Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 20 December 2023 Version



: 1.02

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMACOVER 630 BASE ALUMINIUM
Product code	: 00250471
Product type	: Liquid.
Other means of identification	: Not available.
1.2 Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: MixtureClassification according to UK CLP/GHSFlam. Liq. 3, H226Skin Irrit. 2, H315Eye Dam. 1, H318Skin Sens. 1, H317Aquatic Chronic 2, H411The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements Hazard pictograms



Signal word

: Danger

English (GB)

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Hazard statements	:	Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.	
Precautionary statements			
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.	
Response	1	Collect spillage. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
Storage	1	Not applicable.	
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.	
		P280, P210, P273, P391, P305 + P351 + P338, P501	
Supplemental label elements	:	Contains epoxy constituents. May produce an allergic reaction. Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.	
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.	
Special packaging requirem	Special packaging requirements		
Containers to be fitted with child-resistant fastenings	:	Not applicable.	
Tactile warning of danger	:	Not applicable.	
2.3 Other hazards			
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.	
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.	

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Туре
bis-[4-(2,3-epoxipropoxi)phenyl] propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>≥5.0 - ≤10</td><td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317</td><td>[1]</td></mw<=1100)<>	CAS: 25036-25-3	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
Phenol, methylstyrenated	REACH #: 01-2119555274-38 EC: 270-966-8 CAS: 68512-30-1	≥5.0 - ≤10	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]

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			Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3,	
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6	≥1.0 - ≤5.0	H412 Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
2-methylpropan-1-ol	Index: 603-057-00-5 REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
Solvent naphtha (petroleum), heavy arom. Nota(s) P	REACH #: 01-2119451097-39 EC: 265-198-5 CAS: 64742-94-5 Index: 649-424-00-3	≥1.0 - ≤5.0	STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
4-nonylphenol, branched	REACH #: 01-2119510715-45 EC: 284-325-5 CAS: 84852-15-3 Index: 601-053-00-8	≥0.30 - ≤2.4	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	[1] [3]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Urea, polymer with formaldehyde, isobutylated	CAS: 68002-18-6	≥1.0 - ≤5.0	Aquatic Chronic 4, H413	[1]
Nonylphenols	EC: 294-048-1 CAS: 91672-41-2	≤0.077	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10) EUH071 See Section 16 for the full text of the H statements declared	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

above.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance of equivalent concern

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This mixture contains \geq 1% of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid me	easures
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects		
Eye contact	:	Causes serious eye damage.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	1	Corrosive to the digestive tract. Causes burns.
Over-exposure signs/sympto	on	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	1	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains
4.3 Indication of any immedia	te	medical attention and special treatment needed
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	1	No specific treatment.

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SECTION 5: Firefigh	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising	from the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	ective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
x ýlene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin.
	STEL: 441 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 220 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
2-methylpropan-1-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 231 mg/m ³ 15 minutes.
	STEL: 75 ppm 15 minutes.
	TWA: 154 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 552 mg/m ³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 441 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES
	Id be made to appropriate monitoring standards. Reference to be documents for methods for the determination of hazardous also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
bís-[4-(2,3-epoxipropoxi) phenyl]propane	DNEL	Long term Inhalation	12.25 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	12.25 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Dermal	3.571 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	0.75 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Oral	0.75 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	89.3 µg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	
	DNEL	Long term Dermal	0.75 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.87 mg/m ³	General population	
	DNEL	Long term Inhalation	4.93 mg/m ³	Workers	Systemic
Phenol, methylstyrenated	DNEL	Long term Oral	0.2 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	0.348 mg/m ³	General population	
	DNEL	Long term Inhalation	1.41 mg/m ³	Workers	Systemic
	DNEL DNEL	Long term Dermal Long term Dermal	1.67 mg/kg bw/day 3.5 mg/kg bw/day	General population Workers	Systemic Systemic
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SECTION 8: Exposure controls/personal protection

xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
Solizyi alconor	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	-			
		Short term Oral	20 mg/kg bw/day	General population	Systemic Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
		Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
2-methylpropan-1-ol	DNEL	Long term Inhalation	55 mg/m ³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
Solvent naphtha (petroleum),	DNEL	Long term Oral	0.03 mg/kg bw/day	General population	Systemic
heavy arom. Nota(s) P					_
	DNEL	Long term Dermal	0.28 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.69 mg/m³	General population	Local
	DNEL	Long term Inhalation	0.69 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.95 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Systemic
	DNEL	Short term Oral	25.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	143.5 mg/m ³	General population	Local
	DNEL	Short term Inhalation	160.23 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic
4-nonylphenol, branched	DNEL	Short term Oral	0.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.8 mg/m^3	General population	
	DNEL	Short term Dermal	7.6 mg/kg bw/day	General population	-
	DNEL	Long term Oral	0.08 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.00 mg/kg bw/day 0.4 mg/m^3	General population	Systemic
	DNEL	Long term Inhalation	0.4 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation		Workers	
			1 mg/m ³		Systemic Systemic
	DNEL	Long term Dermal	3.8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7.5 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	15 mg/kg bw/day	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
		Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL				
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
				Workers Workers Workers	Systemic Systemic

