SAFETY DATA SHEET



Date of issue 1/3/2024 (month/day/year)

Version 1

Section 1. Chemical product and company identification

: SIGMAGUARD CSF 650 HARDENER GREY A. Product name

Product code : 000001201015

Other means of identification

00421019

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying, Application by non spray methods...

Use of the substance/

mixture

: Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC

(680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8222

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

> **CORROSIVE TO METALS - Category 1** ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3

SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









Signal word Danger

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 2. Hazards identification

Hazard statements: H226 - Flammable liquid and vapor.

H290 - May be corrosive to metals.

H302 - Harmful if swallowed.

H311 + H331 - Toxic in contact with skin or if inhaled. H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H373 - May cause damage to organs through prolonged or repeated exposure.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P234 - Keep only in original packaging. P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

Response

: P391 - Collect spillage.

P390 - Absorb spillage to prevent material damage.

P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water. Immediately call a POISÓN CENTER

or doctor.

P363 - Wash contaminated clothing before reuse.

P302 + P312, P352 - IF ON SKIN: Call a POISON CENTER or doctor if you feel

unwell. Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage

P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do not result in

classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

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Product name SIGMAGUARD CSF 650 HARDENER	R GREY	

Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
2,2'-dimethyl-4,4'-methylenebis	3,3'-Dimethyl-4,4'-	CAS: 6864-37-5	70 -
(cyclohexylamine)	diaminodicyclohexylmethane		<80
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	10 -<20
methyl ethyl ketone	BUTANONE / ETHYL METHYL KETONE	CAS: 78-93-3	5 - <10
2,4,6-tris(dimethylaminomethyl)phenol	2;4;6 TRIS (DIMETHYLAMINOMETHYL) PHENOL	CAS: 90-72-2	1 - <5
N-(3-(trimethoxysilyl)propyl) ethylenediamine	N-(3-(trimethoxysilyl)propyl) ethylenediamine	CAS: 1760-24-3	1 - <5
carbon black	CARBON BLACK	CAS: 1333-86-4	0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

S	ection 4. First aid	k	measures
A.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Ε.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

B. Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Fire-fighting procedures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures
- : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- B. Environmental precautions
- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling
- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
methyl ethyl ketone	Ministry of Employment and Labor (Republic of Korea, 1/2020).
	STEL: 300 ppm 15 minutes. TWA: 200 ppm 8 hours.
carbon black	Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 3.5 mg/m³ 8 hours. Form: inhalable fraction

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

controls

B. Appropriate engineering: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection Hand protection

- : Chemical splash goggles and face shield.
- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

nitrile neoprene

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid. Color : Gray.

B. Odor : Aromatic. [Strong] C. Odor threshold : Not available. Ha .D : Not applicable. E. Melting/freezing point : Not available.

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 9. Physical and chemical properties

F. Boiling point/boiling

range

: >37.78°C (>100°F)

G. Flash point

: Closed cup: 52°C (125.6°F)

H. Evaporation rate

: Not available.

Flammability (solid, gas) : Not available.

J. Lower and upper

explosive (flammable)

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

limits

K. Vapor pressure

	Vapoi	r <mark>Press</mark> ui	re at 20°C	Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
butanone	78.7564	10.5				

Media Result L. Solubility(ies)

> cold water Not soluble

Solubility in water : Not available. Vapor density Not available.

Relative density

Partition coefficient: n-

: Not applicable.

: 0.96

octanol/water

Auto-ignition

temperature

Ingredient name	°C	°F	Method
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	275	527	

Decomposition

temperature

: Not available.

Viscosity

: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available. Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition

products.

C. Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous decomposition products Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 11. Toxicological information

A. Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation: Toxic if inhaled.Ingestion: Harmful if swallowed.

