Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 6 February 2024



: 1.02

Version

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMAPRIME 200 K BASE REDBROWN
Product code	: 00270265
Product type	: Liquid.
Other means of identification	: Not available.
1.2 Relevant identified uses	s of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

: Mixture **Product definition Classification according to UK CLP/GHS** Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT RE 1, H372 Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger



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SECTION 2: Hazards identification			

SECTION 2: Hazards	IC	lentification
Hazard statements	:	Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour. Wash thoroughly after handling.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label		P280, P210, P273, P260, P264, P501 Not applicable.
elements	•	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Туре
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>≥10 - ≤25</td><td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317</td><td>[1]</td></mw<=1100)<>	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	[1] [2]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Hydrocarbons, C9, aromatics > 0.1% cumene	REACH #: 01-2119455851-35	≥5.0 - ≤8.4	Flam. Liq. 3, H226 Carc. 1B, H350	[1]

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SECTION 3: Composition	on/information on	ingredients		
	EC: 918-668-5 CAS: 64742-95-6		STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤7.1	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
Phenol, styrenated	EC: 262-975-0 CAS: 61788-44-1	≥1.0 - ≤3.7	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Aquatic Chronic 2, H411	[1]
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	REACH #: 01-2119463588-24 EC: 919-284-0 CAS: 64742-94-5	≥0.10 - ≤2.2	Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
Solvent naphtha (petroleum), heavy arom. Nota(s) P	REACH #: 01-2119451097-39 EC: 265-198-5 CAS: 64742-94-5 Index: 649-424-00-3	≤2.0	STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Urea, polymer with formaldehyde, butylated	CAS: 68002-19-7	≥1.0 - ≤5.0	Aquatic Chronic 4, H413	[1]
4-methylpentan-2-one	REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4	≤0.30	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SECTION 4: First aid measures

4.1 Description of first aid m	neasures
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects	
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sympt	<u>oms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
4.3 Indication of any immedia	te medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard.
substance or mixture	In a fire or if heated, a pressure increase will occur and the container may burst, with
	the risk of a subsequent explosion. This material is harmful to aquatic life with long
	lasting effects. Fire water contaminated with this material must be contained and
	prevented from being discharged to any waterway, sewer or drain.

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SECTION 5: Firefighting measures

Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1	Personal	precautions,	protective	equipment	and	emergency	procedures
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For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
rystalline silica, respirable powder (<10 microns)	EH40/2005 WELs (United Kingdom (UK), 1/2020). [silica,
	respirable crystalline respirable fraction]
	TWA: 0.1 mg/m ³ 8 hours. Form: Respirable fraction
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p-
	or mixed isomers] Absorbed through skin.
	STEL: 441 mg/m³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 220 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
	STEL: 560 mg/m ³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 375 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
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SECTION 8: Exposure controls/personal protection

ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
4-methylpentan-2-one	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 416 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 208 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES
4-methylpentan-2-one	4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE
	d be made to appropriate monitoring standards. Reference to e documents for methods for the determination of hazardous

substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects	
xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Local	
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	260 mg/m³	General population	Local	
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic	
Hydrocarbons, C9, aromatics > 0.1% cumene	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic	
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	32 mg/m³	General population	Systemic	
	DNEL	Long term Dermal	11 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Oral	11 mg/kg bw/day	General population	Systemic	
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	43.9 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic	
Phenol, styrenated	DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	0.75 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	1.31 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	2.1 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	7.4 mg/m ³	Workers	Systemic	
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	DNEL	Long term Inhalation	151 mg/m³	Workers	Systemic	
	DNEL	Long term Dermal	12.5 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	32 mg/m ³	General	Systemic	
				population [Consumers]	Systemic	
	DNEL	Long term Dermal	7.5 mg/kg bw/day	General	Systemic	
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				population [Consumers]	1
	DNEL	Long term Oral	7.5 mg/kg bw/day	General	Systemic
				population	
				[Consumers]	
Solvent naphtha (petroleum),	DNEL	Long term Oral	0.03 mg/kg bw/day	General population	Systemic
heavy arom. Nota(s) P					
	DNEL	Long term Dermal	0.28 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.69 mg/m ³	General population	Local
	DNEL	Long term Inhalation	0.69 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.95 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	2.31 mg/m ³	Workers	Systemic
	DNEL	Short term Oral	25.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	143.5 mg/m³	General population	Local
	DNEL	Short term Inhalation	160.23 mg/m³	Workers	Local
	DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	384 mg/m³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
4-methylpentan-2-one	DNEL	Long term Dermal	4.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	11.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m ³	General population	Local
	DNEL	Long term Inhalation	14.7 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	83 mg/m³	Workers	Local
	DNEL	Long term Inhalation	83 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m ³	General population	Local
	DNEL	Short term Inhalation	155.2 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	208 mg/m³	Workers	Local
	DNEL	Short term Inhalation	208 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	4.2 mg/kg bw/day	General population	Systemic
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PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail		
xylene	Fresh water	0.327 mg/l	-		
	Marine water	0.327 mg/l	-		
	Sewage Treatment Plant	6.58 mg/l	-		
	Fresh water sediment	12.46 mg/kg dwt	-		
	Marine water sediment	12.46 mg/kg dwt	-		
	Soil	2.31 mg/kg	-		
1-methoxy-2-propanol	Fresh water	10 mg/l	Assessment Factors		
	Marine water	1 mg/l	Assessment Factors		
	Sewage Treatment Plant	100 mg/l	Assessment Factors		
	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning		
	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning		
	Soil	2.47 mg/kg	Equilibrium Partitioning		
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors		
	Marine water	0.01 mg/l	Assessment Factors		
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors		
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning		
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning		
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning		
	Secondary Poisoning	20 mg/kg	-		
4-methylpentan-2-one	Fresh water	0.6 mg/l	Assessment Factors		
	Marine water	0.06 mg/l	Assessment Factors		
	Sewage Treatment Plant	27.5 mg/l	Assessment Factors		
	Fresh water sediment	8.27 mg/kg	Equilibrium Partitioning		
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		Marine water sediment Soil		Equilibrium Partitioning Equilibrium Partitioning			

8.2 Exposure controls				
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.			
Individual protection meas	<u>ures</u>			
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection Skin protection	: Chemical splash goggles.			
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. butyl rubber			
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.			
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3			
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance					
Physical state	: Liquid.				
Colour	Brownish-red.				
Odour	: Aromatic.				
Odour threshold	: Not available.				
Melting point/freezing point	 May start to solidify at the following temperature: -43.77°C (-46.8°F) This is based on data for the following ingredient: 1,2,4-trimethylbenzene. Weighted average: -81.16°C (-114.1°F) 				
Initial boiling point and boiling range	: >37.78°C (>100°F)				
Flammability (solid, gas)	: liquid				
Upper/lower flammability or explosive limits	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)				
Flash point	: Closed cup: 28°C (82.4°F)				
Auto-ignition temperature	:				
In the distance of the second					

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), heavy arom. Nota(s) P	220 to 250	428 to 482	ASTM E 659

рН	Not applicable.
	Not applicable. insoluble in water.
Viscosity	: Kinematic (40°C): >21 mm²/s
Solubility(ies)	:
Media	Result

	Media	Result
	cold water	Not soluble
M	liscible with water : 1	No.

Partition coefficient: n-octanol/ : Not applicable. water

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Vapour pressure

	V	Vapour Pressure at 20°C		V	Vapour pressure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
et hylbenzene	9.30076	1.2				
Relative density	: 1.4	8	<u> </u>			
Vapour density	: ⊮ ighest known value: 4.1 (Air = 1) (1,2,4-trimethylbenzene). Weighted avera 3.57 (Air = 1)				e). Weighted averag	
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.					
Oxidising properties	: Product does not present an oxidizing hazard.					
Particle characteristics						
Median particle size	: Not applicable.					

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SECTI	ON 10: Stability and reacti	vitv	

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
₽poxy Resin (700 <mw< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<>	LD50 Dermal	Rat	>2000 mg/kg	-
<=1100)				
,	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Hydrocarbons, C9,	LD50 Dermal	Rabbit	>3160 mg/kg	-
aromatics > 0.1% cumene				
	LD50 Oral	Rat - Female	3492 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
, i i	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
Phenol, styrenated	LD50 Dermal	Rabbit	>5010 mg/kg	-
	LD50 Oral	Rat	3550 mg/kg	-
Hydrocarbons, C10,	LD50 Oral	Rat	6318 mg/kg	-
aromatics, >1%			J J J J J	
naphthalene, <0.1% cumene				
Solvent naphtha	LC50 Inhalation Dusts and	Rat	>5.2 mg/l	4 hours
•	mists		0	
Nota(s) P				
	LD50 Oral	Rat	>5 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
, ,	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapour	Rat	11 mg/l	4 hours
, , , , , , , , , , , , , , , , , , ,	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	

sion/Summary Acute toxicity estimates

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SECTION 11: Toxicological information **Product/ingredient name** Oral (mg/ Inhalation Inhalation Inhalation Dermal kg) (vapours) (dusts (mg/kg) (gases) (ppm) (mg/l)and mists) (mg/l) SIGMAPRIME 200 K BASE REDBROWN N/A 20737.5 N/A N/A 121.0 xylene 4300 1700 N/A N/A 11 Hydrocarbons, C9, aromatics > 0.1% cumene 3492 N/A N/A N/A N/A 5200 13000 N/A N/A N/A 1-methoxy-2-propanol Phenol, styrenated 3550 N/A N/A N/A N/A Hydrocarbons, C10, aromatics, >1% naphthalene, 6318 N/A N/A N/A N/A <0.1% cumene 3500 17800 N/A N/A ethylbenzene 17.8 2080 N/A 4-methylpentan-2-one N/A 11 N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
,	Y : Not available.: There are no data available on the mixture itself.				

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory Sensitisation

Eyes

Product/ingredient name	Route of exposure	Species	Result	
Phenol, styrenated	skin	Mouse	Sensitising	
Conclusion/Summary Skin Respiratory		a available on the mixture itself. a available on the mixture itself.		
Mutagenicity Conclusion/Summary Carcinogenicity	: There are no data available on the mixture itself.			
Conclusion/Summary <u>Reproductive toxicity</u>	: There are no data available on the mixture itself.			
Conclusion/Summary <u>Teratogenicity</u>	: There are no data available on the mixture itself.			
Conclusion/Summary	There are no data available on the mixture itself.			

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), heavy arom. Nota(s) P	Category 3	-	Narcotic effects
4-methylpentan-2-one	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

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SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	
Solvent naphtha (petroleum), heavy arom. Nota(s) P	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff		
Not available.		
Conclusion/Summary	Not available.	
General	Causes damage to organs through prolonged or repeated exposure. Prolon repeated contact can defat the skin and lead to irritation, cracking and/or der Once sensitized, a severe allergic reaction may occur when subsequently ex to very low levels.	rmatitis.
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	

English (GB)United Kingdom (UK)13/18

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

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SECTION 11: Toxicological information

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
√ydrocarbons, C9, aromatics > 0.1% cumene	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia - Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish - Goldfish	96 hours
Phenol, styrenated	Acute EC50 3.8 mg/l	Daphnia	48 hours
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	EC50 3 mg/l	Daphnia	48 hours
Solvent naphtha (petroleum), heavy arom. Nota(s) P	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
Conclusion/Summary	: Not available.		

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C9, aromatics > 0.1% cumene	-	75 % - Readily - 28 days	-	-
Phenol, styrenated	OECD 301F	7 % - Not readily - 28 days	-	-
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	-	2.9 % - 5 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-
4-methylpentan-2-one	OECD 301F	83 % - Readily - 28 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
x ylene	-	-	Readily
Hydrocarbons, C9,	-	-	Readily
aromatics > 0.1% cumene			
Phenol, styrenated	-	-	Not readily
Hydrocarbons, C10,	-	-	Not readily
aromatics, >1%			
naphthalene, <0.1% cumene			
ethylbenzene	-	-	Readily
4-methylpentan-2-one	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
x ylene	3.12	7.4 to 18.5	Low	
1-methoxy-2-propanol	<1	-	Low	
Hydrocarbons, C10, aromatics, >1%	2.8 to 6.5	-	High	
naphthalene, <0.1% cumene Solvent naphtha (petroleum), heavy arom. Nota(s) P		-	High	
ethylbenzene	3.6	79.43	Low	
English (GB)	·	United Kingdom (UK)	-	14/18

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SECTIO	SECTION 12: Ecological information				
4-methylp	entan-2-one	1.9	-		Low

12.4 Mobility in soil

Soil/water partition coefficient (K _{oc})	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects	: No known significant effects or critical hazard
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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

Waste catalogue

Waste code	Waste designation		
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances		
Packaging			
Methods of disposal	: The generation of waste should be avoided or minimised wherever p packaging should be recycled. Incineration or landfill should only be when recycling is not feasible.		
Type of packaging	Waste catalogue		
Container	15 01 06 mixed packaging		
Special precautions	: This material and its container must be disposed of in a safe way. C taken when handling emptied containers that have not been cleaned		

Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information				
	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
English ((GB)	United Kinge	lom (UK)	15/18

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SECTION 1	4: Tra	insport inform	ation		
14.4 Packing group					
14.5 Environmenta hazards	No).	Yes.	No.	No.
Marine polluta substances	nt	Not applicable.	Not applicable.	Not applicable.	Not applicable.
Additional info	ormation				
ADR/RID	: Non	e identified.			
Tunnel code	: (D/E	Ξ)			
ADN		The product is only regulated as an environmentally hazardous substance when transported in tank vessels.			
IMDG	: Non	e identified.			
ΙΑΤΑ	: Non	None identified.			
14.6 Special pr user	ecaution	upright and	•	always transport in close sons transporting the pro	
14.7 Transport according to IM instruments		: Not availal	ble.		

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
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P5c

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
(-)	Exposure Limits EH40	silica, respirable crystalline respirable fraction	Carc.	-

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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and	: ATE = Acute Toxicity Estimate
acronyms	GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
	Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
	No. 720 and amendments
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative
	• •

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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SECTION 16: Other information		

<u>History</u>	
Date of issue/ Date of revision	: 6 February 2024
Date of previous issue	: 21 October 2023
Prepared by	: EHS
Version	: 1.02

Disclaimer

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