SAFETY DATA SHEET

Date of issue/Date of revision

: 25 March 2024

Version

: 1





SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMACOVER 350 BASE BLACK
Product code	: 000001201841
Other means of identification 00477025	on
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
1.3 Details of the supplier of	the safety data sheet
Sigma Paint Saudi Arabia Ltc PO Box 7509, Dammam 314 Saudi Arabia Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34	
e-mail address of person responsible for this SDS	: PS.ACEMEA@ppg.com
1.4 Emergency telephone number	: 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Chronic 3, H412 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards	identification
Hazard pictograms	
	: Danger
Hazard statements	 Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour.
Response	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Not applicable.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P260, P305 + P351 + P338, P310, P501
Hazardous ingredients	 Epoxy Resin (700<mw<=1100)< li=""> bis-[4-(2,3-epoxipropoxi)phenyl]propane 2-methylpropan-1-ol crystalline silica, respirable powder (<10 microns) </mw<=1100)<>
Supplemental label elements	: Contains epoxy constituents. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requiren	<u>ients</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPv
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

2 2	Mixtures
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: Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Epoxy Resin (700 <mw <=1100)</mw 	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤15	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
bis-[4-(2,3-epoxipropoxi) phenyl]propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5%	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/ kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥1.0 - ≤4.5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥1.0 - ≤5.0	STOT RE 1, H372 (inhalation)	-	[1] [2]
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	REACH #: 01-0000017900-73 EC: 432-840-2 CAS: 220926-97-6 Index: 616-201-00-7	≥1.0 - ≤5.0	Acute Tox. 4, H332 STOT RE 2, H373 (lungs) (inhalation) Aquatic Chronic 4, H413	ATE [Inhalation (dusts and mists)] = 3.56 mg/l	[1] [2]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

