SAFETY DATA SHEET

Date of issue/Date of revision : 5 February 2024 Version : 1.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMACOVER 256 BASE (E/R) CNC5028

Product code : 00320236

Product type : Liquid.

Other means of : Not available.

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium

Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to UK CLP/GHS

Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT RE 1, H372 Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms









Signal word : Danger

English (GB) United Kingdom (UK) 1/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 2: Hazards identification

Hazard statements

: Flammable liquid and vapour.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Causes damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment. Do not breathe vapour.

Response : Collect spillage. **Storage** : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

P280, P210, P273, P260, P391, P501

Supplemental label

elements

: Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	[1] [2]
Hydrocarbons, C9, aromatics > 0.1% cumene	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	≥5.0 - <10	Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤9.4	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]

2/16 English (GB) **United Kingdom (UK)**

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 3: Composition/information on ingredients

		<u> </u>		
			Aquatic Chronic 3, H412	
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥5.0 - ≤10	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
epoxy resin (MW ≤ 700)	REACH #: 01-2119456619-26 EC: 500-033-5 CAS: 25068-38-6	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤2.0	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

This mixture contains ≥ 1% of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation

Skin contact

Ingestion

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

- : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Wash contaminated clothing thoroughly with water before removing it, or wear

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

gloves.

English (GB) United Kingdom (UK) 3/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides phosphorus oxides halogenated compounds metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

English (GB) United Kingdom (UK) 4/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

English (GB) United Kingdom (UK) 5/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
rystalline silica, respirable powder (<10 microns)	EH40/2005 WELs (United Kingdom (UK), 1/2020). [silica,
	respirable crystalline respirable fraction]
	TWA: 0.1 mg/m³ 8 hours. Form: Respirable fraction
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p-
	or mixed isomers] Absorbed through skin.
	STEL: 441 mg/m³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 220 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 552 mg/m³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 441 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 560 mg/m³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 375 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

English (GB) United Kingdom (UK) 6/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 8: Exposure controls/personal protection

