SAFETY DATA SHEET

Date of issue/Date of revision 12 December 2023 Version17

Section 1. Identification

Product code	: 00138908
Product name	: PHENGUARD 930/935/940-SUBSEA 610/780 HARDENER
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	s of the substance or mixture and uses advised against
Product use	 Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the	: 🗚 AMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 4
	ACUTE TOXICITY (dermal) - Category 4
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	AQUATÍC TOXICITY (ACUTE) - Category 3
	AQUATIC TOXICITY (CHRONIC) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 24.4%
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 24.4%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 45.2%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 36.6%

GHS label elements



Section 2. Hazards identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Mammable liquid and vapor. Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	: Not available.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
FC number	 Mixture

Ingredient name	CAS number	Chemical formula	%
xylene	1330-20-7	C8-H10	≥10 - ≤25
3-aminopropyldiethylamine	104-78-9	C7-H18-N2	≥10 - ≤21
benzyl alcohol	100-51-6	C7-H8-O	≥10 - ≤15
2-methylpropan-1-ol	78-83-1	C4-H10-O	≤10
m-phenylenebis(methylamine)	1477-55-0	C8-H12-N2	≤5
ethylbenzene	100-41-4	C8-H10	≤4.8
N-(3-(trimethoxysilyl)propyl)ethylenediamine	1760-24-3	C8-H22-N2-O3-Si	≤5
salicylic acid	69-72-7	C7-H6-O3	<1

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Section 3. Composition/information on ingredients

toluene	108-88-3	C7-H8	≤0.3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	sary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect		
Eye contact	Causes serious eye damage.	
Inhalation	Harmful if inhaled. May cause respiratory irritation.	
Skin contact	Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.	
Ingestion	Harmful if swallowed.	
Over-exposure signs/sympto		
Eye contact	Adverse symptoms may include the following: pain vatering edness	
Inhalation	Adverse symptoms may include the following: espiratory tract irritation coughing	
Skin contact	Adverse symptoms may include the following: pain or irritation edness Iryness gracking plistering may occur	
Ingestion	Adverse symptoms may include the following: stomach pains	
Indication of immediate medi	attention and special treatment needed, if necessary	
Notes to physician	n case of inhalation of decomposition products in a fire, symptoms may be delaye The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	No specific treatment.	

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Section 4. First aid measures

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Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it<br/>is suspected that fumes are still present, the rescuer should wear an appropriate<br/>mask or self-contained breathing apparatus. It may be dangerous to the person<br/>providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing<br/>thoroughly with water before removing it, or wear gloves.
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See toxicological information (Section 11)

Section 5. Fire-fighting measures

	-
Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Fammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	•	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

<u>Control parameters</u> <u>Occupational exposure limits</u>

Section 8. Exposure controls/personal protection

Ingredient name		Exposure limits	
xylene 2-methylpropan-1-ol		Ministry of Health (Viet Nam, 6/2019). [xylene] STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours. Ministry of Health (Viet Nam, 6/2019). [butanols] STEL: 250 mg/m ³ 15 minutes.	
m-phenylenebis(methylamine)		TWA: 150 mg/m ³ 8 hours. ACGIH TLV (United States, 1/2023). Absorbed through skin. C: 0.018 ppm	
ethylbenzene		ACGIH TLV (United States, 1/2023). Ototoxicant. TWA: 20 ppm 8 hours.	
toluene		Ministry of Health (Viet Nam, 6/2019). STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours.	
Recommended monitoring : procedures		ropriate monitoring standards. Reference to nethods for the determination of hazardous	
Appropriate engineering : controls	ventilation or other engineering co contaminants below any recomme	. Use process enclosures, local exhaust ntrols to keep worker exposure to airborne nded or statutory limits. The engineering controls ust concentrations below any lower explosive tion equipment.	
Environmental exposure : controls	: Emissions from ventilation or work process equipment should be checked to ensitive y comply with the requirements of environmental protection legislation. In som cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measures	L .		
Hygiene measures :	eating, smoking and using the lava Appropriate techniques should be Contaminated work clothing should	noroughly after handling chemical products, before atory and at the end of the working period. used to remove potentially contaminated clothing. d not be allowed out of the workplace. Wash ing. Ensure that eyewash stations and safety on location.	
	Chemical splash goggles and face	shield.	
Skin protection	.		
Hand protection :	be worn at all times when handling this is necessary. Considering the check during use that the gloves a should be noted that the time to br	oves complying with an approved standard should chemical products if a risk assessment indicates parameters specified by the glove manufacturer, re still retaining their protective properties. It eakthrough for any glove material may be acturers. In the case of mixtures, consisting of	
	several substances, the protection estimated.	time of the gloves cannot be accurately	