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SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	1	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health e	ffects
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sy</u>	<u>mptoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
4.3 Indication of any imm	ediate medical attention and special treatment needed
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION	5: Firefighting measures		
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5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.	
6.3 Methods and material for	containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and
explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively,
or if water-insoluble, absorb with an inert dry material and place in an appropriate waste
disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	 See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Appropriate engineering : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of	Product/ingredient	name		Exposure limit values		
stress STEL: 100 ppm 15 minutes. TWA: 221 mg/m³ 8 hours. TWA: 50 ppm 8 hours. TWA: 50 ppm 8 hours. 2-methylpropan-1-ol IPEL (-). TWA: 5 ppm STEL: 10 ppm ACGIH TLV (United States, 1/2023). TWA: 50 ppm 8 hours. TWA: 50 ppm 8 hours. TWA: 50 ppm 8 hours. TWA: 50 ppm 8 hours. TWA: 50 ppm 8 hours. ethylbenzene EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 200 ppm 16 minutes. STEL: 200 ppm 16 minutes. STEL: 200 ppm 16 minutes. TWA: 420 mg/m³ 6 hours. TWA: 100 ppm 8 hours. TWA: 100 ppm 8 hours. TWA: 100 ppm 8 hours. TWA: 0.025 mg/m³ 6 hours. TWA: 0.026 mg/m³ 6 hours. STEL: 804 mg/m³ 6 hours. STEL: 804 mg/m³ 6 hours. STEL: 804 mg/m³ 6 hours. TWA: 0.025 mg/m³ 6 hours. TWA: 0.025 mg/m³ 6 hours. TWA: 0.025 mg/m³ 6 hours. TWA: 0.026 mg/m³ 6 hours. Stell TLV (United States). TWA: 0 mg/m³ form: Inhalable particle TWA: 0 mg/m³ form: Inhalable particle TWA: 0 mg/m³ form: Inhalable particle TWA: 3 mg/m³, (inhalable dust) Form: Respirable particle TWA: 3 mg/m³, (inhalable dust) Form: Respirable particle TWA: 10 mg/m³ form: Inhalable particle Twa tothylogit particle tothemasures Hyglene meas	xylene		Absorbed through sk	in.	re]	
benzyl alcohol IPEL (-). 2-methylpropan-1-ol TWA: 55 ppm 2-methylpropan-1-ol ACGIH TLV (United States, 1/2023). thylbenzene TWA: 55 ppm 8 hours. ethylbenzene EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 300 ppm 15 minutes. STEL: 300 ppm 15 minutes. crystalline silica, respirable powder (<10 micros)			STEL: 100 ppm 15 m TWA: 221 mg/m ³ 8 ho	inutes. ours.		
2-methylpropan-1-ol ACGIH TLV (United States, 1/2023). TWA: 152 mg/m³ 8 hours. TWA: 50 ppm 8 hours. ethylbenzene EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 200 ppm 15 minutes. STEL: 200 ppm 15 minutes. STEL: 200 ppm 8 hours. crystalline silica, respirable powder (<10 microns)	benzyl alcohol		IPEL (-).	5.		
ethylbenzene EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 884 mg/m ⁻¹ 15 minutes. crystalline silica, respirable powder (<10 microns)	2-methylpropan-1-ol		ACGIH TLV (United S			
crystalline silica, respirable powder (<10 microns)	ethylbenzene		TWA: 50 ppm 8 hours. EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes.			
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine ACGIH TLV (United States). TWA: 10 mg/m³ Form: Inhalable particle TWA: 3 mg/m³, (inhalable dust) Form: Respirable particle TWA: 3 mg/m³, (inhalable dust) Form: Respirable particle Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - General nequirements for the performance of procedures for the measurement of chemical agents). Reference to national guidance documents for methods for the determination of hazardous substances will also be required. 8.2 Exposure controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of hazardous substances will also be required. 8.2 Exposure controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of hazardous substances will also be required. 8.2 Exposure controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Individual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminate	crystalline silica, respirable pov	/der (<10 microns)	ACGIH TLV (United S	tates, 1/2023). [Silica, crystallin	e]	
proceduresStandard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.8.2 Exposure controls:Appropriate engineering controls:Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of other engineering controls to keep worker exposure to airborne contaminants below an recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.Individual protection measures:Hygiene measures:Hygiene measures::Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection Skin protection: Chemical splash goggles and face shield.	with 1,3-benzenedimethanamir	with 1,3-benzenedimethanamine and		tates). I: Inhalable particle	cle	
Appropriate engineering controls: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of other engineering controls to keep worker exposure to airborne contaminants below an recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.Individual protection measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection Skin protection: Chemical splash goggles and face shield.		Standard EN 689 by inhalation to c strategy) Europe application and u biological agents requirements for agents) Referen	 (Workplace atmospher hemical agents for comp an Standard EN 14042 se of procedures for the European Standard E the performance of proc ce to national guidance 	es - Guidance for the assessmer parison with limit values and mea (Workplace atmospheres - Guide assessment of exposure to cher N 482 (Workplace atmospheres - cedures for the measurement of c documents for methods for the de	t of exposure surement for the nical and General chemical	
controlsother engineering controls to keep worker exposure to airborne contaminants below an recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.Individual protection measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection: Chemical splash goggles and face shield.	3.2 Exposure controls					
Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection Skin protection: Chemical splash goggles and face shield.	Appropriate engineering controls	other engineering recommended of vapour or dust co	controls to keep worke statutory limits. The er oncentrations below any	r exposure to airborne contaminangineering controls also need to k	ints below any eep gas,	
 eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eye/face protection Skin protection 	Individual protection measure	<u>s</u>				
Skin protection	Hygiene measures	eating, smoking a Appropriate tech Contaminated wo contaminated clo	and using the lavatory and niques should be used to ork clothing should not b othing before reusing. E	nd at the end of the working perio o remove potentially contaminate e allowed out of the workplace. N nsure that eyewash stations and s	d. d clothing. Vash	
Hand protection :		Chemical splash	goggles and face shield	l.		
	Hand protection					
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	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

	Kinematic (40°C): >21 n	nm²/s		
Viscosity	: Kinematic (room temper		²/s	
рН	: Not applicable.			
Decomposition temperature	: Stable under recommen	ded storage and	handling cond	litions (see Section 7).
	2-methylpropan-1-ol	415	779	
Auto-ignition temperature	: Ingredient name	°C	°F	Method
Flash point	: Closed cup: 30°C			
Upper/lower flammability or explosive limits	: Greatest known range: L	_ower: 1.3% Upp	er: 13% (ben:	zyl alcohol)
Flammability	: Not available.			
Initial boiling point and boiling range	: >37.78°C			
Melting point/freezing point	on data for the following (437°F)			C (2906.6°F) This is based /eighted average: 224.99°C
Odour threshold	: Not available.			
Odour	: Aromatic. [Slight]			
Colour	: Black.			
Physical state	: Liquid.			

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SECTION 9: Physical and chemical properties

Viscosity	1	> 100 s (ISO 6mm)						
Solubility(ies)	:							
Media		Result						
cold water		Not soluble						
Partition coefficient: n-octanol/ water	:	Not applicable.						
Vapour pressure	:		Vapou	ır Press	sure at 20°C	Vapo	our press	sure at 50°C
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
Evaporation rate	:	Highest known value butyl acetate	e: 0.84 (eth	ylbenze	ene) Weighted	d average	e: 0.59co	mpared with
Relative density	:	1.48						
Vapour density	:	Highest known value Weighted average: 5			bis-[4-(2,3-epo	xipropox	i)phenyl]	oropane).
Explosive properties	:	The product itself is a vapour or dust with a			the formation	of an exp	olosible m	nixture of
Oxidising properties	:	Product does not pre	esent an o	xidizing	hazard.			
article characteristics								

9.2 Other information

No additional information.

SECTION 10: Stabilit	y and reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
bis-[4-(2,3-epoxipropoxi)phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
-	mists		-	
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
12-hydroxyoctadecanoic acid, reaction	LC50 Inhalation Dusts and	Rat	3.56 mg/l	4 hours
products with 1,3-benzenedimethanamine	mists		Ū.	
and hexamethylenediamine				
-	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene bis-[4-(2,3-epoxipropoxi)phenyl]propane	Skin - Moderate irritant Eyes - Mild irritant Eyes - Redness of the conjunctivae Skin - Oedema Skin - Erythema/Eschar Skin - Mild irritant	Rabbit Rabbit Rabbit Rabbit Rabbit Rabbit	- - 0.4 0.5 0.8 -	24 hours 500 mg 24 hours 24 hours 4 hours 4 hours 4 hours 4 hours	- - - - -

Conclusion/Summary

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Description for an a	The second state of the later of the second state of the second st

Respiratory

: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxi)phenyl]propane	skin	Mouse	Sensitising

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	

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Conclusion/Summary Teratogenicity	: There are no d	ata available on the mixture	e itself.	
Conclusion/Summary	: There are no d	ata available on the mixture	e itself.	
Product/in	gredient name	Category	Route of exposure	Target organs
Information on likely routes of exposure	: Not available.		Letter	
Potential acute health effe	ects			
Inhalation	: No known signi	ficant effects or critical haz	zards.	
Ingestion	: No known sign	ficant effects or critical haz	zards.	
Skin contact	: Causes skin irr	itation. Defatting to the ski	n. May cause an alle	ergic skin reaction.
Eye contact	: Causes serious	s eye damage.		
Symptoms related to the p	ohysical, chemical a	nd toxicological characte	<u>eristics</u>	
Inhalation	: No specific data	а.		
Ingestion	: Adverse sympt stomach pains	oms may include the follow	<i>v</i> ing:	
Skin contact	: Adverse sympt pain or irritation redness dryness cracking blistering may o		/ing:	
Eye contact	: Adverse sympt pain watering redness	oms may include the follow	<i>v</i> ing:	
Delayed and immediate ef	fects as well as chr	onic effects from short a	nd long-term expos	<u>ure</u>
Short term exposure				
Potential immediate effects	: Not available.			
Potential delayed effect	s : Not available.			
Potential immediate effects	: Not available.			
Potential delayed effect	s: Not available.			
Potential chronic health ef	<u>ffects</u>			
Not available.				
Conclusion/Summary	: Not available.			
General	: May cause dan repeated conta	nage to organs through pro ct can defat the skin and le d, a severe allergic reactior	ad to irritation, crack	ing and/or dermatitis.
Carcinogenicity		ficant effects or critical haz	zards.	
Mutagenicity	-	ficant effects or critical haz		
Reproductive toxicity	•	ficant effects or critical haz		
Other information	: Not available.			

