# **SAFETY DATA SHEET**



Date of issue/Date of revision 4 March 2024 Version 1

Section 1. Identification			
Product code	: 00468573		
Product name	: SIGMADUR 520 MAT BASE RAL 7012		
Product type	: Liquid.		
Relevant identified uses of the substance or mixture and uses advised against			
Product use	Coating. Professional applications, Used by spraying.		
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737		
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)		

## Section 2. Hazards identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A CARCINOGENICITY - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	irritation) - Category 3

**GHS label elements, including precautionary statements** 

Hazard pictograms



Signal word	1	Danger
Hazard statements	:	Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause cancer.
Descention of statements		

### **Precautionary statements**

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## Section 2. Hazards identification

Prevention	:	Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapor. Wash thoroughly after handling.
Response	:	IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Not applicable.
Other hazards which do not	:	Prolonged or repeated contact may dry skin and cause irritation.

result in classification

## Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

### **CAS number/other identifiers**

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
xylene	10 - <20	1330-20-7
Talc , not containing asbestiform fibres	10 - <20	14807-96-6
Solvent naphtha (petroleum), light aromatic	5 - <10	64742-95-6
ethylbenzene	5 - <10	100-41-4
1,2,4-trimethylbenzene	3 - <5	95-63-6
2-methoxy-1-methylethyl acetate	3 - <5	108-65-6
Octadecanamide, N,N'-1,6-hexanediylbis[12-hydroxy-	0.3 - <1	55349-01-4
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	0.3 - <1	41556-26-7
cumene	0.1 - <0.3	98-82-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

## Section 4. First aid measures

### Description of necessary first aid measures Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is Inhalation irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

## Section 4. First aid measures

Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

### Most important symptoms/effects, acute and delayed

Potential acute health effects				
Eye contact :	Causes serious eye irritation.			
Inhalation :	Harmful if inhaled. May cause respiratory irritation.			
Skin contact	Causes skin irritation. Defatting to the skin.			
Ingestion :	No known significant effects or critical hazards.			
Over-exposure signs/symptoms				
Eye contact :	Adverse symptoms may include the following: pain or irritation watering redness			
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing			
Skin contact :	Adverse symptoms may include the following: irritation redness dryness cracking			
Ingestion :	No specific data.			

Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	:	No specific treatment.	
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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## Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	<ul> <li>Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.</li> </ul>

## Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

### **Occupational exposure limits**

Ingredient name	Exposure limits
xylene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene]
	PEL (short term): 651 mg/m <sup>3</sup> 15 minutes.
	PEL (short term): 150 ppm 15 minutes.
	PEL (long term): 434 mg/m <sup>3</sup> 8 hours.
	PEL (long term): 100 ppm 8 hours.
Talc , not containing asbestiform fibres	Workplace Safety and Health Act
	(Singapore, 2/2006).
	PEL (long term): 2 mg/m <sup>3</sup> 8 hours.
ethylbenzene	Workplace Safety and Health Act
	(Singapore, 2/2006).
	PEL (short term): 543 mg/m <sup>3</sup> 15 minutes.
	PEL (short term): 125 ppm 15 minutes.
	PEL (long term): 434 mg/m <sup>3</sup> 8 hours.

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1,2,4-trimethylbenzene cumene			PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). [Trimethyl benzene] PEL (long term): 123 mg/m <sup>3</sup> 8 hours. PEL (long term): 25 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 246 mg/m <sup>3</sup> 8 hours. PEL (long term): 50 ppm 8 hours.
Recommended monitoring procedures	:		riate monitoring standards. Reference to nods for the determination of hazardous
Appropriate engineering controls	:	contaminants below any recommende	ols to keep worker exposure to airborne ed or statutory limits. The engineering controls concentrations below any lower explosive
Environmental exposure controls	:		
Individual protection measur	<u>'es</u>		
Hygiene measures	:	eating, smoking and using the lavator Appropriate techniques should be use	bughly after handling chemical products, before y and at the end of the working period. ed to remove potentially contaminated clothing. eusing. Ensure that eyewash stations and tation location.
Eye/face protection	4	Chemical splash goggles.	
Skin protection			
Hand protection	:	be worn at all times when handling ch this is necessary. Considering the pa check during use that the gloves are s should be noted that the time to break	s complying with an approved standard should emical products if a risk assessment indicates rameters specified by the glove manufacturer, still retaining their protective properties. It othrough for any glove material may be rers. In the case of mixtures, consisting of the of the gloves cannot be accurately
Gloves	:	For prolonged or repeated handling, u	se the following type of gloves:
		Recommended: neoprene, natural rub butyl rubber May be used: nitrile rubber, Chloropre	ober (latex), polyvinyl alcohol (PVA), Viton®, ne

