SAFETY DATA SHEET

Date of issue/Date of revision : 8 February 2024 Version : 16.07



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMACOVER 256/435/456/522 HARDENER

Product code : 00141100

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/ : Coating.

mixture

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

English (US) Germany 1/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms







Signal word : Danger

Hazard statements : Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot

surfaces, sparks, open flames and other ignition sources. No smoking.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Immediately call a POISON CENTER or

doctor.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P305 + P351 + P338, P310, P403 + P233, P501

Hazardous ingredients : 2-methylpropan-1-ol

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines

3,6-diazaoctanethylenediamin

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

English (US) Germany 2/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥25 - ≤50	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	CAS: 68410-23-1	≥10 - <25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤3.5	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/kg ATE [Dermal] = 1280 mg/kg	[1]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≤1.4	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1716 mg/ kg ATE [Dermal] = 1465 mg/kg	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

English (US) Germany 3/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness. May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

English (US) Germany 4/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 4: First aid measures

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

nitrogen oxides

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials: carbon oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

English (US) 5/19 Germany

SIGMACOVER 256/435/456/522 HARDENER

SECTION 6: Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

English (US) Germany 6/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
2-methylpropan-1-ol	TRGS 900 OEL (Germany, 4/2023).
	PEAK: 310 mg/m³ 15 minutes.
	PEAK: 100 ppm 15 minutes.
	TWA: 310 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
xylene	TRGS 900 OEL (Germany, 4/2023). [xylene] Absorbed through
	skin.
	PEAK: 440 mg/m³ 15 minutes.
	PEAK: 100 ppm 15 minutes.
	TWA: 220 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	TRGS 900 OEL (Germany, 4/2023). Absorbed through skin.
	PEAK: 176 mg/m³ 15 minutes.
	PEAK: 40 ppm 15 minutes.
	TWA: 88 mg/m³ 8 hours.
	TWA: 20 ppm 8 hours.
3,6-diazaoctanethylenediamin	DFG MAC-values list (Germany, 7/2022). Skin sensitizer.

Biological exposure indices

Product/ingredient name	Exposure indices	
xylene	DFG BEI-values list (Germany, 7/2022) [Xylene (all isomers)] Notes: danger from percutaneous absorption (see p. 211 and 228). BEI: 2000 mg/l, methylhippuric acid (toluric acid) (all isomers) [in urine]. Sampling time: end of exposure or end of shift. TRGS 903 - BEI Values (Germany, 2/2022) [Xylene (all isomers BEI: 2000 mg/l, methylhippuric acid [in urine]. Sampling time: end exposure or end of shift.	
ethylbenzene	DFG BEI-values list (Germany, 7/2022) Notes: danger from percutaneous absorption (see p. 211 and p. 228). BEI: 250 mg/g creatinine, mandelic acid plus phenyl glyoxylic acid [in urine]. Sampling time: end of exposure or end of shift. TRGS 903 - BEI Values (Germany, 2/2022) BEI: 250 mg/g creatinine, mandelic acid plus phenylglyoxylic acid [in urine]. Sampling time: end of exposure or end of shift.	

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

English (US) Germany //19	English (US)	Germany	7/19
---------------------------	--------------	---------	------

SIGMACOVER 256/435/456/522 HARDENER

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Туре	Exposure	Value	Population	Effects
2-methylpropan-1-ol	DNEL	Long term Inhalation	55 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m³	Workers	Local
xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
Fatty acids, C18-unsatd.,	DNEL	Long term Oral	0.56 mg/kg bw/day	General population	Systemic
dimers, reaction products					
with polyethylenepolyamines					
	DNEL	Long term Dermal	0.56 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.97 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	1.1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.9 mg/m ³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol					
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
2-methylpropan-1-ol	-	Fresh water	0.4 mg/l	Assessment Factors
• • •	-	Marine water	0.04 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.156 mg/kg dwt	-
	-	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	_
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
-	_	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors

English (US) Germany 8/19

Code : 00141100 Date of issue/Date of revision : 8 February 2024 **SIGMACOVER 256/435/456/522 HARDENER** SECTION 8: Exposure controls/personal protection 13.7 mg/kg dwt **Equilibrium Partitioning** Fresh water sediment Marine water sediment 1.37 mg/kg dwt **Equilibrium Partitioning** 2.68 mg/kg dwt Equilibrium Partitioning Soil Secondary Poisoning 20 mg/kg

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

: butyl rubber

as included in the user's risk assessment.

Body protection

Gloves

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3

English (US) Germany 9/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 8: Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available. Odor : Amine-like. : Not available. **Odor threshold**

Melting point/freezing point : May start to solidify at the following temperature: 12°C (53.6°F) This is based on

data for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted average:

-84.56°C (-120.2°F)

Initial boiling point and

boiling range

: >37.78°C

Flammability : Not available.

