

# SAFETY DATA SHEET



Date of issue/Date of revision

: 30 January 2024

Version

: 1.02

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : SIGMAPRIME 700 HSE BAS GREY  
**Product code** : 6X3171222/5D  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications.  
**Use of the substance/mixture** : Coating.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG France Business Support SAS, 3, ZAE "Les Dix Muids", B.P. 89, 59583 Marly Cedex, France, 33 (0)3 27 19 35 00

- Technical contact : Product Compliance EMEA

- Tel : +33 (0)3 27 19 35 00

**e-mail address of person responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

PPG Architectural Coatings UK Ltd, Huddersfield Road, Birstall, West Yorkshire WF17 9XA, Tel: +44 (0) 1924 354000

### 1.4 Emergency telephone number

#### Supplier

+33 (0)3 27 19 35 00 (0800-1700)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to UK CLP/GHS

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

STOT RE 2, H373

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### **Hazard pictograms**



**Signal word** : Warning

**Hazard statements** : Flammable liquid and vapour.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause damage to organs through prolonged or repeated exposure.

#### Precautionary statements

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SECTION 2: Hazards identification

<b>Prevention</b>	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour. Wash thoroughly after handling.
<b>Response</b>	: Get medical advice/attention if you feel unwell.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P260, P264, P314, P501
<b>Supplemental label elements</b>	: Not applicable.
<b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b>	: Not applicable.
<b>Special packaging requirements</b>	
<b>Containers to be fitted with child-resistant fastenings</b>	: Not applicable.
<b>Tactile warning of danger</b>	: Not applicable.
<b>2.3 Other hazards</b>	
<b>Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII</b>	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
<b>Other hazards which do not result in classification</b>	: Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Epoxy Resin (700<MW<=1100)	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤14	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Phenol, methylstyrenated	REACH #: 01-2119555274-38 EC: 270-966-8 CAS: 68512-30-1	≥1.0 - ≤4.3	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	REACH #: 01-2119457273-39 EC: 918-481-9 CAS: 64742-48-9	≥1.0 - ≤5.0	Asp. Tox. 1, H304 EUH066	[1]
oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	REACH #: 01-2119485289-22 EC: 271-846-8 CAS: 68609-97-2	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Skin Sens. 1, H317	[1]

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SECTION 3: Composition/information on ingredients

1-methoxy-2-propanol	Index: 603-103-00-4 REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2	≥1.0 - ≤5.0	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
crystalline silica, respirable powder (<10 microns)	Index: 603-064-00-3 EC: 238-878-4 CAS: 14808-60-7	≥1.0 - ≤5.0	STOT RE 1, H372 (inhalation)	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥0.30 - ≤2.5	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	REACH #: 01-0000017900-73 EC: 432-840-2 CAS: 220926-97-6 Index: 616-201-00-7	≤1.8	Acute Tox. 4, H332 STOT RE 2, H373 (lungs) (inhalation) Aquatic Chronic 4, H413	[1]
Urea, polymer with formaldehyde, butylated	CAS: 68002-19-7	≤1.8	Aquatic Chronic 4, H413	[1]
Cashew, nutshell liq.	EC: 232-355-4 CAS: 8007-24-7	≤1.6	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≤1.3	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	REACH #: 01-2119463588-24 EC: 919-284-0 CAS: 64742-94-5	<1.0	Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066  <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                                   |   |
|-----------------------------------|---|
| <b>Eye contact</b>                | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.   |
| <b>Inhalation</b>                 | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.  |
| <b>Skin contact</b>               | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.  |
| <b>Ingestion</b>                  | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.  |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Causes serious eye irritation.  |
| <b>Inhalation</b>   | : No known significant effects or critical hazards.                                   |
| <b>Skin contact</b> | : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. |
| <b>Ingestion</b>    | : No known significant effects or critical hazards.                                   |

