SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

Version 6.02

1 March 2024

Section 1. Chemical product and company identification

Product code : 00393171

Product name : SIGMADUR 520/550 HARDENER
Product name : SIGMADUR 520/550 HARDENER

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid.

Colorless.

Aromatic.

Flammable liquid and vapor.

May be harmful if swallowed or in contact with skin.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Harmful if inhaled.

May cause respiratory irritation.

Suspected of causing cancer.

Harmful to aquatic life.

Harmful to aquatic life with long lasting effects.

Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. If eye irritation persists: Get medical advice or attention.

See Section 12 for environmental precautions.

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Product name SIGMADUR 520/550 HARDENER

Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 1.3%

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 2.2%

GHS label elements

Hazard pictograms







Signal word

Hazard statements

: Warning

Flammable liquid and vapor.

May be harmful if swallowed or in contact with skin.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Harmful if inhaled.

May cause respiratory irritation. Suspected of causing cancer.

Harmful to aquatic life.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

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Product name SIGMADUR 520/550 HARDENER

Section 2. Hazards identification

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Storage : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Physical and chemical

hazards

: Flammable liquid and vapor.

Health hazards : May be harmful if swallowed or in contact with skin. Causes skin irritation. May

> cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Prolonged or

repeated contact may dry skin and cause irritation.

Symptoms related to the physical, chemical and toxicological characteristics

: Adverse symptoms may include the following: **Eye contact**

> pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

> irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Environmental hazards : Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

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Product name SIGMADUR 520/550 HARDENER

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

| Ingredient name | % | CAS number |
|---|----------|------------|
| Fexamethylene diisocyanate, oligomers (isocyanurate type) | 70 - 100 | 28182-81-2 |
| xylene isomers mixture | 10 - <25 | 1330-20-7 |
| n-butyl acetate | 1 - <10 | 123-86-4 |
| ethylbenzene | 1 - <10 | 100-41-4 |
| Solvent naphtha (petroleum), light aromatic | 1 - <10 | 64742-95-6 |
| 1,2,4-trimethylbenzene | 1 - <10 | 95-63-6 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.

May cause an allergic skin reaction.

Ingestion: May be harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

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Section 4. First aid measures

Skin contact Adverse symptoms may include the following:

> irritation redness dryness cracking

: No specific data. Ingestion

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

: No specific treatment. **Specific treatments**

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides nitrogen oxides

Cyanate and isocyanate.

hydrogen cyanide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Product name SIGMADUR 520/550 HARDENER

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Special provisions

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0.880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

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Product name SIGMADUR 520/550 HARDENER

Section 7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|------------------------|--|
| xylene isomers mixture | GBZ 2.1 (China, 11/2022). [Xylene (all |
| | isomers)] |
| | PC-STEL: 100 mg/m³ 15 minutes. |
| | PC-TWA: 50 mg/m ³ 8 hours. |
| n-butyl acetate | GBZ 2.1 (China, 11/2022). |
| • | PC-STEL: 300 mg/m³ 15 minutes. |
| | PC-TWA: 200 mg/m³ 8 hours. |
| ethylbenzene | GBZ 2.1 (China, 11/2022). |
| • | PC-STEL: 150 mg/m³ 15 minutes. |
| | PC-TWA: 100 mg/m ³ 8 hours. |
| 1,2,4-trimethylbenzene | ACGIH TLV (United States, 1/2023). |
| • | TWA: 10 ppm 8 hours. |

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection

Skin protection

: Chemical splash goggles.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves
Body protection

: butyl rubber

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity,

wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Colorless.
Odor : Aromatic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 32°C (89.6°F)

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Product name SIGMADUR 520/550 HARDENER

Section 9. Physical and chemical properties

Lower and upper explosive (flammable) limits

: Greatest known range: Lower: 1.4% Upper: 7.6% (n-butyl acetate)

Relative density

: 1.07

Solubility(ies)

MediaResultcold waterNot soluble

Viscosity : Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : In a fire, hazardous decomposition products may be produced.

