SAFETY DATA SHEET



Date of issue/Date of revision8 February 2024Version 6.06

Section 1. Identification			
Product code	: 00141100		
Product name	: SIGMACOVER 256/435/456/522 HARDENER		
Product type	: Liquid.		
Relevant identified uses of the substance or mixture and uses advised against			
Product use	Coating. Professional applications, Used by spraying.		
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737		
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)		

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
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GHS label elements, including precautionary statements



Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness.

Hazard pictograms

Section 2. Hazards identification

Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapour. Wash thoroughly after handling.
Response	:	IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	1	Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Not applicable.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	1	Mixture
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CAS number/other identifiers

CAS number EC number	Not applicable.Mixture.		
Ingredient name		%	CAS number
P-methylpropan-1-ol xylene Fatty acids, C18-unsatd. polyethylenepolyamines	, dimers, reaction products with	25 - <50 20 - <25 20 - <25	78-83-1 1330-20-7 68410-23-1
ethylbenzene 2,4,6-tris(dimethylamino 3,6-diazaoctanethylened	methyl)phenol	3 - <5 1 - <3 1 - <3	100-41-4 90-72-2 112-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Singapore	English (GB)	Page: 2/14
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Section 4. First aid measures

Ingestion

: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	tts
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Over-exposure signs/symp	<u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and material for con	ta	inment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breath vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.	or
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Stor in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmenta contamination. See Section 10 for incompatible materials before handling or use.	e)

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name			Exposure limits
✓─methylpropan-1-ol			Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours.
xylene			Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
ethylbenzene			Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
Recommended monitoring procedures	:		riate monitoring standards. Reference to nods for the determination of hazardous
Appropriate engineering controls	:	contaminants below any recommende	ls to keep worker exposure to airborne ed or statutory limits. The engineering controls t concentrations below any lower explosive
Environmental exposure controls	:		
Individual protection measur	<u>es</u>		
Hygiene measures	:	eating, smoking and using the lavator Appropriate techniques should be use Contaminated work clothing should no	bughly after handling chemical products, before y and at the end of the working period. ed to remove potentially contaminated clothing. of be allowed out of the workplace. Wash Ensure that eyewash stations and safety location.
Eye/face protection Skin protection	:	Chemical splash goggles and face sh	ield.

Product code 00141100

Product name SIGMACOVER 256/435/456/522 HARDENER

Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>				
Physical state	Liquid.			
Odour	Amine-like.			
рН	insoluble in water.	nsoluble in water.		
Boiling point	>37.78°C (>100°F)			
Flash point	Closed cup: 25°C (77°F)			
Evaporation rate	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.71compared w butyl acetate	vith		
Flammability (solid, gas)	liquid			
Vapour pressure	Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 0.8 kPa (6 mm Hg) (at 20°C)			
Vapour density	Highest known value: 5.04 (Air = 1) (3,6-diazaoctanethylenediamin). Weighter average: 3.17 (Air = 1)	d		
Relative density	0.95			
	Media Result			
Solubility(ies)	cold water Not soluble			
Auto-ignition temperature	430°C			
Viscosity	Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)			

English (GB)	Page: 7/14
	English (GB)

Version 6.06

Section 9. Physical and chemical properties

Viscosity

: 60 - 100 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
,	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Irritation/Corrosion

Version 6.06

Section 11. Toxicological information

Product/ingredient name	Result		Species	Scor	e	Exposure	Observation
xylene	Skin - Moderate i	rritant	Rabbit	-		24 hours 500	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible nec	rosis	Rabbit	-		mg 4 hours	7 days
Conclusion/Summary				•			
Skin :	There are no data	available	on the mixture	e itself.			
Eyes :	There are no data	here are no data available on the mixture itself.					
Respiratory :	There are no data	available	on the mixture	e itself.			
Sensitisation							
Product/ingredient name	Route of exposure	Species	;		Resu	lt	
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	skin	Mouse			Sens	itising	
3,6-diazaoctanethylenediamir		Guinea	pig		Sens	itising	
Conclusion/Summary Skin : Respiratory : <u>Mutagenicity</u>	There are no data There are no data						
Conclusion/Summary : Carcinogenicity	There are no data	available	on the mixtur	e itself.			
Conclusion/Summary :	There are no data	available	on the mixtur	e itself.			
Reproductive toxicity							
Conclusion/Summary :	There are no data	available	on the mixtur	e itself.			
Feratogenicity							
	There are no data	available	on the mixtur	e itself.			
Specific target organ toxicit	y (single exposure	<u>e)</u>					
Namo			Category		Route	of Ta	raet organs

Name	Category	Route of exposure	Target organs
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Singapore	English (GB)	Page: 9/14
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Page: 10/14

Section 11. Toxicological information

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes : Not available. of exposure

Potential delayed effects : Not available.

English (GB)

Singapore

Potential acute health effects	
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	 Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effe	ects as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.

Section 11. Toxicological information

Potential chronic health effects

General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Oral	21192.13 mg/kg	
Dermal	3501.55 mg/kg	
Inhalation (vapours)	22.91 mg/l	
Inhalation (dusts and mists)	2.94 mg/l	

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	EC50 4.11 mg/l Fresh water	Algae	72 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
Conclusion/Summary	: There are no data available on the	mixture itself.	·

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	15 % - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Singapore	English (GB)	Page: 11/14
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Version 6.06

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	-	Readily Not readily
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
-methylpropan-1-ol	1	-	Low
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
3,6-diazaoctanethylenediamin		-	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.
IMDG	This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 8 February 2024
Date of previous issue	: 10/12/2023
Version	: 6.06
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.