

# SAFETY DATA SHEET

Date of issue/Date of revision

: 18 February 2024

Version

: 3.05



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : SIGMAWELD 120 HARDENER

**Product code** : 00165057

**Other means of identification**

Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.

**Use of the substance/  
mixture** : Coating.

**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.  
PO Box 7509  
Dammam 31472  
Saudi Arabia  
Tel: 00966 138 47 31 00  
Fax: 00966 138 47 17 34

**e-mail address of person  
responsible for this SDS** : ndpic@sfga.gov.sa

**1.4 Emergency telephone  
number** : 00966 138473100 extn 1001

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Flam. Liq. 2, H225  
Skin Irrit. 2, H315  
Eye Dam. 1, H318  
Repr. 2, H361d  
STOT SE 3, H336  
STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

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## SECTION 2: Hazards identification

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapour.  
Causes skin irritation.  
Causes serious eye damage.  
May cause drowsiness or dizziness.  
Suspected of damaging the unborn child.  
May cause damage to organs through prolonged or repeated exposure.

### Precautionary statements

Prevention

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour.

Response

: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.  
P280, P210, P260, P305 + P351 + P338, P403 + P233, P501

Hazardous ingredients

: toluene  
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear and triethylenetetramine

Supplemental label elements

: Contains N-(3-(trimethoxysilyl)propyl)ethylenediamine and Amines, polyethylenepoly-, triethylenetetramine fraction. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

### Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

### 2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.


Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
 Toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≥25 - ≤50	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	-	[1] [2]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≥5.0 - ≤10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear and triethylenetetramine	EC: 500-381-8 CAS: 157707-72-7	≥5.0 - ≤10	Eye Dam. 1, H318	-	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
N-(3-(trimethoxysilyl)propyl)ethylenediamine	EC: 217-164-6 CAS: 1760-24-3	<1.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
Amines, polyethylenepoly-, triethylenetetramine fraction	REACH #: 01-2119487919-13 EC: 292-588-2 CAS: 90640-67-8	≤0.30	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 <b>See Section 16 for the full text of the H statements declared above.</b>	ATE [Oral] = 1716 mg/kg ATE [Dermal] = 1465 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

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SECTION 3: Composition/information on ingredients

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type  
[1] Substance classified with a health or environmental hazard  
[2] Substance with a workplace exposure limit  
Occupational exposure limits, if available, are listed in Section 8.  
SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact : Causes serious eye damage.
- Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact : Causes skin irritation. Defatting to the skin.
- Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact : Adverse symptoms may include the following:
  - pain
  - watering
  - redness
- Inhalation : Adverse symptoms may include the following:
  - nausea or vomiting
  - headache
  - drowsiness/fatigue
  - dizziness/vertigo
  - unconsciousness
  - reduced foetal weight
  - increase in foetal deaths
  - skeletal malformations

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## SECTION 4: First aid measures

- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides

### 5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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**SECTION 6: Accidental release measures**

For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and material for containment and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

**SECTION 7: Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.  Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878		
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SECTION 7: Handling and storage		
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.	
7.3 Specific end use(s)		
See Section 1.2 for Identified uses.		
SECTION 8: Exposure controls/personal protection		
The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).		
8.1 Control parameters		
Occupational exposure limits		
Product/ingredient name	Exposure limit values	
 luene	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016).</b> TWA: 75 mg/m³ 8 hours. TWA: 20 ppm 8 hours. <b>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006).</b> <b>Absorbed through skin.</b> TWA: 188 mg/m³ 8 hours. TWA: 50 ppm 8 hours. <b>ACGIH TLV (United States, 1/2023). Ototoxicant.</b> TWA: 20 ppm 8 hours.	
Isopropyl alcohol	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016).</b> TWA: 492 mg/m³ 8 hours. TWA: 200 ppm 8 hours. STEL: 984 mg/m³ 15 minutes. STEL: 400 ppm 15 minutes. <b>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006).</b> STEL: 500 ppm 15 minutes. TWA: 983 mg/m³ 8 hours. STEL: 1230 mg/m³ 15 minutes. TWA: 400 ppm 8 hours. <b>ACGIH TLV (United States, 1/2023). Notes: Refers to Appendix A -- Carcinogens. ACGIH 2003 Adoption</b> STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours.	
butanone	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016).</b> STEL: 885 mg/m³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 590 mg/m³ 8 hours. TWA: 200 ppm 8 hours. <b>Cabinet Decree (12) of 2006 Regarding Regulation Concerning</b>	
English (GB)		United Arab Emirates
		7/16



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xylene

**Protection of Air from Pollution (United Arab Emirates, 5/2006).**  
STEL: 300 ppm 15 minutes.  
TWA: 590 mg/m<sup>3</sup> 8 hours.  
STEL: 885 mg/m<sup>3</sup> 15 minutes.  
TWA: 200 ppm 8 hours.  
**ACGIH TLV (United States, 1/2023). Notes: Substances for which there is a Biological Exposure Index or Indices**  
STEL: 885 mg/m<sup>3</sup> 15 minutes.  
STEL: 300 ppm 15 minutes.  
TWA: 590 mg/m<sup>3</sup> 8 hours.  
TWA: 200 ppm 8 hours.  
**Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016). [xylene (o, m & p isomers)]**  
STEL: 651 mg/m<sup>3</sup> 15 minutes.  
STEL: 150 ppm 15 minutes.  
TWA: 434 mg/m<sup>3</sup> 8 hours.  
TWA: 100 ppm 8 hours.  
**Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006). [xylene (all isomers)]**  
STEL: 150 ppm 15 minutes.  
TWA: 434 mg/m<sup>3</sup> 8 hours.  
STEL: 651 mg/m<sup>3</sup> 15 minutes.  
TWA: 100 ppm 8 hours.  
**ACGIH TLV (United States, 1/2023). [p-xylene and mixtures containing p-xylene] Ototoxicant.**  
TWA: 20 ppm 8 hours.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