Incompatible materials: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols,

water. Uncontrolled exothermic reactions occur with amines and alcohols.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following

materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen

cyanide

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|-----------------------|-----------------|--------------|----------|
| Fexamethylene diisocyanate, oligomers (isocyanurate type) | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat - Female | >2500 mg/kg | - |
| xylene isomers mixture | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| n-butyl acetate | LC50 Inhalation Vapor | Rat | >21.1 mg/l | 4 hours |
| | LC50 Inhalation Vapor | Rat | 2000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >17600 mg/kg | - |
| | LD50 Oral | Rat | 10.768 g/kg | - |
| ethylbenzene | LC50 Inhalation Vapor | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| | LD50 Oral | Rat | 3.5 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| | LD50 Oral | Rat | 8400 mg/kg | - |
| 1,2,4-trimethylbenzene | LC50 Inhalation Vapor | Rat | 18000 mg/m³ | 4 hours |
| | LD50 Oral | Rat | 5 g/kg | - |

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Product name SIGMADUR 520/550 HARDENER

Section 11. Toxicological information

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|--------------|-------------|
| xylene isomers mixture | Skin - Moderate irritant | Rabbit | - | 24 hours 500 | - |
| | | | | mg | |

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---|----------------------------------|-------------------|--|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate Solvent naphtha (petroleum), light aromatic | Category 3 Category 3 Category 3 | - | Respiratory tract irritation Narcotic effects Narcotic effects |
| 1,2,4-trimethylbenzene | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

| Name | | Route of exposure | Target organs |
|--------------|------------|-------------------|---------------|
| ethylbenzene | Category 2 | - | - |

Aspiration hazard

| Name | Result |
|------|---|
| | ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 |

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.

May cause an allergic skin reaction.

: May be harmful if swallowed. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

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Product name SIGMADUR 520/550 HARDENER

Section 11. Toxicological information

Eye contact: Adverse symptoms may include the following:

pain or irritation watering

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/ kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|---|------------------|-------------------|--------------------------------|----------------------------------|--|
| GMADUR 520/550 HARDENER Hexamethylene diisocyanate, oligomers (isocyanurate type) | 2920.6 2500 | 2566.6 2500 | N/A N/A | 66.4 N/A | 1.6 1.5 |
| xylene isomers mixture | 4300 | 1700 | N/A | 11 | 1.5 |
| n-butyl acetate | 10768 | N/A | N/A | N/A | N/A |
| ethylbenzene | 3500 | 17800 | N/A | 17.8 | 1.5 |
| Solvent naphtha (petroleum), light aromatic | 8400 | 3480 | N/A | N/A | N/A |
| 1,2,4-trimethylbenzene | 5000 | N/A | N/A | 18 | 1.5 |

Other information

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Product name SIGMADUR 520/550 HARDENER

Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|--|--|----------------------|
| Fexamethylene diisocyanate, oligomers (isocyanurate type) | | Algae - scenedesmus subspicatus | 72 hours |
| | Acute EC50 >100 mg/l Acute LC50 >100 mg/l | Daphnia - daphnia magna Fish - Danio rerio (zebra fish) | 48 hours 96 hours |
| n-butyl acetate | Acute LC50 18 mg/l | Fish | 96 hours |
| ethylbenzene | Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water | Daphnia Daphnia - Ceriodaphnia dubia | 48 hours |
| Solvent naphtha (petroleum), light aromatic | Acute LC50 8.2 mg/l | Fish | 96 hours |

Persistence/degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|-----------------------|--------------------------|------|----------|
| n-butyl acetate | TEPA and OECD 301D | 83 % - Readily - 28 days | - | - |
| ethylbenzene | - | 79 % - Readily - 10 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------------|-------------------|------------|------------------|
| Fexamethylene diisocyanate, | - | - | Not readily |
| oligomers (isocyanurate type) | | | |
| xylene isomers mixture | - | - | Readily |
| n-butyl acetate | - | - | Readily |
| ethylbenzene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|---|-------------|-----------------|------------|
| Fexamethylene diisocyanate, oligomers (isocyanurate type) | | 3.2 | Low |
| xylene isomers mixture n-butyl acetate | | 7.4 to 18.5 | Low Low |
| ethylbenzene 1,2,4-trimethylbenzene | 3.6 3.63 | 79.43 120.23 | Low Low |

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

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Product name SIGMADUR 520/550 HARDENER

Section 12. Ecological information

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers

Section 14. Transport information

| | China | UN | IMDG | IATA |
|-----------------------------|-----------------|-----------------|-----------------|-----------------|
| UN number | UN1263 | UN1263 | UN1263 | UN1263 |
| UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| Transport hazard class(es) | 3 | 3 | 3 | 3 |
| Packing group | III | III | III | III |
| Environmental hazards | No. | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

CN : None identified. UN : None identified. **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

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Section 15. Regulatory information

China inventory (IECSC)

: All components are listed or exempted.

References

: Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

Section 16. Other information

History

Date of issue/Date of

revision

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EHS

: 1 March 2024

Key to abbreviations

ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or quarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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