Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 11 March 2024

Version : 1.02



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: AMERCOAT 71 TC BASE RAL 1023
Product code	: 00280994
Product type	: Liquid.
Other means of identification	: Not available.
1.2 Relevant identified uses o	f the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to UK CLP/GHS Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 Aquatic Chronic 3, H412 The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended. See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Warning

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SECTION 2: Hazards	ic	lentification
Hazard statements	:	Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. Suspected of causing cancer. Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	-	Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. P202, P280, P210, P273, P261, P501
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	nen	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No.	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
1907/2006, Annex XIII		

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

Other hazards which do not result in classification

3.2 Mixtures :	Mixture			
Product/ingredient name	Identifiers	%	Classification	Туре
kylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>≥10 - ≤25</td><td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317</td><td>[1]</td></mw<=1100)<>	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
4-methylpentan-2-one	REACH #: 01-2119473980-30 EC: 203-550-1	≥5.0 - ≤10	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1] [2]
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SECTION 3: Compos	sition/information on i	ngredients		
	CAS: 108-10-1 Index: 606-004-00-4		Carc. 2, H351 STOT SE 3, H336 EUH066	
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥1.0 - ≤5.0	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304	[1] [2]

			See Section 16 for the full text of the H statements declared above.		
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	H411 EUH066 Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	[1] [2]	
Hydrocarbons, C9, aromatics > 0.1% cumene	Index: 601-023-00-4 REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	≥0.30 - ≤2.7	Asp. Tox. 1, H304 Aquatic Chronic 3, H412 Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2,	[1]	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid	measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

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SECTION 4: First aid	measures
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
4.2 Most important sympton	s and effects, both acute and delayed
Potential acute health effect	
Eye contact	: Causes serious eye irritation.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	toms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
4.3 Indication of any immedi	ate medical attention and special treatment needed
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides

5.3 Advice for firefighters

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SECTION 5: Firefighting measures

Special protective actions	1	Promptly isolate the scene by removing all persons from the vicinity of the incident if
for fire-fighters		there is a fire. No action shall be taken involving any personal risk or without
		suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	ote	ctive equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
6.4 Reference to other	:	See Section 1 for emergency contact information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

See Section 13 for additional waste treatment information.

See Section 8 for information on appropriate personal protective equipment.

7.1 Precautions for safe handling

sections

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when
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SECTION 7: Handling and storage

	not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours.
4-methylpentan-2-one	TWA: 50 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin. STEL: 416 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 208 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 560 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
ethylbenzene toluene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed
	through skin.
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SECTION 8: Exposure controls/personal protection

STEL: 384 mg/m ³ 15 minutes.
STEL: 100 ppm 15 minutes.
TWA: 191 mg/m ³ 8 hours.
TWA: 50 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES
4-methylpentan-2-one	4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE
Recommended monitoring : Reference sho	uld be made to appropriate monitoring standards. Reference to

national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

procedures

Product/ingredient name	Туре	Exposure	Value	Population	Effects
x ylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	
	DNEL	Long term Inhalation	65.3 mg/m³	General population	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	-
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
4-methylpentan-2-one	DNEL	Long term Dermal	4.2 mg/kg bw/day	General population	
	DNEL	Long term Dermal	11.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m³	General population	Local
	DNEL	Long term Inhalation	14.7 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	83 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	83 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m ³	General population	Local
	DNEL	Short term Inhalation	155.2 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	208 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	208 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	4.2 mg/kg bw/day	General population	
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	43.9 mg/m ³	General population	
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	15 mg/m ³	General population	
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
Hydrocarbons, C9, aromatics	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
> 0.1% cumene					
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	General population	
	DNEL	Long term Dermal	11 mg/kg bw/day	General population	
	DNEL	Long term Oral	11 mg/kg bw/day	General population	
toluene	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	
	DNEL	Long term Inhalation	192 mg/m³	Workers	Local
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SECTION 8: Exposure controls/personal protection

DNEL	Long term Inhalation	192 mg/m³	Workers	Systemic
DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
DNEL	Short term Inhalation	226 mg/m ³	General population	Local
DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
DNEL	Short term Inhalation	384 mg/m ³	Workers	Local
DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic
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PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
4-methylpentan-2-one	Fresh water	0.6 mg/l	Assessment Factors
	Marine water	0.06 mg/l	Assessment Factors
	Sewage Treatment Plant	27.5 mg/l	Assessment Factors
	Fresh water sediment	8.27 mg/kg	Equilibrium Partitioning
	Marine water sediment	0.83 mg/kg	Equilibrium Partitioning
	Soil	1.3 mg/kg	Equilibrium Partitioning
1-methoxy-2-propanol	Fresh water	10 mg/l	Assessment Factors
	Marine water	1 mg/l	Assessment Factors
	Sewage Treatment Plant	100 mg/l	Assessment Factors
	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	Soil	2.47 mg/kg	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-
toluene	Fresh water	0.68 mg/l	Sensitivity Distribution
	Marine water	0.68 mg/l	Sensitivity Distribution
	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	16.39 mg/kg dwt	-

8.2 Exposure controls

controls or other engi any recomm vapour or du		Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measu	ires	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	:	Chemical splash goggles.
Hand protection	1	

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SECTION 8: Exposure controls/personal protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. butyl rubber
: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>							
Physical state	: Liquio	: Liquid.					
Colour	: Yello	W.					
Odour	: Arom	atic.					
Odour threshold	: Not a	vailable.					
Melting point/freezing point	on da	: May start to solidify at the following temperature: -84.7°C (-120.5°F) This is based on data for the following ingredient: 4-methylpentan-2-one. Weighted average: -93.17°C (-135.7°F)					
Initial boiling point and boiling range	: >37.78°C (>100°F)						
Flammability (solid, gas)	: liquid						
Upper/lower flammability or explosive limits	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)						
Flash point	: Closed cup: 26°C (78.8°F)						
Auto-ignition temperature	:						
Ingredient name		°C	°F	Method			
2-[(2-methoxy-4-nitrophenyl)azo]-N- (2-methoxyphenyl)-3-oxobutyramide		180	356	VDI 2263			

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SECTION 9: Physical and chemical properties

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рН	Not applicable. Not applicable. insoluble in water.	
Viscosity	: Kinematic (40°C): >21 mm ² /s	
Solubility(ies)	:	
Media	Result	
cold water	Not soluble	
Miscible with water	: No.	

