SAFETY DATA SHEET



Date of issue 1 March 2024

Version 8

Section 1. Identification		
Chemical name	: SIGMARINE 48 GREY 5177	
GHS product identifier	: SIGMARINE 48 GREY 5177	
Code	: 00393243	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries International Inc. Taiwan Branch. No.209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan Tel: 886 3 3663922 886 3 3751639 (Automotive OEM Coatings Products). Fax: 886 3 2182667	
Emergency telephone number	: North: +886-3-3663922 North : +886-911998320 South: +886-7-8718105 South : +886-932793707	

Section 2. Hazards identification

Classification of the	: AMMABLE LIQUIDS - Category 3
substance or mixture	CARCINOGENICITY - Category 1B
	TOXIC TO REPRODUCTION - Category 1B
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -
	Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
	AQUATIC TOXICITY (CHRONIC) - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the
	aquatic environment: 38%
GHS label elements	
Hazard pictograms	
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Signal word	: Danger

Product name SIGMARINE 48 GREY 5177

Section 2. Hazards identification

Hazard statements	 Flammable liquid and vapor. May cause drowsiness or dizziness. May cause cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS)) Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture		_
Hazardous ingredients	Concentration %	CAS number
Maphtha (petroleum), hydrodesulfurized heavyTalc , not containing asbestiform fibres2-ethylhexanoic acid, zirconium salt2-butanone oxime2-ethylhexanoic acid, cobalt saltcalcium bis(2-ethylhexanoate)2-ethylhexanoic acid	25 - <50 3 - <5 1 - <3 0.3 - <1 0.1 - <0.3 0.1 - <0.3 0.1 - <0.3	64742-82-1 14807-96-6 22464-99-9 96-29-7 13586-82-8 136-51-6 149-57-5
Hazardous ingredients	Concentration %	CAS number
Naphtha (petroleum), hydrodesulfurized heavy Talc , not containing asbestiform fibres 2-ethylhexanoic acid, zirconium salt 2-butanone oxime 2-ethylhexanoic acid, cobalt salt calcium bis(2-ethylhexanoate) 2-ethylhexanoic acid	25 - <50 3 - <5 1 - <3 0.3 - <1 0.1 - <0.3 0.1 - <0.3 0.1 - <0.3	64742-82-1 14807-96-6 22464-99-9 96-29-7 13586-82-8 136-51-6 149-57-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary	first aid measures
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Most important symptom	s/effects, acute and delayed
Potential acute health ef	ffects

Eye contact	No known significant effects or critical hazards.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

	No specific data. Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	Adverse symptoms may include the following: irritation dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

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Section 4. First aid measures

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Not suitable	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

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Section 6. Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe : handling	Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
	Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
Conditions for safe storage, : including any incompatibilities	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits		
ralc (Mg3H2(SiO3)4) 2-ethylhexanoic acid, zirconium salt		TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018).STEL: 4 mg/m³ 15 minutes. TWA: 2 mg/m³ 8 hours.TW Minstry of Labor, labor permissible 		
		TWA: 5 mg/m³, (as Zr) 8 hours.		
Appropriate engineering controls	ventilation or other engineering contaminants below any recomr	on. Use process enclosures, local exhaust controls to keep worker exposure to airborne nended or statutory limits. The engineering controls dust concentrations below any lower explosive tilation equipment.		
Individual protection measu	res			
Respiratory protection	hazards of the product and the s workers are exposed to concent appropriate, certified respirators	sed on known or anticipated exposure levels, the safe working limits of the selected respirator. If trations above the exposure limit, they must use by Use a properly fitted, air-purifying or air-fed proved standard if a risk assessment indicates this is		
Hand protection	be worn at all times when handli this is necessary. Considering to check during use that the gloves should be noted that the time to different for different glove many	gloves complying with an approved standard should ing chemical products if a risk assessment indicates the parameters specified by the glove manufacturer, as are still retaining their protective properties. It breakthrough for any glove material may be ufacturers. In the case of mixtures, consisting of on time of the gloves cannot be accurately		
Gloves	: F or prolonged or repeated hand	ling, use the following type of gloves:		
	Recommended: nitrile rubber, n	eoprene		
Skin protection		dditional skin protection measures should be g performed and the risks involved and should be handling this product.		
Eye protection	: Safety glasses with side shields			
Hygiene measures	before eating, smoking and usin Appropriate techniques should b	e thoroughly after handling chemical products, ig the lavatory and at the end of the working period. be used to remove potentially contaminated clothing. fore reusing. Ensure that eyewash stations and workstation location.		

