SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 20 December 2023 Date of issue 20 December 2023

Version 13

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product name : SIGMACOVER 630 BASE ALUMINIUM

Product code : 00182670

Other means of : Not applicable.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

Coating.

Uses advised against : Not applicable.

Manufacturer : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone
number
: (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
SETIQ Interior de la República: 800-00-214-00 (México)

SETIQ finerior de la Republica. 800-00-214-00 (Mexico) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

SECTION 2: Hazards identification

Classification of the substance or mixture

: ► AMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2

SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity:

26.2% (oral), 45% (dermal), 77.4% (inhalation)

GHS label elements

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 2: Hazards identification

Hazard pictograms









Signal word : Danger

: F226 - Flammable liquid and vapor. **Hazard statements**

H313 - May be harmful in contact with skin.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H350 - May cause cancer.

H361 - Suspected of damaging fertility or the unborn child.

H372 - Causes damage to organs through prolonged or repeated exposure.

(hearing organs)

Precautionary statements

Prevention

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P271 - Use only outdoors or in a well-ventilated area.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

Response

: P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P302 + P312, P352 - IF ON SKIN: Call a POISON CENTER or doctor if you feel

unwell. Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage

Disposal

: P405 - Store locked up.

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

result in classification

Other hazards which do not : Causes digestive tract burns. Sanding and grinding dusts may be harmful if inhaled. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/ or during cure at curing temperatures greater than 60C (140F). Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Emits toxic fumes when heated.

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 2: Hazards identification

See toxicological information (Section 11)

SECTION 3: Composition/information on ingredients

Substance/mixture

Mixture

Product name

: SIGMACOVER 630 BASE ALUMINIUM

Other means of

: Not applicable.

identification

Ingredient name	%	CAS number
rystalline silica, respirable powder (>10 microns)	≥20 - ≤50	14808-60-7
bis-[4-(2,3-epoxipropoxi)phenyl]propane	≥10 - ≤20	1675-54-3
Talc , not containing asbestiform fibres	≥10 - ≤20	14807-96-6
Epoxy Resin (700 <mw<=1100)< td=""><td>≥5.0 - ≤10</td><td>25036-25-3</td></mw<=1100)<>	≥5.0 - ≤10	25036-25-3
Phenol, methylstyrenated	≥5.0 - ≤7.7	68512-30-1
xylene	≥5.0 - ≤7.3	1330-20-7
Aluminium powder (stabilized)	≥1.0 - ≤5.0	7429-90-5
benzyl alcohol	≥1.0 - ≤3.9	100-51-6
titanium dioxide	≥1.0 - ≤5.0	13463-67-7
crystalline silica, respirable powder (<10 microns)	≥1.0 - ≤5.0	14808-60-7
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	≥1.0 - ≤5.0	64742-48-9
2-methylpropan-1-ol	≥0.10 - ≤2.2	78-83-1
4-nonylphenol, branched	≤1.7	84852-15-3
ethylbenzene	≤1.3	100-41-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

Description of necessary first aid measures

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical

Inhalation

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion

: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Ca

: Causes serious eye damage.

Inhalation

: Harmful if inhaled. May cause respiratory irritation.

Skin contact

: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.

May cause an allergic skin reaction.

Ingestion

: Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 4: First aid measures

See toxicological information (Section 11)

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon oxides nitrogen oxides

metal oxide/oxides Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 6: Accidental release measures

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

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SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
rystalline silica, respirable powder (>10 microns)	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 0.025 mg/m³ 8 hours. Form:
	Respirable
 bis-[4-(2,3-epoxipropoxi)phenyl]propane	None.
Talc , not containing asbestiform fibres	NOM-010-STPS-2014 (Mexico, 4/2016).
, 1.51.5 ; 1.51.5 : 1.11.11.11.11.11.11.11.11.11.11.11.11.1	[Talc (without asbestos fibres)]
	STEL: 2 mg/m³ 15 minutes. Form:
	Respirable
Epoxy Resin (700 <mw<=1100)< td=""><td>None.</td></mw<=1100)<>	None.
Phenol, methylstyrenated	None.
xylene	NOM-010-STPS-2014 (Mexico, 4/2016).
	[Xylenes (mixed)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
aluminium powder (stabilised)	NOM-010-STPS-2014 (Mexico, 4/2016).
	[Aluminium metal and insoluble
	compounds]
	TWA: 1 mg/m³ 8 hours. Form: Respirable
	fraction
benzyl alcohol	IPEL (-).
	TWA: 5 ppm
	STEL: 10 ppm
titanium dioxide	NOM-010-STPS-2014 (Mexico, 4/2016).
	TWA: 10 mg/m ³ 8 hours.
crystalline silica, respirable powder (<10 microns)	NOM-010-STPS-2014 (Mexico, 4/2016).
	TWA: 0.025 mg/m³ 8 hours. Form:
	Respirable
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2%	None.
aromatics	NOM 040 STDS 2044 (Maying 4/0046)
2-methylpropan-1-ol	NOM-010-STPS-2014 (Mexico, 4/2016).
4 nonvinhanal branchad	TWA: 50 ppm 8 hours.
4-nonylphenol, branched ethylbenzene	None. NOM-010-STPS-2014 (Mexico, 4/2016).
	TWA: 20 ppm 8 hours.
	T VVA. 20 ppill o flouis.