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
s-[4-(2,3-epoxipropoxi)phenyl]propane	Fresh water	0.006 mg/l	Assessment Factors
	Marine water	0.001 mg/l	Assessment Factors
	Fresh water sediment	0.996 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.1 mg/kg dwt	Equilibrium Partitioning
	Soil	0.196 mg/kg dwt	Equilibrium Partitioning
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Secondary Poisoning	11 mg/kg	Assessment Factors
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
2-methylpropan-1-ol	Fresh water	0.4 mg/l	Assessment Factors
	Marine water	0.04 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.156 mg/kg dwt	-
	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection meas	ures
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection <u>Skin protection</u>	: Chemical splash goggles and face shield.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. butyl rubber

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

.1 Information on basic physic	al and che	mical propertie	es	
<u>Appearance</u>				
Physical state	: Liquid			
Colour	: White			
Odour	: Aroma	atic.		
Odour threshold	: Not av	/ailable.		
Melting point/freezing point	May start to solidify at the following temperature: 8 to 12°C (46.4 to 53.6°F) This is based on data for the following ingredient: bis-[4-(2,3-epoxipropoxi)phenyl]propane Weighted average: -24.72°C (-12.5°F)			
Initial boiling point and boiling range	: >37.78°C (>100°F)			
Flammability (solid, gas) Upper/lower flammability or	iliquid Great	est known range	e: Lower: 1.3% Up	per: 13% (benzyl alcohol)
explosive limits	0			
Flash point	: Close	d cup: 35°C (95	°F)	
Auto-ignition temperature				
Ingredient name		°C	°F	Method
Solvent naphtha (petroleum), heavy a	rom. Nota(s) F	220 to 250	428 to 482	ASTM E 659
рН	•	oplicable.		
		oplicable. insolul		
Viscosity	: Kinem	atic (40°C): >21	mm²/s	
Solubility(ies)	:			
Media	Res	ult		
cold water	Not	soluble		
Miscible with water	: No.			
Partition coefficient: n-octano	/ : Not a	oplicable.		
Vapour pressure	:			

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SECTION 9: Physical and chemical properties

	Va	Vapour Pressure at 20°C			apour pres	pressure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
₽-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2				
Relative density	: 1.3	·	•			·	
Vapour density			value: 11.7 (Air = 1) age: 8.22 (Air = 1)) (bis-[4-(2,3	-epoxiprop	oxi)phenyl]propane).	
Explosive properties			elf is not explosive, b with air is possible.	out the forma	tion of an e	explosible mixture of	
Oxidising properties Particle characteristics	: Proc	duct does n	ot present an oxidizi	ng hazard.			
Median particle size	: Not	applicable.					

SECTION 10: Stability and reactivity

10.1 Reactivity	No specific test data related to reactivity available for this product or its ingredie	ents.
10.2 Chemical stability	The product is stable.	
10.3 Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur	r.
10.4 Conditions to avoid	When exposed to high temperatures may produce hazardous decomposition p Refer to protective measures listed in sections 7 and 8.	roducts.
10.5 Incompatible materials	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.	:
10.6 Hazardous decomposition products	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides	

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
pis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
,	LD50 Oral	Rat	>2000 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
kylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal LD50 Oral	Rabbit Rat	2000 mg/kg 1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Solvent naphtha	LC50 Inhalation Dusts and	Rat	>5.2 mg/l	4 hours
(petroleum), heavy arom. Nota(s) P	mists			
English (GB)	United K	ingdom (UK)		1

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	egiea menation			
	LD50 Oral	Rat	>5 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Urea, polymer with	LD50 Dermal	Rabbit	>5 g/kg	-
formaldehyde, isobutylated				
	LD50 Oral	Rat	>5 g/kg	-

Conclusion/Summary Acute toxicity estimates

: There are no data available on the mixture itself.

