SAFETY DATA SHEET

Date of issue/Date of revision 3 April 2024

Version7.01

Section 1. Identification

Product code	: 00218767
Product name	: SIGMAZINC 109HS BASE REDGREY
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC TOXICITY (ACUTE) - Category 1 AQUATIC TOXICITY (CHRONIC) - Category 1 ✓ercentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 4.9%
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Very toxic to aquatic life with long lasting effects.
Precautionary statements	

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Section 2. Hazards identification

Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number: Not applicable.EC number: Mixture.			
Ingredient name	CAS number	Chemical formula	%
Zinc powder - zinc dust (stabilized)	7440-66-6	Zn	≥75 - ≤90
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	C21-H24-O4	≤10
xylene	1330-20-7	C8-H10	≤4
Époxy Resin (700 <mw<=1100)< td=""><td>25036-25-3</td><td>(C21H24O4. C15H16O2)x</td><td>≤2.9</td></mw<=1100)<>	25036-25-3	(C21H24O4. C15H16O2)x	≤2.9
Talc , not containing asbestiform fibres	14807-96-6	3Mg-O.4Si-O2. H2-O	≤3
1-methoxy-2-propanol	107-98-2	C4-H10-O2	≤3
Solvent naphtha (petroleum), light aromatic	64742-95-6	C36H48	≤1.3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

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Section 4. First aid measures

Ingestion

: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>s</u>			
Eye contact	:	Causes serious eye irritation.		
Inhalation	:	No known significant effects or critical hazards.		
Skin contact	1	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.		
Ingestion	1	No known significant effects or critical hazards.		
Over-exposure signs/sympt	on	<u>IS</u>		
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness		
Inhalation	:	No specific data.		
Skin contact	:	Adverse symptoms may include the following: irritation redness dryness cracking		
Ingestion	:	No specific data.		
Indication of immediate medical attention and special treatment needed, if necessary				
Notes to physician	1	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.		
Specific treatments	:	No specific treatment.		
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.		

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	onta	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13).

Section 7. Handling and storage

 Protective measures Put on appropriate personal protective equipment history of skin sensitization problems should not which this product is used. Do not get in eyes of Avoid breathing vapor or mist. Avoid release to adequate ventilation. Wear appropriate respirate Do not enter storage areas and confined spaces in the original container or an approved alternate kept tightly closed when not in use. Store and ut flame or any other ignition source. Use explosite 	t be employed in any process in or on skin or clothing. Do not ingest. the environment. Use only with tor when ventilation is inadequate. s unless adequately ventilated. Keep ive made from a compatible material, use away from heat, sparks, open

Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for

emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

		lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
₩ylene Talc , not containing asbestiform fibres		Ministry of Health (Viet Nam, 6/2019). [xylene] STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours. Ministry of Health (Viet Nam, 6/2019). TWA: 3 mg/m ³ 8 hours. Form: inhalable dust TWA: 1 mg/m ³ 8 hours. Form: respirable
1-methoxy-2-propanol		dust TWA: 2 mg/m ³ 8 hours. Form: total dust concentration ACGIH TLV (United States, 1/2023). STEL: 369 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 184 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
Recommended monitoring procedures		opriate monitoring standards. Reference to ethods for the determination of hazardous
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	vironmental exposure : Emissions from ventilation or work process equipment should be checked to	

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	:	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Various
Odor	: Aromatic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 33°C (91.4°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
Vapor pressure	: Not available.
Vapor density	: Not available.

Section 9. Physical and chemical properties

Relative density	1	3.22
Solubility(ies)		Media Result
	Ċ	cold water Not soluble
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Kinematic (40°C): >21 mm²/s
Viscosity	:	60 - 100 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zínc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5.4 mg/l	4 hours
. ,	LD50 Oral	Rat	>2000 mg/kg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-

Section 11. Toxicological information

Skin - Edema

Skin - Mild irritant

Skin - Erythema/Eschar

Skin - Moderate irritant

Conclusion/Summary Irritation/Corrosion : There are no data available on the mixture itself.

Date of issue 3 April 2024

0.5

0.8

4 hours

4 hours

4 hours

mg

24 hours 500

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Irritation/Corrosion					
Product/ingredient name	Result	Species	Score	Exposure	Observation
is-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-

Rabbit

Rabbit

Rabbit

Rabbit

Conclusion/Summary

: There are no data available on the mixture itself.

- : There are no data available on the mixture itself.
- : There are no data available on the mixture itself.

Sensitization

Respiratory

xylene

Skin

Eyes

Product/ingredient name	Route of exposure	Species	Result	
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing	
Skin Respiratory		o data available on the odata available on the		
Mutagenicity Conclusion/Summary Carcinogenicity	: There are no	o data available on the	mixture itself.	
Conclusion/Summary Reproductive toxicity	: There are no	o data available on the	mixture itself.	
Conclusion/Summary Teratogenicity	: There are no	o data available on the	mixture itself.	
Conclusion/Summary	: There are no	data available on the	mixture itself.	

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol Solvent naphtha (petroleum), light aromatic	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

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Section 11. Toxicological information

Information on the likely routes of exposure	: Not available.
Potential acute health effect	
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
-	
Delayed and immediate effe	ts and also chronic effects from short and long term exposure
Delayed and immediate effe	
Short term exposure Potential immediate	ts and also chronic effects from short and long term exposure
Short term exposure Potential immediate effects	ts and also chronic effects from short and long term exposure : There are no data available on the mixture itself.
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Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	11328.66 mg/kg
Dermal	5208.82 mg/kg
Inhalation (vapors)	246.64 mg/l
Inhalation (dusts and mists)	33.63 mg/l

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Section 11. Toxicological information

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc powder - zinc dust (stabilized)	Acute EC50 0.106 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Chronic EC10 6.3 µg/l	Daphnia - <i>Daphnia magna</i> - Neonate	21 days
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - <i>daphnia magna</i>	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
s-[4-(2,3-epoxipropoxi) phenyl]propane	-	-	Not readily
xylene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods 2 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling

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Section 13. Disposal considerations

emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group		III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Zinc powder - zinc dust (stabilized))	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

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Safety, health and<br/>environmental regulations<br/>specific for the product: No known specific national and/or regional regulations applicable to this product<br/>(including its ingredients).
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<u>Circular no. 05/1999/TT-BYT</u>

Ingredient name	Category	Notes
1-chloro-2,3-epoxypropane	Category 2	
benzene	Category 1	
toluene	Category 2	
xylene	Category 2	
Cadmium (Non-pyrophoric)	Category 2	
lead massive	Category 2	

Section 15. Regulatory information

Toxic classification (TCVN : 4

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

motory	
Date of issue/Date of revision	: 3 April 2024
Date of previous issue	: 8/30/2023
Version	: 7.01
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.