#### Over-exposure signs/symptoms

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Adverse symptoms may include the following:<br>pain or irritation<br>watering<br>redness    |
| <b>Inhalation</b>   | : No specific data.   |
| <b>Skin contact</b> | : Adverse symptoms may include the following:<br>irritation<br>redness<br>dryness<br>cracking |
| <b>Ingestion</b>    | : No specific data.   |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |                            |   |
|----------------------------|---|
| <b>Notes to physician</b>  | : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
| <b>Specific treatments</b> | : No specific treatment.  |

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                                       |  |
|---------------------------------------|--|
| <b>Suitable extinguishing media</b>   | : Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam. |
| <b>Unsuitable extinguishing media</b> | : Do not use water jet.  |

### 5.2 Special hazards arising from the substance or mixture

- |  |  |
|--|--|
| <b>Hazards from the substance or mixture</b> | : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. |
|--|--|

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**SECTION 5: Firefighting measures**

<b>Hazardous combustion products</b>	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides Formaldehyde.
<b>5.3 Advice for firefighters</b>	
<b>Special protective actions for fire-fighters</b>	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
<b>Special protective equipment for fire-fighters</b>	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**SECTION 6: Accidental release measures**

<b>6.1 Personal precautions, protective equipment and emergency procedures</b>	
<b>For non-emergency personnel</b>	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
<b>For emergency responders</b>	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
<b>6.2 Environmental precautions</b>	
	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
<b>6.3 Methods and material for containment and cleaning up</b>	
<b>Small spill</b>	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
<b>Large spill</b>	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
<b>6.4 Reference to other sections</b>	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)


See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
 xylene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin.</b> STEL: 441 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
1-methoxy-2-propanol	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
crystalline silica, respirable powder (<10 microns)	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). [silica, respirable crystalline respirable fraction]</b> TWA: 0.1 mg/m³ 8 hours. Form: Respirable fraction



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SECTION 8: Exposure controls/personal protection

ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
2-methylpropan-1-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 231 mg/m³ 15 minutes. STEL: 75 ppm 15 minutes. TWA: 154 mg/m³ 8 hours. TWA: 50 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
	DNEL	Long term Oral	0.2 mg/kg bw/day	General population	Systemic
Phenol, methylstyrenated	DNEL	Long term Inhalation	0.348 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	1.41 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	1.67 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	Systemic
oxirane, mono[ (C12-14-alkyloxy)methyl] derivs.	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.87 mg/m³	General population	Systemic
	DNEL	Long term Dermal	1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.6 mg/m³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	43.9 mg/m³	General population	Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m³	Workers	Systemic
	DMEL	Long term Inhalation	442 mg/m³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
ethylbenzene	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
	DNEL	Long term Inhalation	82.5 µg/m³	General population	Local
	DNEL	Long term Inhalation	82.5 µg/m³	General population	Local
12-hydroxyoctadecanoic acid, reaction products with	DNEL	Long term Inhalation	82.5 µg/m³	General population	Local
	DNEL	Long term Inhalation	82.5 µg/m³	General population	Local

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**SECTION 8: Exposure controls/personal protection**

1,3-benzenedimethanamine and hexamethylenediamine					
Cashew, nutshell liq.	DNEL	Long term Inhalation	332 µg/m³	Workers	Local
	DNEL	Short term Inhalation	25.7 mg/m³	General population	Local
	DNEL	Short term Inhalation	51.3 mg/m³	Workers	Local
	DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	1.31 mg/m³	General population	Systemic
2-methylpropan-1-ol	DNEL	Long term Dermal	2.1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	7.4 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	55 mg/m³	General population	Local
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	DNEL	Long term Inhalation	310 mg/m³	Workers	Local
	DNEL	Long term Inhalation	151 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	12.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m³	General population	Systemic
	DNEL	Long term Dermal	7.5 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	7.5 mg/kg bw/day	General population [Consumers]	Systemic