Nydrocarbons, C9, aromatics DNEL Long term Inhalation DNEL DNEL Long term Dermal Long term Inhalation DNEL DN	nic nic nic nic nic nic
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic nic nic nic nic
DNEL DNEL DNEL Dong term Inhalation DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic nic nic nic nic
xylene DNEL Dng term Dermal DNEL Long term Oral DNEL Long term Oral DNEL Long term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Dermal DNEL Long term Dermal DNEL Long term DnEL DnEL DnEL DnE tong term DnEL DnE tong term DnEL DnE DNEL DnE tong term DnE DnEL DnE tong term DnE DnEL DnE tong term DnE DnE DnEL DnE tong term DnE	nic nic nic nic nic
xylene DNEL DNEL Long term Oral DNEL Long term Inhalation DNEL Short term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Dermal DNEL Short term Dermal DNEL Long term Dermal DNEL Short term Dermal DNEL Short term Dermal DNEL Long term Dermal DNEL Short term Dermal	nic nic nic nic nic
DNEL	nic nic nic nic
DNEL DNEL Dong term Inhalation Long term Inhalation Long term Inhalation Long term Dermal Long term Inhalation DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic nic nic
DNEL DNEL Dong term Inhalation DNEL Dong term Dermal Long term Dermal DNEL Dong term Dermal DNEL Dong term Inhalation DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic nic
DNEL DNEL Long term Dermal Long term Dermal DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Inhalation DNEL Long term Inhalation DNEL Short term Inhalation DNEL Long term Dermal DNEL Long term Dermal DNEL Long term Inhalation DNEL Long term Dermal DNEL Long term Inhalation DNEL Long term Dermal DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic nic
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	nic
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	ΙİC
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
trizinc bis(orthophosphate) DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	ıic
trizinc bis(orthophosphate) DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL Long term Inhalation DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL Long term Dermal Long term Dermal Long term Dermal Long term Dermal DNEL Long term Dermal Long term Dermal Long term Inhalation DNEL Long term Inhalation DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
epoxy resin (MW ≤ 700) DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
epoxy resin (MW ≤ 700) DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL DNEL Short term Dermal DNEL DNEL Short term Dermal DNEL DNEL Short term Dermal DNEL DNEL DNEL DNEL DNEL DNEL DNEL DNEL	
DNEL Short term Dermal 8.33 mg/kg bw/day 3.571 mg/kg bw/day General population [Consumers] DNEL Short term Dermal 3.571 mg/kg bw/day System S	
DNEL Long term Dermal 3.571 mg/kg bw/day General population [Consumers] DNEL Short term Dermal 3.571 mg/kg bw/day General population 3.571 mg/kg bw/day General population System	
DNEL Short term Dermal 3.571 mg/kg bw/day population [Consumers] General population	
DNEL Short term Dermal 3.571 mg/kg bw/day [Consumers] General population System	ıİC
DNEL Short term Dermal 3.571 mg/kg bw/day General System population	
population	
	ilC
DNEL Long term Oral 0.75 mg/kg bw/day General System	ilC
population	
[Consumers]	.:_
DNEL Short term Oral 0.75 mg/kg bw/day General System	IIC
population [Consumeral	
ethylbenzene DMEL Long term Inhalation 442 mg/m³ [Consumers] Local	
DMEL Short term Inhalation 884 mg/m³ Workers System	nio.
DNEL Long term Oral 1.6 mg/kg bw/day General population System	
DNEL Long term Inhalation 15 mg/m³ General population System	
DNEL Long term Inhalation 77 mg/m³ Workers System	
DNEL Long term Dermal 180 mg/kg bw/day Workers System	
DNEL Short term Inhalation 293 mg/m³ Workers Local	
1-methoxy-2-propanol DNEL Long term Oral 33 mg/kg bw/day General population System	nic
DNEL Long term Inhalation 43.9 mg/m³ General population System	
DNEL Long term Dermal 78 mg/kg bw/day General population System	uC:
DNEL Long term Dermal 183 mg/kg bw/day Workers System	
DNEL Long term Inhalation 369 mg/m³ Workers System	nic
DNEL Short term Inhalation 553.5 mg/m³ Workers Local	nic nic
DNEL Short term Inhalation 553.5 mg/m³ Workers System	nic nic

PNECs

English (GB) United Kingdom (UK) 7/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
trizinc bis(orthophosphate)	Fresh water	20.6 µg/l	Sensitivity Distribution
	Marine water	6.1 µg/l	Sensitivity Distribution
	Sewage Treatment Plant	100 μg/l	Assessment Factors
	Fresh water sediment	117.8 mg/kg dwt	Sensitivity Distribution
	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
	Soil	35.6 mg/kg dwt	Sensitivity Distribution
epoxy resin (MW ≤ 700)	Fresh water	0.006 mg/l	Assessment Factors
	Marine water	0.001 mg/l	Assessment Factors
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Fresh water sediment	0.996 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.1 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-
1-methoxy-2-propanol	Fresh water	10 mg/l	Assessment Factors
	Marine water	1 mg/l	Assessment Factors
	Sewage Treatment Plant		Assessment Factors
	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	Soil	2.47 mg/kg	Equilibrium Partitioning

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection
Hand protection

: Chemical splash goggles.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

English (GB) United Kingdom (UK) 8/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 8: Exposure controls/personal protection

as included in the user's risk assessment.

butyl rubber

Body protection: Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing

should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate

filter P3

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Grey.
Odour : Aromatic.
Odour threshold : Not available.

Melting point/freezing point : May start to solidify at the following temperature: -43.77°C (-46.8°F) This is based

on data for the following ingredient: 1,2,4-trimethylbenzene. Weighted average:

-79.89°C (-111.8°F)

Initial boiling point and

boiling range

: >37.78°C (>100°F)

: liquid

Flammability (solid, gas)

Upper/lower flammability or

explosive limits

Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)

Flash point : Closed cup: 31°C (87.8°F)

Auto-ignition temperature :

Ingredient name	°C	°F	Method
1-methoxy-2-propanol	270	518	

pH : Not applicable.

