SAFETY DATA SHEET



Date of issue/Date of revision 20 March 2024 Version 5.02

Section 1. Identification		
Product code	: 00273017	
Product name	: SIGMATHERM 230 BASE GREY	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements, including precautionary statements

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Signal word	: Danger	
Hazard statements	: Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure.	

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Precautionary statements

Hazard pictograms

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Section 2. Hazards identification

Prevention	: ₩ear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapor. Wash thoroughly after handling.
Response	: Get medical advice or attention if you feel unwell. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Not applicable.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation. **result in classification**

Section 3. Composition/information on ingredients

Substance/mixture	1.1	Mixture
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CAS number/other identifiers

CAS number: Not applicable.EC number: Mixture.		
Ingredient name	%	CAS number
 Phenol, polymer with formaldehyde, glycidyl ether (MW<=700) xylene Talc , not containing asbestiform fibres 2-methylpropan-1-ol crystalline silica, respirable powder (<10 microns) ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine 	20 - <25 10 - <20 5 - <10 3 - <5 1 - <3 1 - <3 0.1 - <0.3	28064-14-4 1330-20-7 14807-96-6 78-83-1 14808-60-7 100-41-4 100545-48-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

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Section 4. First aid measures

Ingestion

: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential coute health offer		
Potential acute health effe		
Eye contact	uses serious eye damage.	
Inhalation	mful if inhaled. May cause respirator	y irritation.
Skin contact	uses skin irritation. Defatting to the sk	in. May cause an allergic skin reaction.
Ingestion	known significant effects or critical ha	zards.
Over-exposure signs/symp		
Eye contact	verse symptoms may include the follow n ering ness	wing:
Inhalation	verse symptoms may include the follow piratory tract irritation Ighing	wing:
Skin contact	verse symptoms may include the follow n or irritation ness ness cking tering may occur	wing:
Ingestion	verse symptoms may include the follow mach pains	ving:
Indication of immediate mee	ention and special treatment neede	<u>d, if necessary</u>
Notes to physician	at symptomatically. Contact poison trantities have been ingested or inhaled.	eatment specialist immediately if large
Specific treatments	specific treatment.	
Protection of first-aiders	uspected that fumes are still present, sk or self-contained breathing appara	rsonal risk or without suitable training. If it the rescuer should wear an appropriate tus. It may be dangerous to the person uscitation. Wash contaminated clothing or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Fire-fighting measures

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Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for con	tainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
x ylene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene]
	PEL (short term): 651 mg/m ³ 15 minutes.
	PEL (short term): 150 ppm 15 minutes.
	PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
Talc , not containing asbestiform fibres	Workplace Safety and Health Act
	(Singapore, 2/2006).
	PEL (long term): 2 mg/m ³ 8 hours.
2-methylpropan-1-ol	Workplace Safety and Health Act
	(Singapore, 2/2006).

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Section 8. Exposure controls/personal protection

			PEL (long term): 152 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours.
crystalline silica, respirable powder (<10 microns)			ACGIH TLV (United States, 1/2023). [Silica,
			crystalline]
			TWA: 0.025 mg/m³ 8 hours. Form: Respirable
ethylbenzene			Workplace Safety and Health Act
,			(Singapore, 2/2006).
			PEL (short term): 543 mg/m ³ 15 minutes.
			PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m³ 8 hours.
			PEL (long term): 100 ppm 8 hours.
Recommended monitoring	:	Reference should be made to approp	riate monitoring standards. Reference to
procedures			nods for the determination of hazardous
Appropriate engineering	:	Use only with adequate ventilation. U	se process enclosures, local exhaust
controls		ventilation or other engineering control	ls to keep worker exposure to airborne
			ed or statutory limits. The engineering controls concentrations below any lower explosive
		limits. Use explosion-proof ventilation	
Environmental exposure	1		ocess equipment should be checked to ensure
controls		cases, fume scrubbers, filters or engi	environmental protection legislation. In some
		equipment will be necessary to reduce	
Individual protection measur	<u>es</u>		
Hygiene measures	4		oughly after handling chemical products, before
			y and at the end of the working period. to remove potentially contaminated clothing.
		Contaminated work clothing should no	ot be allowed out of the workplace. Wash
		contaminated clothing before reusing. showers are close to the workstation	Ensure that eyewash stations and safety
Eye/face protection		Chemical splash goggles and face sh	
Skin protection	-	••••••••••••••••••••••••••••••••••••••	
Hand protection	:	Chemical-resistant, impervious gloves	s complying with an approved standard should
		be worn at all times when handling ch	emical products if a risk assessment indicates
			rameters specified by the glove manufacturer, still retaining their protective properties. It
			through for any glove material may be
		-	rers. In the case of mixtures, consisting of
		several substances, the protection timestimated.	le of the gloves cannot be accurately
Gloves	:	butyl rubber	
Body protection	:		body should be selected based on the task
			d and should be approved by a specialist
		wear anti-static protective clothing. For	nere is a risk of ignition from static electricity, or the greatest protection from static
		discharges, clothing should include ar	
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Section 8. Exposure controls/personal protection

Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	1	Liquid.
Color	1	Various
Odor	:	Aromatic.
рН	1	insoluble in water.
Boiling point	:	>37.78°C (>100°F)
Flash point	:	Closed cup: 23°C (73.4°F)
Evaporation rate	:	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.75compared with butyl acetate
Flammability (solid, gas)	:	liquid
Vapor pressure	:	Highest known value: <1.6 kPa (<12 mm Hg) (at 20°C) (2-methylpropan-1-ol). Weighted average: 1.05 kPa (7.88 mm Hg) (at 20°C)
Vapor density	:	Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.47 (Air = 1)
Relative density	:	1.78
Colubility(ico)		Media Result
Solubility(ies)	-	cold water Not soluble
Auto-ignition temperature	:	Lowest known value: 415°C (779°F) (2-methylpropan-1-ol).
Viscosity	:	Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
Viscosity	:	60 - 100 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
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Section 10. Stability and reactivity

Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/ oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Octadecanoic acid,	LC50 Inhalation Dusts and mists	Rat	5.05 mg/l	4 hours
12-hydroxy-, reaction products with ethylenediamine				
2	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
₩ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary	
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Skin
Skin

: There are no data available on the mixture itself.

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Respiratory
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Eyes

: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

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Section 11. Toxicological information

Mutagenicity

Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene	Category 1	inhalation	-
	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effect	<u>ets</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
	hysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following:
	pain watering
	redness

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Section 11. Toxicological information

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effe	cts	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
Potential chronic health eff	ect	<u>s</u>
General	:	May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

Numerical measures of toxicity

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Acute toxicity estimates

Route	ATE value
Øermal	8506.19 mg/kg
Inhalation (vapors)	24.55 mg/l
Inhalation (dusts and mists)	3.15 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
₽-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 >10 mg/l Acute LC50 >10 mg/l	Daphnia - <i>Daphnia magna</i> Fish - <i>Oncorhynchus mykiss</i>	48 hours 96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
		79 % - Readily - 10 days 22 % - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Vylene ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	-	-	Readily Readily Inherent

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ylene 2-methylpropan-1-ol ethylbenzene Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	3.12 1 3.6 >5.86	7.4 to 18.5 - 79.43 -	Low Low Low High

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group		III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.

- **IMDG** : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
- IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 20 March 2024
Date of previous issue	: 1/9/2023
Version	: 5.02
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.