**PNECs**

Product/ingredient name	Compartment Detail	Value	Method Detail
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
1-methoxy-2-propanol	Fresh water	10 mg/l	Assessment Factors
	Marine water	1 mg/l	Assessment Factors
	Sewage Treatment Plant	100 mg/l	Assessment Factors
	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	Soil	2.47 mg/kg	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
2-methylpropan-1-ol	Secondary Poisoning	20 mg/kg	-
	Fresh water	0.4 mg/l	Assessment Factors
	Marine water	0.04 mg/l	Assessment Factors
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.156 mg/kg dwt	-
	Soil	0.076 mg/kg dwt	Equilibrium Partitioning

**8.2 Exposure controls**

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.



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## SECTION 8: Exposure controls/personal protection

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.  
butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Wear a respirator conforming to EN140. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Mask type: full-face mask half-face mask Filter type: organic vapour filter (Type A) particulate filter P3 Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.




### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Brownish-red.
- Odour** : Aromatic.
- Odour threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: -14°C (6.8°F) This is based on data for the following ingredient: Phenol, methylstyrenated. Weighted average: -73.54°C (-100.4°F)
- Initial boiling point and boiling range** : >37.78°C (>100°F)

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SECTION 9: Physical and chemical properties

Flammability (solid, gas)	: liquid																				
Upper/lower flammability or explosive limits	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)																				
Flash point	: Closed cup: 37°C (98.6°F)																				
Auto-ignition temperature	:																				
<table><tr><th>Ingredient name</th><th>°C</th><th>°F</th><th>Method</th></tr><tr><td>Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, &lt; 2% aromatics</td><td>&gt;230</td><td>&gt;446</td><td></td></tr></table>		Ingredient name	°C	°F	Method	Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	>230	>446													
Ingredient name	°C	°F	Method																		
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	>230	>446																			
pH	: Not applicable.																				
	Not applicable. insoluble in water.																				
Viscosity	: Kinematic (room temperature): >400 mm²/s																				
	Kinematic (40°C): >21 mm²/s																				
Solubility(ies)	:																				
<table><tr><th>Media</th><th>Result</th></tr><tr><td>cold water</td><td>Not soluble</td></tr></table>		Media	Result	cold water	Not soluble																
Media	Result																				
cold water	Not soluble																				
Miscible with water	: No.																				
Partition coefficient: n-octanol/ water	: Not applicable.																				
Vapour pressure	:																				
<table><tr><th rowspan="2">Ingredient name</th><th colspan="3">Vapour Pressure at 20°C</th><th colspan="3">Vapour pressure at 50°C</th></tr><tr><th>mm Hg</th><th>kPa</th><th>Method</th><th>mm Hg</th><th>kPa</th><th>Method</th></tr><tr><td> methylpropan-1-ol</td><td>&lt;12.00102</td><td>&lt;1.6</td><td>DIN EN 13016-2</td><td></td><td></td><td></td></tr></table>		Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C			mm Hg	kPa	Method	mm Hg	kPa	Method	 methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C																	
	mm Hg	kPa	Method	mm Hg	kPa	Method															
 methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2																		
Relative density	: 1.49																				
Vapour density	: Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.55 (Air = 1)																				
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.																				
Oxidising properties	: Product does not present an oxidizing hazard.																				
Particle characteristics	:																				
Median particle size	: Not applicable.																				

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde. metal oxide/oxides

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Epoxy Resin (700<MW =<1100)  xylene  Phenol, methylstyrenated  Hydrocarbons, C10-C13, n- alkanes, isoalkanes, cyclics, < 2% aromatics  oxirane, mono[ (C12-14-alkyloxy)methyl] derivs. 1-methoxy-2-propanol  ethylbenzene  12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine  2-methylpropan-1-ol  Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>6 g/kg	-
	LD50 Oral	Rat	17100 mg/kg	-
	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	3.56 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
	LD50 Oral	Rat	6318 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAPRIME 700 HSE BAS GREY	39185.0	13550.8	N/A	93.7	257.1
xylene	4300	1700	N/A	11	N/A
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	17100	N/A	N/A	N/A	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	N/A	N/A	N/A	N/A	3.56
Cashew, nutshell liq.	500	1100	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	6318	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

