SAFETY DATA SHEET

Date of issue/Date of revision : 16 February 2024 Version : 1.03



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAFAST 210 HS HARDENER

Product code : 000001166648

Other means of identification

00383320; 00392298; 00443209; 00476229

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against

: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

English (US) Europe 1/17

SIGMAFAST 210 HS HARDENER

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms





Signal word : Warning

Hazard statements: Flammable liquid and vapor.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and

other ignition sources. No smoking. Avoid release to the environment.

Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P304 + P312, P403 + P233, P501

Hazardous ingredients: Hexamethylene diisocyanate, oligomers (isocyanurate type)

hexamethylene-di-isocyanate

Supplemental label

elements

: Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

with child-resistan

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria

for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

English (US) Europe 2/17

SIGMAFAST 210 HS HARDENER

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % by weight | Classification | Specific Conc. Limits, M-factors and ATEs | Туре |
|---|---|----------------|---|---|---------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2 | ≥75 - ≤90 | Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335 | ATE [Inhalation (dusts and mists)] = 1.5 mg/l | [1] [2] |
| n-butyl acetate | REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1 | ≥5.0 - <10 | Flam. Liq. 3, H226 STOT SE 3, H336 EUH066 | - | [1] [2] |
| Hydrocarbons, C9, aromatics < 0.1% cumene | REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6 | ≥5.0 - <10 | Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 | EUH066: C ≥ 20% | [1] |
| hexamethylene-di- isocyanate | REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1 | <0.10 | Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 | ATE [Oral] = 710 mg/kg ATE [Inhalation (vapours)] = 0.151 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5% | [1] [2] |
| | | | See Section 16 for the full text of the H statements declared above. | | |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

English (US) Europe 3/17

SIGMAFAST 210 HS HARDENER

SECTION 4: First aid measures

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contactInhalationHarmful if inhaled. May cause respiratory irritation.

Skin contact: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin

reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

English (US) Europe 4/17

SIGMAFAST 210 HS HARDENER

SECTION 5: Firefighting measures

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides

Cyanate and isocyanate. hydrogen cyanide

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

Special provisions

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in

English (US) 5/17 **Europe**

SIGMAFAST 210 HS HARDENER

SECTION 6: Accidental release measures

an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.4 Reference to other

sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

6/17 English (US) **Europe**

SIGMAFAST 210 HS HARDENER

SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Exposure limit values |
|---------------------------------------|------------------------------------|
| Hexamethylene diisocyanate, oligomers | IPEL (-). |
| (isocyanurate type) | TWA: 0.5 mg/m³ |
| | STEL: 1 mg/m³ |
| n-butyl acetate | EU OEL (Europe, 1/2022). |
| | STEL: 150 ppm 15 minutes. |
| | STEL: 723 mg/m³ 15 minutes. |
| | TWA: 241 mg/m³ 8 hours. |
| | TWA: 50 ppm 8 hours. |
| hexamethylene-di-isocyanate | ACGIH TLV (United States, 1/2023). |
| | TWA: 0.03 mg/m³ 8 hours. |
| | TWA: 0.005 ppm 8 hours. |

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|---|------|-----------------------|-------------------------|--------------------|----------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | DNEL | Long term Inhalation | 0.5 mg/m³ | Workers | Local |
| | DNEL | Short term Inhalation | 1 mg/m³ | Workers | Local |
| n-butyl acetate | DNEL | Long term Inhalation | 300 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 11 mg/m³ | Workers | Systemic |
| | DNEL | Long term Oral | 2 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Oral | 2 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 3.4 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Dermal | 6 mg/kg bw/day | General population | |
| | DNEL | Long term Dermal | 7 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Dermal | 11 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 12 mg/m³ | General population | Systemic |
| | DNEL | Long term Inhalation | 35.7 mg/m³ | General population | Local |
| | DNEL | Long term Inhalation | 48 mg/m³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 300 mg/m³ | General population | Local |
| | DNEL | Short term Inhalation | 300 mg/m³ | General population | Systemic |
| | DNEL | Long term Inhalation | 300 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 600 mg/m³ | Workers | Local |
| | DNEL | Short term Inhalation | 600 mg/m³ | Workers | Systemic |
| Hydrocarbons, C9, aromatics | DNEL | Long term Dermal | 25 mg/kg bw/day | Workers | Systemic |
| < 0.1% cumene | | | | | |
| | DNEL | Long term Inhalation | 150 mg/m³ | Workers | Systemic |
| | DNEL | Long term Dermal | 11 mg/kg | General population | |
| | DNEL | Long term Oral | 11 mg/kg | General population | Systemic |
| | DNEL | Long term Inhalation | 32 mg/m³ | General population | Systemic |
| hexamethylene-di-isocyanate | DNEL | Long term Inhalation | 0.035 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 0.07 mg/m ³ | Workers | Local |

PNECs

| English (US) | Europe | 7/17 |
|----------------|--------|------|
| Liigiisii (00) | Luiope | 1/11 |