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Section 9. Physical and chemical properties

Appearance

Physical state	1	Liquid.	
Color	1	Gray.	
Odor	:	Aromatic.	
Odor threshold	:	Not available.	
рН	:	Not applicable.	
Melting point	1	Not available.	
Boiling point	:	>37.78°C (>100°F)	
Flash point	:	Closed cup: 40°C (104°F)	
Flammability (solid, gas)	1	Not available.	
Burning time	1	Not applicable.	
Burning rate	1	Not applicable.	
Decomposition temperature	1	Not available.	
Evaporation rate	1	Not available.	
Lower and upper explosive (flammable) limits	1	Not available.	
Vapor pressure	:	Not available.	
Vapor density	:	Not available.	
Relative density	:	1.04	
Colubility/ico)		Media	Result
Solubility(ies)	1	cold water	Not soluble
Partition coefficient: n- octanol/water	:	Not applicable.	
Auto-ignition temperature	:	Not available.	
Viscosity	:	Kinematic (40°C): >21 mm	1²/s

Section 10. Stability and reactivity

Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides
Hazardous polymerization	 Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Result	Species	Dose	Exposure
LD50 Oral	Rat	>5000 mg/kg	-
LD50 Dermal	Rabbit	>5 g/kg	-
LD50 Oral	Rat	>5 g/kg	-
LD50 Dermal	Rabbit	1100 mg/kg	-
LD50 Oral	Rat	100 mg/kg	-
LD50 Dermal	Rat	>2000 mg/kg	-
LD50 Oral	Rat	3640 mg/kg	-
	LD50 Oral LD50 Dermal LD50 Oral LD50 Dermal LD50 Oral LD50 Oral LD50 Dermal	LD50 OralRatLD50 DermalRabbitLD50 OralRatLD50 OralRatLD50 OralRatLD50 OralRatLD50 OralRatLD50 DermalRat	LD50 OralRat>5000 mg/kgLD50 DermalRabbit>5 g/kgLD50 OralRat>5 g/kgLD50 DermalRat1100 mg/kgLD50 OralRat100 mg/kgLD50 OralRat>2000 mg/kg

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrodesulfurized heavy	Category 3	-	Narcotic effects
Talc (Mg3H2(SiO3)4)	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
2-butanone oxime	Category 1	-	upper respiratory tract
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrodesulfurized heavy	Category 1	-	central nervous system (CNS)
2-butanone oxime	Category 2	-	blood system

Name	Result
Naphtha (petroleum), hydrodesulfurized heavy	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Inhalation	:	Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Ingestion	1	Can cause central nervous system (CNS) depression.
Skin contact	1	Defatting to the skin. May cause skin dryness and irritation.
Eye contact	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eyes	: No specific data.	
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations	
Skin	: Adverse symptoms may include the following: irritation dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	 Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations 	

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Section 11. Toxicological information

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Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health e	<u>ifects</u>
Not available.	
General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: May damage fertility or the unborn child.
Inhalation	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Eye contact	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMARINE 48 GREY 5177	N/A	N/A	N/A	81.4	N/A
Talc (Mg3H2(SiO3)4)	N/A	N/A	N/A	11	N/A
2-butanone oxime	100	1100	N/A	N/A	N/A
2-ethylhexanoic acid, cobalt salt	500	N/A	N/A	N/A	N/A
2-ethylhexanoic acid	3640	2500	N/A	N/A	N/A

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-ethylhexanoic acid, zirconium salt	Acute LC50 >100 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
 butanone oxime ethylhexanoic acid 	0.63 2.7		Low Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling
	emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Naphtha (petroleum), Not applicable. hydrodesulfurized heavy)	

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

List of chemicals for which manufacturing or handling is defined as "work specially hazardous to health"

: This product contains substances "Specially hazardous to health": xylene, methanol, butanone, butan-2-ol, acetone.

Regulations Applicable:

- 1. Rules for Occupational Safety and Health Facilities
- 2. Regulations for the Labeling and Hazard Communication of Hazardous Chemicals
- 3. Prevention Rules for Organic Solvent Intoxication/Poisoning.
- 4. Standards of Permissible Exposure Limits of Airborne Hazardous Substances in Workplace
- 5. Traffic Safety Regulation of Road.

Taiwan GHSPage: 12/13

Section 16. Other information

References	Not available.		
Organization that	Name: PPG Industries International Inc., Taiwan Branch		
prepared the SDS	yuan County, Taiwan		
Person who prepared the SDS	Title: Technical mar Technical mar	•	Name: (Signature): Tony Cheng Daniel Wu
Date of issue	1 March 2024		
Date of previous issue	ate of previous issue : 8/30/2022		
Version	: 8		
m arsigma Indicates information that has changed from previously issued version.			
Remarks	: New SDS layout incorporating TW Table 2017		
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway		

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

by Rail

UN = United Nations

ADR = The European Agreement concerning the International Carriage of

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

MARPOL = International Convention for the Prevention of Pollution From Ships,

RID = The Regulations concerning the International Carriage of Dangerous Goods

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

<u>Disclaimer</u>

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient