SAFETY DATA SHEET



Date of issue 2/6/2024 (month/day/year)

Version 8

Section 1. Chemical product and company identification

A. Product name
Product code: SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9: 00353997

B. Relevant identified uses of the substance or mixture and uses advised against

Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
C. Supplier's or Importer's information	: PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222
Email Address	Korea.MSDS@PPG.COM
Emergency telephone number:	: <mark>⊮</mark> 82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	: AMMABLE LIQUIDS - Category 3
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 3

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements Symbol :



Signal word

: Warning

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 2. Hazards identification

	Hazard statements	 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H351 - Suspected of causing cancer. H373 - May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H412 - Harmful to aquatic life with long lasting effects.
	Precautionary statements	
	Prevention	 202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.
	Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
	Storage	P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
	Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
) .	Other hazards which do not result in classification	Frolonged or repeated contact may dry skin and cause irritation.
_		

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

С

: Not applicable.

Chemical name	Common name	Identifiers	%
	Talc, non-asbestos form	CAS: 14807-96-6	40 - <50
titanium dioxide	TITANIUM DIOXIDE	CAS: 13463-67-7	10 -<20
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE</td><td>CAS: 25036-25-3</td><td>10 -<20</td></mw<=1100)<>	EPOXY RESIN (AVERAGE	CAS: 25036-25-3	10 -<20
	MOLECULAR WEIGHT >700 - <1100)		
Epoxy Resin	EPOXY RESIN	CAS: SUB110652	5 - <10
Xylene	XYLENES	CAS: 1330-20-7	5 - <10
Solvent naphtha (petroleum), light	SOLVENT NAPHTHA (PETROLEUM),	CAS: 64742-95-6	1 - <5
aromatic	LIGHT AROMATIC		
1,2,4-trimethylbenzene	1,2,4-TRIMETHYL BENZENE	CAS: 95-63-6	1 - <5
		Korea (GHS)	Page: 2/15

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 3. Composition/information on ingredients

Epoxy resin (MW :	≤ 700)
---------------	------	--------

Epoxy resin (MW ≤ 700)	EPOXY RESIN (AVERAGE	CAS: 25068-38-6	1 - <5
	MOLECULAR WT < 700)		
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	1 - <5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
1-methoxy-2-propanol	PROPYLENE GLYCOL MONOMETHYL	CAS: 107-98-2	1 - <5
	ETHER		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
	Specific treatments	:	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media	
	Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	: Do not use water jet.
В.	Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Page: 3/15 Korea (GHS)

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 5. Fire-fighting measures

	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures
 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- **B. Environmental** precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

C. Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

A. Precautions for safe handling
 Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when

Korea (GHS) Page: 4/15

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 7. Handling and storage

not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

B. Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
alc , not containing asbestiform fibres	Ministry of Employment and Labor
-	(Republic of Korea, 1/2020).
	TWA: 2 mg/m ³ 8 hours. Form: fibers
titanium dioxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours. Form: total dus
	with less than 1% of free SiO2
Xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene (al
	isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
1,2,4-trimethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Trimethyl
	benzene (mixed isomers)]
	TWA: 25 ppm 8 hours.
ethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
1-methoxy-2-propanol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.

monitoring procedures

national guidance documents for methods for the determination of hazardous substances will also be required.

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 8. Exposure controls/personal protection

В.	Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
	Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
с.	Personal protective equipn	lent
	Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
	Eye protection	: Chemical splash goggles.
	Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer.

should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. : butyl rubber **Body protection** Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist

check during use that the gloves are still retaining their protective properties. It

before handling this product. When there is a risk of ignition from static electricity,

wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. : Wash hands, forearms and face thoroughly after handling chemical products, before **Hygiene measures** eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Gloves

	Physical state	:	Liquid.
	Color	:	Not available.
В.	Odor	:	Characteristic.
С.	Odor threshold	:	Not available.
D.	рН	:	Not applicable.
Ε.	Melting/freezing point	:	Not available.

Korea (GHS) Page: 6/15

Date of issue 2/6/2024 (month/day/year)

Version 8

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 9. Physical and chemical properties F. Boiling point/boiling : >37.78°C (>100°F) range : Closed cup: 33°C (91.4°F) G. Flash point H. Evaporation rate 5 Not available. Flammability (solid, gas) : Not available. Ι. J. Lower and upper : Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol) explosive (flammable) limits K. Vapor pressure ŝ, Vapor Pressure at 20°C Vapor pressure at 50°C Method kPa **Ingredient name** mm Hg kPa mm Method Hg ethylbenzene 9.30076 1.2 Media Result L. Solubility(ies) ÷ cold water Not soluble Solubility in water : Not available. Vapor density Not available. 5 Μ. : 1.54 **Relative density** N. : Not applicable. Partition coefficient: n-0. octanol/water **Auto-ignition** 2 Ρ. temperature **Ingredient name** °C °F **Method** 1-methoxy-2-propanol 270 518 **Decomposition** : Not available. Q. temperature Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt) R. Flow time (ISO 2431) : Not available. : Not applicable. Molecular weight S.

Section 10. Stability and reactivity

reactionsB. Conditions to avoid: When exposed to high temper products.C. Incompatible materials: Keep away from the following oxidizing agents, strong alkaliD. Hazardous: Depending on conditions, decomposition	
 reactions B. Conditions to avoid : When exposed to high temper products. C. Incompatible materials : Keep away from the following 	
reactionsB. Conditions to avoid : When exposed to high temperature	torials to provent strong events repetions.
· · · · · · · · · · · · · · · · · · ·	res may produce hazardous decomposition
 A. Chemical stability : The product is stable. Possibility of hazardous : Under normal conditions of st 	ge and use, hazardous reactions will not occur.

