Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 16 February 2024



: 1.02

Version

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMACOVER 350 HARDENER
Product code	: 000001172489
Product type	: Liquid.
Other means of identification	: 00220294; 00272755
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to UK CLP/GHS Flam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Code : 000001172489 SIGMACOVER 350 HARDENER	Date of issue/Date of revision	: 16 February 2024
SECTION 2: Hazards identification		

OECTION 2: Mazarda		
Hazard statements	-	Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	:	Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P304 + P310, P501
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture				
Product/ingredient name	Identifiers	%	Classification	Туре
Tatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
Amides, from C18-unsatd. fatty acid dimers, tall-oil fatty acids and triethylenetetramine, reaction products with bisphenol A- epichlorohydrin polymer	CAS: 68953-09-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3,	[1] [2]
English (GB)	United King	dom (UK)		2/16

Code: 000001172489Date of issue/Date of revision: 16 February 2024SIGMACOVER 350 HARDENER				
SECTION 3: Composition/information on ingredients				
2-methylpropan_1-ol	REACH #		H412 Elam Lig 3 H226	[1] [2]

			See Section 16 for the full text of the H statements declared above.	
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
2,4,6-tris(dimethylaminomethyl) phenol	Index: 603-057-00-5 REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]
benzyl alcohol	EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1 REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6	≥10 - ≤25	Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336 Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23	≥10 - <20	H412 Flam. Liq. 3, H226 Skin Irrit. 2, H315	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid m	easures
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

English (GB)	United Kingdom (UK)	3/16

Code :	000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVER	350 HARDENER		

SECTION 4: First aid measures

	ns and effects, both acute and delayed
Potential acute health effect	<u>is</u>
Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.
Over-exposure signs/symp	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
4.3 Indication of any immed	iate medical attention and special treatment needed
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
SECTION 5: Firefigh	iting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising	from the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	 Decomposition products may include the following materials: carbon oxides
products	nitrogen oxides halogenated compounds
5.3 Advice for firefighters	

•	
Special protective actions	: Promptly isolate the scene by removing all persons from the vicinity of the incident if
for fire-fighters	there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk.
	Use water spray to keep fire-exposed containers cool.

English	(GR)
Linghisti	

<mark>Code</mark> SIGMACC	: 000001172489 OVER 350 HARDENER	Date of issue/Date of revision	: 16 February 2024

SECTION 5: Firefighting measures

Special protective : Fire-fighters s equipment for fire-fighters breathing app mode.

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	te	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
	product residue and can be nazardous. Do not reuse container.

Code : 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVER 350 HARDENER		

SECTION 7: Handling and storage

	Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
<mark>xy</mark> lene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
2-methylpropan-1-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 231 mg/m ³ 15 minutes. STEL: 75 ppm 15 minutes. TWA: 154 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES
	ld be made to appropriate monitoring standards. Reference to be documents for methods for the determination of hazardous also be required.

Code : 000001172489 SIGMACOVER 350 HARDENER

Date of issue/Date of revision : 16 February 2024

SECTION 8: Exposure controls/personal protection

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
Fatty acids, C18-unsatd.,	DNEL	Long term Oral	97.2 µg/kg bw/day	General population	Systemic
dimers, oligomeric reaction					
products with tall-oil fatty					
acids and triethylenetetramine					
	DNEL	Long term Dermal	97.2 µg/kg bw/day	General population	
	DNEL	Long term Inhalation	0.169 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.272 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.952 mg/m ³	Workers	Systemic
xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	65.3 mg/m³	General population	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
2-methylpropan-1-ol	DNEL	Long term Inhalation	55 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m³	Workers	Local
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol					
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Fresh water	0.043 mg/l	Assessment Factors	
	Marine water Sewage Treatment Plant Fresh water sediment Marine water sediment Soil	0 mg/l 3.84 mg/l 434.02 mg/kg dwt 43.4 mg/kg dwt 86.78 mg/kg dwt	Assessment Factors Assessment Factors Equilibrium Partitioning Equilibrium Partitioning Equilibrium Partitioning	
English (GB)	English (GB) United Kingdom (UK) 7/16			

Code : 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVER 350 HARDENER		

SECTION 8: Exposure controls/personal protection

· · · · ·	•		
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
2-methylpropan-1-ol	Fresh water	0.4 mg/l	Assessment Factors
	Marine water	0.04 mg/l	Assessment Factors
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.156 mg/kg dwt	-
	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-

English (GB)	United Kingdom (UK) 8/16
Respiratory protection	:
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. nitrile neoprene
Eye/face protection Skin protection	: Chemical splash goggles and face shield.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Individual protection meas	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
8.2 Exposure controls	

