

SAFETY DATA SHEET

Date of issue/Date of revision

: 29 November 2023

Version

: 1



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : PHENGUARD 965 HARDENER

Product code : 000001196852

Other means of identification

00470790

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL

Tweemontstraat 104

B-2100 Deurne

Belgium

Telephone +32-33606311

Fax +32-33606435

**e-mail address of person
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Skin Corr. 1C, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

STOT SE 3, H335

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms : 

- Signal word : Danger
- Hazard statements : Flammable liquid and vapor.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause respiratory irritation.
Toxic to aquatic life with long lasting effects.

Precautionary statements

- Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
- Response : Collect spillage.
- Storage : Store in a well-ventilated place. Keep container tightly closed.
- Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P210, P273, P391, P403 + P233, P501

- Hazardous ingredients : xylene
2-methylpropan-1-ol
2,4,6-tris(dimethylaminomethyl)phenol
N-(3-(trimethoxysilyl)propyl)ethylenediamine
m-phenylenebis(methylamine)
3-aminopropyldimethylamine

- Supplemental label elements : Not applicable.

- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

- Containers to be fitted with child-resistant fastenings : Not applicable.
- Tactile warning of danger : Not applicable.

2.3 Other hazards

- Product meets the criteria for PBT or vPvB : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
- Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	CAS: 445498-00-0	≥5.0 - ≤9.9	Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/kg M [Acute] = 1 M [Chronic] = 1	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥5.0 - ≤10	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/kg ATE [Dermal] = 1280 mg/kg	[1]
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC: 217-164-6 CAS: 1760-24-3	≥1.0 - ≤5.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
m-phenylenebis (methylamine)	REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0	≥1.0 - ≤3.3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 EUH071	ATE [Oral] = 930 mg/kg ATE [Inhalation (gases)] = 4500 ppm	[1] [2]
bis[(dimethylamino)methyl]	EC: 275-162-0	≤1.4	Skin Corr. 1B, H314	-	[1]

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SECTION 3: Composition/information on ingredients

phenol	CAS: 71074-89-0		Eye Dam. 1, H318		
3-aminopropyldimethylamine	REACH #: 01-2119486842-27 EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6	≤0.30	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 410 mg/kg ATE [Dermal] = 1100 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

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SECTION 4: First aid measures

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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SECTION 7: Handling and storage

Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)
See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters
Occupational exposure limits

Product/ingredient name	Exposure limit values
benzyl alcohol	IPEL (-). TWA: 5 ppm STEL: 10 ppm
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure] Absorbed through skin. STEL: 442 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2022). TWA: 152 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 884 mg/m³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
m-phenylenebis(methylamine)	ACGIH TLV (United States, 1/2022). Absorbed through skin. C: 0.018 ppm

Recommended monitoring procedures	: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical
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SECTION 8: Exposure controls/personal protection

agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
xylene	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
2-methylpropan-1-ol	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	55 mg/m ³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
2,4,6-tris (dimethylaminomethyl)phenol	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.1 mg/m ³	General population	Local
N-(3-(trimethoxysilyl)propyl) ethylenediamine	DNEL	Long term Inhalation	0.6 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	4 mg/m ³	General population	Local
	DNEL	Short term Inhalation	5.36 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	50 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	50 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	260 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
ethylbenzene	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.2 mg/m ³	Workers	Local
	DNEL	Long term Dermal	0.33 mg/kg bw/day	Workers	Systemic
m-phenylenebis(methylamine)					

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SECTION 8: Exposure controls/personal protection

3-aminopropyltrimethylamine	DNEL DNEL	Long term Inhalation Long term Inhalation	1.2 mg/m³ 1.2 mg/m³	Workers Workers	Systemic Systemic
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PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
2-methylpropan-1-ol	-	Fresh water	0.4 mg/l	Assessment Factors
	-	Marine water	0.04 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.156 mg/kg dwt	-
	-	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
3-aminopropyltrimethylamine	-	Secondary Poisoning	20 mg/kg	-
	-	Fresh water	0.034 mg/l	Assessment Factors
	-	Marine water	0.003 mg/l	Assessment Factors
	-	Sewage Treatment Plant	69.5 mg/l	Assessment Factors
	-	Fresh water sediment	0.221 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.022 mg/kg dwt	Equilibrium Partitioning
	-	Soil	0.024 mg/kg dwt	Equilibrium Partitioning

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield. Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended.