Not applicable. insoluble in water.

Viscosity : Kinematic (40°C): >21 mm²/s

Solubility(ies) :

Media	Result
cold water	Not soluble

Miscible with water : No.

Partition coefficient: n-octanol/ : Not applicable.

water

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 9: Physical and chemical properties

Vapour pressure

	Vapour Pressure at 20°C			Var	our pressui	re at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
ethylbenzene	9.30076	1.2				

Relative density 1.41

Vapour density : Highest known value: 4.1 (Air = 1) (1,2,4-trimethylbenzene). Weighted average:

3.74 (Air = 1)

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties

: Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides halogenated compounds metal oxide/

oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
√ydrocarbons, C9,	LD50 Dermal	Rabbit	>3160 mg/kg	-
aromatics > 0.1% cumene				
	LD50 Oral	Rat - Female	3492 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and	Rat	>5.7 mg/l	4 hours
	mists			
	LD50 Oral	Rat	>5000 mg/kg	-
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-

: There are no data available on the mixture itself. **Conclusion/Summary**

10/16 English (GB) United Kingdom (UK)

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 11: Toxicological information

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 256 BASE (E/R) CNC5028	N/A	19332.7	N/A	112.8	N/A
Hydrocarbons, C9, aromatics > 0.1% cumene	3492	N/A	N/A	N/A	N/A
xylene	4300	1700	N/A	11	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
epoxy resin (MW ≤ 700)	Eyes - Mild irritant	Rabbit	-	-	-
	Skin - Mild irritant	Rabbit	-	-	-

Conclusion/Summary: Not available.

SkinThere are no data available on the mixture itself.EyesThere are no data available on the mixture itself.

Respiratory: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
epoxy resin (MW ≤ 700)	skin	Mouse	Sensitising

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
	Category 1	inhalation	-
	Category 2	-	hearing organs

Aspiration hazard

English (GB)	United Kingdom (UK)	11/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 11: Toxicological information

Product/ingredient name	Result
Hydrocarbons, C9, aromatics > 0.1% cumene xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

: No known significant effects or critical hazards. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

> irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

: Not available. Conclusion/Summary

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

> repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity : No known significant effects or critical hazards. Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

> 12/16 English (GB) United Kingdom (UK)

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Hydrocarbons, C9, aromatics > 0.1% cumene	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia - Daphnia	48 hours
- , ,	Acute LC50 >4500 mg/l Fresh water	Fish - Goldfish	96 hours

Conclusion/Summary: Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C9, aromatics > 0.1% cumene	-	75 % - Readily - 28 days	-	-
epoxy resin (MW ≤ 700) ethylbenzene	OECD 301F -	5 % - 28 days 79 % - Readily - 10 days	-	-

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
√ydrocarbons, C9, aromatics > 0.1% cumene	-	-	Readily
xylene epoxy resin (MW ≤ 700)	-		Readily Not readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
epoxy resin (MW ≤ 700)	3	31	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

English (GB) United Kingdom (UK) 13/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Waste catalogue

: Yes.

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(trizinc bis (orthophosphate))	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

Tunnel code : (D/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

English (GB) United Kingdom (UK) 14/16

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 14: Transport information

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Transport in bulk according to IMO

instruments

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **UK (GB)/REACH**

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P₅c E2

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
Quartz (SiO2)	Exposure Limits EH40	silica, respirable crystalline respirable fraction	Carc.	-

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and

Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019

No. 720 and amendments

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = GB CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

15/16 United Kingdom (UK) English (GB)

SIGMACOVER 256 BASE (E/R) CNC5028

SECTION 16: Other information

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification	
Flam. Liq. 3, H226	On basis of test data	
Skin Irrit. 2, H315	Calculation method	
Eye Irrit. 2, H319	Calculation method	
Skin Sens. 1, H317	Calculation method	
STOT RE 1, H372	Calculation method	
Aquatic Chronic 2, H411	Calculation method	

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of : 5 February 2024

revision

Date of previous issue : 21 October 2023

Prepared by : EHS Version : 1.02

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) United Kingdom (UK) 16/16