Code : 000001166648 SIGMAFAST 210 HS HARDENER Date of issue/Date of revision

: 16 February 2024

SECTION 8: Exposure controls/personal protection

| Product/ingredient name | Type | Compartment Detail | Value | Method Detail |
|---|------|------------------------|-----------------------|--------------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | - | Fresh water | 0.127 mg/l | Assessment Factors |
| | - | Marine water | 0.0127 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 88 mg/l | Assessment Factors |
| | - | Fresh water sediment | 266701 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 26670 mg/kg dwt | Equilibrium Partitioning |
| | - | Soil | 53182 mg/kg | Equilibrium Partitioning |
| n-butyl acetate | - | Fresh water | 0.18 mg/l | - |
| | - | Marine water | 0.018 mg/l | - |
| | - | Fresh water sediment | 0.981 mg/kg | - |
| | - | Marine water sediment | 0.0981 mg/kg | - |
| | - | Sewage Treatment Plant | 35.6 mg/l | - |
| | - | Soil | 0.0903 mg/kg | - |
| hexamethylene-di-isocyanate | - | Fresh water | 0.0774 mg/l | Assessment Factors |
| | - | Marine water | 0.00774 mg/l | Assessment Factors |
| | - | Sewage Treatment Plant | 8.42 mg/l | Assessment Factors |
| | - | Fresh water sediment | 0.01334 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 0.001334 mg/kg dwt | Equilibrium Partitioning |
| | - | Soil | 0.0026 mg/kg dwt | Equilibrium Partitioning |

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Safety glasses with side shields. Use eye protection according to EN 166.

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

English (US) Europe 8/17

SIGMAFAST 210 HS HARDENER

SECTION 8: Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3

Restrictions on use

Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Color : Clear.

Odor : Not available.
Odor threshold : Not available.

Melting point/freezing point

: May start to solidify at the following temperature: -51.3 to -28.4°C (-60.3 to -19.1°F)
This is based on data for the following ingredient: Hexamethylene diisocyanate,

oligomers (isocyanurate type). Weighted average: -43.47°C (-46.2°F)

Initial boiling point and

boiling range

: >37.78°C

Flammability

: Not available.

Upper/lower flammability or

explosive limits

Greatest known range: Lower: 1.4% Upper: 7.6% (n-butyl acetate)

Flash point : Closed cup: 56°C

Auto-ignition temperature :

| Ingredient name | °C | °F | Method |
|---|------------|------------|--------|
| Hydrocarbons, C9, aromatics < 0.1% cumene | 280 to 470 | 536 to 878 | |

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pH : Not applicable.

English (US) Europe 9/17

SIGMAFAST 210 HS HARDENER

SECTION 9: Physical and chemical properties

Viscosity Kinematic (room temperature): >400 mm²/s

Kinematic (40°C): >21 mm²/s

Solubility(ies)

Media Result cold water Not soluble

Partition coefficient: n-octanol/ : Not applicable.

Vapor pressure

Vapor Pressure at 20°C Vapor pressure at 50°C **kPa** Method kPa Method Ingredient name mm Hg mm Hg n-butyl acetate DIN EN 11 25096 15 13016-2

Evaporation rate : 1 (n-butyl acetate) compared with butyl acetate

Relative density : 1.13

: Highest known value: 4.15 (Air = 1) (3-ethyltoluene). Weighted average: 4.04 (Air Vapor density

The product itself is not explosive, but the formation of an explosible mixture of **Explosive properties**

: Product does not present an oxidizing hazard.

vapor or dust with air is possible.

Oxidizing properties

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water.

Uncontrolled exothermic reactions occur with amines and alcohols.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:

Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

10/17 English (US) **Europe**

SIGMAFAST 210 HS HARDENER

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---|-----------------------------|-------------------------------------|-------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat - Female | >2500 mg/kg | - |
| n-butyl acetate | LC50 Inhalation Vapor | Rat | >21.1 mg/l | 4 hours |
| · | LC50 Inhalation Vapor | Rat | 2000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >17600 mg/kg | - |
| | LD50 Oral | Rat | 10.768 g/kg | - |
| Hydrocarbons, C9, aromatics < 0.1% cumene | LD50 Dermal | Rabbit - Male, Female | >2000 mg/kg | - |
| | LD50 Oral | Rat | 8400 mg/kg | - |
| hexamethylene-di-isocyanate | LC50 Inhalation Dusts and mists | Rat | 124 mg/m³ | 4 hours |
| | LC50 Inhalation Vapor LD50 Dermal LD50 Oral | Rat Rabbit Rat | 151 mg/m³ 0.57 g/kg 0.71 g/kg | 4 hours - - |

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|---|------------|-------------------|------------------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | Category 3 | - | Respiratory tract irritation |
| n-butyl acetate | Category 3 | - | Narcotic effects |
| Hydrocarbons, C9, aromatics < 0.1% cumene | Category 3 | - | Respiratory tract irritation |
| | Category 3 | | Narcotic effects |
| hexamethylene-di-isocyanate | Category 3 | - | Respiratory tract irritation |

| English (US) | Europe | 11/17 |
|--------------|--------|-------|
| | | |

Code : 000001166648 Date of issue/Date of revision : 16 February 2024

SIGMAFAST 210 HS HARDENER

SECTION 11: Toxicological information

Not available.