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SECTION 11: Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Acute LC50 1.8 mg/l Fresh	Daphnia - <i>daphnia</i>	48 hours
	water	magna	
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
12-hydroxyoctadecanoic acid, reaction products with	Acute EC50 >100 mg/l	Algae -	72 hours
1,3-benzenedimethanamine and	_	Pseudokirchneriella	
hexamethylenediamine		subcapitata	
		(microalgae)	
	Acute EC50 >100 mg/l	Daphnia - <i>Daphnia</i>	48 hours
		magna (Water flea)	
	Acute LC50 >100 mg/l	Fish - Oncorhynchus	96 hours
		mykiss (rainbow	
		trout)	
	Chronic NOEC 100 mg/l	Algae -	72 hours
		Pseudokirchneriella	
		subcapitata	
	Chronic NOEC ≥50 mg/l	Daphnia - <i>Daphnia</i> <i>magna (Water flea)</i>	21 days

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	- OECD 301D Ready Biodegradability - Closed Bottle Test	79 % - Readily - 10 days 9 % - Not readily - 29 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene bis-[4-(2,3-epoxipropoxi)phenyl]propane benzyl alcohol ethylbenzene	- - -	-	Readily Not readily Readily Readily

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SECTION 12: Ecological information

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	>6	-	High

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.
mobility	· Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC)

Waste code		Waste designation
08 01 11*	waste paint and	varnish containing organic solvents or other hazardous substances
ackaging		
Methods of disposal		tion of waste should be avoided or minimised wherever possible. Waste should be recycled. Incineration or landfill should only be considered when not feasible.
Type of packaging		European waste catalogue (EWC)
Container	15 01 06	mixed packaging

English	(GB)
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Conforms to Regulation (EC) No. 1907/2006	(REACH), Annex II, a	s amended by Com	mission Regulation (EU)	
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SECTION 13: Disposal considerations

 Special precautions This material and its container must be disposed of in a staken when handling emptied containers that have not be Empty containers or liners may retain some product residues may create a highly flammable or explosive atm Do not cut, weld or grind used containers unless they have internally. Avoid dispersal of spilt material and runoff and drains and sewers. 	een cleaned or rinsed out. dues. Vapour from product nosphere inside the container. ve been cleaned thoroughly
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SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	III	111	Ш
14.5 Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID	This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
Tunnel code	: (D/E)
IMDG	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
ΙΑΤΑ	: None identified.

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk	: Not applicable.
according to IMO	
instruments	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

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SECTION 15: Regula	atory information		
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.		
Other national and internat	tional regulations.		
Explosive precursors	: Not applicable.		
Ozone depleting substand Not listed.	<u>ces (1005/2009/EU)</u>		
15.2 Chemical safety assessment	: No Chemical Safety A	ssessment has been carried out.	
SECTION 16: Other	information		
Indicates information that	has changed from previou	sly issued version.	
Abbreviations and acronyms	1272/2008] DNEL = Derived No E EUH statement = CLI	Labelling and Packaging Regulation [Re Effect Level P-specific Hazard statement o Effect Concentration	gulation (EC) No.
Full text of abbreviated H statements	H226FlammableH302Harmful if sH304May be fataH312Harmful in oH315Causes skinH317May causeH318Causes serH319Causes serH319Causes serH335May causeH336May causeH372Causes darH373May causeH411Toxic to aquH412Harmful to aH413May cause	al if swallowed and enters airways. contact with skin. n irritation. an allergic skin reaction. rious eye damage. rious eye irritation. nhaled. respiratory irritation. drowsiness or dizziness. mage to organs through prolonged or rep damage to organs through prolonged or uatic life with long lasting effects. aquatic life with long lasting effects. long lasting harmful effects to aquatic life	repeated exposure.
Full text of classifications [CLP/GHS]	: Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Aquatic Chronic 4 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Irrit. 2 Skin Sens. 1 STOT RE 1 STOT RE 2 STOT SE 3	ACUTE TOXICITY - Category 4 LONG-TERM (CHRONIC) AQUAT LONG-TERM (CHRONIC) AQUAT LONG-TERM (CHRONIC) AQUAT ASPIRATION HAZARD - Category SERIOUS EYE DAMAGE/EYE IRI SERIOUS EYE DAMAGE/EYE IRI FLAMMABLE LIQUIDS - Category FLAMMABLE LIQUIDS - Category SKIN CORROSION/IRRITATION SKIN SENSITISATION - Category SPECIFIC TARGET ORGAN TOX EXPOSURE - Category 1 SPECIFIC TARGET ORGAN TOX EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOX EXPOSURE - Category 3	TIC HAZARD - Category 3 TIC HAZARD - Category 4 A TIC HAZARD - Category 4 RITATION - Category 1 RITATION - Category 2 2 3 - Category 2 1 CICITY - REPEATED
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SECTION 16: Other information		

SECTION 16: Other information

<u>History</u>	
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Date of previous issue	: No previous validation
Prepared by	: EHS
Version	: 1

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