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## Section 8. Exposure controls/personal protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	iquid.	
Color	iray.	
Odor	romatic.	
рН	ot applicable.	
Boiling point	37.78°C (>100°F)	
Flash point	losed cup: 30°C (86°F)	
Evaporation rate	ighest known value: 0.84 (ethylbenzene) Weighted average: 0.79compa utyl acetate	red with
Flammability (solid, gas)	quid	
Vapor pressure	ighest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene).  We verage: 0.66 kPa (4.95 mm Hg) (at 20°C)	ighted
Vapor density	ighest known value: 4.6 (Air = 1) (2-methoxy-1-methylethyl acetate). W verage: 3.87 (Air = 1)	/eighted
Relative density	27	
Solubility/ioo)	ledia Result	
Solubility(ies)	old water Not soluble	
Auto-ignition temperature	owest known value: 280 to 470°C (536 to 878°F) (Solvent naphtha (petro ght aromatic).	leum),
Viscosity	inematic (40°C (104°F)): >21 mm²/s (>21 cSt)	

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

## Section 11. Toxicological information

### Information on toxicological effects

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum),	LD50 Dermal	Rabbit	3.48 g/kg	-
light aromatic				
	LD50 Oral	Rat	8400 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5 g/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	LD50 Oral	Rat	3.125 g/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	2260 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit		24 hours 500 mg	-

### **Conclusion/Summary**

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## Section 11. Toxicological information

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	
<b>Conclusion/Summary</b>	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
<b>Carcinogenicity</b>	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
Reproductive toxicity	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.
Teratogenicity	
<b>Conclusion/Summary</b>	: There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
cumene	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 2 Category 2	-	hearing organs -

### **Aspiration hazard**

Name	Result
xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
cumene	ASPIRATION HAZARD - Category 1

### Information on the likely : Not available. routes of exposure

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## Section 11. Toxicological information

### Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin.
Ingestion	: No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure **Potential immediate** : Not available. effects Potential delayed effects : Not available. Long term exposure **Potential immediate** : Not available. effects Potential delayed effects : Not available. Potential chronic health effects General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure. **Mutagenicity** : No known significant effects or critical hazards. **Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity Acute toxicity estimates

## Section 11. Toxicological information

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Route	ATE value
Inhalation (vapors)	9013.82 mg/kg 21.34 mg/l 2.47 mg/l

### Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

## Section 12. Ecological information

### **Toxicity**

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
Conclusion/Summary	: Not available.		1

### Persistence/degradability

Product/ingredient name	Test	Result		Dose	Inoculum
ethylbenzene 2-methoxy-1-methylethyl acetate	-	79 % - Readil 83 % - Readil		-	-
Conclusion/Summary	: Not availa	able.		•	
Product/ingredient name	Aquatic hal	f-life	Photoly	sis	Biodegradability
xylene ethylbenzene 2-methoxy-1-methylethyl acetate			- - -		Readily Readily Readily

### **Bioaccumulative potential**

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## Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
cumene	3.55	35.48	Low

### Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and
	sewers.

## Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

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Section 14. Transport information

### **Additional information**

- UN: None identified.IMDG: None identified.
- IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

## Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

### International regulations

**Montreal Protocol** 

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

## Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 4 March 2024
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: EHS
Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations</li> </ul>

Indicates information that has changed from previously issued version.

Notice to reader

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## Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.