SAFETY DATA SHEET



Date of issue/Date of revision 16 February 2024 Version1.04

Section 1. Identification

Product code	: 000001188507
Product name	: SIGMACOVER 380 HARDENER
CAS number	: Not applicable.
EC number	: Mixture.
Other means of identification 00444782; 00444783	
Product type	: Liquid.
Relevant identified uses of the	e substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC TOXICITY (ACUTE) - Category 1 AQUATIC TOXICITY (CHRONIC) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 59.9%
GHS label elements Hazard pictograms	
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Section 2. Hazards identification

Signal word	4	Danger
Hazard statements	-	Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	•	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/n	nixture
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: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	CAS number	Chemical formula	%
Fatty acids, C18-unsatd., dimers, oligomeric reaction	68082-29-1	(C6H18N4.	≥25 - ≤32
products with tall-oil fatty acids and triethylenetetramine		Unspecified. Unspecified)x	
xylene	1330-20-7	C8-H10	≥10 - ≤24
4-nonylphenol, branched	84852-15-3	C15-H24-O	≥10 - ≤21
2-methylpropan-1-ol	78-83-1	C4-H10-O	≤12
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	C15-H27-N3-O	≤6
ethylbenzene	100-41-4	C8-H10	≤4.5
3,6-diazaoctanethylenediamin	112-24-3	C6-H18-N4	≤3.5
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Product name SIGMACOVER 380 HARDENER

Section 3. Composition/information on ingredients

toluene			108-88-3	C7-H8	≤0.3	
	-	 	 	 	 	

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	sary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

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Ingestion	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
	pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Inhalation Skin contact	 Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations Adverse symptoms may include the following:
Eye contact	: Adverse symptoms may include the following: pain watering redness
Over-exposure signs/sympto	<u>ms</u>
Ingestion	: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Eye contact	: Causes serious eye damage.
Potential acute health effects	

Product code 000001188507

Product name SIGMACOVER 380 HARDENER

Section 4. First aid measures

Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	ctive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways,
	drains and sewers. Inform the relevant authorities if the product has caused
	environmental pollution (sewers, waterways, soil or air). Water polluting material.
	May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits		
kylene		Ministry of Health (Viet Nam, 6/2019). [xylene] STEL: 300 mg/m³ 15 minutes.		
2-methylpropan-1-ol		TWA: 100 mg/m ³ 8 hours. Ministry of Health (Viet Nam, 6/2019). [butanols] STEL: 250 mg/m ³ 15 minutes.		
ethylbenzene		TWA: 150 mg/m ³ 8 hours. ACGIH TLV (United States, 1/2023). Ototoxicant.		
toluene		TWA: 20 ppm 8 hours. Ministry of Health (Viet Nam, 6/2019). STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours.		
Recommended monitoring procedures	nat	ference should be made to appropriate monitoring standards. Reference to ional guidance documents for methods for the determination of hazardous ostances will also be required.		
Appropriate engineering controls	ver cor als	e only with adequate ventilation. Use process enclosures, local exhaust atilation or other engineering controls to keep worker exposure to airborne ataminants below any recommended or statutory limits. The engineering controls o need to keep gas, vapor or dust concentrations below any lower explosive its. Use explosion-proof ventilation equipment.		
Environmental exposure controls	the cas	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measur	<u>es</u>			
Hygiene measures	eat Ap Co cor	ish hands, forearms and face thoroughly after handling chemical products, before ing, smoking and using the lavatory and at the end of the working period. propriate techniques should be used to remove potentially contaminated clothing. Intaminated work clothing should not be allowed out of the workplace. Wash ataminated clothing before reusing. Ensure that eyewash stations and safety owers are close to the workstation location.		
Eye/face protection	: Ch	emical splash goggles and face shield.		
Skin protection				
Hand protection	be this che sho diff sev	emical-resistant, impervious gloves complying with an approved standard should worn at all times when handling chemical products if a risk assessment indicates is necessary. Considering the parameters specified by the glove manufacturer, eck during use that the gloves are still retaining their protective properties. It build be noted that the time to breakthrough for any glove material may be erent for different glove manufacturers. In the case of mixtures, consisting of veral substances, the protection time of the gloves cannot be accurately imated.		
Gloves	: but	yl rubber		