Partition coefficient: n-octanol/ : Not applicable. water

Vapour pressure

	Va	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
<mark>4</mark> -methylpentan-2-one	15.75128	2.1					
Relative density	: 1.27	7			L		
Vapour density	: Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.59 (Air = 1)						
Explosive properties	The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.						
Oxidising properties	: Pro	duct does r	not present an oxic	dizing hazard.			
Particle characteristics							
Median particle size	: Not	applicable					

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredier	nts.
10.2 Chemical stability	: The product is stable.	
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.	
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition pr Refer to protective measures listed in sections 7 and 8.	oducts.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.	
10.6 Hazardous decomposition products	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides	

SECTION 11: Toxicological information

11.1 Information on toxicological effects Acute toxicity

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Product/ingredient name	Result	Species	Dose	Exposure
X lene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
,	LD50 Oral	Rat	>2000 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapour	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
_	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Hydrocarbons, C9,	LD50 Dermal	Rabbit	>3160 mg/kg	-
aromatics > 0.1% cumene				
	LD50 Oral	Rat - Female	3492 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 71 TC BASE RAL 1023	N/A	7902.1	N/A	36.0	N/A
xylene	4300	1700	N/A	11	N/A
4-methylpentan-2-one	2080	N/A	N/A	11	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
Hydrocarbons, C9, aromatics > 0.1% cumene	3492	N/A	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
kylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary	: Not available.			·	
Skin	: There are no data available of	n the mixture it	self.		
Eyes	: There are no data available of	n the mixture it	self.		
Respiratory	: There are no data available of	n the mixture it	self.		
Sensitisation					
Conclusion/Summary					
Skin	: There are no data available of	n the mixture it	self.		
Respiratory	: There are no data available of	n the mixture it	self.		
<u>Mutagenicity</u>					
Conclusion/Summary Carcinogenicity	: There are no data available of	n the mixture it	self.		
Conclusion/Summary Reproductive toxicity	: There are no data available of	n the mixture it	self.		
Conclusion/Summary <u>Teratogenicity</u>	: There are no data available of	n the mixture it	self.		
Conclusion/Summary	: There are no data available of	n the mixture it	self.		

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SECTION 11: Toxicological information

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
4-methylpentan-2-one	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2		-

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

ot	exp	osu	re		

Potential acute health effects	5	
Eye contact	:	Causes serious eye irritation.
Inhalation	:	May cause respiratory irritation.
Skin contact	:	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Balance de la desarro d'actor	

Delayed and immediate effect	ts as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects Long term exposure	: Not available.

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Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia - Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish - Goldfish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Hydrocarbons, C9, aromatics > 0.1% cumene	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours
Conclusion/Summary	: Not available.		+

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
4-methylpentan-2-one ethylbenzene Hydrocarbons, C9, aromatics > 0.1% cumene	OECD 301F - -	83 % - Readily - 28 days 79 % - Readily - 10 days 75 % - Readily - 28 days	- - -	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
 Vene 4-methylpentan-2-one ethylbenzene Hydrocarbons, C9, aromatics > 0.1% cumene toluene 	- - - -	- - - -	Readily Readily Readily Readily Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
4-methylpentan-2-one	1.9	-	Low
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low
toluene	2.73	8.32	Low

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SECTION 12: Ecological information

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

Hazardous waste

<u>Waste catalogue</u>	
Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging Waste catalogue Container 15 01 06 mixed packaging **Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information				
	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group		III	III	
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14.5 Environmental hazards	No.		Yes.	No.	No.	
Marine pollutan substances	t Not app	licable.	Not applicable.	Not applicable.	Not applicable.	
Additional infor	mation	ł				
ADR/RID Tunnel code	: None identifie : (D/E)	d.				
ADN	 The product is only regulated as an environmentally hazardous substance when transported in tank vessels. 					
IMDG	: None identifie	d.				
ΙΑΤΑ	: None identifie	lone identified.				
14.6 Special pred user		upright and se	-	lways transport in closed ns transporting the produc		
14.7 Transport ir according to IMC instruments		Not available.				

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>UK (GB)/REACH</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

SECTION 16: Other information

Indicates information that has changed from previously issued version.

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SECTION 16: Other information

Abbreviations and	: ATE = Acute Toxicity Estimate
acronyms	GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
	Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
	No. 720 and amendments
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = GB CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

XICITY - Category 4
M (CHRONIC) AQUATIC HAZARD - Category 2
M (CHRONIC) AQUATIC HAZARD - Category 3
IN HAZARD - Category 1
SENICITY - Category 1B
SENICITY - Category 2
EYE DAMAGE/EYE IRRITATION - Category 2
E LIQUIDS - Category 2
E LIQUIDS - Category 3
CTIVE TOXICITY - Category 2
ROSION/IRRITATION - Category 2
SITISATION - Category 1
TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

<u>History</u>

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SECTION 16: Other information				
Date of previous issue	: 21 October 2023			
Prepared by	: EHS			

Version

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