Upper/lower flammability or

explosive limits

: Greatest known range: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)

: Closed cup: 25°C Flash point : 430°C (806°F) **Auto-ignition temperature**

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7). : Not applicable. insoluble in water.

pН

: Kinematic (room temperature): >400 mm²/s **Viscosity**

Kinematic (40°C): >21 mm²/s

60 - 100 s (ISO 6mm) **Viscosity**

Solubility(ies)

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ : Not applicable.

water

Vapor pressure

	Vapor Pressure at 20°C			Vapo	r pressu	re at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			

Evaporation rate : Highest known value: 0.84 (ethylbenzene) Weighted average: 0.71compared with

butyl acetate

Relative density : 0.95

Vapor density : Highest known value: 5.04 (Air = 1) (3,6-diazaoctanethylenediamin). Weighted

average: 3.17 (Air = 1)

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapor or dust with air is possible.

Product does not present an oxidizing hazard. Oxidizing properties

English (US) 10/19 Germany

SIGMACOVER 256/435/456/522 HARDENER

SECTION 9: Physical and chemical properties

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
-	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ylene 2,4,6-tris(dimethylaminomethyl)phenol		Rabbit Rabbit		24 hours 500 mg 4 hours	- 7 days

Conclusion/Summary

Skin : There are no data available on the mixture itself.Eyes : There are no data available on the mixture itself.

Respiratory :

English (US) Germany 11/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 11: Toxicological information

There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2-methylpropan-1-ol	Category 3 Category 3		Respiratory tract irritation Narcotic effects
xylene	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result	
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness. May cause respiratory irritation.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

English (US) Germany 12/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 11: Toxicological information

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Ingestion: Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

pain watering redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

English (US) Germany 13/19

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00141100 Date of issue/Date of revision : 8 February 2024

SIGMACOVER 256/435/456/522 HARDENER

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	Acute EC50 1100 mg/l EC50 4.11 mg/l Fresh water	Daphnia Algae	48 hours 72 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	15 % - 28 days	-	_
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	-	Readily Not readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2 -methylpropan-1-ol	1	-	Low
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/water partition : Not available.

coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

English (US)	Germany	14/19
	Ocimany	17/13

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00141100 Date of issue/Date of revision : 8 February 2024

SIGMACOVER 256/435/456/522 HARDENER

SECTION 12: Ecological information

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

English (US)	Germany	15/19
	Communy	10/13

SIGMACOVER 256/435/456/522 HARDENER

14. Transport information

Additional information

ADR/RID : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to

2.2.3.1.5.1.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank

vessels. This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according

to 2.2.3.1.5.1.

: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5. **IMDG**

: None identified. **IATA**

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in

bulk according to IMO

instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Remark

Category

P₅c

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
ethylbenzene	DFG MAC-values list	Ethylbenzene	K4	-

Storage class (TRGS 510)

Hazardous incident : This product is controlled under the Germany Hazardous Incident Ordinance.

ordinance

English (US)	Germany	16/19
	Community	. 0, . 0

SIGMACOVER 256/435/456/522 HARDENER

SECTION 15: Regulatory information

Danger criteria

Category	Reference number
P5c	1.2.5.3

Hazard class for water References

: Class 2

: First General Administrative Regulation Pertaining to the Federal Immission Control Act (Technical Instructions on Air Quality Control – TA Luft); General administrative regulations amending the administrative regulations on water endangering substances (2005); Law on Explosive Substances (Explosive Act - SprengG); Law on the protection of young workers; Ordinance on the Implementation of Directive 2003/105/EC of the European Parliament and of the Council of 16 December 2003 amending Council Directive 96/82/EC on the control of major-accident hazards involving dangerous substances (Twelfth Ordinance on the Implementation of the Federal Immission Control Act (Major Accidents Ordinance) (12th Federal Immission Control Ordinance – 12. BlmSchV)); Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC; Regulation on the Carriage of Dangerous Goods by Road (GGVS) [European Agreement Concerning the International Carriage of Dangerous Goods by Road (ADR)]; Regulation on the Carriage of Dangerous Substances on the Rhine (ADN); Regulation on the complementary implementation of the EC Directive on Maternity Protection (MuSchRiV - Maternity Protection Directive Regulation) Regulation on the European Liste of Wastes (GCU - Waste Regulation directory); Regulation on the protection against hazardous chemicals; Regulation on the restrictions on the marketing and use of certain dangerous substances, preparations and articles according to the Chemicals Law; Technical Rules for Hazardous Substances (TRGS): Directory of carcinogenic, mutagenic and reprotoxic substances (TRGS 905); Technical Rules for Hazardous Substances (TRGS): Occupational Exposure Limits (TRGS 900)

15.2 Chemical Safety Assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

English (US) Germany 17/19

SIGMACOVER 256/435/456/522 HARDENER

SECTION 16: Other information

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336 Aquatic Chronic 3, H412	On basis of test data Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
1	

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -
	Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) -
	Category 3

History

Date of issue/ Date of : 8 February 2024

revision

Date of previous issue : 12 October 2023

Prepared by : EHS Version : 16.07

Disclaimer

English (US) Germany 18/19

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00141100 Date of issue/Date of revision : 8 February 2024

SIGMACOVER 256/435/456/522 HARDENER

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (US) Germany 19/19