SAFETY DATA SHEET



Date of issue 12/20/2023 (month/day/year)

Version 11

Section 1. Chemical product and company identification

A. Product name : SIGMACOVER 630 BASE N7.0

Product code : 00257407

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC (680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8222

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









Signal word : Danger

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Product name SIGMACOVER 630 BASE N7.0

Section 2. Hazards identification

Hazard statements : H226 - Flammable liquid and vapor.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.

H335 - May cause respiratory irritation.

H350 - May cause cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.

(central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P264 - Wash thoroughly after handling.

Response : P391 - Collect spillage.

P308 + P313 - IF exposed or concerned: Get medical advice or attention.

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and

Storage: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do not result in classification

cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Chemical name	Common name	Identifiers	%
ralc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	20 - <30
crystalline silica, respirable powder (<10 microns)	QUARTZ (<10 microns)	CAS: 14808-60-7	10 -<20
4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane	EPOXY RESIN	CAS: 25068-38-6	10 -<20
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)</td><td>CAS: 25036-25-3</td><td>5 - <10</td></mw<=1100)<>	EPOXY RESIN (AVERAGE MOLECULAR WEIGHT >700 - <1100)	CAS: 25036-25-3	5 - <10

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Product code 00257407 Date of issue 12/20/2023 (month/day/year) Version 11 **Product name SIGMACOVER 630 BASE N7.0** Section 3. Composition/information on ingredients Phenol, methylstyrenated Phenol, methylstyrenated CAS: 68512-30-1 5 - < 10 **Xylene XYLENES** CAS: 1330-20-7 5 - <10 titanium dioxide TITANIUM DIOXIDE CAS: 13463-67-7 5 - < 10 BENZYL ALCOHOL benzyl alcohol CAS: 100-51-6 1 - <5 2-methylpropan-1-ol ISOBUTYL ALCOHOL CAS: 78-83-1 1 - < 5 ethylbenzene **ETHYLBENZENE** CAS: 100-41-4 1 - < 5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4-nonylphenol, branched

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

nonylphenols

A. Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running
	water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

B. Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

C. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

CAS: 84852-15-3

1 - < 5

trained personnel.

D. Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

E. Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable

: Do not use water jet.

extinguishing media

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Product name SIGMACOVER 630 BASE N7.0

Section 5. Fire-fighting measures

from the chemical

B. Specific hazards arising: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides

halogenated compounds metal oxide/oxides

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Fire-fighting procedures :

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

A. Precautions for safe handling

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
ralc , not containing asbestiform fibres	Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 2 mg/m³ 8 hours. Form: fibers
crystalline silica, respirable powder (<10 microns)	Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 0.05 mg/m³ 8 hours. Form:
Xylene	Respirable fraction Ministry of Employment and Labor (Republic of Korea, 1/2020). [Xylene (all isomers)]
titanium dioxide	STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020).
2-methylpropan-1-ol	TWA: 10 mg/m³ 8 hours. Form: total dust with less than 1% of free SiO2 Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 50 ppm 8 hours.
ethylbenzene	Ministry of Employment and Labor (Republic of Korea, 1/2020). STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.

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Section 8. Exposure controls/personal protection

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

B. Appropriate engineering : controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

Gloves : butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

estimated.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.
Color : Gray.

B. Odor : Aromatic.
C. Odor threshold : Not available.

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Product name SIGMACOVER 630 BASE N7.0

Section 9. Physical and chemical properties

D. pH : Not applicable.
E. Melting/freezing point : Not available.
F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point : Closed cup: 33°C (91.4°F)

H. Evaporation rate : Not available.I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable)

limits

K. Vapor pressure

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

	Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			

L. Solubility(ies) : Media Result

cold water Not soluble

Solubility in water : Not available.

Vapor density : Not available.

Relative density : 1.47

Partition coefficient: n-

O. octanol/water

: Not applicable.

Auto-ignition

temperature

Ingredient name	°C	°F	Method
nonylphenol, branched	372	701.6	ASTM E 659

Q. Decomposition temperature

: Not available.

Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available.

Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

C. Incompatible materials
 Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

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Product name SIGMACOVER 630 BASE N7.0

Section 10. Stability and reactivity

D. Hazardous : Depending on conditions, decomposition products may include the following decomposition products materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely : Not available.

routes of exposure

Potential acute health effects

Inhalation : May cause respiratory irritation.

Ingestion : Corrosive to the digestive tract. Causes burns.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Over-exposure signs/symptoms

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
titanium dioxide	LC50 Inhalation Dusts and	Rat	>6.82 mg/l	4 hours
	mists			
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-

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Product code 00257407 Date of issue 12/20/2023 (month/day/year) Version 11 **Product name SIGMACOVER 630 BASE N7.0 Section 11. Toxicological information** LD50 Oral Rat 2830 mg/kg LC50 Inhalation Vapor 4 hours ethylbenzene Rat 17.8 mg/l LD50 Dermal Rabbit 17.8 g/kg LD50 Oral 3.5 g/kg Rat LD50 Dermal nonylphenols Rabbit 2.14 g/kg LD50 Oral Rat 1300 mg/kg

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
#,4'-(1-methylethylidene) bisphenol polymer with (chloromethyl)oxirane	Eyes - Mild irritant	Rabbit	-	100 mg	-
, , ,	Eyes - Moderate irritant	Rabbit	_	-	-
	Skin - Moderate irritant	Rabbit	_	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 Ul	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
nonylphenols	Skin - Erythema/Eschar	Rabbit	4	-	-