## 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles and face shield.

### Skin protection

**Hand protection** :



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Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Gloves** : For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, polyvinyl alcohol (PVA), Viton®  
May be used: nitrile rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** :

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	: Liquid.
<b>Colour</b>	: Colourless.
<b>Odour</b>	: Amine-like.
<b>Odour threshold</b>	: Not available.
<b>Melting point/freezing point</b>	: May start to solidify at the following temperature: -86.64°C (-124°F) This is based on data for the following ingredient: butanone. Weighted average: -92.69°C (-134.8°F)
<b>Initial boiling point and boiling range</b>	: >37.78°C
<b>Flammability</b>	: Not available.
<b>Upper/lower flammability or explosive limits</b>	: Greatest known range: Lower: 2% Upper: 12% (Isopropyl alcohol)
<b>Flash point</b>	: Closed cup: 2°C
<b>Auto-ignition temperature</b>	: 399°C (750.2°F)
<b>Decomposition temperature</b>	: Stable under recommended storage and handling conditions (see Section 7).
<b>pH</b>	: Not applicable. insoluble in water.
<b>Viscosity</b>	: Kinematic (40°C): >21 mm²/s

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SECTION 9: Physical and chemical properties

Solubility(ies)

:

Media	Result
cold water	Not soluble


Partition coefficient: n-octanol/ water

:

Not applicable.

Vapour pressure

:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
 Butanone	78.7564	10.5				

Evaporation rate

:

Highest known value: 2 (toluene) Weighted average: 1.83compared with butyl acetate

Relative density

:

0.88

Vapour density

:

Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 2.79 (Air = 1)

Explosive properties

:

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties

:

Product does not present an oxidizing hazard.

Particle characteristics

:

Median particle size

:

Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
Isopropyl alcohol	LC50 Inhalation Vapour	Rat	72600 mg/m³	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5045 mg/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
xylene	LD50 Oral	Rat	4.3 g/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	2413 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
	LD50 Dermal	Rabbit	1465 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
toluene	Category 3	-	Narcotic effects
propan-2-ol	Category 3	-	Narcotic effects
butanone	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

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**SECTION 11: Toxicological information**

Product/ingredient name	Category	Route of exposure	Target organs
toluene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
toluene	ASPIRATION HAZARD - Category 1
xylene	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

Potential acute health effects

<b>Inhalation</b>	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
<b>Ingestion</b>	: Can cause central nervous system (CNS) depression.
<b>Skin contact</b>	: Causes skin irritation. Defatting to the skin.
<b>Eye contact</b>	: Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

<b>Inhalation</b>	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced foetal weight increase in foetal deaths skeletal malformations
<b>Ingestion</b>	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations
<b>Skin contact</b>	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
<b>Eye contact</b>	: Adverse symptoms may include the following: pain watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

Long term exposure

<b>Potential immediate effects</b>	: Not available.
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SECTION 11: Toxicological information

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- Conclusion/Summary : Not available.
- General : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
- Carcinogenicity : No known significant effects or critical hazards.
- Mutagenicity : No known significant effects or critical hazards.
- Reproductive toxicity : Suspected of damaging the unborn child.
- Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol  N-(3-(trimethoxysilyl)propyl)ethylenediamine Amines, polyethylenepoly-, triethylenetetramine fraction	Acute EC50 10100 mg/l	Daphnia - <i>Daphnia magna</i>	48 hours
	Fresh water	Fish	96 hours
	EC50 597 mg/l	Aquatic plants - <i>Daphnia magna</i>	72 hours
	Acute EC50 20 mg/l	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute EC50 31.1 mg/l	Fish - <i>Pimephales promelas</i>	96 hours
	Acute LC50 330 mg/l	Crustaceans	72 hours
	Acute NOEC 2.5 mg/l		

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Toluene	-	-	Readily
xylene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Toluene	2.73	8.32	Low
propan-2-ol	0.05	-	Low
butanone	0.3	-	Low
xylene	3.12	7.4 to 18.5	Low
Amines, polyethylenepoly-, triethylenetetramine fraction	-2.65	-	Low

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SECTION 12: Ecological information

12.4 Mobility in soil

Soil/water partition coefficient (K <sub>oc</sub> )	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
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Hazardous waste	: Yes.
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European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
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Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

IMDG : None identified.

IATA : None identified.

14.6 Special precautions for user

Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out.

English (GB)

United Arab Emirates

15/16



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**SECTION 16: Other information**

Indicates information that has changed from previously issued version.

<b>Abbreviations and acronyms</b>	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number
<b>Full text of abbreviated H statements</b>	: H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H361d Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. H412 Harmful to aquatic life with long lasting effects. EUH066 Repeated exposure may cause skin dryness or cracking.
<b>Full text of classifications [CLP/GHS]</b>	: Acute Tox. 4 ACUTE TOXICITY - Category 4 Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 Asp. Tox. 1 ASPIRATION HAZARD - Category 1 Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3 Repr. 2 REPRODUCTIVE TOXICITY - Category 2 Skin Corr. 1B SKIN CORROSION/IRRITATION - Category 1B Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2 Skin Sens. 1 SKIN SENSITISATION - Category 1 Skin Sens. 1B SKIN SENSITISATION - Category 1B STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

<b>History</b>	
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