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When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Color

Odor

Odor threshold

Melting point/freezing point

Initial boiling point and boiling range

Flammability

Upper/lower flammability or explosive limits

Flash point

Auto-ignition temperature

Decomposition temperature

pH

: Liquid.

: Clear.

: Aromatic. [Slight]

: Not available.

: May start to solidify at the following temperature: 14°C (57.2°F) This is based on data for the following ingredient: m-phenylenebis(methylamine). Weighted average: -53.24°C (-63.8°F)

: >37.78°C

: Not available.

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

: Closed cup: 37°C

:

Ingredient name	°C	°F	Method
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15

: Stable under recommended storage and handling conditions (see Section 7).

: Not applicable.

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SECTION 9: Physical and chemical properties

Viscosity

: Kinematic (40°C): >21 mm²/s

Viscosity

: 30 - <40 s (ISO 6mm)

Solubility(ies)

:

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ water

: Not applicable.

Vapor pressure

:

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
2-methylpropan-1-ol	<12	<1.6	DIN EN 13016-2			

Evaporation rate

: Highest known value: 0.84 (ethylbenzene) Weighted average: 0.42compared with butyl acetate

Relative density

: 0.99

Vapor density

: Highest known value: 3.7 (Air = 1) (benzyl alcohol). Weighted average: 3.55 (Air = 1)

Explosive properties

: The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.

Oxidizing properties

: Product does not present an oxidizing hazard.

Particle characteristics

:

Median particle size

: Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
xylene	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
2-methylpropan-1-ol	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Oral	Rat	2830 mg/kg	-
	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
ethylbenzene	LD50 Oral	Rat	2413 mg/kg	-
	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
m-phenylenebis(methylamine)	LD50 Oral	Rat	3.5 g/kg	-
	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male, Female	>3100 mg/kg	-
3-aminopropyldimethylamine	LD50 Oral	Rat	930 mg/kg	-
	LD50 Dermal	Rabbit	>1000 mg/kg	-
	LD50 Oral	Rat	410 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
m-phenylenebis(methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
m-phenylenebis(methylamine)	skin	Mouse	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

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SECTION 11: Toxicological information

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Narcotic effects
	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : May cause respiratory irritation.
Ingestion : No known significant effects or critical hazards.
Skin contact : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
Ingestion : Adverse symptoms may include the following:
stomach pains
Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

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SECTION 11: Toxicological information

<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Potential chronic health effects</u>	
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.
Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.	
11.2 Information on other hazards	
11.2.1 Endocrine disrupting properties	
Not available.	
11.2.2 Other information	
Not available.	

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl)ethylenediamine	EC50 597 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-
3-aminopropyldimethylamine	Acute LC50 122 mg/l	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
3-aminopropyldimethylamine	OECD 301D	69 % - Readily - 20 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

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SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily
3-aminopropyldimethylamine	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
benzyl alcohol	0.87	-	Low
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
m-phenylenebis(methylamine)	0.18	2.69	Low
3-aminopropyldimethylamine	-0.352	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
European waste catalogue (EWC)	
Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

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SECTION 13: Disposal considerations

Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3469	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol)	Not applicable.

Additional information

ADR/RID	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code	: (D/E)
ADN	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
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14. Transport information

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorization](#)

[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

[Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles](#) : Not applicable.

[Explosive precursors](#) : Not applicable.

[Ozone depleting substances \(1005/2009/EU\)](#)

Not listed.

[Seveso Directive](#)

This product is controlled under the Seveso Directive.

[Danger criteria](#)

Category
P5c
E2

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

[Abbreviations and acronyms](#)

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
PBT = Persistent, Bioaccumulative and Toxic
vPvB = Very Persistent and Very Bioaccumulative
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
IMDG = International Maritime Dangerous Goods
IATA = International Air Transport Association

[Full text of abbreviated H statements](#)

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SECTION 16: Other information

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1B	SKIN SENSITIZATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

History

Date of issue/ Date of revision	: 29 November 2023
Date of previous issue	: No previous validation
Prepared by	: EHS
Version	: 1

Disclaimer

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