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
	skin	Mouse	Sensitizing

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

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Product name SIGMACOVER 630 BASE N7.0

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Xylene	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Additional information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
ralc , not containing asbestiform fibres	CAS: 14807-96-6	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
crystalline silica, respirable powder (<10 microns)	CAS: 14808-60-7	CARCINOGENICITY - Category 1A
4,4'-(1-methylethylidene)bisphenol polymer with (chloromethyl)oxirane	CAS: 25068-38-6	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

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Section 11. Toxicological information

Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>AQUATIC HAZARD (LONG-TERM) - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A</td></mw<=1100)<>	CAS: 25036-25-3	AQUATIC HAZARD (LONG-TERM) - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Phenol, methylstyrenated	CAS: 68512-30-1	SKIN SENSITIZATION - Category 1B SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B
Xylene	CAS: 1330-20-7	AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 1
titanium dioxide	CAS: 13463-67-7	CARCINOGENICITY - Category 2
benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
	0.00 -0.00	ASPIRATION HAZARD - Category 2
2-methylpropan-1-ol	CAS: 78-83-1	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
othylhonzono	CAS: 100-41-4	ASPIRATION HAZARD - Category 2 FLAMMABLE LIQUIDS - Category 2
ethylbenzene	CAS. 100-41-4	ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY (Illinalation) - Category 4
		ASPIRATION HAZARD - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 3
nonylphenols	CAS: 84852-15-3	CORROSIVE TO METALS - Category 1
Tionyiphonois	O/ (O. 0400Z-10-0	ACUTE TOXICITY (oral) - Category 4
		SKIN CORROSION - Category 1
		EYE IRRITATION - Category 2A
		TOXIC TO REPRODUCTION - Category 2
		AQUATIC HAZARD (ACUTE) - Category 1
		AQUATIC HAZARD (ACOTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
		1 AGOTTIO HAZAIND (LONG-I LINIVI) - Galegory I

Section 12. Ecological information

A. **Ecotoxicity**

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Product name SIGMACOVER 63	30 BASE N7.0			

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
#,4'-(1-methylethylidene) bisphenol polymer with (chloromethyl)oxirane	Chronic NOEC 0.3 mg/l	Daphnia	21 days
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
nonylphenols	Acute EC50 0.044 mg/l	Crustaceans - Moina	48 hours
		macrocopa	
	Acute LC50 0.221 mg/l	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
4'-(1-methylethylidene) bisphenol polymer with	OECD 301F	5 % - 28 days	-	-
(chloromethyl)oxirane ethylbenzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
√,4'-(1-methylethylidene) bisphenol polymer with (chloromethyl)oxirane √,4'-(1-methylethylidene) √,4'-(1-methylethylethylidene) √,4'-(1-methylethylidene) √,4'-(1-methylethylidene) √,4'-(1-methylethylethylidene) √,4'-(1-methylethylidene) √,4'-(1-methylethylidene) √,4'-(1-methylethylethylidene) √,4'-(1-methylethylethylethylethylethylethylethyl	-	-	Not readily
Xylene	-	-	Readily
benzyl alcohol ethylbenzene	-	- -	Readily Readily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4,4'-(1-methylethylidene)	2.64 to 3.78	31	Low
bisphenol polymer with (chloromethyl)oxirane			
Phenol, methylstyrenated	3.627	-	Low
Xylene	3.12	7.4 to 18.5	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
nonylphenols	5.4	251.19	Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

A. Disposal methods

Product code 00257407

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	reaction product: bisphenol-A- (epichlorhydrin); epoxy resin)	Not applicable.

Additional information

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or tranportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

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Product name SIGMACOVER 630 BASE N7.0

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous

: It is not allowed to sell to persons under the age of 19.

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL: ralc, not containing asbestiform fibres

crystalline silica, respirable powder (<10 microns)

Xylene

titanium dioxide 2-methylpropan-1-ol ethylbenzene

ISHA Enforcement Regs: None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs The following components are listed: talc / soapstone, quartz, xylene, titanium

Annex 21 (Harmful

factors subject to Work

Environment Measurement)

dioxide, isobutyl alcohol, ethyl benzene

ISHA Enforcement Regs : The following components are listed: Xylene, Isobutyl alcohol, Ethyl benzene **Annex 22 (Harmful Factors Subject to Special Health Check**up)

Standard of Industrial **Safety and Health Annex 12 (Hazardous** substances subject to control)

: The following components are listed: xylene, titanium dioxide, isobutyl alcohol, ethyl benzene

B. Regulation according to Chemicals Control Act

Article 11 (TRI)

: The following components are listed: 4,4'-(1-Methylethylidene) bisphenol polymer with (chloromethyl)oxirane, Xylene including o-,m-,p- isomer, Ethylbenzene, Branched 4-nonylphenol

Article 18 Prohibited (K-**Reach Article 27)**

: None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25)

: None of the components are listed.

Article 20 Restricted (K-

: The following components are listed: nonylphenols

Reach Article 27)

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Product name SIGMACOVER 630 BASE N7.0

Section 15. Regulatory information

Article 20 Toxic Chemicals (K-Reach

Article 20)

Korea inventory : All components are listed or exempted.

: Not applicable

Article 39 (Accident Precaution Chemicals)

: The following components are listed: nonylphenols

C. <u>Dangerous Materials</u> : CI <u>Safety Management Act</u> Ite

angerous Materials : Class: Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for

the product

: No known specific national and/or regional regulations applicable to this product

(including its ingredients).

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

: 12/20/2023

C. Version : 11
Prepared by : EHS

D. Other

✓ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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