Aspiration hazard

| Product/ingredient name | Result |
|---|--------------------------------|
| Hydrocarbons, C9, aromatics < 0.1% cumene | ASPIRATION HAZARD - Category 1 |

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Inhalation : Harmful if inhaled. May cause respiratory irritation.Ingestion : No known significant effects or critical hazards.

Skin contact: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin

reaction.

Eye contact : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion: No specific data.

Skin contact : Adverse symptoms may include the following:

irritation redness dryness cracking

Eye contact : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

English (US) Europe 12/17

Code : 000001166648 Date of issue/Date of revision : 16 February 2024

SIGMAFAST 210 HS HARDENER

SECTION 11: Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|--|---|------------------------------------|----------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | Acute EC50 >1000 mg/l Algae - scenedesmus subspicatus | | 72 hours |
| | Acute EC50 >100 mg/l | Daphnia - daphnia magna | 48 hours |
| | Acute LC50 >100 mg/l | Fish - Danio rerio (zebra fish) | 96 hours |
| n-butyl acetate Hydrocarbons, C9, aromatics < 0.1% cumene | Acute LC50 18 mg/l LC50 9.2 mg/l | Fish Fish | 96 hours 96 hours |

Conclusion/Summary: There are no data available on the mixture itself.

12.2 Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|-----------------------|--------------------------|------|----------|
| n-butyl acetate | TEPA and OECD 301D | 83 % - Readily - 28 days | - | - |
| Hydrocarbons, C9, aromatics < 0.1% cumene | - | 78 % - 28 days | - | _ |

Conclusion/Summary: There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|--|-------------------|------------|--------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | - | - | Not readily |
| n-butyl acetate Hydrocarbons, C9, aromatics < 0.1% cumene | - | - | Readily Readily |

12.3 Bioaccumulative potential

| English (US) | Europe | 13/17 |
|----------------|--------|-------|
| Liigiisii (03) | Luiope | 13/17 |

Code : 000001166648 Date of issue/Date of revision : 16 February 2024

SIGMAFAST 210 HS HARDENER

SECTION 12: Ecological information

| Product/ingredient name | LogPow | BCF | Potential |
|---|---------------------------|----------------------|--------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | 5.54 | 3.2 | Low |
| n-butyl acetate Hydrocarbons, C9, aromatics < 0.1% cumene hexamethylene-di-isocyanate | 2.3 3.7 to 4.5 0.02 | - 10 to 2500 - | Low High Low |

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|---|
| 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | | European waste catalogue (EWC) |
|-------------------|----------|--------------------------------|
| Container | 15 01 06 | mixed packaging |

| English (US) | Europe | 14/17 |
|----------------|--------|-------|
| Liigiisii (00) | Luiope | 17/1/ |

SIGMAFAST 210 HS HARDENER

SECTION 13: Disposal considerations

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

| | ADR/RID | ADN | IMDG | IATA |
|----------------------------------|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number or ID number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | III | III | III | = |
| 14.5 Environmental hazards | No. | Yes. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

ADR/RID : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to

2.2.3.1.5.1.

Tunnel code : (D/E)

: The product is only regulated as an environmentally hazardous substance when transported in tank **ADN**

vessels. This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according

IMDG : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

IATA : None identified.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

instruments

: Not applicable.

English (US) 15/17 **Europe**

SIGMAFAST 210 HS HARDENER

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

15.2 Chemical Safety

Assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

English (US) Europe 16/17

Code : 000001166648 Date of issue/Date of revision : 16 February 2024
SIGMAFAST 210 HS HARDENER

SECTION 16: Other information

| H226 | Flammable liquid and vapor. |
|--------|---|
| H302 | Harmful if swallowed. |
| H304 | May be fatal if swallowed and enters airways. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H330 | Fatal if inhaled. |
| H332 | Harmful if inhaled. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if |
| | inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |

Full text of classifications [CLP/GHS]

| ACUTE TOXICITY - Category 1 |
|--|
| ACUTE TOXICITY - Category 4 |
| AQUATIC HAZARD (LONG-TERM) - Category 2 |
| AQUATIC HAZARD (LONG-TERM) - Category 3 |
| ASPIRATION HAZARD - Category 1 |
| SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 |
| FLAMMABLE LIQUIDS - Category 3 |
| RESPIRATORY SENSITIZATION - Category 1 |
| SKIN CORROSION/IRRITATION - Category 2 |
| SKIN SENSITIZATION - Category 1 |
| SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - |
| Category 3 |
| |

History

Date of issue/ Date of : 16 February 2024

revision

Date of previous issue : 8 December 2023

Prepared by : EHS Version : 1.03

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (US) Europe 17/17