SAFETY DATA SHEET



Date of issue/Date of revision 10 March 2024 Version 1

Section 1. Identification		
Product code	: 00350158	
Product name	: SIGMALINE 403 HS (41) HARDENER	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Consumer applications, Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 1C
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
	SKIN SENSITIZATION - Category 1

GHS label elements, includir	g precautionary statements
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled.
Precautionary statements	
General	: Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing vapor.
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Product name SIGMALINE 403 HS (41) HARDENER

Section 2. Hazards identification

Response	:	IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	1	Store locked up.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	:	Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number EC number	Not applicable.Mixture.		
Ingredient name		%	CAS number
Epoxy Amine Resin		25 - <50	SUB127764
benzyl alcohol		10 - <20	100-51-6
Poly[oxy(methyl-1,2-ethat (2-aminomethylethoxy)-	nediyl)], α-(2-aminomethylethyl)-ω-	10 - <20	9046-10-0 (n = 2-6)
ethylbenzene		5 - <10	100-41-4
xylene		5 - <10	1330-20-7
2-methylpropan-1-ol		3 - <5	78-83-1
cyclohexanone		1 - <3	108-94-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary fir	st aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
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Section 4. First aid measures

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Ingestion
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: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>s</u>	
Eye contact	:	Causes serious eye damage.
Inhalation	:	Harmful if inhaled.
Skin contact	1	Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	1	No known significant effects or critical hazards.
Over-exposure signs/sympt	on	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	÷	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains
Indication of immediate medi	<u>ca</u>	l attention and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, wit the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident i there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency : No action shall be taken involving any personal risk or without suitable training

personnel	•	Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions	for safe	handling
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Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Storage temperature: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limitsWorkplace Safety and Health Act (Singapore, 2/2006).PEL (short term): 543 mg/m³ 15 minutes.PEL (short term): 125 ppm 15 minutes.PEL (long term): 434 mg/m³ 8 hours.PEL (long term): 100 ppm 8 hours.		
ethylbenzene			
xylene	PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours.		
2-methylpropan-1-ol	PEL (long term): 100 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006).		

Section 8. Exposure controls/personal protection

cyclohexanone		PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 100 mg/m ³ 8 hours. PEL (long term): 25 ppm 8 hours.
Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	<u>'es</u>	
Hygiene measures		Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	1	Chemical splash goggles and face shield.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	1	nitrile neoprene
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Section 8. Exposure controls/personal protection

Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
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Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	id.	
Color	orless.	
Odor	natic.	
рН	luble in water.	
Boiling point	78°C (>100°F)	
Flash point	ed cup: 34°C (93.2°F)	
Evaporation rate	nest known value: 0.84 (ethylbenzene) Weighted average: 0.43cc I acetate	ompared with
Flammability (solid, gas)	d	
Vapor pressure	nest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylprop ghted average: 0.49 kPa (3.68 mm Hg) (at 20°C)	an-1-ol).
Vapor density	nest known value: 3.7 (Air = 1) (benzyl alcohol). Weighted avera	ge: 3.54 (Air =
Relative density		
Colubility(icc)	dia Result	
Solubility(ies)	I water Not soluble	
Auto-ignition temperature	est known value: 415°C (779°F) (2-methylpropan-1-ol).	
Viscosity	ematic (40°C (104°F)): >21 mm²/s (>21 cSt)	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

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Section 10. Stability and reactivity

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
Poly[oxy(methyl-	LD50 Dermal	Rat	2980 mg/kg	-
1,2-ethanediyl)], α-				
(2-aminomethylethyl)-ω-				
(2-aminomethylethoxy)-				
	LD50 Oral	Rat	2885 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
cyclohexanone	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	1800 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient nan	ne	Result	Species	Score	Exposure	Observation
xylene		Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary						
Skin	1	There are no data available	on the mixtur	e itself.		
Eyes	1	There are no data available	on the mixtur	e itself.		
Respiratory	1	There are no data available	on the mixtur	e itself.		
Sensitization						
Conclusion/Summary						
Skin	1	There are no data available	e on the mixtur	e itself.		
Respiratory	1	There are no data available	e on the mixtur	e itself.		
Mutagenicity						
Conclusion/Summary	:	There are no data available	e on the mixtu	re itself.		
Carcinogenicity						
Conclusion/Summary Reproductive toxicity	:	There are no data available	e on the mixtu	re itself.		

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Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3		Respiratory tract irritation
2-methylpropan-1-ol	Category 3		Respiratory tract irritation
cyclohexanone	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	• •	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result	
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on the likely routes of exposure	: Not available.
Potential acute health effects	<u>5</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur

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Section 11. Toxicological information

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: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure				
Short term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Long term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Potential chronic health effe	ects			
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. 			
Carcinogenicity	: No known significant effects or critical hazards.			
Mutagenicity	: No known significant effects or critical hazards.			
Reproductive toxicity	: No known significant effects or critical hazards.			

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3791.8 mg/kg
Dermal	3999.34 mg/kg
Inhalation (gases)	117142.74 ppm
Inhalation (vapors)	36.64 mg/l
Inhalation (dusts and mists)	1.86 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/ aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Toxicity

Section 12. Ecological information

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Product/ingredient name	Result	Species	Exposure
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	EC50 15 mg/l	Algae	72 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Conclusion/Summary	: There are no data available on the	mixture itself.	

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-
Conclusion/Summary : There are no data available on the mixture itself.				

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
Poly[oxy(methyl-	-	-	Not readily
1,2-ethanediyl)], α-			
(2-aminomethylethyl)-ω-			
(2-aminomethylethoxy)-			
ethylbenzene	-	-	Readily
xylene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
benzyl alcohol	0.87	-	Low
ethylbenzene	3.6	79.43	Low
xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
cyclohexanone	0.86	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	=	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

- UN: None identified.IMDG: None identified.IATA: None identified.
- Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations Montreal Protocol Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

History

Section 16. Other information

HISTORY	
Date of issue/Date of revision	: 10 March 2024
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.