Skin contact: Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an

allergic skin reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact: Adverse symptoms may include the following:

pain watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'-methylenebis	LC50 Inhalation Dusts and	Rat	420 mg/m ³	4 hours
(cyclohexylamine)	mists			
	LD50 Dermal	Rabbit	>0.2 g/kg	-
	LD50 Oral	Rat	>0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
methyl ethyl ketone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl)	LD50 Dermal	Rabbit	>2000 mg/kg	-
ethylenediamine				
	LD50 Oral	Rat	2413 mg/kg	-
carbon black	LD50 Oral	Rat	>10 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,4,6-tris(dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 11. Toxicological information

Conclusion/Summary

Skin
Eyes
There are no data available on the mixture itself.
Respiratory
There are no data available on the mixture itself.
There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
	Category 3 Category 3		Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Category 2	-	-

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

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Section 11. Toxicological information

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	CAS: 6864-37-5	ACUTE TOXICITY (oral) - Category 4
,		ACUTE TOXICITY (dermal) - Category 3
		ACUTE TOXICITY (inhalation) - Category 3
		SKIN CORROSION - Category 1A
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 2
benzyl alcohol	CAS: 100-51-6	AQUATIC HAZARD (LONG-TERM) - Category 2 ACUTE TOXICITY (oral) - Category 4
Defizyi alconor	OAO. 100-31-0	ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
		ASPIRATION HAZARD - Category 2
methyl ethyl ketone	CAS: 78-93-3	FLAMMABLE LIQUIDS - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
	040 00 70 0	EXPOSURE) (Narcotic effects) - Category 3
2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	CORROSIVE TO METALS - Category 1
		ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
N-(3-(trimethoxysilyl)propyl)	CAS: 1760-24-3	SERIOUS EYE DAMAGE - Category 1
ethylenediamine		
		SKIN SENSITIZATION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
	040,4000,004	Category 3
carbon black	CAS: 1333-86-4	CARCINOGENICITY - Category 2

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 175 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC50 597 mg/l	Fish	96 hours

B. Persistence and degradability

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)	1.8	-	Low
benzyl alcohol methyl ethyl ketone 2,4,6-tris (dimethylaminomethyl) phenol	0.87 0.3 0.219	- -	Low Low Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects :

: No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN2922	UN2922	UN2922
B. UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	Corrosive liquid, toxic, n.o.s.
	(2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)

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D. Packing group	II	II	II	
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.	
E. Marine pollutant	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis	Not applicable.	

(cyclohexylamine))

Additional information

substances

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or tranportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.

(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19.

Act on Substances Hazardous

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

methyl ethyl ketone

carbon black

ISHA Enforcement Regs: None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 15. Regulatory information

ISHA Enforcement Regs

Annex 21 (Harmful factors subject to Work

Environment Measurement)

Annex 22 (Harmful **Factors Subject to Special Health Check**up)

Standard of Industrial Safety and Health Annex 12 (Hazardous

substances subject to

control)

: The following components are listed: methyl ethyl ketone

ISHA Enforcement Regs : The following components are listed: Methyl ethyl ketone

: The following components are listed: methyl ethyl ketone

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : The following components are listed: Methyl ethyl ketone

: None of the components are listed.

: None of the components are listed.

: None of the components are listed.

Article 18 Prohibited (K-

Reach Article 27)

Article 19 Subject to authorization (K-Reach

Article 25)

Article 20 Restricted (K-

Reach Article 27)

Article 20 Toxic Chemicals (K-Reach

Article 20)

Korea inventory

Article 39 (Accident Precaution Chemicals)

C. Dangerous Materials

Safety Management Act

: None of the components are listed. : Class: Class 4 - Flammable Liquid

: All components are listed or exempted.

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

: Not applicable

Signal word: Contact with sources of ignition prohibited

: Dispose of contents and container in accordance with all local, regional, national D. Wastes regulation

and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product

(including its ingredients).

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Product name SIGMAGUARD CSF 650 HARDENER GREY

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

: 1/3/2024

C. Version : 1
Prepared by : EHS

D. Other

▼ Indicates information that has changed from previously issued version.

Disclaimer

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