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- Conclusion/Summary : Not available.
- Skin : There are no data available on the mixture itself.
- Eyes : There are no data available on the mixture itself.
- Respiratory : There are no data available on the mixture itself.
- Sensitisation

Product/ingredient name	Route of exposure	Species	Result
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	skin	Guinea pig	Sensitising

- Conclusion/Summary
- Skin : There are no data available on the mixture itself.
- Respiratory : There are no data available on the mixture itself.

Mutagenicity

- Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

- Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

- Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

- Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	Category 3	-	Narcotic effects
	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2	inhalation	lungs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	ASPIRATION HAZARD - Category 1

- Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.

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Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effects	
Not available.	

Conclusion/Summary	: Not available.
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Other information	: Not available.
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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	LC50 >100 mg/l	Fish - Trout	96 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia - Daphnia	48 hours
ethylbenzene	Acute LC50 >4500 mg/l Fresh water	Fish - Goldfish	96 hours
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata (microalgae)	72 hours

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2-methylpropan-1-ol Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	Acute EC50 >100 mg/l	Daphnia - <i>Daphnia magna</i> (Water flea)	48 hours
	Acute LC50 >100 mg/l	Fish - <i>Oncorhynchus mykiss</i> (rainbow trout)	96 hours
	Chronic NOEC 100 mg/l	Algae - <i>Pseudokirchneriella subcapitata</i>	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - <i>Daphnia magna</i> (Water flea)	21 days
	Acute EC50 1100 mg/l	Daphnia	48 hours
	EC50 3 mg/l	Daphnia	48 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	OECD 301D Ready Biodegradability - Closed Bottle Test	9 % - Not readily - 29 days	-	-
Hydrocarbons, C10, aromatic, >1% naphthalene, <0.1% cumene	-	2.9 % - 5 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylylene	-	-	Readily
ethylbenzene	-	-	Readily
Hydrocarbons, C10, aromatic, >1% naphthalene, <0.1% cumene	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
xylylene	3.12	7.4 to 18.5	Low
Phenol, methylstyrenated	3.627	-	Low
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	3.77	-	Low
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	>6	-	High
Cashew, nutshell liq.	>4.78	-	High
2-methylpropan-1-ol	1	-	Low
Hydrocarbons, C10, aromatic, >1% naphthalene, <0.1% cumene	2.8 to 6.5	-	High

12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.



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SECTION 12: Ecological information			

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.

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SECTION 14: Transport information

Tunnel code	: (D/E)
ADN	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
IMDG	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
IATA	: None identified.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture  
UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
Quartz (SiO2)	UK Occupational Exposure Limits EH40 - WEL	silica, respirable crystalline respirable fraction	Carc.	-

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic
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SECTION 16: Other information			
PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative			
Procedure used to derive the classification			
Classification		Justification	
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT RE 2, H373		On basis of test data Calculation method Calculation method Calculation method Calculation method	
Full text of abbreviated H statements			
H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H372 Causes damage to organs through prolonged or repeated exposure. H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. H413 May cause long lasting harmful effects to aquatic life. EUH066 Repeated exposure may cause skin dryness or cracking.			
Full text of classifications			
Acute Tox. 4 ACUTE TOXICITY - Category 4 Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 Aquatic Chronic 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4 Asp. Tox. 1 ASPIRATION HAZARD - Category 1 Carc. 2 CARCINOGENICITY - Category 2 Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3 Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2 Skin Sens. 1 SKIN SENSITISATION - Category 1 STOT RE 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1 STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3			
History			
Date of issue/ Date of revision		: 30 January 2024	
Date of previous issue		: 23 October 2023	
Prepared by		: EHS	
Version		: 1.02	
Disclaimer			
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**SECTION 16: Other information**

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*