.	
Odor threshold	ot available.	
Molecular weight	ot applicable.	
рН	ot applicable.	
Melting point	ot available.	
Boiling point	37.78°C (>100°F)	
Flash point	losed cup: 80°C (176°F)	
Auto-ignition temperature	26°C (798.8°F)	
Decomposition temperature	ot available.	
Flammability	ot available.	
Lower and upper explosive (flammable) limits	ot available.	
Evaporation rate	ot available.	
Vapor pressure	ot available.	
Vapor density	ot available.	
Relative density	98	
Density(lbs / gal)	18	

Product name SIGMAGUARD CSF 585 HARDENER

SECTION 9: Physical and chemical properties

	Medi	ia Result
Solubility(ies)	eold v	water Not soluble
Solubility in water	: Not a	vailable.
Partition coefficient: n- octanol/water	: Not a	ipplicable.
Viscosity	: Kinem	natic (40°C (104°F)): <14 mm²/s (<14 cSt)
Volatility	: 0% (v	//v), 0% (w/w)
% Solid. (w/w)	: 100	

SECTION 10: Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	 Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

Information on toxicological effects

Acute	toxi	city

Product/ingredient name	Result	Species	Dose	Exposure
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	LD50 Dermal	Rat	2980 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Oral LD50 Dermal	Rat Rabbit	2885 mg/kg 1.28 g/kg	-
	LD50 Dermal LD50 Oral	Rat Rat	1280 mg/kg 1200 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
₹,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
		·			

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SECTION 11: Toxicological information

		5
Conclusion/Summary		
Skin		There are no data available on the mixture itself.
Eyes		There are no data available on the mixture itself.
Respiratory	÷.,	There are no data available on the mixture itself.
<u>Sensitization</u>		
Conclusion/Summary		
Skin		There are no data available on the mixture itself.
Respiratory	1	There are no data available on the mixture itself.
<u>Mutagenicity</u>		
Conclusion/Summary	1	There are no data available on the mixture itself.
Carcinogenicity		
Conclusion/Summary	1	There are no data available on the mixture itself.
Reproductive toxicity		
Conclusion/Summary	1	There are no data available on the mixture itself.
Teratogenicity		
Conclusion/Summary	1	There are no data available on the mixture itself.
Specific target organ toxicit	<u>y (</u>	<u>single exposure)</u>
Not available.		
Specific target organ toxicit		repeated expecture)
Not available.	<u>y (</u>	
Not available.		
Aspiration hazard		
Not available.		
Information on the likely rout	es	of exposure
Potential acute health effects		
Eye contact		Causes serious eye damage.
Inhalation		No known significant effects or critical hazards.
Skin contact		Zauses severe burns. May be harmful in contact with skin.
		-
Ingestion		May be harmful if swallowed.
Over-exposure signs/sympto		
Eye contact	- 1	Adverse symptoms may include the following: pain
		watering
		redness
Inhalation	:	No specific data.
Skin contact	1	Adverse symptoms may include the following:
		pain or irritation
		redness blistering may occur
Ingestion		Adverse symptoms may include the following:
ingestion	1	stomach pains
Delayed and immediate effect	cts	and also chronic effects from short and long term exposure

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SECTION 11: Toxicological information

Conclusion/Summary	:	There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
<u>Short term exposure</u>		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	:	There are no data available on the mixture itself.
Long term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	:	There are no data available on the mixture itself.
Potential chronic health effe	octs	
General	:	No known significant effects or critical hazards.
Carcinogenicity	1	No known significant effects or critical hazards.
Mutagenicity	1	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMAGUARD CSF 585 HARDENER	2766.8	2865.4	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], α-	2885	2980	N/A	N/A	N/A
(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-					
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A

SECTION 12: Ecological information

Toxicity Product/ingredient name Result **Species** Exposure Poly[oxy(methyl-EC50 15 mg/l 72 hours Algae 1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-2,4,6-tris Fish 96 hours Acute LC50 175 mg/l (dimethylaminomethyl)phenol

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Product name SIGMAGUARD CSF 585 HARDENER

SECTION 12: Ecological information

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
₽,4,6-tris (dimethylaminomethyl)phenol	0.219	-	Low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

SECTION 14: Transport information

	Mexico Classification	IMDG	ΙΑΤΑ
UN number	UN3066	UN3066	UN3066
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	8	8	8
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SECTION 14: Transport information

Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

Mexico	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

SECTION 15: Regulatory information

Mexico

Classification Flammability : 2 Health : 3 Reactivity : 0

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

SECTION 16: Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 2 Physical hazards : 0

(*) - Chronic

effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Date of previous issue	: 1/20/2022
Organization that prepared the SDS	: EHS

Product name SIGMAGUARD CSF 585 HARDENER

SECTION 16: Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
-	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations
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Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.