Product/ingredient name Oral (mg/ Dermal Inhalation Inhalation Inhalation kg) (mg/kg) (gases) (vapours) (dusts (ppm) (mg/l)and mists) (mg/l) SIGMACOVER 630 BASE ALUMINIUM N/A 26865.8 27676.8 160.5 46.4 23000 bis-[4-(2,3-epoxipropoxi)phenyl]propane 15000 N/A N/A N/A xylene 4300 1700 N/A 11 N/A benzyl alcohol 1230 N/A N/A N/A 1.5 2-methylpropan-1-ol 2830 2460 N/A 24.6 N/A 4-nonylphenol, branched 1300 2140 N/A N/A N/A ethylbenzene 3500 17800 N/A 17.8 N/A Nonylphenols 500 N/A N/A N/A N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
øis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Oedema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
-				mg	
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-

There are no data available on the mixture itself. з.

Skin Eyes

: There are no data available on the mixture itself.

: There are no data available on the mixture itself. Respiratory

Sensitisation

Product/ingredient name	Route of exposure	Species	Result	
øs-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitising	
Conclusion/Summary				
Skin	n : There are no data available on the mixture itself.			
Respiratory	: There are no data available on the mixture itself.			
Mutagenicity				
Conclusion/Summary : There are no data available on the mixture itself. Carcinogenicity				
It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.				

Conclusion/Summary Reproductive toxicity

: There are no data available on the mixture itself.

English (GB)

United Kingdom (UK)

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

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Conclusion/Sum Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), heavy arom. Nota(s) P	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), heavy arom. Nota(s) P	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effec	ts as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

English (GB)

Long term exposure

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	•
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
Conclusion/Summary	: Not available.
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
ቓis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - <i>daphnia magna</i>	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Solvent naphtha (petroleum), heavy arom. Nota(s) P	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Water flea - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
2	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
<mark>∉t</mark> hylbenzene	-	79 % - Read	ily - 10 days	-	-
Conclusion/Summary	: Not availa	able.			
Product/ingredient name	Aquatic hal	lf-life	Photoly	/sis	Biodegradability
s-[4-(2,3-epoxipropoxi) phenyl]propane xylene benzyl alcohol ethylbenzene	- - -		- - -		Not readily Readily Readily Readily

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential
Phenol, methylstyrenated	3.627	-	Low
xylene	3.12	7.4 to 18.5	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
Solvent naphtha (petroleum),	2.8 to 6.5	-	High
heavy arom. Nota(s) P 4-nonylphenol, branched	5.4	251.19	Low
ethylbenzene	3.6	79.43	Low

12.4 Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Hazardous waste : Yes. Waste catalogue Waste designation

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging		Waste catalogue
Container	15 01 06	mixed packaging
Special precautions	taken when Empty cont residues ma container. I thoroughly i	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapour from product ay create a highly flammable or explosive atmosphere inside the Do not cut, weld or grind used containers unless they have been cleaned internally. Avoid dispersal of spilt material and runoff and contact with <i>v</i> ays, drains and sewers.

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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group			111	
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(bis-[4- (2,3-epoxipropoxi) phenyl]propane)	Not applicable.

Tunnel code	: (D/E)
ADN	: The environmentally hazardous substance mark is not required when transported in sizes of ≤ 5 L or
	≤5 kg.
IMDG	The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{L}$ or $\leq 5 \text{kg}$

INDG : The marine pollutant mark is not required when transported in sizes of S5 L of S5 kg.	
IATA : The environmentally hazardous substance mark may appear if required by other trans regulations.	portation

14.6 Special precautions for user: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk : Not available. according to IMO instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	Candidate	-	12/19/2012

Ozone depleting substances

Not listed.

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SECTION 15: Regulatory information

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c E2

SECTION 16: Other information

Indicates information that has changed from previously issued version.

A la la versi e ti a versi a versi	
Abbreviations and	: ATE = Acute Toxicity Estimate
acronyms	GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
-	Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
	No. 720 and amendments
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.	
H226	Flammable liquid and vapour.	
H302	Harmful if swallowed.	
H304	May be fatal if swallowed and enters airways.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H335	May cause respiratory irritation.	
H336	May cause drowsiness or dizziness.	
H361	Suspected of damaging fertility or the unborn child.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H373	May cause damage to organs through prolonged or repeated exposure.	
H400	Very toxic to aquatic life.	
H410	Very toxic to aquatic life with long lasting effects.	
H411	Toxic to aquatic life with long lasting effects.	
H412	Harmful to aquatic life with long lasting effects.	
H413	May cause long lasting harmful effects to aquatic life.	
•		

United Kingdom (UK)

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SECTION 16: Other information			
EUH066Repeated exposure may cause skin dryness or cracking.EUH071Corrosive to the respiratory tract.		1	

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
History	

<u>History</u>

Date of issue/ Date of revision	: 20 December 2023
Date of previous issue	: 17 August 2023
Prepared by	: EHS
Version	: 1.02

Disclaimer

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