Code : 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVER 350 HARDENER		

SECTION 8: Exposure controls/personal protection

	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>						
Physical state	: Liqu	uid.				
Colour	: Cole	: Colourless.				
Odour	: Ami	: Amine-like. [Strong]				
Odour threshold	: Not	available.				
Melting point/freezing point	data		owing ingredient: 3,6			6°F) This is based on min. Weighted averaç
nitial boiling point and boiling range	: >37	: >37.78°C (>100°F)				
Flammability (solid, gas)	: liqui	d				
Upper/lower flammability or explosive limits			n range: Lower: 1.3%	6 Upper: 13	% (benzyl a	lcohol)
Flash point	: Clos	sed cup: 30	°C (86°F)			
Auto-ignition temperature	:					
Ingredient name		°C	°F	N	lethod	
3,6-diazaoctanethylenediamin		337.78	640			
pH Viscosity	Not	••	insoluble in water. C): >21 mm²/s			
Solubility(ies)	:		0). 21111170			
Media	R	esult				
		ot soluble				
cold water						
	• No					
cold water Miscible with water Partition coefficient: n-octar water	: No. nol/ : Not	applicable.				
Miscible with water Partition coefficient: n-octai water		applicable.				
Miscible with water Partition coefficient: n-octai water	nol/ : Not :		sure at 20°C	v	apour pres	sure at 50°C
Uiscible with water Partition coefficient: n-octai water	nol/ : Not :		sure at 20°C	V mm Hg	apour pres	sure at 50°C Method
Miscible with water Partition coefficient: n-octar water Vapour pressure	nol/ : Not : Va	apour Pres				1
Miscible with water Partition coefficient: n-octai water Vapour pressure Ingredient name	nol/ : Not : Va mm Hg	apour Pres kPa <1.6	sure at 20°C Method			1

Code	: 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVE	ER 350 HARDENER		

SECTION 9: Physical and chemical properties

	I he product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties <u>Particle characteristics</u>	: Product does not present an oxidizing hazard.
Median particle size	: Not applicable.

.1.11

.. .

SECTION 10: Stability and reactivity 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

To: Treactivity	
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty				
acids and				
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin		Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	_

Acute toxicity estimates

Co	de : 000001172489	Date of issue/Date of revision	: 16 February 2024
SIC	MACOVER 350 HARDENER		

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 350 HARDENER	6069.2	7198.1	N/A	69.8	11.2
xylene	4300	1700	N/A	11	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
benzyl alcohol	1230	N/A	N/A	N/A	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
Conclusion/Summary	Not available.	•	•	•	
Skin	There are no data available or	the mixture its	self.		

Eyes : There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine		Mouse	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Code	: 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVE	R 350 HARDENER		

SECTION 11: Toxicological information

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes	: Not available.
of exposure	

Potential acute health effects

-	
Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

English (GB)	United Kingdom (UK) 12	/16
Mutagenicity	: No known significant effects or critical hazards.	
Carcinogenicity	: No known significant effects or critical hazards.	
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	\L
Conclusion/Summary	: Not available.	
Not available.		
Potential chronic health eff	ects	
Potential delayed effects	: Not available.	
Potential immediate effects	: Not available.	
Long term exposure		
Potential delayed effects	: Not available.	
Potential immediate effects	: Not available.	
<u>Short term exposure</u>		

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

Code	: 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVE	R 350 HARDENER		

SECTION 11: Toxicological information

Reproductive toxicity

: No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -
Conclusion/Summary	: Not available.	I	

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 da	ays -	-
Conclusion/Summary	: Not availal	ble.	I	
Product/ingredient name	Aquatic half	-life P	hotolysis	Biodegradability
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-		Not readily
xylene benzyl alcohol	-	-		Readily Readily

12.3 Bioaccumulative potential

ethylbenzene

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
benzyl alcohol	0.87	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)			
phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

_

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Readily

Code	: 000001172489	Date of issue/Date of revision	: 16 February 2024
SIGMACOVE	R 350 HARDENER		

SECTION 12: Ecological information

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

is. i waste treatment met			
Product			
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.		
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.		
Waste catalogue			
Waste code	Waste designation		
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances		
Packaging			
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.		
Type of packaging	Waste catalogue		
Container	15 01 06 mixed packaging		
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.		

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN3469	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
14.4 Packing group		111	111	111
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Polyamide)	Not applicable.

Additional information

ADR/RID

: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Conforms to I	Regulation (EC) No. 1907/2006	(REACH), Annex II, as amended by UK REAC	CH Regulation SI 2019/758
<mark>Code</mark> SIGMACOVI	: 000001172489 ER 350 HARDENER	Date of issue/Date of revision	: 16 February 2024
SECTION	N 14: Transport inforn	nation	
Tunnel code	e : (D/E)		
ADN	: The environmentally ha: ≤5 kg.	zardous substance mark is not required when	transported in sizes of ≤5 L or
IMDG	: The marine pollutant ma	ark is not required when transported in sizes o	f ≤5 L or ≤5 kg.
ΙΑΤΑ	: The environmentally ha: regulations.	zardous substance mark may appear if requir	ed by other transportation
14.6 Special user	upright an	t within user's premises: always transport ir d secure. Ensure that persons transporting th of an accident or spillage.	
14.7 Transpo according to instruments	o IMO	ble.	
SECTION	N 15: Regulatory infor	mation	
15.1 Safety,	health and environmental reg	ulations/legislation specific for the substa	nce or mixture
<u>UK (GB)/R</u>	EACH		
Annex XI	V - List of substances subject	to authorisation	
<u>Annex X</u>	<u>IV</u>		
None of t	the components are listed.		
<u>Substan</u>	<u>ces of very high concern</u>		
None of t	the components are listed.		
<u>Ozone de</u>	pleting substances		
Not listed.			
Annex XV	/II - Restrictions : Not applic	able	

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria Category P5c E2

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration BRN = REACH Registration Number
	PBT = Persistent, Bioaccumulative and Toxic

Code :		000001172489
SIGMACOVER	R	350 HARDENER

Date of issue/Date of revision

: 16 February 2024

SECTION 16: Other information

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Corr. 1C, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

<u>History</u>

Date of issue/ Date of revision	: 16 February 2024
Date of previous issue	: 6 February 2023
Prepared by	: EHS
Version	: 1.02

<u>Disclaimer</u>

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.