Date of issue 2/6/2024 (month/day/year)

Version 8

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 11. Toxicological information

Α.	Information on the likely	: Not available.
	routes of exposure	

Potential acute health effects

- Inhalation : May cause respiratory irritation.
- Ingestion : No known significant effects or critical hazards.
- : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. Skin contact
 - : Causes serious eye irritation.

Over-exposure signs/symptoms

Eye contact

Inhalation Ingestion	 Adverse symptoms may include the following: respiratory tract irritation coughing No specific data.
ingestion	
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
titanium dioxide	LC50 Inhalation Dusts and	Rat	>6.82 mg/l	4 hours
	mists		Ŭ	
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
,	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light	LD50 Dermal	Rabbit	3.48 g/kg	-
aromatic			0.0	
	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
· · ·	LD50 Oral	Rat	5 g/kg	-
Epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists		C C	
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
,	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
			Korea (GHS)	Page: 8/1

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 11. Toxicological information

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Result	Species	Score	Exposure	Observation
Skin - Moderate irritant	Rabbit	-		-
Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	-	-	-
-	Skin - Moderate irritant Eyes - Mild irritant	Skin - Moderate irritantRabbitEyes - Mild irritantRabbit	Skin - Moderate irritantRabbit-Eyes - Mild irritantRabbit-	Skin - Moderate irritant Rabbit - 24 hours 500 mg Eyes - Mild irritant Rabbit - -

Conclusion/Summa	<u>iry</u>
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Epoxy resin (MW ≤ 700)	skin	Mouse	Sensitizing
Conclusion/Summary			

<u>Conclusion/Summary</u>	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
<u>Mutagenicity</u> Conclusion/Summary	: There are no data available on the mixture itself.

Carcinogenicity

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
√alc , not containing asbestiform fibres	Category 3		Respiratory tract irritation
Xylene	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3		Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 11. Toxicological information

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
✓alc , not containing asbestiform fibres	CAS: 14807-96-6	SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
titanium dioxide	CAS: 13463-67-7	CARCINOGENICITY - Category 2
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>SKIN IRRITATION - Category 2</td></mw<=1100)<>	CAS: 25036-25-3	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
Epoxy Resin	CAS: SUB110652	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 1
Solvent naphtha (petroleum), light	CAS: 64742-95-6	FLAMMABLE LIQUIDS - Category 3
aromatic	073.04742-93-0	I LAWINABLE LIQUIDO - Calegory 3
		SKIN IRRITATION - Category 2
		Korea (GHS) Page: 10/15

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 11. Toxicological information

0		
1,2,4-trimethylbenzene	CAS: 95-63-6	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE
Epoxy resin (MW ≤ 700)	CAS: 25068-38-6	EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
benzyl alcohol	CAS: 100-51-6	AQUATIC HAZARD (LONG-TERM) - Category 2 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4
ethylbenzene	CAS: 100-41-4	EYE IRRITATION - Category 2A ASPIRATION HAZARD - Category 2 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2
1-methoxy-2-propanol	CAS: 107-98-2	ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
Solvent naphtha	Acute LC50 8.2 mg/l	Fish	96 hours
(petroleum), light aromatic			
Epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Epoxy resin (MW ≤ 700) ethylbenzene		5 % - 28 days 79 % - Readily - 10 days	-	-

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 12. Ecological information

Product/ingredient name Aquatic half-life	Photolysis	Biodegradability
✓ylene - Epoxy resin (MW ≤ 700) - benzyl alcohol - ethylbenzene -		Readily Not readily Readily Readily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
Epoxy resin (MW ≤ 700)	3	31	Low
benzyl alcohol	0.87	-	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. **B.** Disposal precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Section 14. Transport information

Version 8

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 14. Transport information

	UN	IMDG	IATA	
A. UN number	UN1263	UN1263	UN1263	
B. UN proper PAINT shipping name		PAINT	PAINT	
C. Transport hazard class(es)	3	3	3	
D. Packing group			III	
Environmental hazards	No.	No.	No.	
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Α.	Regulation according to I	<u>SHA</u>
	ISHA article 117 (Harmful substances prohibited from manufacture)	: None of the components are listed.
	ISHA article 118 (Harmful substances requiring permission)	: None of the components are listed.
	Article 2 of Youth Protection Act on Substances Hazardous to Youth	: It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

Date of issue 2/6/2024 (month/day/year)

Version 8

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 15. Regulatory information

	—		
	Falc , not containing asbe titanium dioxide Xylene 1,2,4-trimethylbenzene ethylbenzene 1-methoxy-2-propanol	stif	orm fibres
	ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors)	:	None of the components are listed.
	ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	:	The following components are listed: talc / soapstone, titanium dioxide, xylene, ethyl benzene
	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Ethyl benzene
	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: titanium dioxide, xylene, ethyl benzene
в.	Regulation according to (Che	emicals Control Act
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, 4,4'- (1-Methylethylidene) bisphenol polymer with (chloromethyl)oxirane, Ethylbenzene
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.
	Article 20 Restricted (K- Reach Article 27)	:	None of the components are listed.
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	:	All components are listed or exempted.
	Article 39 (Accident Precaution Chemicals)	:	None of the components are listed.
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. <u>Regulation according to other foreign laws</u>

Date of issue 2/6/2024 (month/day/year)

Product name SIGMACOVER 456 KRA BASE 5.6GY8.5/0.9

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

Α.	References	Ko NI Re U.	orean Ministry of Environment; Chemical Control Act brean Ministry of Labor; Industrial Safety and Health Act IER Notice egistry of Toxic Effects of Chemical Substances (RTECS) S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information etrieval) ECOTOX Database System.
В.	Date of issue/Date of revision	: 2/	6/2024
С.	Version	: 8	
	Prepared by	: EH	HS
D.	Other		

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.