Section 8. Exposure controls/personal protection

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	1	Liquid.
Color	1	Clear.
Odor	1	Amine-like.
Odor threshold	1	Not available.
рН	1	Not applicable.
Melting point	1	Not available.
Boiling point	1	>37.78°C (>100°F)
Flash point	1	Closed cup: 28°C (82.4°F)
Evaporation rate	4	Not available.
Flammability (solid, gas)	1	Not available.
Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)
Vapor pressure	1	Not available.
Vapor density	1	Not available.
Relative density	1	0.93
Bulk Density (g/cm³)	1	0.93
Solubility/icc)		Media Result
Solubility(ies)	1	old water Not soluble
Partition coefficient: n- octanol/water	;	Not applicable.
Auto-ignition temperature	1	225°C (437°F)
Decomposition temperature	1	Not available.
Viscosity	1	Kinematic (40°C): >21 mm²/s
Viscosity		30 - <40 s (ISO 6mm)

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Section 10. Stability and reactivity

Hazardous decomposition products	 Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: The product is stable.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Acut	te t	toxi	C	ty

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
3-aminopropyldiethylamine	LD50 Dermal	Rabbit	524 mg/kg	-
	LD50 Oral	Rat	830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
-	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
m-phenylenebis	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
(methylamine)				
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female		
	LD50 Oral	Rat	930 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	>2000 mg/kg	-
5	LD50 Oral	Rat	2413 mg/kg	-
salicylic acid	LD50 Oral	Rat	0.891 g/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Irritation/Corrosion

Section 11. Toxicological information

							
Product/ingredient name	Result		Species	Score	e E	xposure	Observation
x ylene	Skin - Moderate irritant		Rabbit	-	24	4 hours 500	-
3-aminopropyldiethylamine m-phenylenebis (methylamine)	Skin - Visible necrosis Skin - Severe irritant		Rabbit Rat	-	-	g minutes hours	8 days 4 hours
Conclusion/Summary							
Skin	: There are no	data avai	lable on the mi	xture itsel	lf.		
Eyes	: There are no	data avai	lable on the mi	xture itsel	lf.		
Respiratory	: There are no	: There are no data available on the mixture itself.					
<u>Sensitization</u>							
Product/ingredient name	Route of exposure	Specie	S		Result		
n-phenylenebis (methylamine)	skin	Mouse			Sensitiz	ling	
Skin	: There are no	data avai	lable on the mi	xture itsel	lf.		
Respiratory	: There are no	: There are no data available on the mixture itself.					
<u>Mutagenicity</u>							
Conclusion/Summary	: There are no	: There are no data available on the mixture itself.					
Carcinogenicity							
Conclusion/Summary	: There are no	data avai	lable on the mi	xture itsel	lf.		
Reproductive toxicity							

Teratogenicity

Conclusion/Summary

Conclusion/Summary : There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
x ylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation
toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2		-

Aspiration hazard

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Section 11. Toxicological information

Name	Result
xylene	ASPIRATION HAZARD - Category 1
benzyl alcohol	ASPIRATION HAZARD - Category 2
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effect	ts
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.
Symptoms related to the pl	nysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effe	ects and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate	: There are no data available on the mixture itself.

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Reproductive toxicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Potential chronic health eff	e <u>cts</u>
Potential delayed effects	: There are no data available on the mixture itself.
Potential immediate effects	: There are no data available on the mixture itself.
Long term exposure	
Potential delayed effects	: There are no data available on the mixture itself.
Potential immediate effects	: There are no data available on the mixture itself.
<u>onort term exposure</u>	

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Øral	1621.45 mg/kg
Dermal	1276.35 mg/kg
Inhalation (gases)	36689.73 ppm
Inhalation (vapors)	23.12 mg/l
Inhalation (dusts and mists)	2.06 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
3-aminopropyldiethylamine	Acute EC50 30.2 mg/l	Daphnia	48 hours
	Acute EC50 146.6 mg/l	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC50 597 mg/l	Fish	96 hours
salicylic acid	Acute EC50 1147.57 mg/l Fresh water	Daphnia - <i>Daphnia longispina</i> - Neonate	48 hours
	Chronic NOEC 5.6 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	21 days

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
3 -aminopropyldiethylamine ethylbenzene	OECD 301A -		idily - 28 days idily - 10 days	-	-
Product/ingredient name	Aquatic half-life)	Photolysis		Biodegradability
ylene 3-aminopropyldiethylamine benzyl alcohol ethylbenzene toluene	- - - -		- - - -		Readily Readily Readily Readily Readily

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Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
x ylene	3.12	7.4 to 18.5	Low	
benzyl alcohol	0.87	-	Low	
2-methylpropan-1-ol	1	-	Low	
m-phenylenebis (methylamine)	0.18	2.69	Low	
ethylbenzene	3.6	79.43	Low	
salicylic acid	2.21 to 2.26	-	Low	
toluene	2.73	8.32	Low	

Mobility in soil

Soil/water partition	: Not available
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

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Product name PHENGUARD 930/935/940-SUBSEA 610/780 HARDENER

Section 14. Transport information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and : environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
benzene toluene xylene	Category 1 Category 2 Category 2	

Toxic classification (TCVN : 3

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision	: 12 December 2023
Date of previous issue	: 10/5/2021
Version	: 17
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Section 16. Other information

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.