Key to abbreviations

С = Ceiling Limit = Internal Permissible Exposure Limit **IPEL**

STEL = Short term exposure limit = Threshold Limit Value TLV TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 8: Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

Body protection

: butyl rubber

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

SECTION 9: Physical and chemical properties

Appearance

Physical state Liquid. Color : Various Odor Aromatic. Odor threshold : Not available. Molecular weight : Not applicable. pН : Not applicable. **Melting point** : Not available. **Boiling point** : >37.78°C (>100°F)

Flash point : Closed cup: 38°C (100.4°F)

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Flammability : Not available.

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 9: Physical and chemical properties

Lower and upper explosive

(flammable) limits

: Not available.

Evaporation rate Vapor pressure

: Not available.: Not available.: Not available.

Relative density

Density (lbs / gal)

: 1.46 : 12.18

Solubility(ies)

Vapor density

MediaResultcold waterNot soluble

Solubility in water
Partition coefficient: n-

: Not available.: Not applicable.

octanol/water

Viscosity

: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Volatility : 18% (v/v), 12.537% (w/w)

% Solid. (w/w) : 87.463

SECTION 10: Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
s-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Epoxy Resin (700 <mw <="1100)</td"><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 11: Toxicological information

	LD50 Oral	Rat	4.3 g/kg	-
aluminium powder	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
(stabilised)			J	
,	LD50 Oral	Rat	>15900 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Hydrocarbons, C10-C13, n-	LD50 Dermal	Rabbit	>5000 mg/kg	-
alkanes, isoalkanes, cyclics,				
< 2% aromatics				
	LD50 Oral	Rat	>6 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
os-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
•				mg	
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-

Conclusion/Summary

Skin Eyes

- : There are no data available on the mixture itself.
- : There are no data available on the mixture itself.
- **Respiratory**: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
s-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing

Conclusion/Summary

Skin

: There are no data available on the mixture itself.

Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary

: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 11: Toxicological information

Classification

Product/ingredient name	OSHA	IARC	NTP
ørystalline silica, respirable powder (>10 microns)	+	1	Known to be a human carcinogen.
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	3	-
xylene	-	3	-
titanium dioxide	-	2B	-
crystalline silica, respirable powder (<10 microns)	+	1	Known to be a human carcinogen.
ethylbenzene	-	2B	-
carbon black	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	3 3 3	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene	Category 1	inhalation	-
	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart, spleen, brain, skin, bone marrow, central nervous system (CNS), eye, lens or cornea.

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, the reproductive system, cardiovascular system, upper respiratory tract, immune system, ears.

Aspiration hazard

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 11: Toxicological information

Name	Result
xylene	ASPIRATION HAZARD - Category 1
benzyl alcohol	ASPIRATION HAZARD - Category 2
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol ethylbenzene	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.

May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

: There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. For many products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Carbon

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SECTION 11: Toxicological information

black is utilized as a raw material in many liquid coating formulations. In this case, the carbon black particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of carbon black when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Most carbon blacks contain trace quantities of polyaromatic hydrocarbons (PAH). PAHs are not expected to be released in biological fluids and are therefore not likely available for biological activity. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

effects

There are no data available on the mixture itself.There are no data available on the mixture itself.

Long term exposure

Potential delayed effects

Potential immediate

effects

There are no data available on the mixture itself.

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

General

: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity

: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity
Reproductive toxicity

No known significant effects or critical hazards.Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 630 BASE ALUMINIUM	6086.4	4366.5	N/A	37.1	3.3
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
Phenol, methylstyrenated	2500	2500	N/A	N/A	N/A
xylene	4300	1700	N/A	11	1.5
benzyl alcohol	1230	2000	N/A	N/A	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A

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SECTION 11: Toxicological information

ethylbenzene	3500	17800	N/A	17.8	1.5

SECTION 12: Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
s-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
•	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
e thylbenzene	-	79 % - Readily - 1	0 days	-	-
Product/ingredient name	Aquatic ha	If-life	Photoly	/sis	Biodegradability
brs-[4-(2,3-epoxipropoxi) phenyl]propane	-		-		Not readily
xylene benzyl alcohol ethylbenzene	- - -		- - -		Readily Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Phenol, methylstyrenated	3.627	-	Low
xylene	3.12	7.4 to 18.5	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
4-nonylphenol, branched	5.4	251.19	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

SECTION 14: Transport information

	Mexico Classification	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	Not applicable.
Product RQ (lbs)	Not applicable.	Not applicable.	Not applicable.
RQ substances	Not applicable.	Not applicable.	Not applicable.

Additional information

: None identified. Mexico

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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SECTION 14: Transport information

Transport in bulk according: Not applicable.

to IMO instruments

SECTION 15: Regulatory information

Mexico

Classification

Flammability: 2 Health: 3 Reactivity: 0

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

SECTION 16: Other information

Hazardous Material Information System (U.S.A.)

Flammability: 2 Physical hazards: Health:

(*) - Chronic

effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

: 8/17/2023 Date of previous issue

Organization that prepared the SDS

: EHS

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group

UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

Disclaimer

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Product name SIGMACOVER 630 BASE ALUMINIUM

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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