SAFETY DATA SHEET



Date of issue/Date of revision5 February 2024Version 5.04

Section 1. Identification		
Product code	: 00243356	
Product name	: SIGMACOVER 456 BASE BUFF 3142	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
	SKIN SENSITISATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1

GHS label elements, including precautionary statements

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Signal word	: Danger	
Hazard statements	 Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure. 	

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Precautionary statements

Hazard pictograms

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Section 2. Hazards identification

Prevention	: ₩ear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour. Wash thoroughly after handling.
Response	: Get medical advice/attention if you feel unwell. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Not applicable.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture :	Mixture
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CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Epoxy Resin	20 - <25	SUB110652
crystalline silica, respirable powder (<10 microns)	20 - <25	14808-60-7
xylene	10 - <20	1330-20-7
Talc , not containing asbestiform fibres	5 - <10	14807-96-6
epoxy resin (MW \leq 700)	5 - <10	25068-38-6
ethylbenzene	1 - <3	100-41-4
1-methoxy-2-propanol	1 - <3	107-98-2
2-methylpropan-1-ol	1 - <3	78-83-1
Fatty acids, C14-18 and C16-18-unsatd., maleated	0.1 - <0.3	85711-46-2
maleic anhydride	<0.1	108-31-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

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Section 4. First aid measures

Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Nost Important symptoms/	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sym</u>	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me Notes to physician	dical attention and special treatment needed, if necessary : Treat symptomatically. Contact poison treatment specialist immediately if large
	quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Firefighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for cont	ainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 6. Accidental release measures

		appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits ACGIH TLV (United States, 1/2023). [Silica, crystalline] TWA: 0.025 mg/m ³ 8 hours. Form: Respirable		
vstalline silica, respirable powder (<10 microns)			
xylene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.		
Talc , not containing asbestiform fibres	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 2 mg/m ³ 8 hours.		
ethylbenzene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.		
1-methoxy-2-propanol	Workplace Safety and Health Act		

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Section 8. Exposure controls/personal protection

	(S	Singapore, 2/2006). [Propylene glycol
	m	onomethyl ether]
	F	PEL (short term): 553 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 369 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
2-methylpropan-1-ol	(S	Vorkplace Safety and Health Act Singapore, 2/2006).
maleic anhydride	F W (S F	PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours. Jorkplace Safety and Health Act Singapore, 2/2006). PEL (long term): 1 mg/m ³ 8 hours. PEL (long term): 0.25 ppm 8 hours.
Recommended monitoring procedures	Reference should be made to appropriat national guidance documents for method substances will also be required.	
Appropriate engineering controls	Use only with adequate ventilation. Use ventilation or other engineering controls t contaminants below any recommended of also need to keep gas, vapour or dust co limits. Use explosion-proof ventilation ec	to keep worker exposure to airborne or statutory limits. The engineering controls oncentrations below any lower explosive
Environmental exposure controls		
Individual protection measure		
Hygiene measures	eating, smoking and using the lavatory a Appropriate techniques should be used to Contaminated work clothing should not be contaminated clothing before reusing. E showers are close to the workstation local	o remove potentially contaminated clothing. be allowed out of the workplace. Wash nsure that eyewash stations and safety
Eye/face protection	Chemical splash goggles.	
Skin protection	o	
Hand protection	be worn at all times when handling chem	ough for any glove material may be s. In the case of mixtures, consisting of
Gloves	butyl rubber	

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Section 8. Exposure controls/personal protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Colour	:	Yellow.
Odour	1	Aromatic.
рН	1	insoluble in water.
Boiling point	:	>37.78°C (>100°F)
Flash point	1	Closed cup: 27°C (80.6°F)
Evaporation rate	:	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.78compared with butyl acetate
Flammability (solid, gas)	1	liquid
Vapour pressure	:	Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 0.98 kPa (7.35 mm Hg) (at 20°C)
Vapour density	:	Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.61 (Air = 1)
Relative density	1	1.47
Solubility/icc)		Media Result
Solubility(ies)	1	Cold water Not soluble
Auto-ignition temperature	:	Lowest known value: 270°C (518°F) (1-methoxy-2-propanol).
Viscosity	:	Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/ oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
epoxy resin (MW \leq 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
maleic anhydride	LD50 Dermal	Rabbit	2620 mg/kg	-
-	LD50 Oral	Rat	400 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
epoxy resin (MW ≤ 700)	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	-	-	-

Conclusion/Summary

Skin	: There are no data available on the mixture its	elf.

- Eyes : There are no data available on the mixture itself.
- **Respiratory** : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mouse	Sensitising

Conclusion/Summary

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Section 11. Toxicological information

Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Specific target organ to	<u>kicity (single exposure)</u>

Name Category Route of Target organs exposure **x**ylene Category 3 Respiratory tract irritation Category 3 Respiratory tract Talc , not containing asbestiform fibres irritation 1-methoxy-2-propanol Category 3 Narcotic effects 2-methylpropan-1-ol Category 3 Respiratory tract irritation Category 3 Narcotic effects Fatty acids, C14-18 and C16-18-unsatd., maleated Category 3 Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs
maleic anhydride	Category 1	inhalation	respiratory system

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes
of exposure: Not available.Potential acute health effects:Eye contact: Causes serious eye irritation.Inhalation: Harmful if inhaled. May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.Ingestion: No known significant effects or critical hazards.

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Section 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing	
Skin contact	Adverse symptoms may include the following: irritation redness dryness cracking	
Ingestion	No specific data.	
Delayed and immediate effe	as well as chronic effects from short and long-term exposure	
Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff		
General	Causes damage to organs through prolonged or repeated exposure. Prolonged repeated contact can defat the skin and lead to irritation, cracking and/or dermat Once sensitized, a severe allergic reaction may occur when subsequently exposito very low levels.	titis.
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	

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Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Øermal	3766.16 mg/kg
Inhalation (vapours)	18.18 mg/l
Inhalation (dusts and mists)	2.34 mg/l

Other information

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Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Conclusion/Summary	: There are no data available on the	nixture itself.	1

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
epoxy resin (MW ≤ 700)	OECD 301F	5 % - 28 days	-	-
ethylbenzene	- 	79 % - Readily - 10 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
kylene epoxy resin (MW ≤ 700) ethylbenzene		-	Readily Not readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
epoxy resin (MW \leq 700)	3	31	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low
2-methylpropan-1-ol	1	-	Low
maleic anhydride	-2.78	-	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

- UN: None identified.IMDG: None identified.IATA: None identified.
- Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

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Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations Montreal Protocol Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 5 February 2024
Date of previous issue	: 2/8/2022
Version	: 5.04
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.