Section 8. Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Not available.
Odor	:	Amine-like.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point	:	Not available.
Boiling point	:	>37.78°C (>100°F)
Flash point	:	Closed cup: 30°C (86°F)
Evaporation rate	:	Not available.
Flammability (solid, gas)	1	Not available.
Lower and upper explosive (flammable) limits	1	Greatest known range: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	1	0.91
Solubility(ies)		Media Result
Colubility(ICS)		cold water Not soluble
Partition coefficient: n- octanol/water	1	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	1	Not available.
Viscosity	:	Kinematic (40°C): >21 mm²/s
Viscosity	:	30 - <40 s (ISO 6mm)

Section 10.	. Stability and reactivity
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Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: The product is stable.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	LD50 Dermal	Rat	>2000 mg/kg	-
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl) phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product code 000001188507

Product name SIGMACOVER 380 HARDENER

Section 11. Toxicological information

Product/ingredient name	Result		Species	Scor	e	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irri	tant	Rabbit	-		-	-
	Skin - Irritant		Human	-		-	-
xylene	Skin - Moderate i	rritant	Rabbit	-		24 hours 500	-
4-nonylphenol, branched	Skin - Erythema/E	Eschar	Rabbit	4		mg -	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible nec	rosis	Rabbit	-		4 hours	7 days
Conclusion/Summary							
Skin	: There are no d	ata availa	able on the mi	xture itse	lf.		
Eyes	: There are no d	ata availa	able on the mi	xture itse	lf.		
Respiratory	: There are no d	ata availa	able on the mi	xture itse	lf.		
<u>Sensitization</u>							
Product/ingredient name	Route of exposure	Species	5		Resu	lt	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse				itizing	
3,6-diazaoctanethylenediamin	skin	Guinea	pig		Sens	itizing	
Skin	: There are no d	ata availa	able on the mi	xture itse	lf.		
Respiratory	: There are no d	ata availa	able on the mi	xture itse	lf.		
<u>Mutagenicity</u>							
Conclusion/Summary	: There are no d	ata availa	able on the mi	xture itse	lf.		
Carcinogenicity							
Conclusion/Summary	: There are no d	ata availa	able on the mi	xture itse	lf.		
Reproductive toxicity							

Conclusion/Summary : There are no data available on the mixture itself. <u>Teratogenicity</u>

Conclusion/Summary : There are no data available on the mixture itself. **Specific target organ toxicity (single exposure)**

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	ot available.	
Potential acute health effects		
Eye contact	auses serious eye damage.	
Inhalation	armful if inhaled. May cause respiratory irritation.	
Skin contact	auses severe burns. May be harmful in contact with skin. Defatting to ay cause an allergic skin reaction.	the skin.
Ingestion	ay be harmful if swallowed. Corrosive to the digestive tract. Causes b	urns.
Symptoms related to the phy	chemical and toxicological characteristics	
Eye contact	lverse symptoms may include the following: in atering dness	
Inhalation	lverse symptoms may include the following: spiratory tract irritation ughing duced fetal weight crease in fetal deaths eletal malformations	
Skin contact	lverse symptoms may include the following: in or irritation dness yness acking stering may occur duced fetal weight crease in fetal deaths eletal malformations	
Ingestion	lverse symptoms may include the following: omach pains duced fetal weight crease in fetal deaths eletal malformations	
	l also chronic effects from short and long term exposure	
Short term exposure Potential immediate effects	ere are no data available on the mixture itself.	

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Section 11. Toxicological information

Potential delayed effects	: There are no data available on the mixture itself.
Long term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2204.56 mg/kg
Dermal	2127.35 mg/kg
Inhalation (vapors)	17.02 mg/l
Inhalation (dusts and mists)	2.19 mg/l

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)pheno			
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-

Section 12. Ecological information

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Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene ethylbenzene toluene	- - -	- - -	Readily Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
4-nonylphenol, branched	5.4	251.19	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	8.32	Low

Mobility in soil Soil/water partition

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and
	dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN2920	UN2920	UN2920
UN proper shipping name	CORROSIVE LIQUID, FLAMMABLE, N.O.S.	CORROSIVE LIQUID, FLAMMABLE, N.O.S.	CORROSIVE LIQUID, FLAMMABLE, N.O.S.
	(4-nonylphenol, branched, xylene)	(4-nonylphenol, branched, xylene)	(4-nonylphenol, branched, xylene)
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional ir	Iformation
UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

ſ	Ingredient name	Category	Notes
	benzene toluene xylene	Category 1 Category 2 Category 2	

Toxic classification (TCVN : 3

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 16 February 2024
Date of previous issue	: 9/1/2023
Version	: 1.04
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

Hatam

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.